

TORQUE WRENCH

SELECTOR GUIDE



Tooling Category	Milling Cutter Family	Milling Cutter Type	Applicable Torque Wrench	
Milling	MFH	MFH with 10mm Inserts	PST-IP15	IP15 Bit Size • Set at 3.5 Nm (30.9 In-lbs)
		MFH with 14mm Inserts	PST-IP20	IP20 Bit Size • Set at 4.5 Nm (39.8 In-lbs)
		MFH-Mini	PST-IP8	IP8 Bit Size • Set at 1.2 Nm (10.6 In-lbs)
	MEW	MEW with 10mm Inserts	PST-IP8	IP8 Bit Size • Set at 1.2 Nm (10.6 In-lbs)
		MEW with 15mm Inserts	PST-IP15	IP15 Bit Size • Set at 3.5 Nm (30.9 In-lbs)
	MRX	MRX with 8mm Inserts	PST-IP9	IP9 Bit Size • Set at 1.4 Nm (12.4 In-lbs)
		MRX with 10mm Inserts	PST-IP10	IP10 Bit Size • Set at 2.0 Nm (17.7 In-lbs)
		MRX with 12mm Inserts	PST-IP15	IP15 Bit Size • Set at 3.5 Nm (30.9 In-lbs)
		MRX with 16mm Inserts	PST-IP20	IP20 Bit Size • Set at 4.5 Nm (39.8 In-lbs)
	MRW	MRW with 12mm Inserts	PST-IP15	IP15 Bit Size • Set at 3.5 Nm (30.9 In-lbs)
		MRW with 16mm Inserts	PST-IP20	IP20 Bit Size • Set at 4.5 Nm (39.8 In-lbs)
	MFK	All Types	PST-T15	T15 Bit Size • Set at 3.5 Nm (30.9 In-lbs)
	MEC	MEC with 11mm Inserts	PST-T8	T8 Bit Size • Set at 1.2 Nm (10.6 In-lbs)
		MEC with 17mm Inserts	PST-T15	T15 Bit Size • Set at 3.5 Nm (30.9 In-lbs)
	MECH	MECH with 11mm Inserts	PST-T8	T8 Bit Size • Set at 1.2 Nm (10.6 In-lbs)
		MECH with 17mm Inserts	PST-T15	T15 Bit Size • Set at 3.5 Nm (30.9 In-lbs)
	CM	CM with XPMT09 Inserts	PST-T7	T7 Bit Size • Set at 0.8 Nm (7.1 In-lbs)
		CM with XPMT15 Inserts	PST-T10	T10 Bit Size • Set at 2.0 Nm (17.7 In-lbs)
		CM with APET Inserts	PST-T15	T15 Bit Size • Set at 3.5 Nm (30.9 In-lbs)
	EM	EM with XPMT09 Inserts	PST-T7	T7 Bit Size • Set at 0.8 Nm (7.1 In-lbs)
EM with XPMT15 Inserts		PST-T10	T10 Bit Size • Set at 2.0 Nm (17.7 In-lbs)	
FM	FM	PST-T10	T10 Bit Size • Set at 2.0 Nm (17.7 In-lbs)	
	FM-AL	PST-T15	T15 Bit Size • Set at 3.5 Nm (30.9 In-lbs)	
Drilling	DRZ	DRZ...-05G	PST-T6	T6 Bit Size • Set at 0.5 Nm (4.4 In-lbs)
		DRZ...-06G	PST-T7	T7 Bit Size • Set at 0.8 Nm (7.1 In-lbs)
		DRZ...-08G	PST-T8	T8 Bit Size • Set at 1.2 Nm (10.6 In-lbs)
		DRZ...-10G	PST-T15	T15 Bit Size • Set at 3.5 Nm (30.9 In-lbs)
		DRZ...-12G	PST-T20	T20 Bit Size • Set at 4.5 Nm (39.8 In-lbs)
		DRZ...-15G	PST-T20	T20 Bit Size • Set at 4.5 Nm (39.8 In-lbs)
	DRX	DRX...-04	PST-T6	T6 Bit Size • Set at 0.5 Nm (4.4 In-lbs)
		DRX...-05	PST-T6	T6 Bit Size • Set at 0.5 Nm (4.4 In-lbs)
		DRX...-06	PST-T7	T7 Bit Size • Set at 0.8 Nm (7.1 In-lbs)
		DRX...-07	PST-T8	T8 Bit Size • Set at 1.2 Nm (10.6 In-lbs)
		DRX...-09	PST-T10	T10 Bit Size • Set at 2.0 Nm (17.7 In-lbs)
		DRX...-11	PST-T15	T15 Bit Size • Set at 3.5 Nm (30.9 In-lbs)
		DRX...-14	PST-T20	T20 Bit Size • Set at 4.5 Nm (39.8 In-lbs)
	DR	DR with WCMX 04 Insert	PST-T7	T7 Bit Size • Set at 0.8 Nm (7.1 In-lbs)
		DR with WCMX 05 Insert	PST-T9	T9 Bit Size • Set at 1.4 Nm (12.4 In-lbs)
		DR with WCMX 06 Insert	PST-T10	T10 Bit Size • Set at 2.0 Nm (17.7 In-lbs)
	CD	CD with WCMX 05 Insert	PST-T9	T9 Bit Size • Set at 1.4 Nm (12.4 In-lbs)
		CD with WCMX 06 Insert	PST-T10	T10 Bit Size • Set at 2.0 Nm (17.7 In-lbs)
	SDR	SDR with TCMT12 Insert	PST-T6	T6 Bit Size • Set at 0.5 Nm (4.4 In-lbs)
		SDR with TCMT18 Insert	PST-T7	T7 Bit Size • Set at 0.8 Nm (7.1 In-lbs)
API Ring Groover	API Ring Groover	API with DCMT32 Inserts	PST-T15	T15 Bit Size • Set at 3.5 Nm (30.9 In-lbs)
		API with VCMT22 Inserts	PST-T7	T7 Bit Size • Set at 0.8 Nm (7.1 In-lbs)
		API with VCMT33 Inserts	PST-T15	T15 Bit Size • Set at 3.5 Nm (30.9 In-lbs)