TURNING INSERTS

B

B1 - B118

INSERT IDENTIFICATION SYSTEM

Symbol	Insert
H	Hexagon
O	Octagon
P	Pentagon
S	Square
T	Triangle
C	80° Diamond
D	55° Diamond
E	75° Diamond
F	50° Diamond
M	86° Diamond
J	70° Diamond
V	35° Diamond
Z	25°/15° Diamond
W	80° Trigon
L	Rectangle
A	85° Parallelogram
B	82° Parallelogram
K	55° Parallelogram
R	Round

Shown angle stands for acute angle for diamond and parallelogram inserts.

① Shape Symbol

Symbol	Relief Angle
A	3°
B	5°
C	7°
D	15°
E	20°
F	25°
G	30°
N	0°
P	11°

② Relief Angle Symbol

Symbol (Class)	Tolerance					
	Corner Height		Thickness		I.C. Size	
	ANSI (±inch)	ISO (±mm)	ANSI (±inch)	ISO (±mm)	ANSI (±inch)	ISO (±mm)
A	0.0002	0.005	0.0010	0.025	0.0010	0.025
F	0.0002	0.005	0.0010	0.025	0.0005	0.013
C	0.0005	0.013	0.0010	0.025	0.0010	0.025
H	0.0005	0.013	0.0010	0.025	0.0005	0.013
E	0.0010	0.025	0.0010	0.025	0.0010	0.025
G	0.0010	0.025	0.0050	0.130	0.0010	0.025
J	0.0002	0.005	0.0010	0.025	0.002~0.006	0.05~0.15
K※	0.0005	0.013	0.0010	0.025	0.002~0.006	0.05~0.15
L※	0.0010	0.025	0.0010	0.025	0.002~0.006	0.05~0.15
M※	0.003~0.007	0.080~0.180	0.0050	0.130	0.002~0.006	0.05~0.15
N※	0.003~0.007	0.080~0.180	0.0010	0.025	0.002~0.006	0.05~0.15
U※	0.005~0.015	0.130~0.380	0.0050	0.130	0.003~0.009	0.08~0.25

※ Insert's periphery is as fired.
Tolerance difference depends on size and shape of insert

③ Tolerance Symbol

Symbol	Hole	Hole Shape	Chipbreaker	Insert
N	No	-	No	
R			One Side	
F			Two Sides	
A	Yes	With Hole	No	
M			One Side	
G			Two Sides	
W		With Hole and One Countersink 40°~60°	No	
T			One Side	
Q		With Hole and Two Countersink 40°~60°	No	
U			Two Sides	
B		With Hole and One Countersink 70°~90°	No	
H			One Side	
C		With Hole and Two Countersink 70°~90°	No	
J			Two Sides	
X	-	-	-	-

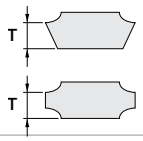
④ Hole / Chipbreaker Symbol

	①	②	③	④	⑤	⑥	⑦	⑧
ISO (metric)	C	N	M	G	12	04	08	PG
ANSI (inch)	C	N	M	G	4	3	2	PG

⑤ Edge Length Symbol (ISO)							I.C. Size (mm)	I.C. Size (ANSI)	
C	D	S	R	T	V	W		I.C. Size (inch)	Symbol
03	04		03	06			3.97	5/32	1.2
04	05		04	08	08		4.76	3/16	1.5
		05					5		
05	06		05	09		03	5.56	7/32	1.8
		06					6		
06	07		06	11	11	04	6.35	1/4	2
08	09		07	13		05	7.94	5/16	2.5
		08					8		
09	11	09	09	16	16	06	9.525	3/8	3
	12	10					10		
		12					12		
12	15	12	12	22	22	08	12.7	1/2	4
16	19	15	15	27	27	10	15.875	5/8	5
		16					16		
19	23	19	19	33	33	13	19.05	3/4	6
		20					20		
22	27		22	38			22.225	7/8	7
		25					25		
25	31	25	25	44	44	17	25.4	1	8
32	38	31	31	54	54	21	31.75	1-1/4	10
		32					32		

- Expressed as edge length for ISO.
- ANSI expresses the inscribed circle diameter in inches.

⑥ Thickness Symbol			
ISO		ANSI	
Thickness (mm)	Symbol	Thickness (inch)	Symbol
1.59	01	1/16	1
1.98	T1	5/64	1.2
2.38	02	3/32	1.5
2.78	T2	-	-
3.18	03	1/8	2
3.97	T3	5/32	2.5
4.76	04	3/16	3
5.56	05	7/32	3.5
6.35	06	1/4	4
7.94	07	5/16	5
9.525	09	3/8	6



Thickness displayed as the distance between bottom surface and highest point on cutting edge.

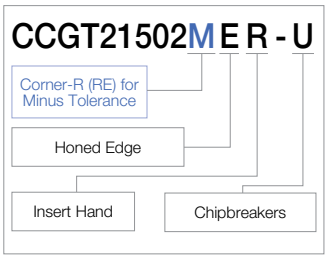
⑦ Corner-R (RE) Symbol			
ISO		ANSI	
Corner-RE (mm)	Symbol	Corner-RE (inch)	Symbol
Sharp Corner	00	0.000	00
0.03	003	0.001	0.1
0.05	005	0.002	0.13
0.10	01	0.004	0.2
0.20	02	0.008	0.5
0.40	04	1/64	1
0.80	08	1/32	2
1.20	12	3/64	3
1.60	16	1/16	4
2.00	20	5/64	5
2.40	24	3/32	6
2.80	28	7/64	7
3.20	32	1/8	8
Round insert	00 (inch) or M0 (metric)	Round insert	

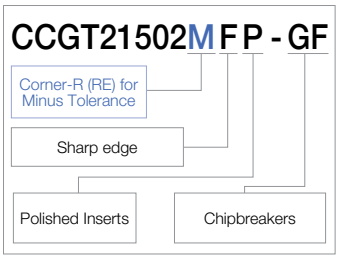
⑧ Manufacturer's Option

Hand Symbol, Chipbreaker, Symbol, Etc.

Positive Insert Identification System

(e.g. of (8) Manufacturer's Option)





When a minus tolerance is specified for the corner-R (RE)

- If a minus tolerance is specified for the corner-R (RE) as shown in the Fig.1, using an insert with corner-R (RE) = 0.008" may result in larger radius than specified.
- Use an insert with a corner R (RE) that has a minus tolerance.

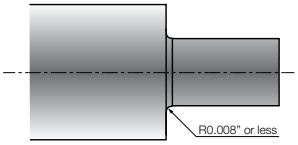


Fig.1 Example of a specified corner-R in the drawing

Insert Color

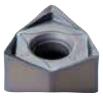
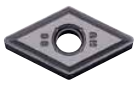
Cermet, CVD Coated Cermet, MEGACOAT NANO Cermet, MEGACOAT Cermet, and PVD Coated Cermet

Grades	Cermet									CVD Cermet	MEGACOAT NANO Cermet				MEGACOAT Cermet				PVD Cermet	
	TN610	TN620	TN620M	TN6010	TN6020	TN60	TN100M	TC40	TC60	CCX	PV710	PV720	PV730	PV60M	PV7005	PV7010	PV7025	PV7040	PV7020	PV90
Insert Color																				

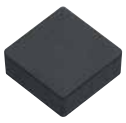
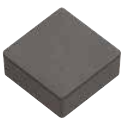
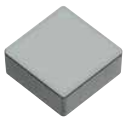
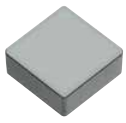
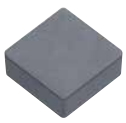
CVD Coated Carbide

Grades	CVD Coated Carbide																	
	CA310	CA315	CA320	CA415D	CA520D	CA420M	CA4505	CA4515	CA4010	CA4115	CA4120	CA510	CA515	CA025P	CA525	CA530	CA55 Series	CA65 Series	CR9025
Insert Color																		

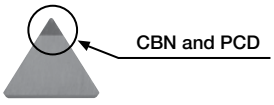
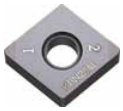
PVD Coated Carbide

Grades	MEGACOAT NANO						MEGACOAT NANO PLUS		MEGACOAT NANO HARD		MEGACOAT							PVD Coated Carbide							
	PR1425	PR1510	PR1515	PR1525	PR1535	PR1625	PR1705	PR1725	PR005S	PR015S	PR1210	PR1215	PR1225	PR1230	PR1305	PR1310	PR1325	PR660	PR830	PR905	PR915	PR930	PR1005	PR1025	PR1115	PR1125
Insert Color																										

Ceramic

Grades	Alumina Ceramic			PVD Coated Ceramic	MEGACOAT Ceramic	Silcon Nitride Ceramic		CVD Coated Silicon Nitride Ceramic	SiAlON Ceramic		Whisker Reinforced Ceramic	Cell Fiber Ceramic
	KA30	A65	KT66	A66N	PT600M	KS6015	KS6050	CS7050	KS6030	KS6040	KXW1	CF1
Insert Color												

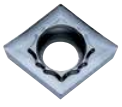
CBN and PCD

Grades	CBN					PCD			MEGACOAT CBN	PVD Coated CBN
	KBN65B	KBN475	KBN510	KBN525	KBN570	KPD001	KPD010	KPD230	KBN..M	KBN900
Insert Color										

DLC Coated Carbide

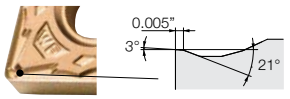
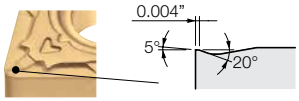
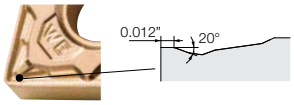
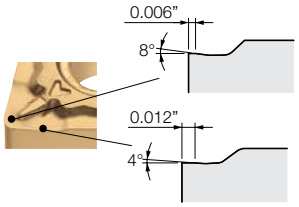
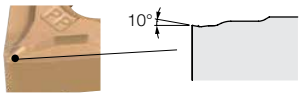
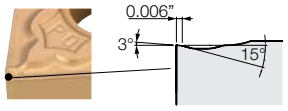
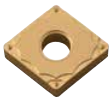
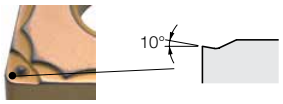
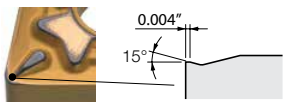
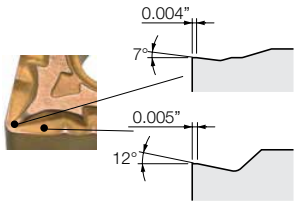
Grades	DLC	
	PDL010	PDL025
Insert Color		

Uncoated Carbide

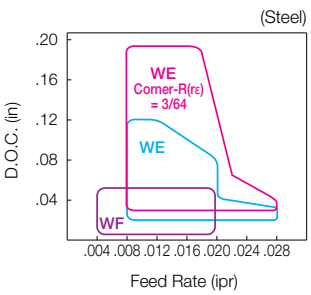
Grades	Carbide				
	GW05	GW15	GW25	KW10	SW05
Insert Color					

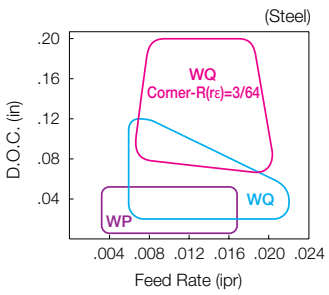
Steel

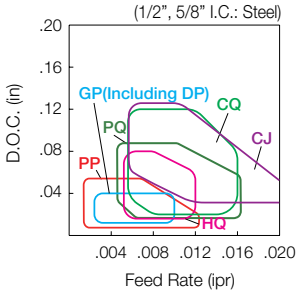
1 *Molded Chipbreaker*

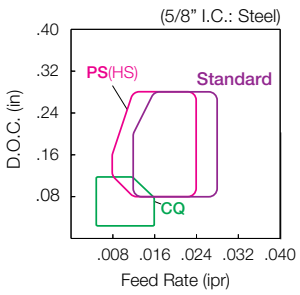
Finishing (Wiper Edge)	WF			Good chip control in finishing operations. Excellent surface finish by controlling adhesion. Less cutting force due to sharp cutting edge.
	WP			Double feed rate is available for finishing to light machining, while maintaining a smooth finish.
Finishing-Medium (Wiper Edge)	WE			Wide application range is available with improved chip control and high stability. Good surface finish at high feed rates.
	WQ			Double feed rate possible while maintaining a smooth finish. High efficiency and good chip control.
Finishing	PP			3-step dot structure realizes stable chip control at a wide range of feed rates. Less cutting force due to sharp cutting edge and smooth rake face.
Finishing-Medium	PQ			Stable chip control over a wide feed rate range. Well-balanced edge sharpness and toughness.
Finishing	GP			Finishing to light machining. Good chip control.
Finishing-Medium	HQ			Sharp cutting performance with 3-D rake angle and double projection design.
Finishing-Medium	CQ			Good chip control at various D.O.C. such as copying. Applicable for up-facing.

Applicable Chipbreaker Range (D.O.C. Refers to Radial Depth of Cut)



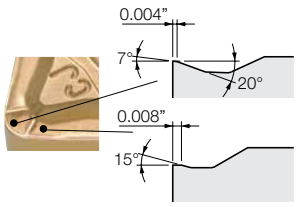
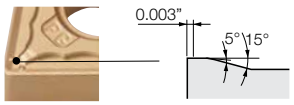
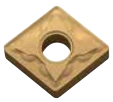
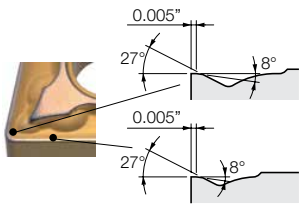
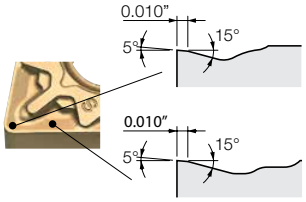
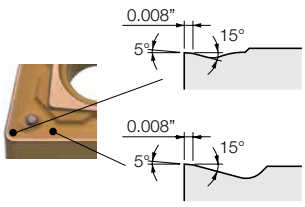
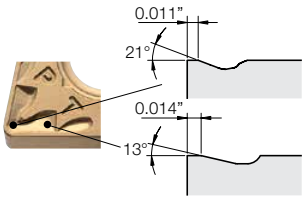
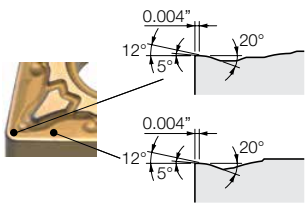
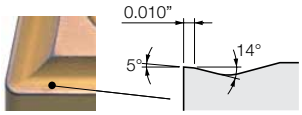




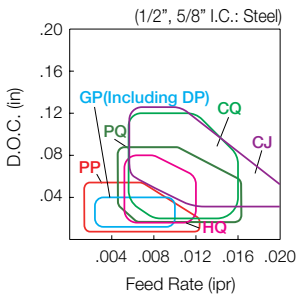


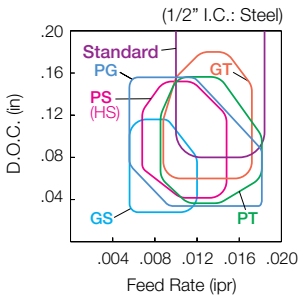
Steel

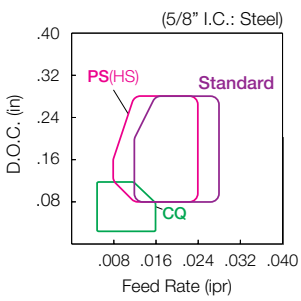
1 *Molded Chipbreaker*

Finishing-Medium (Up-Facing)	CJ			Ensures chips will curl even in small depth, high feed rate machining. Improves chip evacuation when copying and up-facing.
Medium-Roughing	PG			Stable machining with a balance of edge sharpness and strength. Prevents chip clogging at high feed rates. Good chip control at low feed rates. Stable machining with wide chip control range.
Medium-Roughing	GS			Strong edge chipbreaker. Stable for continuous machining and light interrupted machining.
Medium-Roughing	PS			General purpose chipbreaker. More stable due to large contact surface.
Medium-Roughing	HS			General purpose chipbreaker. Applicable for copying.
Medium-Roughing / High Feed Rate	PT			Low cutting force during high feed machining. Land support structure.
Medium-Roughing / High Feed Rate	GT			Strong edge chipbreaker. Wide land design and smooth chip control even at high feed rate machining.
Roughing	Standard			Low cutting force and suitable for large D.O.C. roughing.

Applicable Chipbreaker Range (D.O.C. Refers to Radial Depth of Cut)

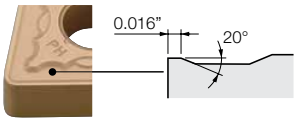
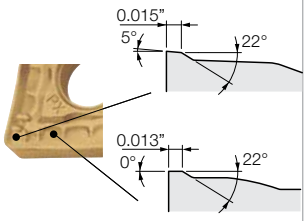




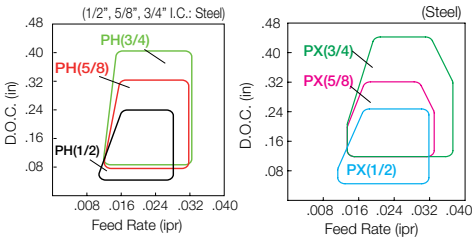


Steel

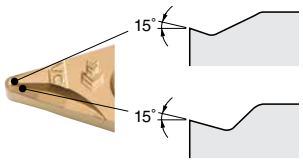
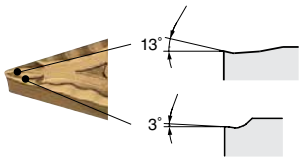
1 *Molded Chipbreaker*

Roughing	PH			For roughing of steel and cast iron. Suitable for heavy interrupted machining and for workpieces with scale due to strong cutting edge.
Single Sided Roughing (High Feed Rate)	PX			Roughing and high feed rate operation. Low cutting force chipbreaker.

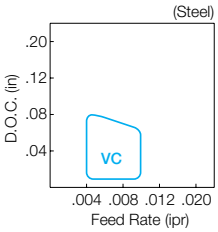
● **Applicable Chipbreaker Range** (D.O.C. Refers to Radial Depth of Cut)

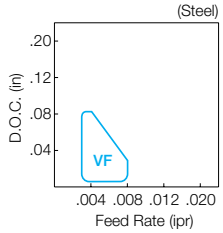


Steel (Copying / Undercutting, Varied D.O.C.)

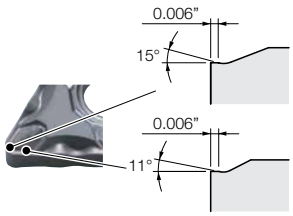
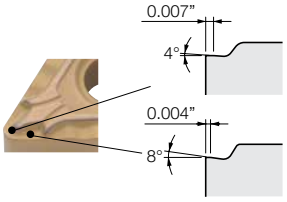
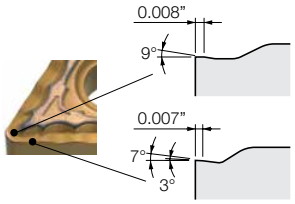
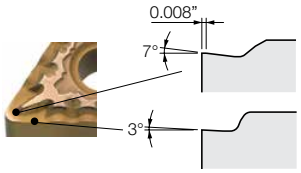
Finishing-Medium	VC			Handed chipbreaker for copying. Good chip control at varied D.O.C. because of the large space on the main cutting edge side.
Finishing-Medium	VF			Good chip control for varied D.O.C. such as copying and undercutting.

● **Applicable Chipbreaker Range** (D.O.C. Refers to Radial Depth of Cut)

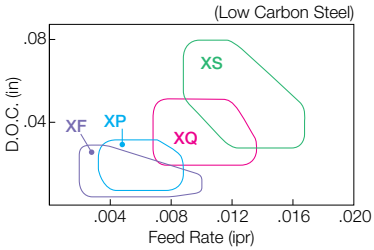




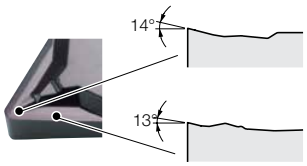
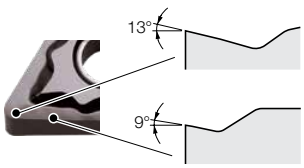
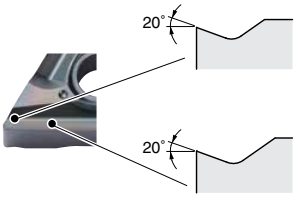
Steel (Copying / Undercutting, Varied D.O.C.)

Finishing	XF			Excellent chip control at high speed and small D.O.C. machining of low carbon steel.
Finishing	XP			Short chips when finishing due to sharp cutting and special design.
Medium	XQ			Consistent chip breaking at medium machining due to moderate rake face and special design.
Roughing	XS			Consistent chip breaking when roughing due to special rake angle design.

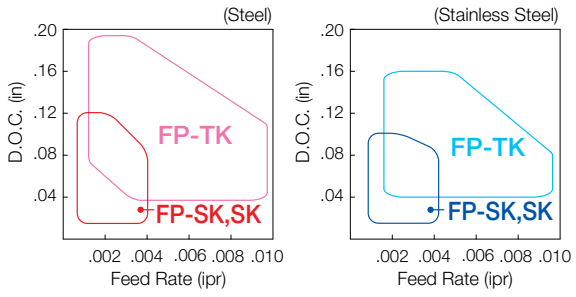
Applicable Chipbreaker Range (D.O.C. Refers to Radial Depth of Cut)

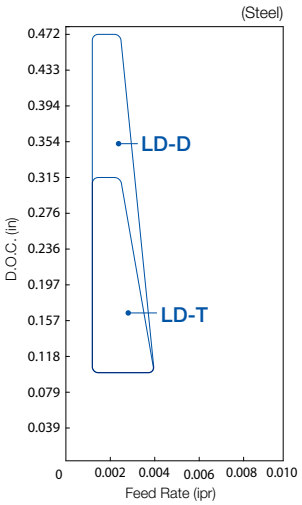


Steel / Stainless Steel (Small Parts Machining)

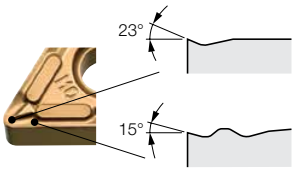
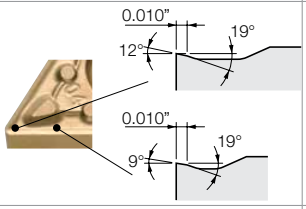
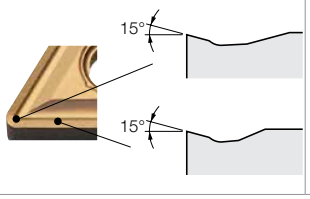
Finishing-Medium	SK	 FP-SK : Polished Sharp Edge -SK : Honed		For finishing to medium machining in automatic lathes. Sharp cutting performance equivalent to positive inserts. 2-step dot design provides reliable chip control at various D.O.C..
Medium-Roughing	FP-TK			For medium to high feed rate in automatic lathes (When machining workpieces of medium to large dia.) Superior cutting performance achieved by sharp edge and polished surface. Smooth chipbreaker geometry improves chip flow with less adhesion. Large curled chips.
Large D.O.C.	LD			Available for greater depths of cut than many conventional chipbreakers. Achieves high-precision machining in a single pass. Chipbreaker shape optimized for various depths of cut. Stable chip control in a wide range of machining applications.

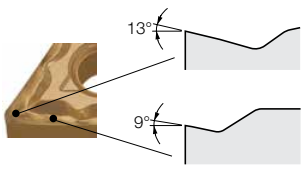
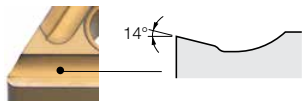
Applicable Chipbreaker Range
(D.O.C. Refers to Radial Depth of Cut)





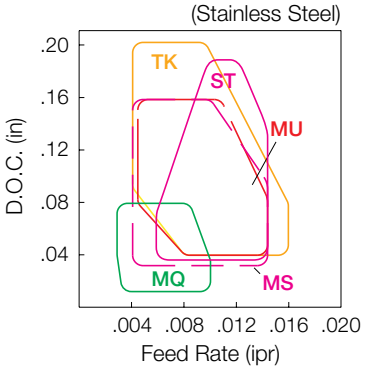
Stainless Steel / Heat-Resistant Alloy / Titanium Alloy

Finishing	MQ	 	Large rake angle and circular edge line. Low cutting force and good chip control.
Medium-Roughing	MS	 	Superior cutting edge sharpness and strength achieved by a positive land. Extra strength of cutting edge inhibits damage from wall shouldering.
Medium-Roughing	MU	 	Large rake angle reduces cutting force. Less burring achieved by diminishing damage from notching.

Medium-Roughing	TK	 	Smooth chipbreaker geometry improves chip flow with less adhesion. Large curled chips.
Medium-Roughing	ST	 	Lower cutting forces due to large rake angle. Less notching with special design.

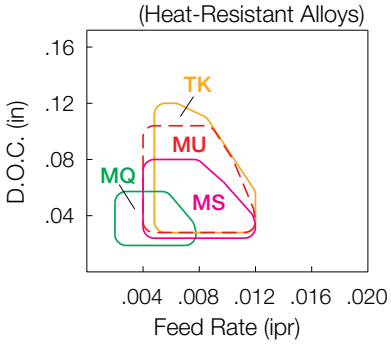
Stainless Steel

Applicable Chipbreaker Range
(D.O.C. Refers to Radial Depth of Cut)



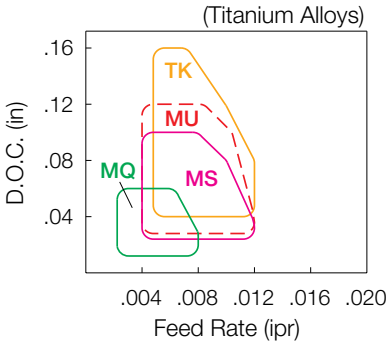
Heat-Resistant Alloy

Applicable Chipbreaker Range
(D.O.C. Refers to Radial Depth of Cut)

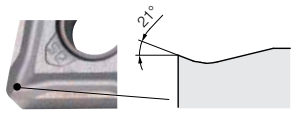
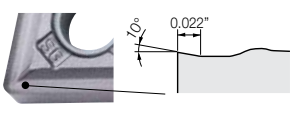
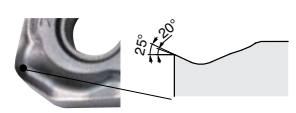


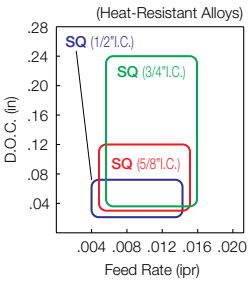
Titanium Alloy

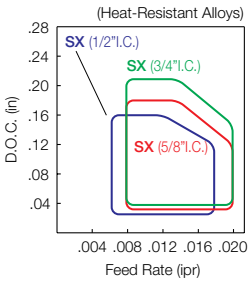
Applicable Chipbreaker Range
(D.O.C. Refers to Radial Depth of Cut)

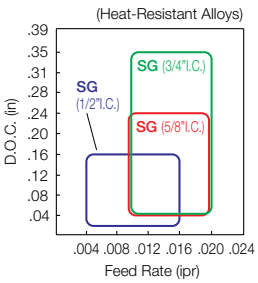


Heat-Resistant Alloy

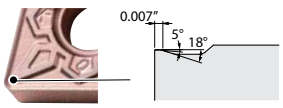
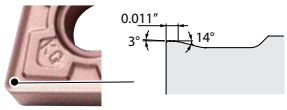
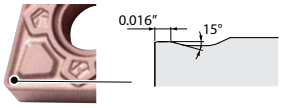
Finishing-Medium	SQ	 	Effective for burr suppression and reducing notching with positive cutting edge (inclined in (-) direction)
Roughing	SG	 	Stable chip control during heavy machining applications and high-strength land with low cutting force design.
Roughing (Single Sided)	SX	 	Slant cutting edge reduces cutting force. Less burring achieved by unique cutting edge design.





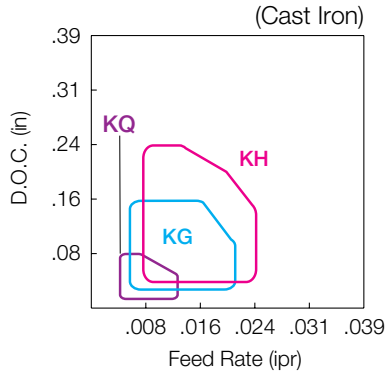


Cast Iron (K Series)

Sharp Cutting	KQ			Sharp cutting chipbreaker. Edge geometry is great when requiring sharpness such as machining thin-walled workpieces.
Medium	KG			Excellent balance of sharpness and strength. Excellent stability in continuous machining.
Medium-Roughing	KH			Good for heavily interrupted machining. Strong edge chipbreaker. Improved locating/seating in the toolholder pocket, with high reliability.

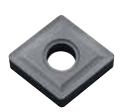
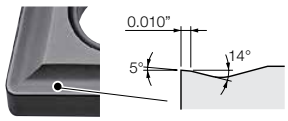
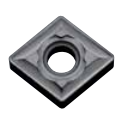
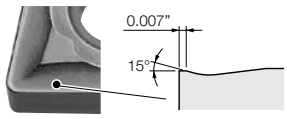
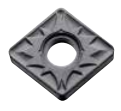
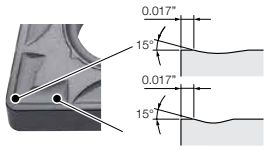
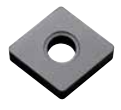
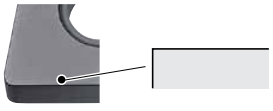
Applicable Chipbreaker Range

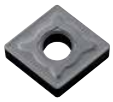
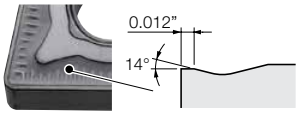
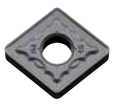
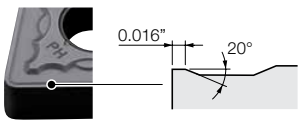
(D.O.C. Refers to Radial Depth of Cut)

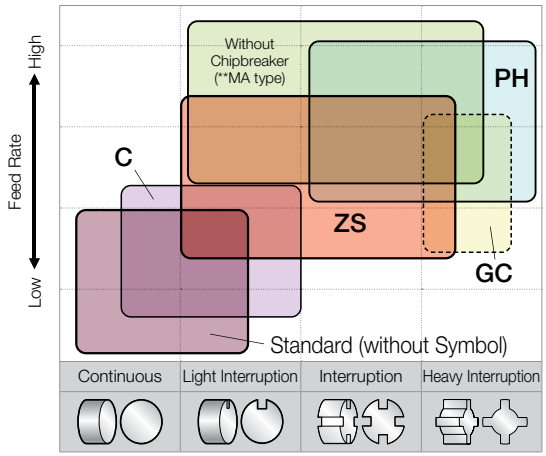


Cast Iron

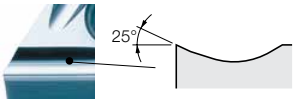
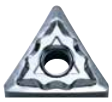
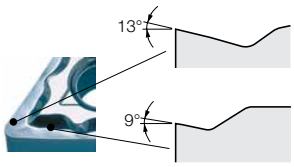
Sharp Cutting Oriented ↑ / Stability Oriented ↓

Standard				Standard chipbreaker for continuous to light interrupted machining of cast iron. (Low cutting force)
C				High feed rate chipbreaker for continuous to light interrupted machining of cast iron.
ZS				Standard chipbreaker for light interrupted to interrupted machining of cast iron. (High stability)
Without Chipbreaker				High feed rate chipbreaker for light interrupted machining of cast iron.

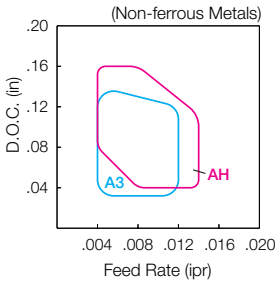
Stability Oriented	GC			Chipbreaker for heavy interrupted machining of cast iron. (Tough edge chipbreaker)
	PH			Chipbreaker for roughing of cast iron and steel. Suitable for heavy interrupted machining and for workpieces with scale due to strong cutting edge.

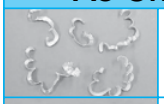
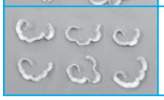


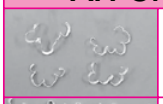
Non-ferrous Metals

Finishing-Medium	A3			Large rake angle and smooth surface. Good chip control and less adhesion.
Medium-Roughing	AH		 G Class: Sharp Edge Prep. M Class: Honed Edge Prep.	Polished chipbreaker. Smooth chip control and less adhesion.

Applicable Chipbreaker Range (D.O.C. Refers to Radial Depth of Cut)

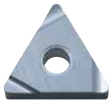
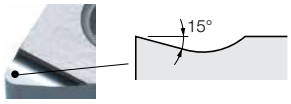
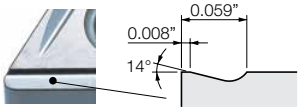


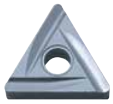
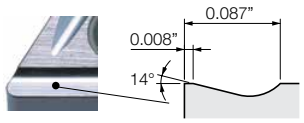
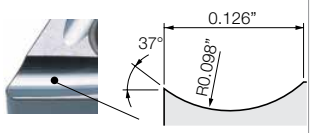
A3 Chipbreaker	
	D.O.C.= 0.08” f= 0.008 ipr
	D.O.C.=0.08” f= 0.012 ipr

AH Chipbreaker	
	D.O.C.= 0.08” f= 0.008 ipr
	D.O.C.= 0.08” f= 0.012 ipr

Steel

2 *Ground Chipbreaker*

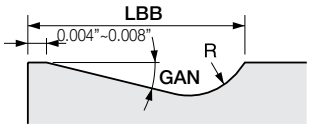
Sharp Cutting	S			Sharp edge and less cutting force. Good chip control and smooth chip evacuation.
Medium	B			Suitable for general purpose machining at feed rate from 0.006 to 0.010ipr.

Sharp Cutting	C			Suitable for general purpose machining at feed rate from 0.008 to 0.014ipr.
Medium	25R			Applicable to sticky material such as low carbon steel. Large rake angle also suitable for stainless steel.

Effectiveness of Ground Chipbreaker

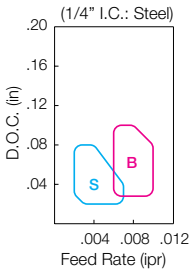
(1) Lower cutting force and sharper cutting edge
(2) Improved adhesion resistance
(3) Improved dimensional accuracy and surface finish
(4) Controlled chip flow

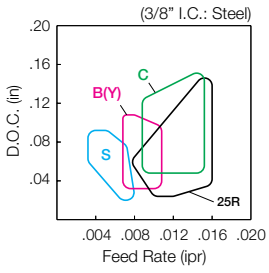
Specification of B, C, D and Parallel Ground Chipbreaker

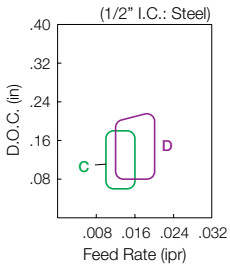


Insert Type	I.C. Size	Chipbreaker Name	LBB (in)	GAN	R (in)
CNGG	3/8, 1/2	Without Indication (Similar to C)	0.087	14°	0.040
WNGG	3/8	Without Indication (Similar to C)	0.087	14°	0.040
TNGG	1/4, 3/8	B	0.060	14°	0.020
	3/8, 1/2	C	0.087	14°	0.040
DNGG	3/8, 1/2	Without Indication (Similar to C)	0.100	14°	0.080
VNGG	3/8	Without Indication (Similar to B)	0.060	14°	0.020
SNGG	3/8, 1/2	B	0.060	14°	0.020
	1/2	C	0.087	14°	0.040

Applicable Chipbreaker Range (D.O.C. Refers to Radial Depth of Cut)

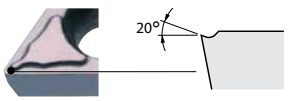
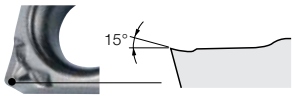
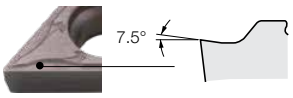
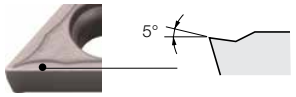
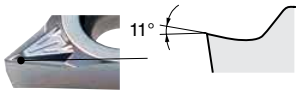
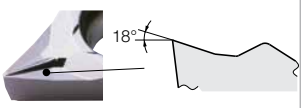
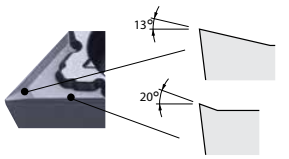
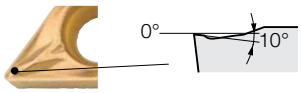


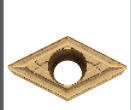
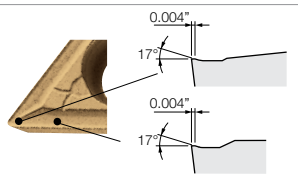
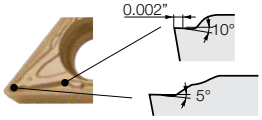
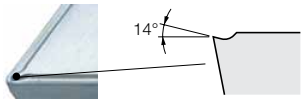
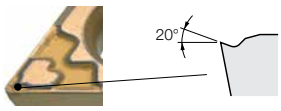
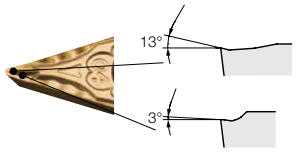
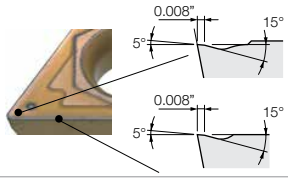
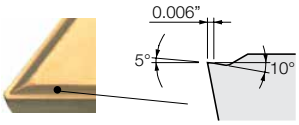
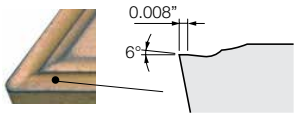




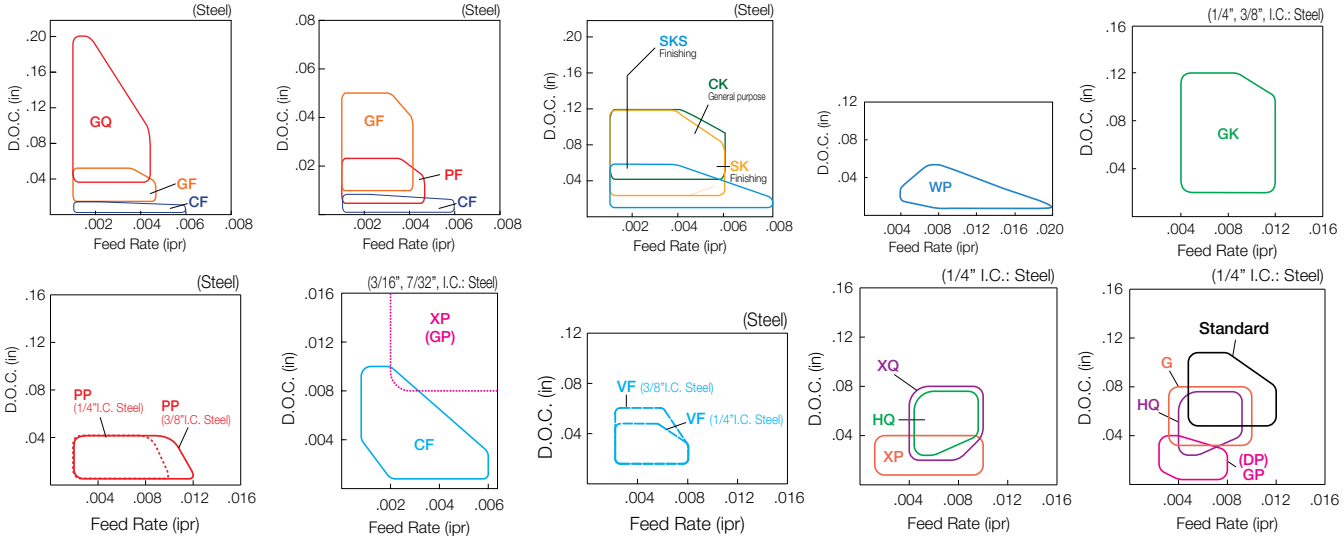
Steel

1 *Molded Chipbreaker*

Minute D.O.C.	CF			Available for minute D.O.C. (0.0008" - 0.008") finishing.
Finishing	PF			Finishing chipbreaker for boring with D.O.C. of (0.006"~0.024")
Finishing	GF			Dot located close to ridge line of cutting edge on corner. Breaks chips into small pieces at low D.O.C.
Finishing-Medium	GQ			Enables cutting over a wide range of conditions by using the optimum chipbreaker width according to the cutting depth.
Finishing	SKS			Finishing chipbreaker with a D.O.C. of 0.2mm-1.5mm. Stable chip control with rake face, bottom face, and chipbreaker face design.
Finishing	SK			Sharp cutting performance due to Large rake angle. Large dot to the corner edge improved chip control in a wide feed rate range.
Finishing	CK			Good cutting performance. Applicable without hand for two direction cutting on automatic lathe.
Finishing	WP			Dual-dot structure with one dot offering stabilized chip control at low feed rates, while a second dot controls chips at higher feed rates.

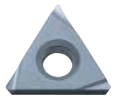
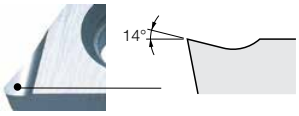
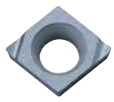
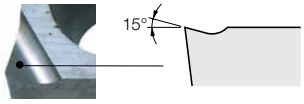
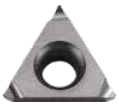
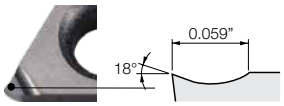
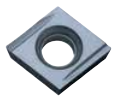
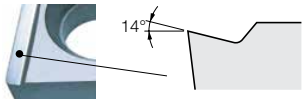
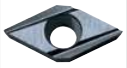
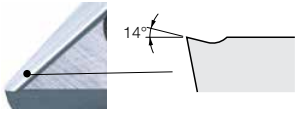
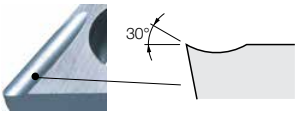
Finishing-Medium	GK			Good chip evacuation at wide range by breaker dot and wide chip pocket.
Finishing	PP			3-step Smart Dot structure is applicable to a wide range of feed rates in steel finishing. Smooth taper cutting edge reduces cutting forces.
Finishing	DP			Consistent chip breaking performance for finishing.
Finishing	GP			Good chip control at finishing. Applicable to sticky material like low carbon steel, pipe material.
Finishing	VF			Good chip control for varied D.O.C. such as copying and undercutting.
Finishing-Medium	HQ			General purpose chipbreaker for medium machining.
Medium	G			Chipbreaker for short chips at medium machining.
Medium	Standard			Strong edge chipbreaker for medium machining range.

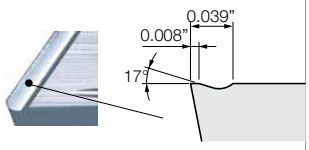
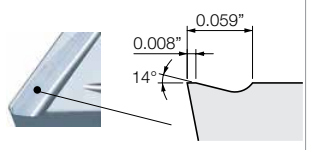
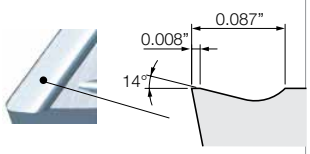
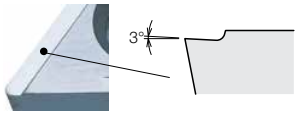
Applicable Chipbreaker Range (D.O.C. Refers to Radial Depth of Cut)



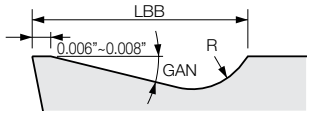
Steel

2 *Ground Chipbreaker*

Finishing	(Without Indication)			Good chip control during finishing to light machining with low cutting forces.
Finishing	F			Good chip control during finishing to light machining with low cutting forces.
Finishing	P			Chipbreaker smoothly breaks chips and directs them towards the outside of the workpiece when boring. Sharp cutting performance and good surface finish.
Finishing-Medium	Y			Sharp cutting performance and good surface finish.
Low Feed	J			Slant chipbreaker width provides chip control at various D.O.C..
Low Feed	U			Good chip control at low feed rates and varied D.O.C. with low cutting force. Suitable for automatic lathes.

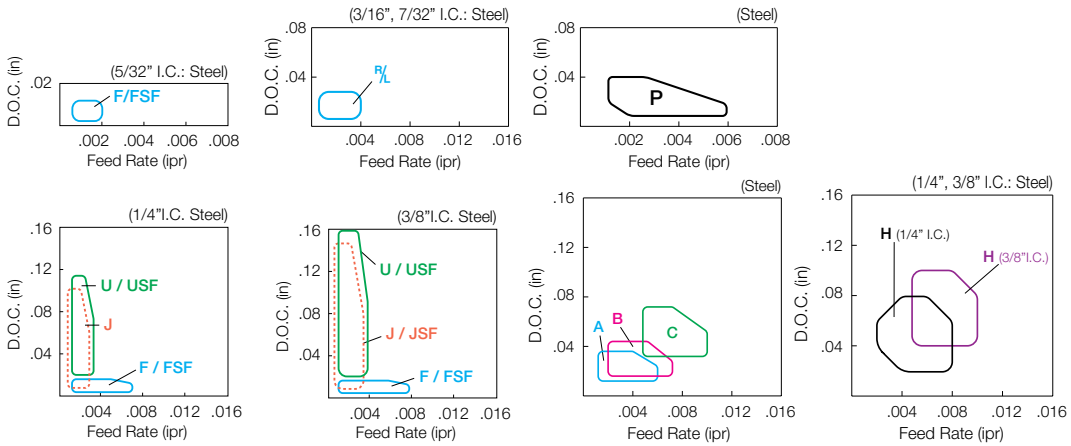
Finishing	A			Large rake angle and low cutting force. Narrow chipbreaker width and consistent chip control.
Finishing-Medium	B			General purpose chipbreaker for medium machining. Good balance between chip control and sharp cutting.
Medium	C			Applicable to high load machining. Good chip flow and less resistance.
Finishing-Medium	H			Sharp cutting performance and small curled chips.

● Specification of A, B, C and parallel ground chipbreaker



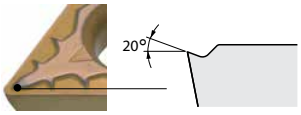
Insert Type	Size	Chipbreaker Name	LBB (in)	GAN	R (in)
TPGR	1/4	A	0.040	17°	0.020
	1/4, 3/8	B	0.060	14°	0.020
	3/8	C	0.087	14°	0.040
SPGR	3/8	Without Indication (Similar to B)	0.060	14°	0.020
	1/2	Without Indication (Similar to C)	0.087	14°	0.040

● Applicable Chipbreaker Range (D.O.C. Refers to Radial Depth of Cut)



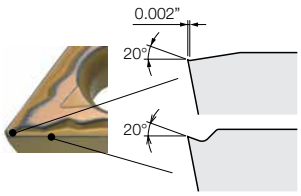
Low Carbon Steel (Pipe / Rolled Plate / Rolled Steel)

Finishing — **XP**



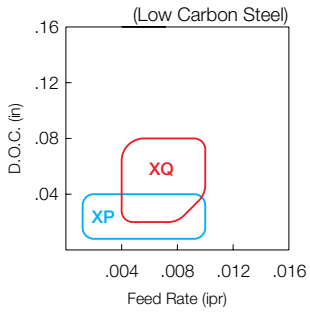
Wide chip control range and sharp cutting performance. Suitable for low carbon steel and sticky material.

Finishing-Medium — **XQ**

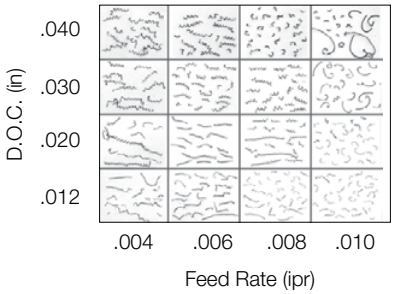


Wide chip control range and sharp cutting performance. Suitable for low carbon steel and sticky material.

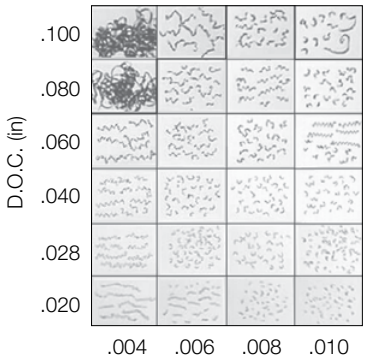
● **Applicable Chipbreaker Range** (D.O.C. Refers to Radial Depth of Cut)



XP Chipbreaker

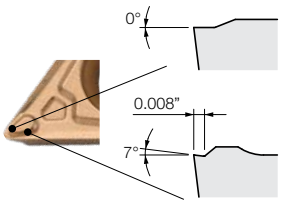


XQ Chipbreaker



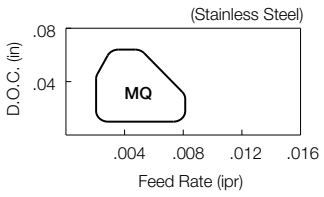
Stainless Steel

Finishing — **MQ**



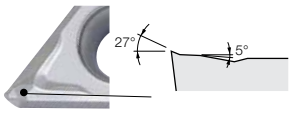
Good chip evacuation when boring. Small curled chips. Prevents chip entanglement with toolholder and stabilizes surface roughness.

● **Applicable Chipbreaker Range** (D.O.C. Refers to Radial Depth of Cut)



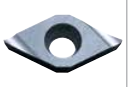
Non-ferrous Metals

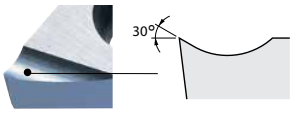
Finishing — **AP**



Stable chip evacuation and good surface finish when boring stainless steel with small curled chips evacuated towards the outside of the workpiece.

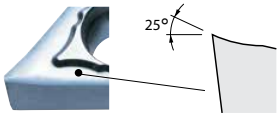
Finishing-Medium — **A3**





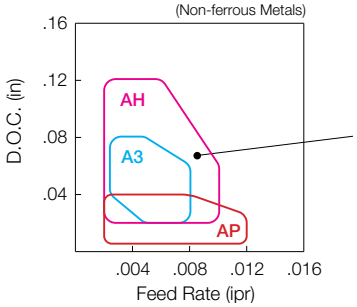
Large rake angle, smooth chip flow and less adhesion. Sharp edge and good surface finish.

Finishing-Medium — **AH**

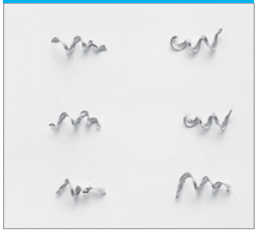


Positive chip groove and good chip control with low cutting forces. Polished surface reduces adhesion.

● **Applicable Chipbreaker Range** (D.O.C. Refers to Radial Depth of Cut)



AH Chipbreaker



How to Read "Turning Inserts" Pages

- Refer below on how to read the "Indexable Turning Inserts" tables
- Section C contains similar content.

Classification of usage

- ✖ Interruption / 1st Choice
- ✖ Interruption / 2nd Choice
- ● Light Interruption / 1st Choice
- ○ Light Interruption / 2nd Choice
- ● Continuous / 1st Choice
- ○ Continuous / 2nd Choice

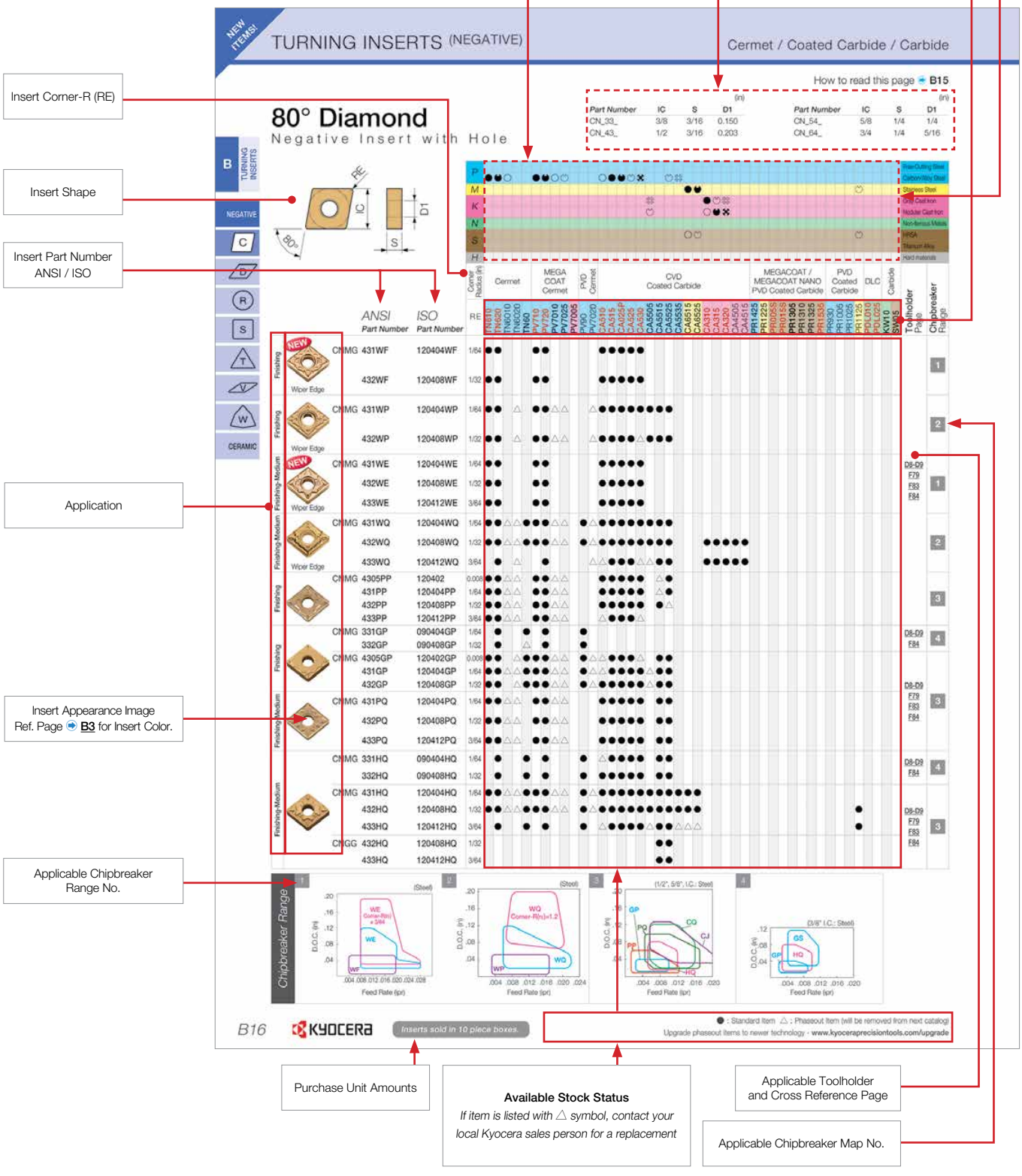
(For hardness under 45HRC)

Recommended grades for each application are shown here.

Inserts' ISO Classification of Usage
(Workpiece materials are written on the right side)

Insert Dimensions

Insert Grades
(Red Fonts Are New Grades)



How to read this page B15

80° Diamond

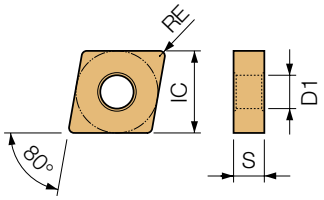
Negative Insert with Hole

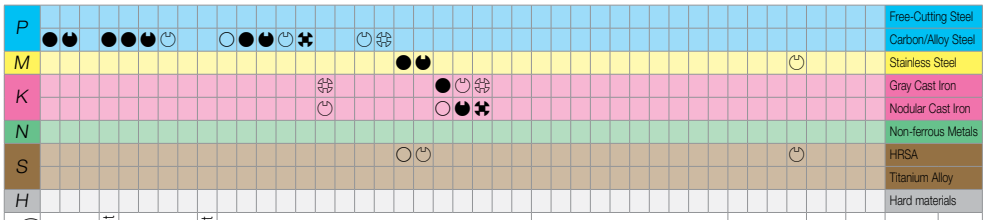
(in)

Part Number	IC	S	D1
CN_33_	3/8	3/16	0.150
CN_43_	1/2	3/16	0.203

(in)

Part Number	IC	S	D1
CN_54_	5/8	1/4	1/4
CN_64_	3/4	1/4	5/16

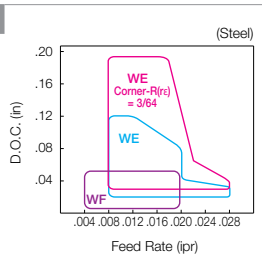




		ANSI Part Number	ISO Part Number	RE	TN610	TN620	TN60	CCX	PV710	PV720	PV730	PV7005	PV90	CA510	CA515	CA025P	CA525	CA530	CA5505	CA5515	CA5525	CA5535	CA6515	CA6525	CA310	CA315	CA320	CA4505	CA4515	PR1705	PR1725	PR1425	PR1225	PR005S	PR015S	PR1305	PR1310	PR1325	PR1535	PR930	PR1005	PR1025	PR1125	PDL010	PDL025	KW10	SW05	Toolholder Page	Chipbreaker Range
Finishing	Wiper Edge	CNMG	431WF	120404WF	1/64	●	●			●	●				●	●	●	●	●																															1
			432WF	120408WF	1/32	●	●			●	●				●	●	●	●	●																															
Finishing	Wiper Edge	CNMG	431WP	120404WP	1/64	●	●			●	●				●	●	●	●	●	●	●	●																												2
			432WP	120408WP	1/32	●	●			●	●				●	●	●	●		●	●	●																											
Finishing-Medium	Wiper Edge	CNMG	431WE	120404WE	1/64	●	●			●	●				●	●	●	●	●																													D8-D9 F87 F91 F92	1
			432WE	120408WE	1/32	●	●			●	●				●	●	●	●	●																													
			433WE	120412WE	3/64	●	●			●	●				●	●	●	●	●																													
Finishing-Medium	Wiper Edge	CNMG	431WQ	120404WQ	1/64	●	●			●	●				●	●	●	●	●	●	●	●																											
			432WQ	120408WQ	1/32	●	●	△		●	●			●	●	●	●	●	●	●	●	●			●	●	●	●	●																		2
			433WQ	120412WQ	3/64		●				●					●	●	●			●	●			●	●	●	△	●																		
Finishing		CNMG	4305PP	120402PP	0.008	●	●		●	●	●	●			●	●	●	●	●		△	●																											
			431PP	120404PP	1/64	●	●		●	●	●	●			●	●	●	●	●			●																											
			432PP	120408PP	1/32	●	●		●	●	●	●			●	●	●	●	●			●																											3
			433PP	120412PP	3/64	●	●		●	●	●	●				●	●	●																														
Finishing		CNMG	331GP	090404GP	1/64		●	●			●	●	●																																			D9 F92	4
			332GP	090408GP	1/32		●				●	●	●																																			
Finishing		CNMG	4305GP	120402GP	0.008	●	●	●		●	●	●				●	●	●			●	●																											
			431GP	120404GP	1/64	●	●	●		●	●	●		●		●	●	●	●		●	●																											
			432GP	120408GP	1/32	●	●	●		●	●	●		●	●	●	●	●	●		●	●																										D8-D9 F87 F91 F92	3
Finishing-Medium		CNMG	431PQ	120404PQ	1/64	●	●		●	●	●	●			●	●	●	●	●			●	●																											
			432PQ	120408PQ	1/32	●	●		●	●	●	●			●	●	●	●	●			●	●																											
			433PQ	120412PQ	3/64	●	●		●	●	●	●			●	●	●	●	●			●	●																											
Finishing-Medium		CNMG	331HQ	090404HQ	1/64		●	●	●		●	●				●	●	●	●			●	●																										D9 F92	4
			332HQ	090408HQ	1/32		●	●	●		●	●			●	●	●	●	●			●	●																											
		CNMG	431HQ	120404HQ	1/64	●	●	●	●	●	●	●		●	●	●	●	●	●	●	●	●	●	●																									
			432HQ	120408HQ	1/32	●	●	●	●	●	●	●		●	●	●	●	●	●	●	●	●	●	●																								D8-D9 F87 F91 F92	3
			433HQ	120412HQ	3/64		●	●	●		●	●				●	●	●	●			●	●																											
		CNGG	432HQ	120408HQ	1/32																●	●																											
			433HQ	120412HQ	3/64																●	●																											

Chipbreaker Range

1



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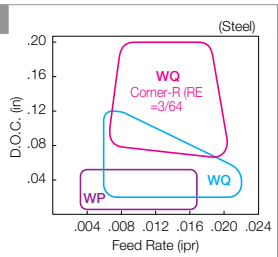

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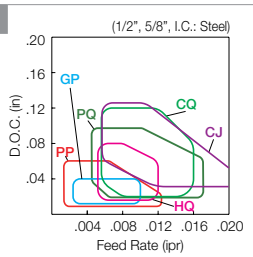

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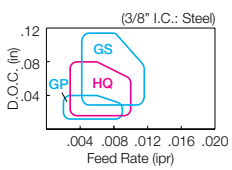


KYOCERA

Inserts sold in 10 piece boxes.

● : Standard Item △ : Phaseout Item (will be removed from next catalog)

Contact your local Kyocera sales engineer to upgrade old products to new technology

How to read this page ➔ B15

80° Diamond

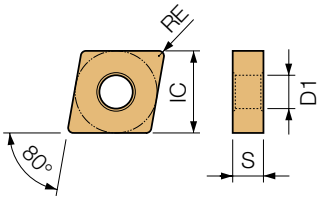
Negative Insert with Hole

(in)

Part Number	IC	S	D1
CN_33_	3/8	3/16	0.150
CN_43_	1/2	3/16	0.203

(in)

Part Number	IC	S	D1
CN_54_	5/8	1/4	1/4
CN_64_	3/4	1/4	5/16

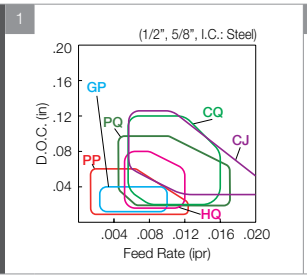


P Free-Cutting Steel / Carbon/Alloy Steel
M Stainless Steel
K Gray Cast Iron / Nodular Cast Iron
N Non-ferrous Metals
S HRSA / Titanium Alloy
H Hard materials

		ANSI Part Number	ISO Part Number	RE	TN610	TN620	TN60	CCX	PV710	PV720	PV730	PV7005	PV90	CA510	CA515	CA025P	CA525	CA530	CA5505	CA5515	CA5525	CA5535	CA6515	CA6525	CA310	CA315	CA320	CA4505	CA4515	PR1705	PR1725	PR1425	PR1225	PR005S	PR015S	PR1305	PR1310	PR1325	PR1535	PR930	PR1005	PR1025	PR1125	PDL010	PDL025	KW10	SW05	Toolholder Page	Chipbreaker Range
		Corner Radius (in)			Cermet			CVD Cermet	MEGA COAT Cermet			PVD Cermet		CVD Coated Carbide																MEGACOAT / MEGACOAT NANO PVD Coated Carbide										PVD Coated Carbide				DLC		Carbide			
Finishing-Medium		CNMG	431CQ	120404CQ	1/64	●	●			●	●	●			●	●	●	●	●	△	●	●	●																									D8-D9 F87 F91 F92	
			432CQ	120408CQ	1/32	●	●	●		●	●	●		●	●	●	●	●	●	●	●	●																										
			433CQ	120412CQ	3/64									●	●	●	●	●	●	●	●	●																										
		CNMG	542CQ	160608CQ	1/32									●	●	●	●	●		●	●																									D9	1
	Up Facing		543CQ	160612CQ	3/64									●	●	●	●	△		△	●																										
Finishing-Medium		CNMG	432CJ	120408CJ	1/32									●	●	●	●	●	●	●	●	●																									D8-D9 F87 F91 F92	
			433CJ	120412CJ	3/64									●	●	●	●	●		●	●	●																										
		CNMG	543CJ	160612CJ	3/64										●	●		●		●																									D8-D9	
	Up Facing		544CJ	160616CJ	1/16										●	●	●	●		●																										
Medium		CNMG	431TN-V	120404TN-V	1/64			●																																					D8-D9 F87 F91 F92	2
			432TN-V	120408TN-V	1/32			●																																						
Medium-Roughing		CNMG	331GS	090404GS	1/64		●	△			●	●			●	●	●	●			●																									D9 F92	See B16 4
			332GS	090408GS	1/32		●	●			●	●		●	●	●	●	●		●	●																										
		CNMG	431GS	120404GS	1/64		●				●	●		●		●	●	●		●	●																										
			432GS	120408GS	1/32		●				●	●		●	●	●	●	●		●	●																										
			433GS	120412GS	3/64								△		●	●	●	●		●	●																										
Medium-Roughing		CNMG	431PG	120404PG	1/64	●	●			●	●	●		●	●	●	●	●																						●							D8-D9 F87 F91 F92	3
			432PG	120408PG	1/32	●	●			●	●	●		●	●	●	●	●																						●								
			433PG	120412PG	3/64		●				●	●		●	●	●	●	●																						●								
			434PG	120416PG	1/16										●	●	●	●																													
Medium-Roughing		CNMG	431PS	120404PS	1/64		●				●	●		●	●	●	●	●	●	●	●	●	●	●																				△				
			432PS	120408PS	1/32		●				●	●		●	●	●	●	●	●	●	●	●	●	●																				△				
			433PS	120412PS	3/64									●	●	●	●	●	●	●	●	●		●																				△				
			434PS	120416PS	1/16										●	●	●	●		●	●	●		●																							
		CNMG	543PS	160612PS	3/64									●	●	●	●	●		●	●	●	●	●																						D9	
			544PS	160616PS	1/16									●	●	●	●	●	●	●	●	●																									

Chipbreaker Range

1



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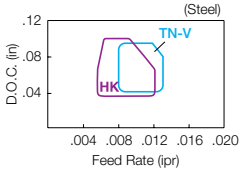

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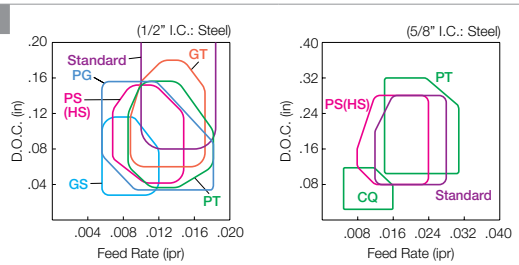


● : Standard Item △ : Phaseout Item (will be removed from next catalog)

Contact your local Kyocera sales engineer to upgrade old products to new technology

Inserts sold in 10 piece boxes.

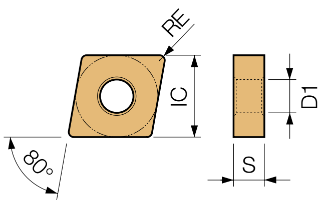
How to read this page ➡ B15

80° Diamond

Negative Insert with Hole

Part Number	IC	S	D1 (in)
CN_33_	3/8	3/16	0.150
CN_43_	1/2	3/16	0.203

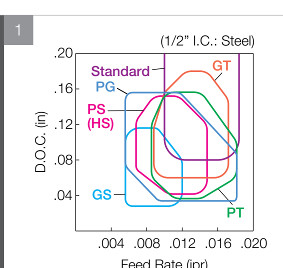
Part Number	IC	S	D1 (in)
CN_54_	5/8	1/4	1/4
CN_64_	3/4	1/4	5/16

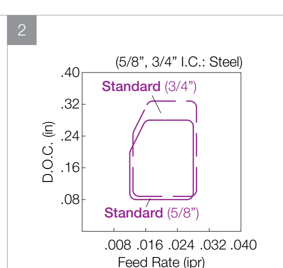


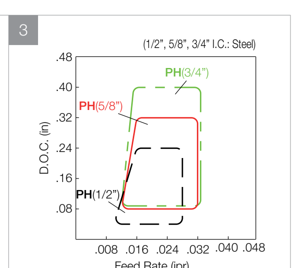
		TN610	TN620	TN60	CCX	PV710	PV720	PV730	PV7005	PV90	CA510	CA515	CA025P	CA525	CA530	CA5505	CA5515	CA5525	CA5535	CA6515	CA6525	CA310	CA315	CA320	CA4505	CA4515	PR1705	PR1725	PR1425	PR1225	PR005S	PR015S	PR1305	PR1310	PR1325	PR1535	PR930	PR1005	PR1025	PR1125	PDL010	PDL025	KW10	SW05
Grade type		Cermet			CVD Cermet	MEGA COAT Cermet				PVD Cermet	CVD Coated Carbide																MEGACOAT / MEGACOAT NANO PVD Coated Carbide										PVD Coated Carbide				DLC		Carbide	
P	Free-Cutting Steel																																											
P	Carbon/Alloy Steel	●	◕		●	●	◕	◷			○	●	◕	◷	✖			◷	✣																									
M	Stainless Steel																			●	◕																			◷				
K	Gray Cast Iron				●				●							✣						●	◕	✣																				
K	Nodular Cast Iron				○				○							◷						○	◕	✖																				
N	Non-ferrous Metals																																											
S	HRSA																			○	◷																			◷				
S	Titanium Alloy																																											
H	Hard materials																																											

	ANSI Part Number	ISO Part Number	RE Corner Radius (in)	TN610	TN620	TN60	CCX	PV710	PV720	PV730	PV7005	PV90	CA510	CA515	CA025P	CA525	CA530	CA5505	CA5515	CA5525	CA5535	CA6515	CA6525	CA310	CA315	CA320	CA4505	CA4515	PR1705	PR1725	PR1425	PR1225	PR005S	PR015S	PR1305	PR1310	PR1325	PR1535	PR930	PR1005	PR1025	PR1125	PDL010	PDL025	KW10	SW05	Toolholder Page	Chipbreaker Range
Medium-Roughing, High Feed Rate 	CNMG 432PT	120408PT	1/32										●	●	●	●	●	●	●	●	●	●	●																								D8-D9 F87 F91 F92	1
	433PT	120412PT	3/64										●	●	●	●	●	●	●	●	●		●																									
	CNMG 542PT	160608PT	1/32										●	●	●	●	●	●	●	●	●	●	●																								D9	
	543PT	160612PT	3/64											●	●	●	●		●	●	●		●																									
	544PT	160616PT	1/16											●	●	●	●		●	●	●		●																									
Medium-Roughing, High Feed Rate 	CNMG 432GT	120408GT	1/32									●	●	●	●	●	●		●	●																											D8-D9 F87 F91 F92	
	433GT	120412GT	3/64											●	●	●			●	●																												
	CNMG 643GT	190612GT	3/64																●																													
Roughing 	CNMG 431	120404	1/64	●	●	●	●	●	●	●	●	△	●	●	●	●	●	●	●			●	●	●	●	●	●	●										●				△						
	432	120408	1/32	●	●	●	●	●	●	●	●		●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●										●				△			●			
	433	120412	3/64			●	●				●		●	●	●	●	●		●	●	●	●	●	●	●	●	△	●										●				△						
	434	120416	1/16																					●	●	●	△	●																				
	CNMG 542	160608	1/32												●	●			●	●																											D9	2
	543	160612	3/64												●	●	●	●	●	●	●			●	●	●		●																				
	544	160616	1/16																		●			●	●	●		●																				
	CNMG 642	190608	1/32															●						●	●	●	△	●																				
	643	190612	3/64										●	●	●	●	●		●	●	●			●	●	●	△	●														●						
	644	190616	1/16												●	●	●			●	●			●	●	●		●																				
Roughing 	CNMG 432PH	120408PH	1/32										●	●	●	●	●		●	●	●			●	●	●	●	●																			D8-D9 F87 F91 F92	3
	433PH	120412PH	3/64										●	●	●	●	●		●	●	●			●	●	●	●	●																				
	434PH	120416PH	1/16											●	●	●	●			●	●			●	●	●		●																				
	CNMG 542PH	160608PH	1/32										●	●	●	●	●			●																											D9	
	543PH	160612PH	3/64										●	●	●	●	●		●	●	●			●	●	●		●																				
	544PH	160616PH	1/16										●	●	●	●	●		●	●				●	●	●	△	●																				
	CNMG 642PH	190608PH	1/32										●	●	●	●	●		●	●																												
	643PH	190612PH	3/64										●	●	●	●	●		●	●	●																											
	644PH	190616PH	1/16											●	●	●	●		△	●	●																											
	646PH	190624PH	3/32											●	●	●																														

Chipbreaker Range







● : Standard Item △ : Phaseout Item (will be removed from next catalog)
Contact your local Kyocera sales engineer to upgrade old products to new technology

Inserts sold in 10 piece boxes.

How to read this page ➔ B15

80° Diamond

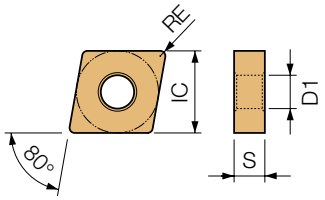
Negative Insert with Hole

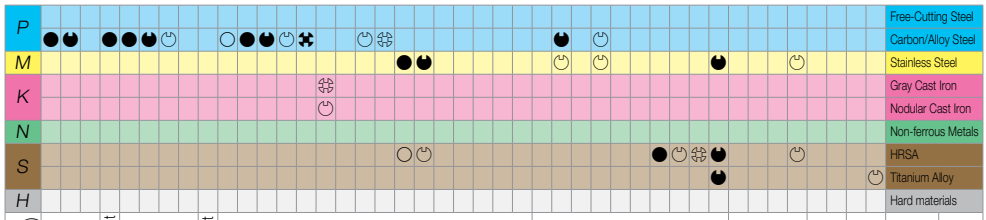
(in)

Part Number	IC	S	D1
CN_33_	3/8	3/16	0.150
CN_43_	1/2	3/16	0.203

(in)

Part Number	IC	S	D1
CN_54_	5/8	1/4	1/4
CN_64_	3/4	1/4	5/16

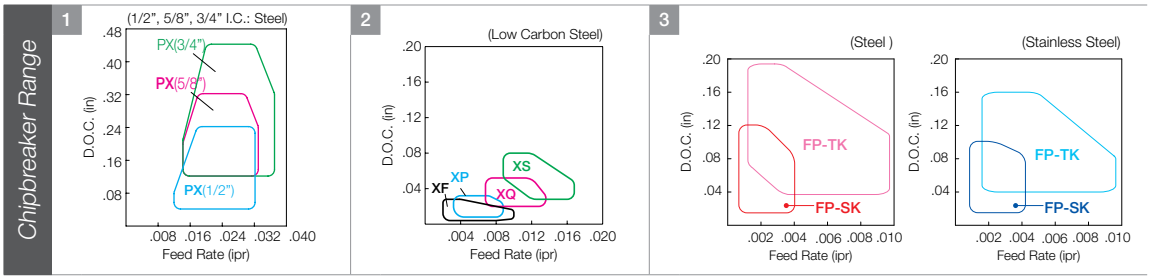




			ANSI Part Number	ISO Part Number	RE	Toolholder Page	Chipbreaker Range
Single Sided / Roughing		CNMM	432PX	120408PX	1/32	D8-D9 F87 F91 F92	1
			433PX	120412PX	3/64		
			434PX	120416PX	1/16		
		CNMM	542PX	160608PX	1/32	D9	
			543PX	160612PX	3/64		
			544PX	160616PX	1/16		
		CNMM	642PX	190608PX	1/32		
			643PX	190612PX	3/64		
			644PX	190616PX	1/16		
	High Feed Rate		646PX	190624PX	3/32		
Finishing	 Low Carbon Steel Small D.O.C.	CNMG	431XF	120404XF	1/64	D8-D9 F87 F91 F92	2
			432XF	120408XF	1/32		
Finishing	 Low Carbon Steel	CNMG	431XP	120404XP	1/64		
			432XP	120408XP	1/32		
Medium	 Low Carbon Steel	CNMG	431XQ	120404XQ	1/64		
			432XQ	120408XQ	1/32		
Roughing	 Low Carbon Steel	CNMG	432XS	120408XS	1/32		
Finishing-Medium	 Sharp Edge / Polished	CNGG	4305MFP-SK	120402MFP-SK	<0.008	D8-D9 E50 F87 F91 F92	3
			431MFP-SK	120404MFP-SK	<1/64		
Medium-Roughing	 Sharp Edge / Polished	CNGG	431FP-TK	120404FP-TK	1/64		
			432FP-TK	120408FP-TK	1/32		
Medium-Roughing	 Sharp Edge Stainless Steel / HRSA	CNGG	431TK	120404TK	1/64	D8-D9 F87 F91 F92	See B20 1
			432TK	120408TK	1/32		
Medium-Roughing		CNMG	431TK	120404TK	1/64		
			432TK	120408TK	1/32		

• Insert with corner R (RE) dimension expressed with less than sign (e.g. **<0.002, <0.004, <0.008** etc.) indicate models with minus tolerance for corner R (RE).

Chipbreaker Range



● : Standard Item △ : Phaseout Item (will be removed from next catalog)

Contact your local Kyocera sales engineer to upgrade old products to new technology

Inserts sold in 10 piece boxes.

How to read this page ➔ B15

80° Diamond

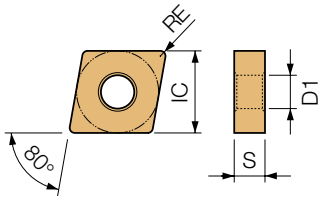
Negative Insert with Hole

(in)

Part Number	IC	S	D1
CN_33_	3/8	3/16	0.150
CN_43_	1/2	3/16	0.203

(in)

Part Number	IC	S	D1
CN_54_	5/8	1/4	1/4
CN_64_	3/4	1/4	5/16



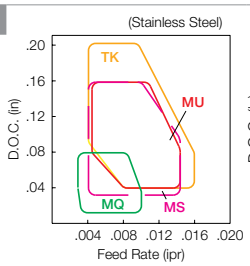
	Free-Cutting Steel	Carbon/Alloy Steel	Stainless Steel	Gray Cast Iron	Nodular Cast Iron	Non-ferrous Metals	HRSA	Titanium Alloy	Hard materials
P									
M			● ●				●	◔	
K									
N									
S			○ ◔			● ● ○ ◔ ⇳	●	◔	◔
H									

Right-Hand Shown where Applicable	ANSI Part Number	ISO Part Number	RE	Corner Radius (in)	Cermet		CVD Cermet	MEGA COAT Cermet			PVD Cermet	CVD Coated Carbide																				MEGACOAT / MEGACOAT NANO PVD Coated Carbide										PVD Coated Carbide			DLC		Carbide		Toolholder Page	Chipbreaker Range
					TN610	TN620	TN60	CCX	PV710	PV720	PV730	PV7005	PV90	CA510	CA515	CA025P	CA525	CA530	CA5505	CA5515	CA5525	CA5535	CA6515	CA6525	CA310	CA315	CA320	CA4505	CA4515	PR1705	PR1725	PR1425	PR1225	PR005S	PR015S	PR1305	PR1310	PR1325	PR1535	PR930	PR1005	PR1025	PR1125	PDL010	PDL025	KW10	SW05		
Finishing-Medium	Stainless Steel / HRSA	CNMG 431MQ	120404MQ	1/64																			● ●										● ●	△	△	△	●				●				●	D8-D9 F87 F91	1
		432MQ	120408MQ	1/32																			● ●										● ●	△	△	△	●				●				●		
Finishing-Medium		CNMG 431SQ	120404SQ	1/64																													● ●													F92	
		432SQ	120408SQ	1/32																													● ●														
		433SQ	120412SQ	3/64																													● ●														
		CNMG 543SQ	160612SQ	3/64																													● ●														2
		544SQ	160616SQ	1/16																													● ●													D9	
	Heat-Resistant Alloy	CNMG 643SQ	190612SQ	3/64																													● ●														
		644SQ	190616SQ	1/16																													● ●														
Medium-Roughing	Stainless Steel / HRSA	CNMG 431MS	120404MS	1/64																			● ●										● ●	△	△	△	●				△				●		
		432MS	120408MS	1/32																			● ●										● ●	△	△	△	●				△				●		
		433MS	120412MS	3/64																			● ●										● ●	△	△	△	●				△				●		
		434MS	120416MS	1/16																			●										● ●	△	△	△	●				△					D8-D9	
Medium-Roughing		CNGG 4302MU	120401MU	0.004																																●											F87 F91 F92	
		4305MU	120402MU	0.008																																●												
		CNMG 431MU	120404MU	1/64																			● ●										● ●	△	△	△	●				△				●		1
		432MU	120408MU	1/32																			● ●										● ●	△	△	△	●				△				●		
		433MU	120412MU	3/64																			● ●										● ●				●				△						
		CNMG 542MU	160608MU	1/32																			● ●										● ●			△	△	●			△						
		543MU	160612MU	3/64																			● ●										● ●			△	△	●			△						
		544MU	160616MU	1/16																			●										● ●			△	△	●			△					D9	
	Stainless Steel / HRSA	CNMG 643MU	190612MU	3/64																													● ●			△	△	●									
		644MU	190616MU	1/16																													● ●			△	△	●									
Roughing		CNMG 432SG	120408SG	1/32																													● ●				●								●	D8-D9 F87	
		433SG	120412SG	3/64																													● ●				●								●	F91~F92	
		CNMG 543SG	160612SG	3/64																													● ●				●								●		3
		544SG	160616SG	1/16																													● ●				●								●	D9	
	Heat-Resistant Alloy	CNMG 643SG	190612SG	3/64																													● ●				●								●		
		644SG	190616SG	1/16																													● ●				●								●		

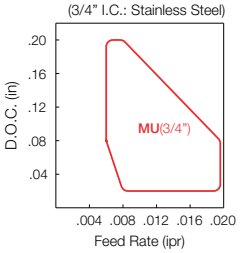
For Heat-Resistant Alloys See ➔ B8

Chipbreaker Range

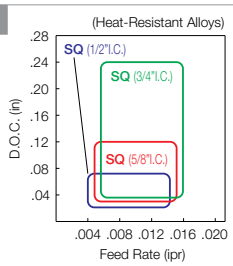
1 (Stainless Steel)



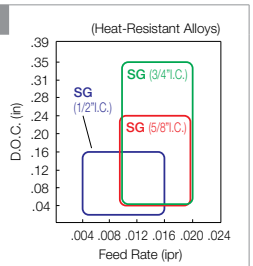
(3/4" I.C.: Stairless Steel)



2 (Heat-Resistant Alloys)



3 (Heat-Resistant Alloys)



Inserts sold in 10 piece boxes.

● : Standard Item △ : Phaseout Item (will be removed from next catalog)
Contact your local Kyocera sales engineer to upgrade old products to new technology

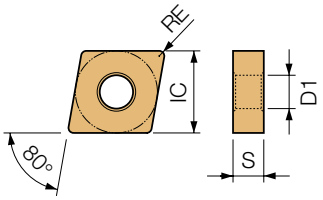
How to read this page ➔ B15

80° Diamond

Negative Insert with Hole

Part Number	IC	S	D1
	(in)		
CN_33_	3/8	3/16	0.150
CN_43_	1/2	3/16	0.203
CNMM_43X_	1/2	0.174	0.203

Part Number	IC	S	D1
	(in)		
CN_54_	5/8	1/4	1/4
CNMM_54X_	5/8	0.235	1/4
CN_64_	3/4	1/4	5/16
CNMM_64X_	3/4	0.233	5/16

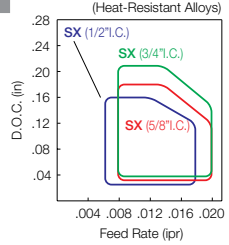


		ANSI Part Number	ISO Part Number	RE	Corner Radius (in)	Cermet	CVD Cermet	MEGA COAT Cermet	PVD Cermet	CVD Coated Carbide	MEGACOAT / MEGACOAT NANO PVD Coated Carbide	PVD Coated Carbide	DLC	Carbide	Toolholder Page	Chipbreaker Range
						TN610 TN620 TN60	CCX	PV710 PV720 PV730	PV7005	PV90 CA510 CA515 CA025P CA525 CA530 CA5505 CA5515 CA5525 CA5535 CA6515 CA6525 CA310 CA315 CA320 CA4505 CA4515	PR1705 PR1725 PR1425 PR1225 PR005S PR015S PR1305 PR1310 PR1325 PR1535	PR930 PR1005 PR1025 PR1125	PDL010 PDL025	KW10 SW05		
Roughing (Single Sided)	Heat-Resistant Alloy	CNMM 43XR-SX	1204XR-SX	-							●●				D8-D9	1
		43XL-SX	1204XL-SX	-							●●					
		CNMM 54XR-SX	1606XR-SX	-							●●					
		54XL-SX	1606XL-SX	-							●●					
		CNMM 64XR-SX	1906XR-SX	-							●●					
		64XL-SX	1906XL-SX	-							●●					
Sharp Edge	Cast Iron	CNMG 431KQ	120404KQ	1/64						CA4505 CA4515					D8-D9 F87 F91 F92	2
		432KQ	120408KQ	1/32						CA4505 CA4515						
		433KQ	120412KQ	3/64						CA4505 CA4515						
Medium	Cast Iron	CNMG 431KG	120404KG	1/64						CA4505 CA4515						
		432KG	120408KG	1/32						CA4505 CA4515						
		433KG	120412KG	3/64						CA4505 CA4515						
Medium-Roughing	Cast Iron	CNMG 432KH	120408KH	1/32						CA4505 CA4515						
		433KH	120412KH	3/64						CA4505 CA4515						
		434KH	120416KH	1/16						CA4505 CA4515						
Roughing	Cast Iron	CNMG 431C	120404C	1/64						CA4505 CA4515						3
		432C	120408C	1/32						CA4505 CA4515						
		433C	120412C	3/64						CA5505 CA4505 CA4515						
		434C	120416C	1/16						CA5505 CA4505 CA4515						
		CNMG 543C	160612C	3/64						CA4505 CA4515					D9	
Roughing	Cast Iron	CNMG 432ZS	120408ZS	1/32						CA5505 CA4505 CA4515						
		433ZS	120412ZS	3/64						CA5505 CA4505 CA4515						
Roughing	Cast Iron	CNMG 432GC	120408GC	1/32						CA5505 CA5515 CA4505 CA4515					D8-D9 F87 F91 F92	
		433GC	120412GC	3/64						CA5505 CA5515 CA4505 CA4515						
Cast Iron	Without Chipbreaker	CNGA 431	120404	1/64					●					●		-
		432	120408	1/32	●		●		●					●		
		CNMA 431	120404	1/64			●		●	CA5505 CA4505 CA4515				●		
		432	120408	1/32			●		●	CA5505 CA4505 CA4515				●		
		433	120412	3/64						CA5505 CA4505 CA4515						
		434	120416	1/16						CA4505 CA4515 △						
		CNMA 543	160612	3/64						CA5515					D9	

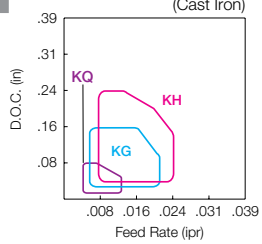
• **CNMM…X℄-SX** inserts require a different shim, sold separately. See applicable holders on page ➔ D8-D9 for applicable shim for SX chipbreaker inserts.

Chipbreaker Range

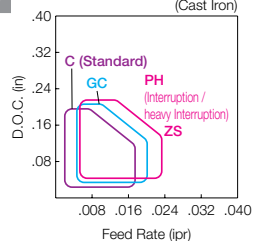
1 (Heat-Resistant Alloys)



2 (Cast Iron)



3 (Cast Iron)



● : Standard Item △ : Phaseout Item (will be removed from next catalog)

Contact your local Kyocera sales engineer to upgrade old products to new technology

Inserts sold in 10 piece boxes.

How to read this page ➔ B15

80° Diamond

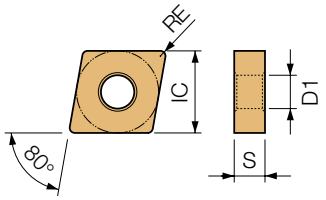
Negative Insert with Hole

(in)

Part Number	IC	S	D1
CN_33_	3/8	3/16	0.150
CN_43_	1/2	3/16	0.203

(in)

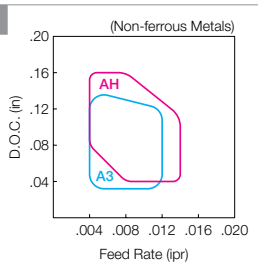
Part Number	IC	S	D1
CN_54_	5/8	1/4	1/4
CN_64_	3/4	1/4	5/16



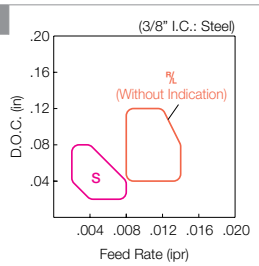
	Right-Hand Shown where Applicable	ANSI Part Number	ISO Part Number	RE	TN610	TN620	TN60	CCX	PV710	PV720	PV730	PV7005	PV90	CA510	CA515	CA025P	CA525	CA530	CA5505	CA5515	CA5525	CA5535	CA6515	CA6525	CA310	CA315	CA320	CA4505	CA4515	PR1705	PR1725	PR1425	PR1225	PR005S	PR015S	PR1305	PR1310	PR1325	PR1535	PR930	PR1005	PR1025	PR1125	PDL010	PDL025	KW10	SW05	Toolholder Page	Chipbreaker Range
Corner Radius (in)					Cermet			CVD Cermet	MEGA COAT Cermet			PVD Cermet	CVD Coated Carbide																		MEGACOAT / MEGACOAT NANO PVD Coated Carbide										PVD Coated Carbide				DLC		Carbide			
Finishing-Medium	Sharp Edge / Non-ferrous Metals	CNGG	431R-A3	120404R-A3	1/64																																						●	●	●		D8-D9 F87 F91 F92	1
			431L-A3	120404L-A3	1/64																																							●	●	●			
			432R-A3	120408R-A3	1/32																																							●	●	●			
			432L-A3	120408L-A3	1/32																																							●	●	●			
Medium-Roughing	Sharp Edge / Non-ferrous Metals	CNGG	431AH	120404AH	1/64																																							●	●	●			
			432AH	120408AH	1/32																																							●	●	●			
Medium-Roughing	Non-ferrous Metals	CNMG	431AH	120404AH	1/64																																							●	●	●			
			432AH	120408AH	1/32																																							●	●	●			
Finishing	Surface Roughness Oriented	CNGG	3305R-S	090402R-S	0.008	●	●	●		●	●																																					D9 F92	2
			3305L-S	090402L-S	0.008	●	●	●		●	●																																						
			331R-S	090404R-S	1/64	●	●	●		●	●																																						
			331L-S	090404L-S	1/64	●	●	●		●	●																																			●			
			332R-S	090408R-S	1/32	●				●																																							
			332L-S	090408L-S	1/32	●				●																																							
Medium		CNGG	331L	090404L	1/64																																									●			
			332L	090408L	1/32																																									●			
		CNGG	431R	120404R	1/64	●	●	●		●	●	●																																				D8-D9 F87 F91 F92	
			431L	120404L	1/64	●	●	●		●	●	●																																					
			432R	120408R	1/32	●	●	●		●	●	●																																					
			432L	120408L	1/32	●	●	△		●	●	●																																					
		CNGG	4302FR	120401FR	0.004			●																																									
			4302FL	120401FL	0.004			●																																									
Medium-Roughing	Low Cutting Force	CNGG	431R-25R	120404R-25R	1/64	●	●	●		●	●																																			●			
			431L-25R	120404L-25R	1/64	●	●	●		●	●																																			●			
			432R-25R	120408R-25R	1/32	●	●	△		●	●																																			●			
			432L-25R	120408L-25R	1/32	●	●	△		●	●																																			●			
Medium-Roughing		CNGG	431Z	120404Z	1/64			●																																								

Chipbreaker Range

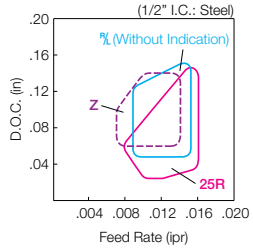
1 (Non-ferrous Metals)



2 (3/8" I.C.: Steel)



(1/2" I.C.: Steel)



Inserts sold in 10 piece boxes.

● : Standard Item △ : Phaseout Item (will be removed from next catalog)

Contact your local Kyocera sales engineer to upgrade old products to new technology

How to read this page B15

55° Diamond

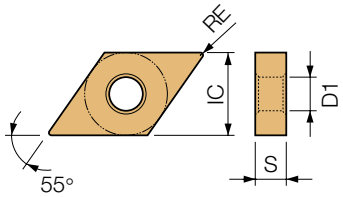
Negative Insert with Hole

(in)

Part Number	IC	S	D1
DN_33_	3/8	3/16	0.150
DN_43_	1/2	3/16	0.203

(in)

Part Number	IC	S	D1
DN_44_	1/2	1/4	0.203



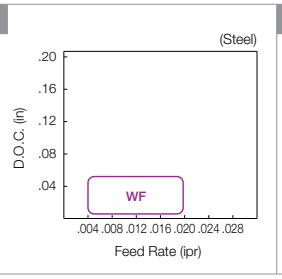
		ANSI Part Number	ISO Part Number	RE	Cermet TN610	Cermet TN620	Cermet TN60	CVD Cermet CCX	MEGA COAT Cermet PV710	MEGA COAT Cermet PV720	MEGA COAT Cermet PV730	PVD Cermet PV7005	PVD Cermet PV90	CVD Coated Carbide CA510	CVD Coated Carbide CA515	CVD Coated Carbide CA025P	CVD Coated Carbide CA525	CVD Coated Carbide CA530	CVD Coated Carbide CA5505	CVD Coated Carbide CA5515	CVD Coated Carbide CA5525	CVD Coated Carbide CA5535	CVD Coated Carbide CA6515	CVD Coated Carbide CA6525	CVD Coated Carbide CA310	CVD Coated Carbide CA315	CVD Coated Carbide CA320	CVD Coated Carbide CA4505	CVD Coated Carbide CA4515	MEGACOAT / MEGACOAT NANO PVD Coated Carbide PR1705	MEGACOAT / MEGACOAT NANO PVD Coated Carbide PR1725	MEGACOAT / MEGACOAT NANO PVD Coated Carbide PR1425	MEGACOAT / MEGACOAT NANO PVD Coated Carbide PR1225	MEGACOAT / MEGACOAT NANO PVD Coated Carbide PR005S	MEGACOAT / MEGACOAT NANO PVD Coated Carbide PR015S	MEGACOAT / MEGACOAT NANO PVD Coated Carbide PR1305	MEGACOAT / MEGACOAT NANO PVD Coated Carbide PR1310	MEGACOAT / MEGACOAT NANO PVD Coated Carbide PR1325	MEGACOAT / MEGACOAT NANO PVD Coated Carbide PR1535	PVD Coated Carbide PR930	PVD Coated Carbide PR1005	PVD Coated Carbide PR1025	PVD Coated Carbide PR1125	DLC PDL010	DLC PDL025	Carbide KW10	Carbide SW05	Toolholder Page	Chipbreaker Range
Finishing		DNMX	431WF	150404WF	1/64	●	●			●	●			●	●	●	●	●																										D12 D13 F88 F94 F95	1
			432WF	150408WF	1/32	●	●			●	●			●	●	●	●	●																											
			433WF	150412WF	3/64	●	●			●	●			●	●	●	●	●																											
	Wiper Edge	DNMX	441WF	150604WF	1/64	●	●			●	●			●	●	●	●	●																										D12 D13 F88	
			442WF	150608WF	1/32	●	●			●	●			●	●	●	●	●																											
			443WF	150612WF	3/64	●	●			●	●			●	●	●	●	●																											
Finishing		DNMG	4305PP	150402PP	0.008	●	●		●	●	●	●			●	●	●	●			●																						D12 D13 F88 F94 F95	
			431PP	150404PP	1/64	●	●		●	●	●	●			●	●	●	●			●	●																					
			432PP	150408PP	1/32	●	●		●	●	●	●			●	●	●	●			●	●																					
			433PP	150412PP	3/64	●	●		●	●	●	●			●	●	●	●																									
		DNMG	4405PP	150602PP	0.008	●	●		●	●	●	●				●	●	●																									
			441PP	150604PP	1/64	●	●		●	●	●	●			●	●	●	●			●																						D12 D13 F88	
			442PP	150608PP	1/32	●	●		●	●	●	●			●	●	●	●																									
			443PP	150612PP	3/64	●	●		●	●	●	●					●	●																									
Finishing		DNMG	331GP	110404GP	1/64		●	●			●	●		●		●	●	●	●		●	●																				D13 F93	2
			332GP	110408GP	1/32		●	●			●	●		●	●	●	●	●				●																					
		DNMG	4305GP	150402GP	0.008	●	●	●		●	●	●		●	●	●	●	●			●	●																				D12 D13 F88 F94 F95	
			431GP	150404GP	1/64	●	●	●		●	●	●		●	●	●	●	●	●		●	●																					
			432GP	150408GP	1/32	●	●	●		●	●	●		●	●	●	●	●	●	●	●	●																					
		DNMG	4405GP	150602GP	0.008	●				●																																D12 D13 F88	
			441GP	150604GP	1/64	●				●																																	
			442GP	150608GP	1/32	●				●																																	
Finishing-Medium		DNMG	431PQ	150404PQ	1/64	●	●		●	●	●	●			●	●	●	●			●	●																				D12 D13 F88 F94 F95	
			432PQ	150408PQ	1/32	●	●		●	●	●	●			●	●	●	●			●	●																					
			433PQ	150412PQ	3/64	●	●		●	●	●	●			●	●	●	●			●	●																					
		DNMG	441PQ	150604PQ	1/64	●	●		●	●	●	●			●	●	●	●	●																								D12 D13 F88	
			442PQ	150608PQ	1/32	●	●		●	●	●	●			●	●	●	●	●			●																					
			443PQ	150612PQ	3/64	●	●		●	●	●	●				●	●	●																									

● : Standard Item △ : Phaseout Item (will be removed from next catalog)

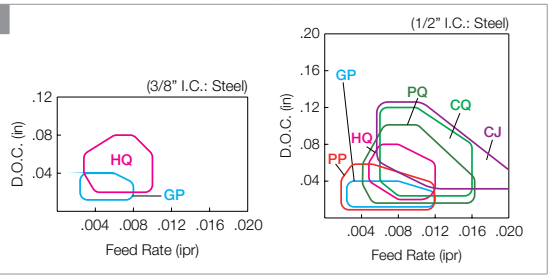
Contact your local Kyocera sales engineer to upgrade old products to new technology

Chipbreaker Range

1



2



Inserts sold in 10 piece boxes.

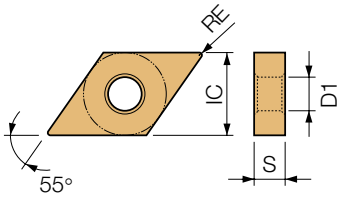
How to read this page ➔ B15

55° Diamond

Negative Insert with Hole

Part Number	IC	S	D1 (in)
DN_33_	3/8	3/16	0.150
DN_43_	1/2	3/16	0.203

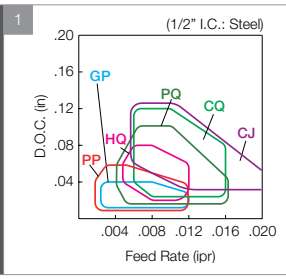
Part Number	IC	S	D1 (in)
DN_44_	1/2	1/4	0.203



		ANSI Part Number	ISO Part Number	RE	TN610	TN620	TN60	CCX	PV710	PV720	PV730	PV7005	PV90	CA510	CA515	CA025P	CA525	CA530	CA5505	CA5515	CA5525	CA5535	CA6515	CA6525	CA310	CA315	CA320	CA4505	CA4515	PR1705	PR1725	PR1425	PR1225	PR005S	PR015S	PR1305	PR1310	PR1325	PR1535	PR930	PR1005	PR1025	PR1125	PDL010	PDL025	KW10	SW05	Toolholder Page	Chipbreaker Range
Finishing-Medium		DNMG 3305HQ	110402HQ	0.008	●	●	●		●	●					●	●	●	●		●	●																											D13 F93	B23 1
			331HQ	110404HQ	1/64	●	●	●		●	●			●	●	●	●			●	●																												
		DNMG 431HQ	150404HQ	1/64	●	●	●	●	●	●	●		●	●	●	●	●	●		●	●	●	●	●															●			△					D12-D13 F88 F94-F95	
			432HQ	150408HQ	1/32	●	●	●	●	●	●		●	●	●	●	●	●	●	●	●	●	●	●															●			△						
			433HQ	150412HQ	3/64	●	●	●	●	●	●				●	●	●	●		●	●	●																											
		DNMG 441HQ	150604HQ	1/64	●		●	●					●	●	●	●	●	●	●	●	●		●	●															●			△					D12 D13 F88	
			442HQ	150608HQ	1/32	●		●	●						●	●	●			●	●		●	●															●			△						
			443HQ	150612HQ	3/64	●		●	●						●	●	●			●	●																											
Finishing-Medium		DNMG 431CQ	150404CQ	1/64	●	●	●		●	●	●		●	●	●	●	●	●	●	●	●	●																									D12-D13 F88 F94-F95	1
			432CQ	150408CQ	1/32	●	●	●		●	●	●		●	●	●	●	●	●	●	●	●	●																									
			433CQ	150412CQ	3/64	●	●			●	●	●		●	●	●	●	●		●	●	●																											
		DNMG 441CQ	150604CQ	1/64	●				●						●	●	●			●	●																											D12 D13 F88	
	Up Facing		442CQ	150608CQ	1/32									●	●	●	●	●	●	●	●																											
			443CQ	150612CQ	3/64									●	●	●	●			●	●																											
Finishing-Medium		DNMG 432CJ	150408CJ	1/32											●	●	●			●	●																										D12 D13 F88 F94-F95	
			433CJ	150412CJ	3/64											●	●	●			●	●																											
	Up Facing	DNMG 442CJ	150608CJ	1/32											●	●	●			●	●																										D12 D13 F88	
			443CJ	150612CJ	3/64										●	●	●	●			●	●																											
Finishing-Medium		DNMP 442TK	150608TK	1/32																																					●						D12 D13 F88	2
Medium		DNMG 431TN-V	150404TN-V	1/64			●																																							D12 D13 F88 F94 F95	3
			432TN-V	150408TN-V	1/32			●																																							
Medium-Roughing		DNMG 331GS	110404GS	1/64	●	●		●	●			●		●	●	●	●		●	●																										D13 F93	
			332GS	110408GS	1/32	●	●		●	●			●	●	●	●	●	●		●	●																											
		DNMG 431GS	150404GS	1/64	●			●	●					●	●	●				●	●																										D12-D13 F88 F94-F95	4
			432GS	150408GS	1/32	●			●	●			●		●	●	●	●			●	●																											
			433GS	150412GS	3/64								●		●	●	●				●	●																											
		DNMG 441GS	150604GS	1/64												●	●			●	△																										D12-D13 F88	
			442GS	150608GS	1/32												●	●				●																											

Chipbreaker Range

1



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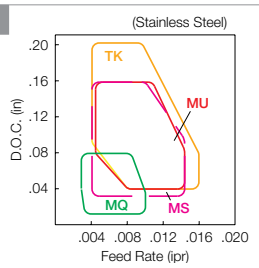

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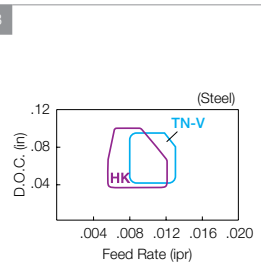

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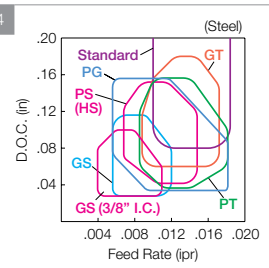


KYOCERA

Inserts sold in 10 piece boxes.

● : Standard Item △ : Phaseout Item (will be removed from next catalog)

Contact your local Kyocera sales engineer to upgrade old products to new technology

How to read this page B15

55° Diamond

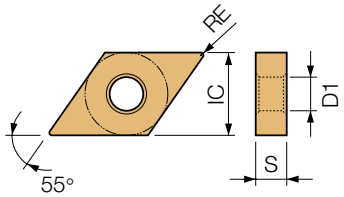
Negative Insert with Hole

(in)

Part Number	IC	S	D1
DN_33_	3/8	3/16	0.150
DN_43_	1/2	3/16	0.203

(in)

Part Number	IC	S	D1
DN_44_	1/2	1/4	0.203



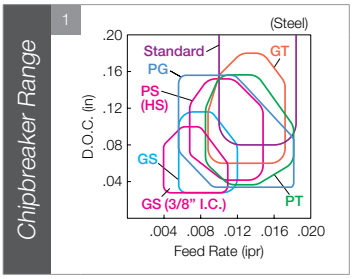
		ANSI Part Number	ISO Part Number	RE	Toolholder Page	Chipbreaker Range
Medium-Roughing		DNMG	431PG	150404PG	1/64	D12 D13 F88 F94 F95	
			432PG	150408PG	1/32		
			433PG	150412PG	3/64		
			434PG	150416PG	1/16		
		DNMG	441PG	150604PG	1/64	D12 D13 F88	
			442PG	150608PG	1/32		
			443PG	150612PG	3/64		
			444PG	150616PG	1/16		
Medium-Roughing		DNMG	431PS	150404PS	1/64	D12 D13 F88 F94 F95	
			432PS	150408PS	1/32		
			433PS	150412PS	3/64		
			434PS	150416PS	1/16		
		DNMG	441PS	150604PS	1/64	D12 D13 F88	1
			442PS	150608PS	1/32		
			443PS	150612PS	3/64		
			444PS	150616PS	1/16		
Medium-Roughing		DNMG	432PT	150408PT	1/32	D12 D13 F88 F94 F95	
			433PT	150412PT	3/64		
		DNMG	442PT	150608PT	1/32	D12 D13 F88	
	High Feed Rate		443PT	150612PT	3/64		
Medium-Roughing		DNMG	432GT	150408GT	1/32	D12 D13 F88 F94 F95	
			433GT	150412GT	3/64		
		DNMG	442GT	150608GT	1/32	D12 D13 F88	
	High Feed Rate		443GT	150612GT	3/64		

P: Free-Cutting Steel, Carbon/Alloy Steel
M: Stainless Steel
K: Gray Cast Iron, Nodular Cast Iron
N: Non-ferrous Metals
S: HRSA, Titanium Alloy
H: Hard materials

Corner Radius (in)

Cermet: TN610, TN620, TN60
CVD Cermet: CCX
MEGA COAT Cermet: PV710, PV720, PV730
PVD Cermet: PV7005, PV90
CVD Coated Carbide: CA510, CA515, CA025P, CA525, CA530, CA5505, CA5515, CA5525, CA5535, CA6515, CA6525, CA310, CA315, CA320, CA4505, CA4515
MEGACOAT / MEGACOAT NANO PVD Coated Carbide: PR1705, PR1725, PR1425, PR1225, PR005S, PR015S, PR1305, PR1310, PR1325, PR1535
PVD Coated Carbide: PR930, PR1005, PR1025, PR1125
DLC: PDL010, PDL025
Carbide: KW10, SW05

Chipbreaker Range



● : Standard Item △ : Phaseout Item (will be removed from next catalog)
Contact your local Kyocera sales engineer to upgrade old products to new technology

Inserts sold in 10 piece boxes.

How to read this page B15

55° Diamond

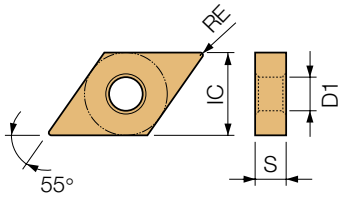
Negative Insert with Hole

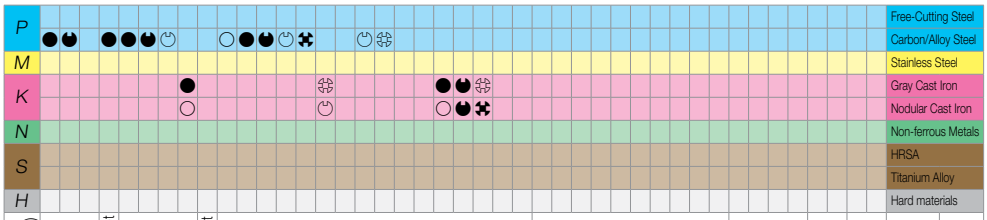
(in)

Part Number	IC	S	D1
DN_33_	3/8	3/16	0.150
DN_43_	1/2	3/16	0.203

(in)

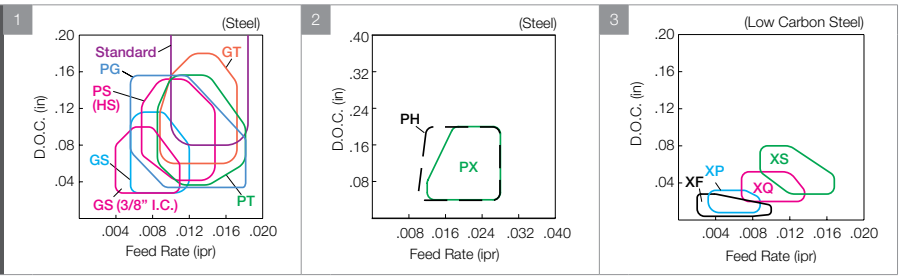
Part Number	IC	S	D1
DN_44_	1/2	1/4	0.203





		ANSI Part Number	ISO Part Number	RE	Corner Radius (in)	Cermet		CVD Cermet	MEGA COAT Cermet			PVD Cermet	CVD Coated Carbide												MEGACOAT / MEGACOAT NANO PVD Coated Carbide											PVD Coated Carbide				DLC		Carbide		Toolholder Page	Chipbreaker Range
						TN610	TN620	TN60	CCX	PV710	PV720	PV730	PV7005	PV90	CA510	CA515	CA025P	CA525	CA530	CA5505	CA5515	CA5525	CA5535	CA6515	CA6525	CA310	CA315	CA320	CA4505	CA4515	PR1705	PR1725	PR1425	PR1225	PR005S	PR015S	PR1305	PR1310	PR1325	PR1535	PR930	PR1005	PR1025	PR1125	PDL010	PDL025	KW10	SW05		
Roughing		DNMG	431	150404	1/64	●	●	●		●	●	●		●		●	●	●			●	●				●	●	●	●	●																	D12 D13 F88 F94 F95	1
			432	150408	1/32	●	●	●	●	●	●	●	●		●	●	●	●	●		●	●	●			●	●	●	●	●																		
			433	150412	3/64																		●				●	●	●	●																		
		DNMG	441	150604	1/64																					●	●	●																			D12 D13 F88	
			442	150608	1/32											●	●	●	●			●	●			●	●	●	●	●																		
			443	150612	3/64											●	●	●	●		●					●	●	●		●																		
Roughing		DNMG	432PH	150408PH	1/32										●	●	●	●			●	●				●	●	●	●	●																	D12 D13 F88 F94 F95	2
			433PH	150412PH	3/64											●	●	●			●	●				●	●	●	●	△																		
			434PH	150416PH	1/16												●	●	●																														
		DNMG	442PH	150608PH	1/32											●	●	●	●			●				●	●	●																			D12 D13 F88	
			443PH	150612PH	3/64											●	●	●	●			●				●	●	●																				
			444PH	150616PH	1/16											●	●	●	●			●																										
Roughing		DNMM	432PX	150408PX	1/32												●	●				●																								D12 D13 F88 F94 F95	
			433PX	150412PX	3/64												●	●	●			●																										
			434PX	150416PX	1/16												●																														
		DNMM	442PX	150608PX	1/32											●	●	●				●																								D12 D13 F88	
	Single Sided High Feed Rate		443PX	150612PX	3/64											●	●	●	●		●	●	●																								
			444PX	150616PX	1/16												●	●																														
Finishing		DNMG	431XF	150404XF	1/64	●	●		●	●	●	●																																	D12 D13 F88 F94 F95	3
	Small D.O.C. Low Carbon Steel		432XF	150408XF	1/32	●	●		●	●	●	●																																		
Finishing		DNMG	431XP	150404XP	1/64	●	●	●	●	●	●	●		●	●	●	●	●		●	●	●																								
			432XP	150408XP	1/32	●	●	●	●	●	●	●		●	●	●	●	●	●	●	●	●																								
		DNMG	441XP	150604XP	1/64	●		●	●	●				●																																D12 D13 F88	
	Low Carbon Steel		442XP	150608XP	1/32	●		●	●	●				●																																
Medium		DNMG	431XQ	150404XQ	1/64	●	●	●	●	●	●	●		●		●	●	●			●	●																								D12 D13 F88 F94 F95	
			432XQ	150408XQ	1/32	●	●	△	●	●	●	●		●		●	●	●			●	●																								
		DNMG	442XQ	150608XQ	1/32			●																																						D12 D13 F88	
	Low Carbon Steel																																													
Roughing		DNMG	432XS	150408XS	1/32	●	●			●	●	●				●	●	●			●	●																								D12 D13 F88 F94 F95	
	Low Carbon Steel																																													

Chipbreaker Range



KYOCERA

Inserts sold in 10 piece boxes.

● : Standard Item △ : Phaseout Item (will be removed from next catalog)
Contact your local Kyocera sales engineer to upgrade old products to new technology

How to read this page ➔ B15

55° Diamond

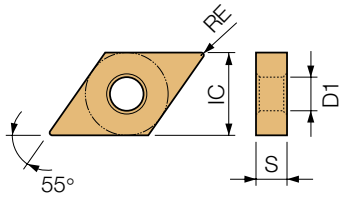
Negative Insert with Hole

(in)

Part Number	IC	S	D1
DN_33_	3/8	3/16	0.150
DN_43_	1/2	3/16	0.203

(in)

Part Number	IC	S	D1
DN_44_	1/2	1/4	0.203



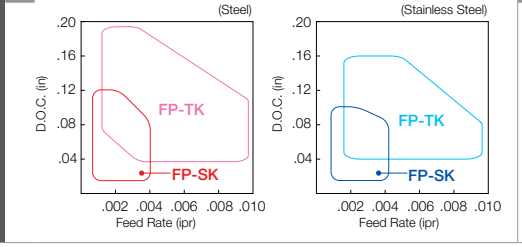
	ANSI Part Number	ISO Part Number	RE	Corner Radius (in)	Cermet	CVD Cermet	MEGA COAT Cermet	PVD Cermet	CVD Coated Carbide																MEGACOAT / MEGACOAT NANO PVD Coated Carbide										PVD Coated Carbide				DLC		Carbide		Toolholder Page	Chipbreaker Range
					TN610	TN620	TN60	CCX	PV710	PV720	PV730	PV7005	PV90	CA510	CA515	CA025P	CA525	CA530	CA5505	CA5515	CA5525	CA5535	CA6515	CA6525	CA310	CA315	CA320	CA4505	CA4515	PR1705	PR1725	PR1425	PR1225	PR005S	PR015S	PR1305	PR1310	PR1325	PR1535	PR930	PR1005	PR1025	PR1125	PDL010	PDL025	KW10	SW05		
Finishing-Medium	DNGG	4305MFP-SK	150402MFP-SK	<0.008							●																		●	△	●						●									1
Sharp Edge / Polished		431MFP-SK	150404MFP-SK	<1/64							●																		●	△	●						●									
Large D.O.C.	DNMG	4305R-LD	150402R-LD	0.008																									●	△							●								D12 D13 F88 F94 F95	2
		431R-LD	150404R-LD	1/64																									●	△							●									
Medium-Roughing	DNGG	431FP-TK	150404FP-TK	1/64																									●	△	●						●									1
Sharp Edge / Polished		432FP-TK	150408FP-TK	1/32																									●	△	●						●									
Medium-Roughing	DNGG	431TK	150404TK	1/64																														△	△									●		
		432TK	150408TK	1/32																														△	△									●		
Sharp Edge Stainless Steel / HRSA	DNGG	441TK	150604TK	1/64																															△									△	D12 D13 F88	
		442TK	150608TK	1/32																															△									△		
Medium-Roughing	DNMG	431TK	150404TK	1/64																		●	●												△	△	△	●							D12 D13 F88 F94 F95	3
		432TK	150408TK	1/32																		●	●												△	△	△	●								
Stainless Steel / HRSA	DNMG	441TK	150604TK	1/64																		●	●													△	△	●							D12 D13 F88	
		442TK	150608TK	1/32																		●	●													△	△	●								
Finishing-Medium	DNMG	431MQ	150404MQ	1/64																		●	●										●	●	△	△	△	●						●	D12 D13 F88 F94 F95	
		432MQ	150408MQ	1/32																		●	●										●	●	△	△	△	●						●		
Stainless Steel / HRSA	DNMG	441MQ	150604MQ	1/64																		●	●										●	●	△	△	△	●						●	D12 D13 F88	
		442MQ	150608MQ	1/32																		●	●										●	●	△	△	△	●						●		

P Free-Cutting Steel, Carbon/Alloy Steel
M Stainless Steel
K Gray Cast Iron, Nodular Cast Iron
N Non-ferrous Metals
S HRSA, Titanium Alloy
H Hard materials

• Insert with corner R (RE) dimension expressed with less than sign (e.g. **<0.002, <0.004, <0.008** etc.) indicate models with minus tolerance for corner R (RE).

For Heat-Resistant Alloys See ➔ B8

Chipbreaker Range



● : Standard Item △ : Phaseout Item (will be removed from next catalog)
Contact your local Kyocera sales engineer to upgrade old products to new technology

Inserts sold in 10 piece boxes.

How to read this page ➡ B15

55° Diamond

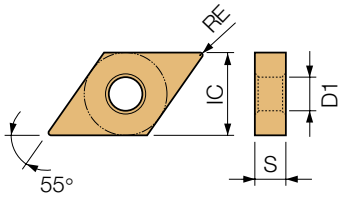
Negative Insert with Hole

(in)

Part Number	IC	S	D1
DN_33_	3/8	3/16	0.150
DN_43_	1/2	3/16	0.203

(in)

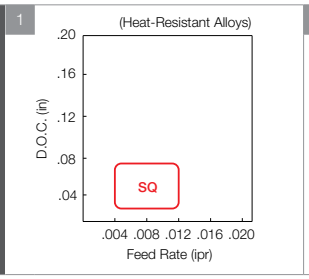
Part Number	IC	S	D1
DN_44_	1/2	1/4	0.203

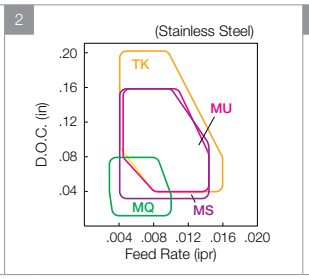


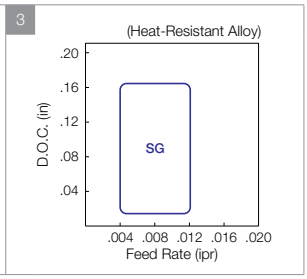
		ANSI Part Number	ISO Part Number	RE	TN610	TN620	TN60	CCX	PV710	PV720	PV730	PV7005	PV90	CA510	CA515	CA025P	CA525	CA530	CA5505	CA5515	CA5525	CA5535	CA6515	CA6525	CA310	CA315	CA320	CA4505	CA4515	PR1705	PR1725	PR1425	PR1225	PR005S	PR015S	PR1305	PR1310	PR1325	PR1535	PR930	PR1005	PR1025	PR1125	PDL010	PDL025	KW10	SW05	Toolholder Page	Chipbreaker Range
Finishing-Medium		DNMG 431SQ	150404SQ	1/64																														●	●														D12 D13 F88 F94 F95	1
			432SQ	1/32																														●	●														
			433SQ	3/64																														●	●														
		DNMG 441SQ	150604SQ	1/64																														●	●														D12 D13 F88	
	Heat-Resistant Alloy		442SQ	1/32																														●	●														
			443SQ	3/64																														●	●														
Medium-Roughing		DNMG 431MS	150404MS	1/64																			●	●										●	●	△	△	△	●			△				●		D12 D13 F88 F94 F95	2
			432MS	1/32																			●	●										●	●	△	△	△	●			△				●			
			433MS	3/64																			●	●										●	●	△	△	△	●			△				●			
		DNMG 441MS	150604MS	1/64																			●	●										●	●		△	△	●			△						D12 D13 F88	
	Stainless Steel / HRSA		442MS	1/32																			●	●										●	●	△	△	△	●			△							
			443MS	3/64																			●	●										●	●	△	△	△	●			△							
Medium-Roughing		DNMG 431MU	150404MU	1/64																			●	●										●	●	△	△	△	●			△				●		D12 D13 F88 F94 F95	
			432MU	1/32																			●	●										●	●		△	△	●			△				●			
		DNMG 441MU	150604MU	1/64																			●	●										●	●		△	△	●			△				●		D12 D13 F88	
	Stainless Steel / HRSA		442MU	1/32																			●	●										●	●		△	△	●			△				●			
Roughing		DNMG 432SG	150408SG	1/32																														●	●				●							●		D12 D13 F88 F94 F95	3
			433SG	3/64																														●	●				●							●			
		DNMG 442SG	150608SG	1/32																														●	●				●							●		D12 D13 F88	
	Heat-Resistant Alloy		443SG	3/64																														●	●				●							●			

For Heat-Resistant Alloys See ➡ B8

Chipbreaker Range







Inserts sold in 10 piece boxes.

● : Standard Item △ : Phaseout Item (will be removed from next catalog)
Contact your local Kyocera sales engineer to upgrade old products to new technology

How to read this page B15

55° Diamond

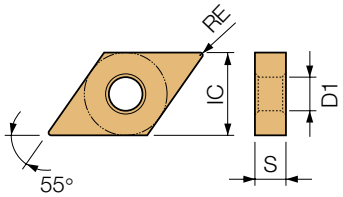
Negative Insert with Hole

(in)

Part Number	IC	S	D1
DN_33_	3/8	3/16	0.150
DN_43_	1/2	3/16	0.203

(in)

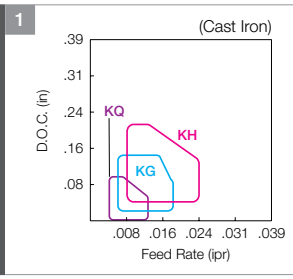
Part Number	IC	S	D1
DN_44_	1/2	1/4	0.203



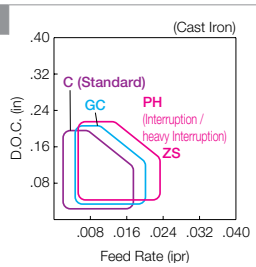
	ANSI Part Number	ISO Part Number	RE	TN610	TN620	TN60	CCX	PV710	PV720	PV730	PV7005	PV90	CA510	CA515	CA025P	CA525	CA530	CA5505	CA5515	CA5525	CA5535	CA6515	CA6525	CA310	CA315	CA320	CA4505	CA4515	PR1705	PR1725	PR1425	PR1225	PR005S	PR015S	PR1305	PR1310	PR1325	PR1535	PR930	PR1005	PR1025	PR1125	PDL010	PDL025	KW10	SW05	Toolholder Page	Chipbreaker Range
Sharp Edge	DNMG 431KQ	150404KQ	1/64																					●	●	●																					D12-D13 F88 F94-F95	
	432KQ	150408KQ	1/32																					●	●	●																						
Cast Iron	DNMG 441KQ	150604KQ	1/64																					●	●	●																					D12 D13 F88	
	442KQ	150608KQ	1/32																					●	●	●																						
Medium	DNMG 431KG	150404KG	1/64																					●	●	●																					D12 D13 F88 F94 F95	1
	432KG	150408KG	1/32																					●	●	●																						
	433KG	150412KG	3/64																					●	●	●																						
	DNMG 441KG	150604KG	1/64																					●	●	●																					D12 D13 F88	
	442KG	150608KG	1/32																					●	●	●																						
Cast Iron	443KG	150612KG	3/64																					●	●	●																						
Medium-Roughing	DNMG 432KH	150408KH	1/32																					●	●	●																					D12-D13 F88 F94-F95	
	433KH	150412KH	3/64																					●	●	●																						
Cast Iron	DNMG 442KH	150608KH	1/32																					●	●	●																					D12 D13 F88	
	443KH	150612KH	3/64																					●	●	●																						
Roughing	DNMG 431C	150404C	1/64																					●	●	●	△	●																	D12 D13 F88 F94 F95	
	432C	150408C	1/32																					●	●	●	△	●																				
	433C	150412C	3/64																					●	●	●		●																				
	DNMG 441C	150604C	1/64																					●	●	●		●																	D12 D13 F88	
	442C	150608C	1/32																					●	●	●		●																				
Cast Iron	443C	150612C	3/64																					●	●	●																						
Roughing	DNMG 432ZS	150408ZS	1/32																					●	●	●	●	●																	D12-D13 F88 F94-F95	2
	433ZS	150412ZS	3/64																					●	●	●	●	●																				
	DNMG 442ZS	150608ZS	1/32																					●	●	●	●	●																	D12 D13 F88	
Cast Iron	443ZS	150612ZS	3/64																					●	●	●		●																				
Roughing	DNMG 432GC	150408GC	1/32																					●	●	●		●																	D12-D13 F88 F94-F95	
	433GC	150412GC	3/64																					●	●	●		●																				
	DNMG 442GC	150608GC	1/32																					●	●	●		●																	D12 D13 F88	
Cast Iron	443GC	150612GC	3/64																					●	●	●																						

Chipbreaker Range

1 (Cast Iron)



2 (Cast Iron)



● : Standard Item △ : Phaseout Item (will be removed from next catalog)

Contact your local Kyocera sales engineer to upgrade old products to new technology

Inserts sold in 10 piece boxes.

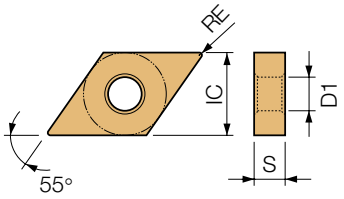
How to read this page B15

55° Diamond

Negative Insert with Hole

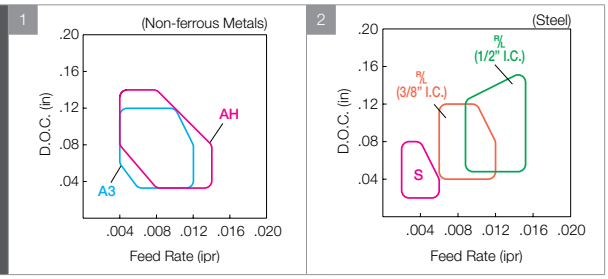
Part Number	IC	S	D1
	(in)		
DN_33_	3/8	3/16	0.150
DN_43_	1/2	3/16	0.203

Part Number	IC	S	D1
	(in)		
DN_44_	1/2	1/4	0.203



						Corner Radius (in)	Cermet		CVD Cermet	MEGA COAT Cermet		PVD Cermet	CVD Coated Carbide												MEGACOAT / MEGACOAT NANO PVD Coated Carbide										PVD Coated Carbide			DLC		Carbide		Toolholder Page	Chipbreaker Range
	Right-Hand Shown where Applicable	ANSI Part Number	ISO Part Number		RE	TN610	TN620	TN60	CCX	PV710	PV720	PV730	PV7005	PV90	CA510	CA515	CA025P	CA525	CA530	CA5505	CA5515	CA5525	CA5535	CA6515	CA6525	CA310	CA315	CA320	CA4505	CA4515	PR1705	PR1725	PR1425	PR1225	PR005S	PR015S	PR1305	PR1310	PR1325	PR1535	PR930	PR1005	PR1025	PR1125	PDL010	PDL025	KW10	SW05		
Cast Iron	Without Chipbreaker	DNMA 431	150404		1/64															●						●●●	△	●																●		D12-D13 F88 F94-F95	-
					1/32				●				●							●						●●●	△	●																●			
		DNMA 441	150604		1/64																					●●●																			D12 D13 F88	
			442	150608	1/32																					●●●	●	●																		
Finishing-Medium	Sharp Edge Non-ferrous Metals	DNGG 431R-A3	150404R-A3		1/64																																				●●●				D12 D13 F88 F94 F95	1
			431L-A3	150404L-A3	1/64																																				●●●					
			432R-A3	150408R-A3	1/32																																				●●●					
			432L-A3	150408L-A3	1/32																																				●●●					
Medium-Roughing	Sharp Edge Non-ferrous Metals	DNGG 431AH	150404AH		1/64																																				●●●					
			432AH	150408AH	1/32																																				●●●					
		DNGG 441AH	150604AH		1/64																																								D12 D13 F88	
			442AH	150608AH	1/32																																									
Medium-Roughing	Non-ferrous Metals	DNMG 431AH	150404AH		1/64																																				●●●				D12-D13 F88 F94-F95	
			432AH	150408AH	1/32																																				●●●					
		DNMG 441AH	150604AH		1/64																																								D12 D13 F88	
			442AH	150608AH	1/32																																									
Finishing	Surface Roughness Oriented	DNGG 3305R-S	110402R-S		0.008			●					●																																●		D13 F93	2
			3305L-S	110402L-S	0.008			●																																				●			
			331R-S	110404R-S	1/64			●					●																																●			
			331L-S	110404L-S	1/64			●																																					●			
			332R-S	110408R-S	1/32			●					●																																			
			332L-S	110408L-S	1/32			△					●																																			
Medium		DNGG 331R	110404R		1/64			●																																					●		D12 D13 F88 F94 F95	2
			331L	110404L	1/64			●																																					●			
			332R	110408R	1/32			△																																								
		DNGG 431R	150404R		1/64	●	●	●		●	●	●	●																													●				D12 D13 F88 F94 F95	
			431L	150404L	1/64	●	●	●		●	●	●	●																													●					
			432R	150408R	1/32	●	●	●		●	●	●	△																													●					
			432L	150408L	1/32	●	●	●		●	●	●																														●					

Chipbreaker Range



Inserts sold in 10 piece boxes.

● : Standard Item △ : Phaseout Item (will be removed from next catalog)
Contact your local Kyocera sales engineer to upgrade old products to new technology

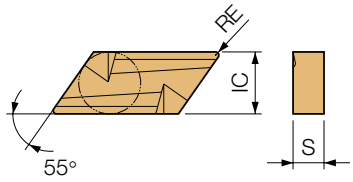
How to read this page ➔ B15

55° Parallelogram

Negative Insert without Hole

(in)

Part Number	IC	S	D1
KNMX1604_	3/8	3/16	-



	ANSI Part Number	ISO Part Number	RE	TN610	TN620	TN60	CCX	PV710	PV720	PV730	PV7005	PV90	CA510	CA515	CA025P	CA525	CA530	CA5505	CA5515	CA5525	CA5535	CA6515	CA6525	CA310	CA315	CA320	CA4505	CA4515	PR1705	PR1725	PR1425	PR1225	PR005S	PR015S	PR1305	PR1310	PR1325	PR1535	PR930	PR1005	PR1025	PR1125	PDL010	PDL025	KW10	SW05	Toolholder Page	Chipbreaker Range
Medium-Roughing	KNMX 160405R-1	160405R-1	0.020																●	●																											-	1
		160405L-1	0.020																●	●																												
		160410R	0.039																●	●																												
		160410L	0.039																●	●																												

Round

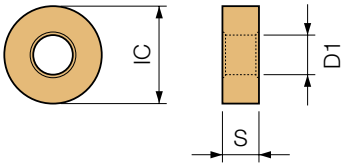
Negative Insert with Hole

(in)

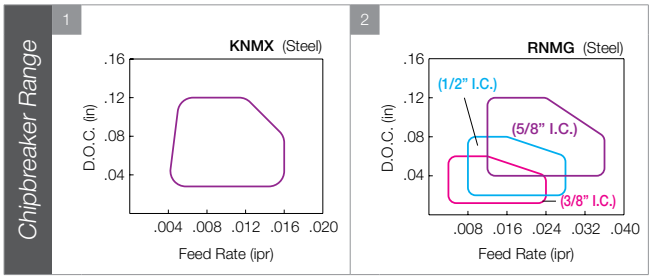
Part Number	IC	S	D1
RN_32_	3/8	1/8	0.150
RN_43_	1/2	3/16	0.203

(in)

Part Number	IC	S	D1
RN_54_	5/8	1/4	1/4



	ANSI Part Number	ISO Part Number	RE	TN610	TN620	TN60	CCX	PV710	PV720	PV730	PV7005	PV90	CA510	CA515	CA025P	CA525	CA530	CA5505	CA5515	CA5525	CA5535	CA6515	CA6525	CA310	CA315	CA320	CA4505	CA4515	PR1705	PR1725	PR1425	PR1225	PR005S	PR015S	PR1305	PR1310	PR1325	PR1535	PR930	PR1005	PR1025	PR1125	PDL010	PDL025	KW10	SW05	Toolholder Page	Chipbreaker Range
Medium-Roughing	RNMG 32	090300	-		●	●			●					●	●	●				●																										D25	2
	RNMG 43	120400	-		●	●			●		●		△	●	●	●	●		●	●				●	●	●																					
	RNMG 54	150600	-												●	●				●					●	●	●																				-	



● : Standard Item △ : Phaseout Item (will be removed from next catalog)
Contact your local Kyocera sales engineer to upgrade old products to new technology

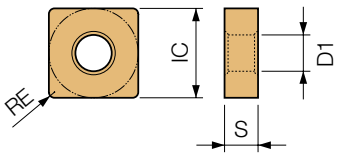
Inserts sold in 10 piece boxes.

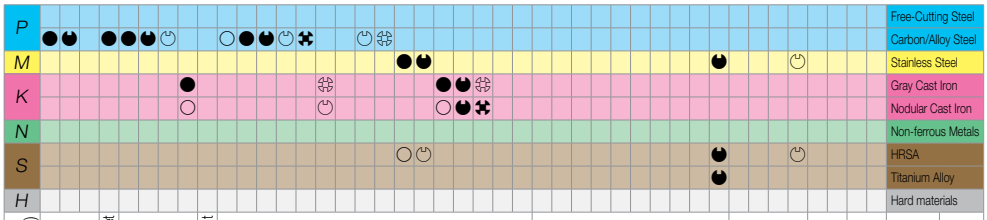
How to read this page ➔ B15

90° Square

Negative Insert with Hole

Part Number	IC (in)	S (in)	D1 (in)
SN_32_	3/8	1/8	0.150
SN_43_	1/2	3/16	0.203
SN_54_	5/8	1/4	1/4
SN_64_	3/4	1/4	5/16





		ANSI Part Number	ISO Part Number	RE	TN610	TN620	TN60	CCX	PV710	PV720	PV730	PV7005	PV90	CA510	CA515	CA025P	CA525	CA530	CA5505	CA5515	CA5525	CA5535	CA6515	CA6525	CA310	CA315	CA320	CA4505	CA4515	PR1705	PR1725	PR1425	PR1225	PR005S	PR015S	PR1305	PR1310	PR1325	PR1535	PR930	PR1005	PR1025	PR1125	PDL010	PDL025	KW10	SW05	Toolholder Page	Chipbreaker Range
				Corner Radius (in)	Cermet			CVD Cermet	MEGA COAT Cermet			PVD Cermet	CVD Coated Carbide																		MEGACOAT / MEGACOAT NANO PVD Coated Carbide										PVD Coated Carbide				DLC		Carbide			
Finishing-Medium		SNMG	431PQ	120404PQ	1/64	●	●		●	●	●	●			●	●	●	●																															
			432PQ	120408PQ	1/32	●	●		●	●	●	●			●	●	●	●	●																														
			433PQ	120412PQ	3/64											●	●	●	●																														
Finishing-Medium		SNMG	431HQ	120404HQ	1/64	●	●	●	●	●	●	●				●	●	●	●			●	●																										
			432HQ	120408HQ	1/32	●	●	●	●	●	●	●		●	●	●	●	●	●	●	●	●	●	●																●				△				
			433HQ	120412HQ	3/64	●	●	●	●	●	●	●				●	●	●				●	●																										
Medium-Roughing		SNMG	432PG	120408PG	1/32	●	●			●	●	●			●	●	●	●	●																						●								
			433PG	120412PG	3/64		●			●	●				●	●	●	●	●																						●								
			434PG	120416PG	1/16		●			●	●						●	△																														
Medium-Roughing		SNMG	432PS	120408PS	1/32										●	●	●	●	●	●	●	●	●	●																				△				
			433PS	120412PS	3/64										●	●	●	●	●		●	●	●		●																				△				
			434PS	120416PS	1/16											●	●	●	●		●	●																										
Medium-Roughing		SNMG	432PT	120408PT	1/32										●	●	●	●	●	●		●	●		●																								
	High Feed Rate		433PT	120412PT	3/64											●	●	●	●			●	●		●																								
Roughing		SNMG	321	090304	1/64	●	●	●		●	●	●					●	●			●																												
			322	090308	1/32	●	●	●		●	●	●					●	●			●				●	●	●	●																				
		SNMG	431	120404	1/64	●	●	●		●	●	●		●					●						●	●	●	●																				
			432	120408	1/32	●	●	●	●	●	●	●	△		●	●	●	●	●	●	●	●	●	●	●	●	●	●												●				△				
			433	120412	3/64		●	●			●				●	●	●	●	●	●	●	●	●		●	●	●	●	●												●				△				
			434	120416	1/16		●	●			●						●	●	●	●		●	●			●	●	●	●																				
			435	120420	5/64		●	●			●									●						●	●	●	●																				
		SNMG	643	190612	3/64																	●																												
			644	190616	1/16																●	●	●																												

D14
D15
F97

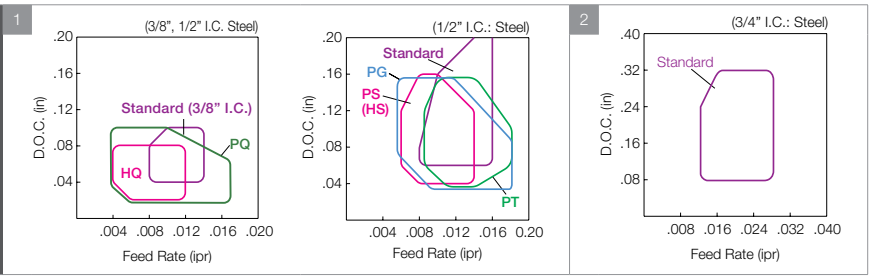
1

D14
D15

D14
D15
F97

2

Chipbreaker Range



KYOCERA

Inserts sold in 10 piece boxes.

● : Standard Item △ : Phaseout Item (will be removed from next catalog)
Contact your local Kyocera sales engineer to upgrade old products to new technology

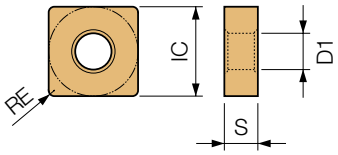
How to read this page ➔ B15

90° Square

Negative Insert with Hole

(in)

Part Number	IC	S	D1
SN_32_	3/8	1/8	0.150
SN_43_	1/2	3/16	0.203
SN_54_	5/8	1/4	1/4
SN_64_	3/4	1/4	5/16
SN_86_	1	3/8	0.359



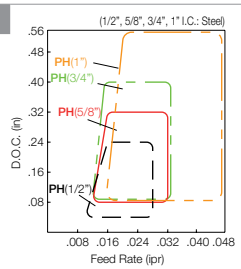
		ANSI Part Number	ISO Part Number	RE	Toolholder Page	Chipbreaker Range
Roughing		SNMG 432PH	120408PH	1/32	D14 D15 F97	1
		SNMG 433PH	120412PH	3/64		
		SNMG 434PH	120416PH	1/16		
		SNMG 543PH	150612PH	3/64	-	
		SNMG 544PH	150616PH	1/16		
		SNMG 643PH	190612PH	3/64		
		SNMG 644PH	190616PH	1/16		
		SNMG 646PH	190624PH	3/32		
		SNMG 866PH	250924PH	3/32		
Roughing	 Single Sided High Feed Rate	SNMM 432PX	120408PX	1/32	D14 D15 F97	
		SNMM 433PX	120412PX	3/64		
		SNMM 434PX	120416PX	1/16		
		SNMM 543PX	150612PX	3/64	-	
		SNMM 544PX	150616PX	1/16		
		SNMM 643PX	190612PX	3/64		
		SNMM 644PX	190616PX	1/16		
		SNMM 646PX	190624PX	3/32		
Finishing	 Low Carbon Steel	SNMG 432XP	120408XP	1/32	D14 D15 F97	2
Medium	 Low Carbon Steel	SNMG 432XQ	120408XQ	1/32		
Roughing	 Low Carbon Steel	SNMG 432XS	120408XS	1/32		

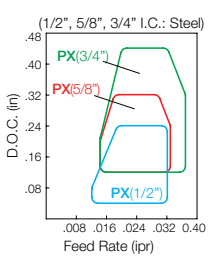
	Corner Radius (in)	Cermet	CVD Cermet	MEGA COAT Cermet	PVD Cermet	CVD Coated Carbide														MEGACOAT / MEGACOAT NANO PVD Coated Carbide										PVD Coated Carbide				DLC		Carbide	
	RE	TN610	TN620	TN60	CCX	PV710	PV720	PV730	PV7005	PV90	CA510	CA515	CA025P	CA525	CA530	CA5505	CA5515	CA5525	CA5535	CA6515	CA6525	CA310	CA315	CA320	CA4505	CA4515	PR1705	PR1725	PR1425	PR1225	PR005S	PR015S	PR1305	PR1310	PR1325	PR1535	PR930	PR1005	PR1025	PR1125	PDL010	PDL025	KW10	SW05
P		●	●	●	●	●	●	◔		○	●	●	◔	✱		◔	❁																											
M																						●	●	❁																		
K																						○	●	✱																		
N																																									
S																																									
H																																									

Free-Cutting Steel
Carbon/Alloy Steel
Stainless Steel
Gray Cast Iron
Nodular Cast Iron
Non-ferrous Metals
HRSA
Titanium Alloy
Hard materials

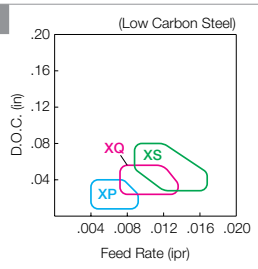
Chipbreaker Range

1





2



● : Standard Item △ : Phaseout Item (will be removed from next catalog)
Contact your local Kyocera sales engineer to upgrade old products to new technology

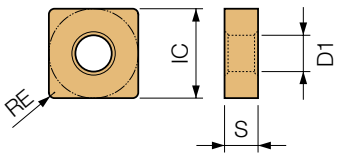
SNMG866PH sold in 5 piece boxes.
Inserts sold in 10 piece boxes.

How to read this page ➔ B15

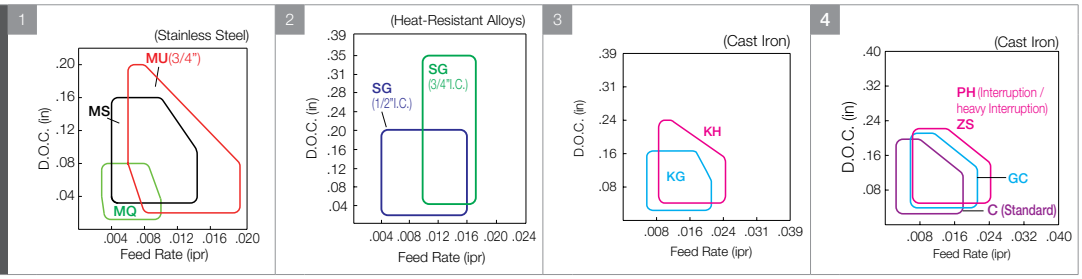
90° Square
Negative Insert

Part Number	IC	S	D1 (in)
SN_43_	1/2	3/16	0.203
SN_54_	5/8	1/4	1/4

Part Number	IC	S	D1 (in)
SN_64_	3/4	1/4	5/16



			ANSI Part Number	ISO Part Number	RE	TN610	TN620	TN60	CCX	PV710	PV720	PV730	PV7005	PV90	CA510	CA515	CA025P	CA525	CA530	CA5505	CA5515	CA5525	CA5535	CA6515	CA6525	CA310	CA315	CA320	CA4505	CA4515	PR1705	PR1725	PR1425	PR1225	PR005S	PR015S	PR1305	PR1310	PR1325	PR1535	PR930	PR1005	PR1025	PR1125	PDL010	PDL025	KW10	SW05	Toolholder Page	Chipbreaker Range
Finishing-Medium	Stainless Steel / HRSA	SNMG	431MQ	120404MQ	1/64																			●	●										●	●			△	△	●				△				●		
			432MQ	120408MQ	1/32																			●	●										●	●	△	△	△	△	●				△				●	D14 D15 F97	
Medium-Roughing	Stainless Steel / HRSA	SNMG	431MS	120404MS	1/64																			●	●										●	●			△	△	●				△				●		
			432MS	120408MS	1/32																			●	●										●	●	△	△	△	△	●				△				●		
			433MS	120412MS	3/64																			●	●										●	●	△	△	△	△	●				△				●		
			434MS	120416MS	1/16																			●	●										●	●	△	△	△	△	●				△				●		1
Medium-Roughing	Stainless Steel / HRSA	SNMG	643MU	190612MU	3/64																													●	●			△	△	●									-	
			644MU	190616MU	1/16																													●	●			△	△	●										
Roughing	Heat-Resistant Alloy	SNMG	432SG	120408SG	1/32																													●	●					●								●	D14 D15 F97	
			433SG	120412SG	3/64																													●	●					●								●		
		SNMG	643SG	190612SG	3/64																													●	●					●								●		2
			644SG	190616SG	1/16																													●	●					●								●	-	
Medium	Cast Iron	SNMG	432KG	120408KG	1/32																					●	●	●																						
			433KG	120412KG	3/64																					●	●	●																						3
Medium-Roughing	Cast Iron	SNMG	432KH	120408KH	1/32																					●	●	●																						
			433KH	120412KH	3/64																					●	●	●																						
			434KH	120416KH	1/16																					●	●	●																						
Roughing	Cast Iron	SNMG	432C	120408C	1/32																					●	●	●		●																				D14 D15 F97	
			433C	120412C	3/64																					●	●	●		●																					
Roughing	Cast Iron	SNMG	432ZS	120408ZS	1/32																●					●	●	●	●	●																					4
			433ZS	120412ZS	3/64																					●	●	●		●																					
Roughing	Cast Iron	SNMG	432GC	120408GC	1/32																					●	●	●		●																					
			433GC	120412GC	3/64																●					●	●	●		●																					



For Heat-Resistant Alloys See ➔ B8

Inserts sold in 10 piece boxes.

● : Standard Item △ : Phaseout Item (will be removed from next catalog)
Contact your local Kyocera sales engineer to upgrade old products to new technology

How to read this page ➔ B15

90° Square

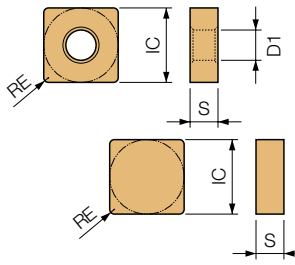
Negative Insert with & without Hole

(in)

Part Number	IC	S	D1
SN_32_	3/8	1/8	0.150
SN_43_	1/2	3/16	0.203

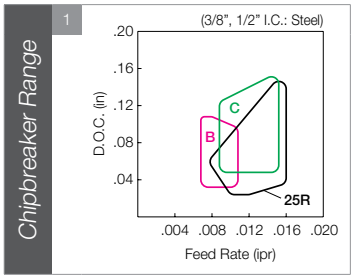
(in)

Part Number	IC	S	D1
SN_64_	3/4	1/4	5/16
SNM43_	1/2	3/16	-



		Right-Hand Shown where Applicable	ANSI Part Number	ISO Part Number	RE	TN610	TN620	TN60	CCX	PV710	PV720	PV730	PV7005	PV90	CA510	CA515	CA025P	CA525	CA530	CA5505	CA5515	CA5525	CA5535	CA6515	CA6525	CA310	CA315	CA320	CA4505	CA4515	PR1705	PR1725	PR1425	PR1225	PR005S	PR015S	PR1305	PR1310	PR1325	PR1535	PR930	PR1005	PR1025	PR1125	PDL010	PDL025	KW10	SW05	Toolholder Page	Chipbreaker Range
Cast Iron	SNGA		321	090304	1/64																																									●		
			322	090308	1/32	●																																								●		
	SNMA		431	120404	1/64																					●	●	●	●																				
			432	120408	1/32															●						●	●	●	●	●																			D14 D15 F97	
			433	120412	3/64			●												●						●	●	●	●	●																				
			434	120416	1/16															●						●	●	●		●																				
		Without Chipbreaker	435	120420	5/64																					●	●	●		●																				-
Cast Iron	SNM		432	120408	1/32																					●	●	●																				
		Without Chipbreaker	433	120412	3/64																					●	●	●																			D35 D40 D41	
Finishing-Medium / Medium-Roughing	SNGG		321R-B	090304R-B	1/64	●	●	●		●	●		●																																			
			321L-B	090304L-B	1/64	●	●	●		●	●		●																																		D14 D15	
			322R-B	090308R-B	1/32	●	●	●		●	●																																				
			322L-B	090308L-B	1/32	●	●	●		●	●																																				
	SNGG		431R-C	120404R-C	1/64	●	●	●		●	●																																			●		
			431L-C	120404L-C	1/64	●	●	●		●	●																																			●		
			432R-C	120408R-C	1/32	●	●	●		●	●		●																																	●		
			432L-C	120408L-C	1/32	●	●	●		●	●																																			●		
	SNMG		431R-C	120404R-C	1/64	●	●	●		●	●																																					1
			431L-C	120404L-C	1/64	●	●	●		●	●																																					
		-B Finishing-Medium -C Medium-Roughing	432R-C	120408R-C	1/32	●	●	●		●	●																																					D14 D15 F97	
			432L-C	120408L-C	1/32	●	●	●		●	●																																					
Medium-Roughing	SNGG		431R-25R	120404R-25R	1/64	●	●	●		●	●																																					
			431L-25R	120404L-25R	1/64	●	●	●		●	●																																				
			432R-25R	120408R-25R	1/32	●	●	●		●	●																																				
		Low Cutting Force	432L-25R	120408L-25R	1/32	●	●	●		●	●																																				

Chipbreaker Range



● : Standard Item △ : Phaseout Item (will be removed from next catalog)
Contact your local Kyocera sales engineer to upgrade old products to new technology

Inserts sold in 10 piece boxes.

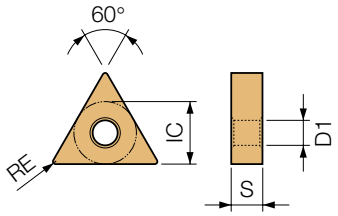
How to read this page ➔ B15

60° Triangle

Negative Insert with Hole

Part Number	IC	S	D1
			(in)
TN_22_	1/4	1/8	0.089
TN_23_	1/4	3/16	0.089

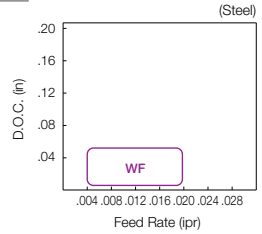
Part Number	IC	S	D1
			(in)
TN_32_	3/8	1/8	0.150
TN_33_	3/8	3/16	0.150
TN_43_	1/2	3/16	0.203



		ANSI Part Number	ISO Part Number	RE	TN610	TN620	TN60	CCX	PV710	PV720	PV730	PV7005	PV90	CA510	CA515	CA025P	CA525	CA530	CA5505	CA5515	CA5525	CA5535	CA6515	CA6525	CA310	CA315	CA320	CA4505	CA4515	PR1705	PR1725	PR1425	PR1225	PR005S	PR015S	PR1305	PR1310	PR1325	PR1535	PR930	PR1005	PR1025	PR1125	PDL010	PDL025	KW10	SW05	Toolholder Page	Chipbreaker Range
Finishing	Wiper Edge	TNMX 331WF	160404WF	1/64	●	●			●	●				●	●	●	●	●																														D16 D17 F98	1
			332WF	160408WF	1/32	●	●			●	●				●	●	●	●	●																													
			333WF	160412WF	3/64	●	●			●	●				●	●	●	●	●																													
Finishing		TNMG 3305PP	160402PP	0.008	●	●		●	●	●	●			●	●	●	●	●			●																										D16-D18 F88 F98 F99	
			331PP	160404PP	1/64	●	●		●	●	●	●			●	●	●	●	●			●																										
			332PP	160408PP	1/32	●	●		●	●	●	●			●	●	●	●	●																													
			333PP	160412PP	3/64	●	●		●	●	●	●				●	●	●	●																													
Finishing		TNMG 231GP	110404GP	1/64		●	●			●	●																																		D16-D17 F99	
			232GP	110408GP	1/32		●	●			●	●																																			
		TNMG 3305GP	160402GP	0.008	●	●	●		●	●	●			●	●	●	●	●	●	●	●																										
			331GP	160404GP	1/64	●	●	●		●	●	●			●	●	●	●	●	●	●	●																										D16-D18 F88 F98 F99
			332GP	160408GP	1/32	●	●	●		●	●	●			●	●	●	●	●		●	●																										
Finishing-Medium		TNMG 331PQ	160404PQ	1/64	●	●		●	●	●	●			●	●	●	●	●			●																										
			332PQ	160408PQ	1/32	●	●		●	●	●	●			●	●	●	●	●		●	●																										2
			333PQ	160412PQ	3/64	●	●		●	●	●	●				●	●	●				●																										
Finishing-Medium		TNMG 231HQ	110404HQ	1/64		●	●	●		●	●		△			●	●	●				●																										D16-D17 F99	
			232HQ	110408HQ	1/32		●	●	●		●	●		●	●	●	●	●	●			●	●																									
		TNMG 331HQ	160404HQ	1/64	●	●		●	●	●	●			●	●	●	●	●	●	●	●	●	●	●																				△			
			332HQ	160408HQ	1/32	●	●	●	●	●	●	●			●	●	●	●	●	●	●	●	●	●	●																				△			
			333HQ	160412HQ	3/64		●	●	●		●	●			●	●	●	●	●			●	●																										D16-D18 F88 F98 F99
Finishing-Medium		TNMG 331CQ	160404CQ	1/64	●	●	●		●	●	●			●	●	●	●	●			●	●	●																									
			332CQ	160408CQ	1/32	●	●	●		●	●	●			●	●	●	●	●	●		●	●	●																								
			333CQ	160412CQ	3/64		●	●			●	●			●	●	●	●	●			●	●	●																								
	Up Facing	TNMG 432CQ	220408CQ	1/32										●	●	●	●	●			●	●																										D16-D17 F99	3
			433CQ	220412CQ	3/64											●	●	●				●																										
Medium-Roughing		TNMG 231GS	110404GS	1/64		●	●			●	●						●	●				●																										D16-D17 F99	2
			232GS	110408GS	1/32												●	●				●																										
		TNMG 331GS	160404GS	1/64		●				●	●			●	●	●	●	●			●	●																										
			332GS	160408GS	1/32		●				●	●			●	●	●	●	●			●	●																										D16-D18 F88 F98 F99
Medium-Roughing		TNMG 331PG	160404PG	1/64	●	●			●	●	●			●	●	●	●	●																														3
			332PG	160408PG	1/32	●	●			●	●	●			●	●	●	●	●																													
			333PG	160412PG	3/64		●				●	●			●	●	●	●	●																													

Chipbreaker Range

1



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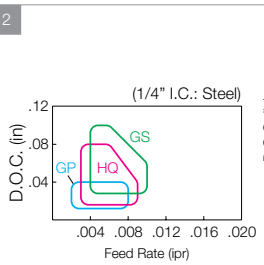

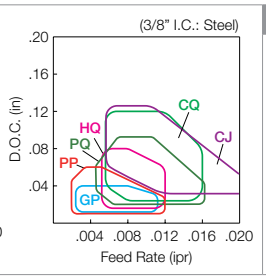

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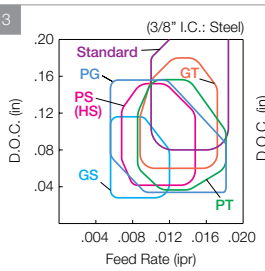
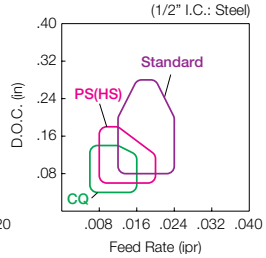




KYOCERA

Inserts sold in 10 piece boxes.

● : Standard Item △ : Phaseout Item (will be removed from next catalog)

Contact your local Kyocera sales engineer to upgrade old products to new technology

How to read this page B15

60° Triangle

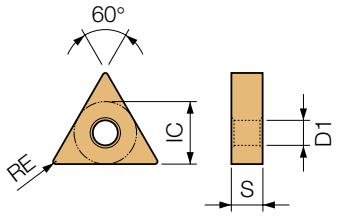
Negative Insert with Hole

(in)

Part Number	IC	S	D1
TN_22_	1/4	1/8	0.089
TN_23_	1/4	3/16	0.089

(in)

Part Number	IC	S	D1
TN_32_	3/8	1/8	0.150
TN_33_	3/8	3/16	0.150
TN_43_	1/2	3/16	0.203

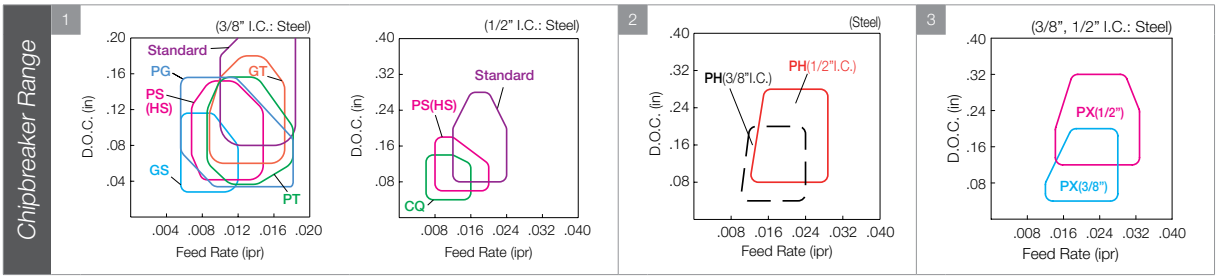


		ANSI Part Number	ISO Part Number	RE	TN610	TN620	TN60	CCX	PV710	PV720	PV730	PV7005	PV90	CA510	CA515	CA025P	CA525	CA530	CA5505	CA5515	CA5525	CA5535	CA6515	CA6525	CA310	CA315	CA320	CA4505	CA4515	PR1705	PR1725	PR1425	PR1225	PR005S	PR015S	PR1305	PR1310	PR1325	PR1535	PR930	PR1005	PR1025	PR1125	PDL010	PDL025	KW10	SW05	Toolholder Page	Chipbreaker Range
Medium-Roughing		TNMG 331PS	160404PS	1/64		●				●	●			●	●	●	●	●	●	●	●	●	●	●																		△					D16-D18	1
		332PS	160408PS	1/32		●				●	●			●	●	●	●	●	●	●	●	●	●	●																		△					F88	
		333PS	160412PS	3/64											●	●	●	●		●	●	●		●																							F98	
																																														F99	
		TNMG 431PS	220404PS	1/64										●	●	●	●	●		●	●	●																										
		432PS	220408PS	1/32										●	●	●	●	●		●	●	●	●	●																							D16	
		433PS	220412PS	3/64										●	●	●	●	●		●	●			●																							D17	
		434PS	220416PS	1/16											●	●	●			●	●																										F98	
Medium-Roughing	High Feed Rate	TNMG 332PT	160408PT	1/32										●	●	●	●	●	●	●	●	●		●																							D16-D18	
		333PT	160412PT	3/64											●	●	●	●			●	●																							F88	
Medium-Roughing	High Feed Rate	TNMG 332GT	160408GT	1/32									●	●	●	●	●	●		●	●																										F98	1
		333GT	160412GT	3/64												●	●				●																										F99	
Roughing		TNMG 331	160404	1/64	●	●	●	●	●	●	●	●	●	●	●	●	●			●	●			●	●	●	●	●	●									●				△					
		332	160408	1/32	●	●	●	●	●	●	●	●	●	●	●	●	●			●	●			●	●	●	●	●	●									●				△					
		333	160412	3/64		●	●			●				●	●	●	●			●	●			●	●	●	●		●																	
		334	160416	1/16															●						●	●	●		●																	
		335	160420	5/64															●						●	●	●		●																	
		TNMG 431	220404	1/64			●												●						●	●	●		●																	
		432	220408	1/32		●	●			●				●	●	●	●	●		●	●				●	●	●	△																		
		433	220412	3/64			●									●	●	●		●	●				●	●	●		●																	
Medium-Roughing		TNMG 332PH	160408PH	1/32										●	●	●	●	●		△	●				●	●	●	●	●																	D16-D18	
		333PH	160412PH	3/64										●	●	●	●	●			●				●	●	●		●																	F88	
		TNMG 432PH	220408PH	1/32										●	●	●	●	●			●																									F98	2
		433PH	220412PH	3/64										●	●	●	●	●			●	●																							D16	
		434PH	220416PH	1/16												●	●																													D17	
																																														F98	

Corner Radius (in) | Cermet | CVD Cermet | MEGA COAT Cermet | PVD Cermet | CVD Coated Carbide | MEGACOAT / MEGACOAT NANO PVD Coated Carbide | PVD Coated Carbide | DLC | Carbide

P Free-Cutting Steel / Carbon/Alloy Steel
M Stainless Steel
K Gray Cast Iron / Nodular Cast Iron
N Non-ferrous Metals
S HRSA / Titanium Alloy
H Hard materials

Chipbreaker Range



● : Standard Item △ : Phaseout Item (will be removed from next catalog)
Contact your local Kyocera sales engineer to upgrade old products to new technology

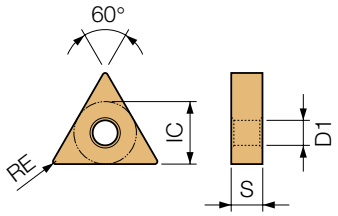
Inserts sold in 10 piece boxes.

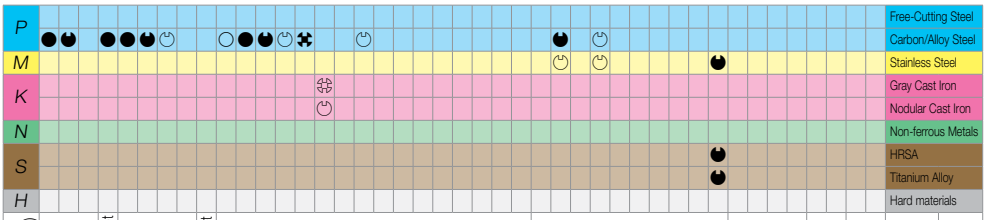
How to read this page B15

60° Triangle

Negative Insert with Hole

Part Number	IC	S	D1 (in)
TN_22_	1/4	1/8	0.089
TN_23_	1/4	3/16	0.089
TN_32_	3/8	1/8	0.150
TN_33_	3/8	3/16	0.150
TN_43_	1/2	3/16	0.203
TN_66_	3/4	3/8	0.312



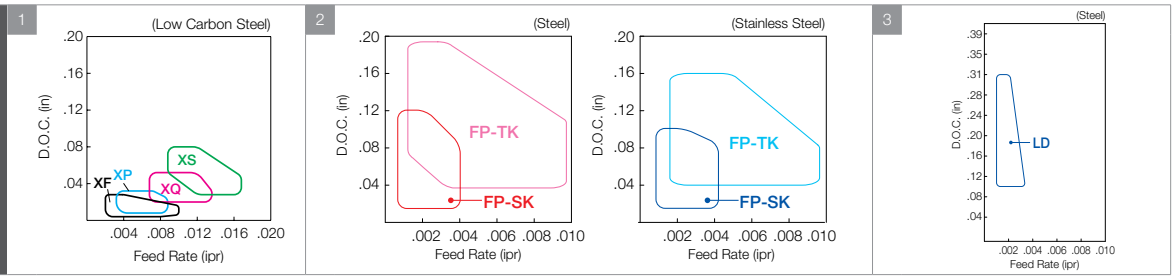


	Right-Hand Shown where Applicable	ANSI Part Number	ISO Part Number	RE	Toolholder Page	Chipbreaker Range
Roughing	Single Sided High Feed Rate	TNMM 332PX	160408PX	1/32	D16-D18 F88 F98-F99	See B38
		333PX	160412PX	3/64		
		TNMM 432PX	220408PX	1/32	D16 D17 F98	3
		433PX	220412PX	3/64		
		434PX	220416PX	1/16		
Finishing	Small D.O.C. Low Carbon Steel	TNMG 331XF	160404XF	1/64	D16-D18 F88 F98 F99	1
		332XF	160408XF	1/32		
Finishing	Low Carbon Steel	TNMG 331XP	160404XP	1/64		
		332XP	160408XP	1/32		
Medium	Low Carbon Steel	TNMG 331XQ	160404XQ	1/64		
		332XQ	160408XQ	1/32		
Roughing	Low Carbon Steel	TNMG 332XS	160408XS	1/32		
Finishing-Medium	Sharp Edge / Polished	TNGG 3302MFP-SK	160401MFP-SK	<0.004	D16-D18 E51 F88 F98 F99	2
		3305MFP-SK	160402MFP-SK	<0.008		
		331MFP-SK	160404MFP-SK	<1/64		
Large D.O.C.		TNMG 3305R-LD	160402R-LD	0.008		3
		331R-LD	160404R-LD	1/64		

Corner Radius (in) | Cermet: TN610 TN620 TN60 | CVD Cermet: CCX | MEGA COAT Cermet: PV710 PV720 PV730 | PVD Cermet: PV7005 PV90 | CVD Coated Carbide: CA510 CA515 CA025P CA525 CA530 CA5505 CA5515 CA5525 CA5535 CA6515 CA6525 CA310 CA315 CA320 CA4505 CA4515 | MEGACOAT / MEGACOAT NANO PVD Coated Carbide: PR1705 PR1725 PR1425 PR1225 PR005S PR015S PR1305 PR1310 PR1325 PR1535 | PVD Coated Carbide: PR930 PR1005 PR1025 PR1125 | DLC: PDL010 PDL025 | Carbide: KW10 SW05

● Insert with corner R (RE) dimension expressed with less than sign (e.g. **<0.002, <0.004, <0.008** etc.) indicate models with minus tolerance for corner R (RE).

Chipbreaker Range



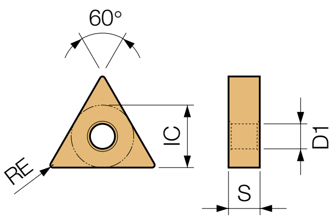
Inserts sold in 10 piece boxes.

● : Standard Item △ : Phaseout Item (will be removed from next catalog)
Contact your local Kyocera sales engineer to upgrade old products to new technology

How to read this page ➡ B15

60° Triangle

Negative Insert with Hole



(in)

Part Number	IC	S	D1
TN_22_	1/4	1/8	0.089
TN_23_	1/4	3/16	0.089

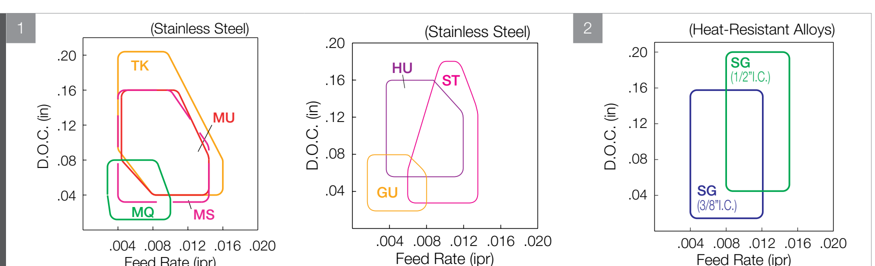
(in)

Part Number	IC	S	D1
TN_32_	3/8	1/8	0.150
TN_33_	3/8	3/16	0.150
TN_43_	1/2	3/16	0.203

Right-Hand Shown where Applicable

Application	Insert	ANSI Part Number	ISO Part Number	RE Corner Radius (in)	TN610	TN620	TN60	CCX	PV710	PV720	PV730	PV7005	PV90	CA510	CA515	CA025P	CA525	CA530	CA5505	CA5515	CA5525	CA5535	CA6515	CA6525	CA310	CA315	CA320	CA4505	CA4515	PR1705	PR1725	PR1425	PR1225	PR005S	PR015S	PR1305	PR1310	PR1325	PR1535	PR930	PR1005	PR1025	PR1125	PDL010	PDL025	KW10	SW05	Toolholder Page	Chipbreaker Range
					Cermet			CVD Cermet	MEGA COAT Cermet				PVD Cermet	CVD Coated Carbide																MEGACOAT / MEGACOAT NANO PVD Coated Carbide										PVD Coated Carbide				DLC		Carbide			
P	Free-Cutting Steel																																																
P	Carbon/Alloy Steel				●	◐			●	◐				○	●	◐	◔	✣			◔										◐		◔																
M	Stainless Steel																						●	◐							◔		◔						◐				◔						
K	Gray Cast Iron																																																
K	Nodular Cast Iron																																																
N	Non-ferrous Metals																																																
S	HRSA																						○	◔										●	◐	○	◔	✢	◐				◔						
S	Titanium Alloy																																						◐								◔		
H	Hard materials																																																
Medium-Roughing	 Sharp Edge / Polished	TNGG 331FP-TK	160404FP-TK	1/64																											●	△	●						●									D16-D18 E51 F88 F98 F99	
Medium-Roughing		332FP-TK	160408FP-TK	1/32																											●	△	●						●										
Medium-Roughing	 Sharp Edge Stainless Steel / HRSA	TNGG 331TK	160404TK	1/64																																△	△										●		
Medium-Roughing		332TK	160408TK	1/32																																△	△										●		
Medium-Roughing	 Sharp Edge Stainless Steel / HRSA	TNMG 331TK	160404TK	1/64																			●	●															●				△					D16-D18 F88 F98 F99	1
Medium-Roughing		332TK	160408TK	1/32																			●	●															●				△						
Finishing-Medium	 Sharp Edge Stainless Steel / HRSA	TNMG 331MQ	160404MQ	1/64																			●	●										●	●	△	△	△	●				△				●		
Finishing-Medium		332MQ	160408MQ	1/32																			●	●										●	●	△	△	△	●				△				●		
Medium-Roughing	 Sharp Edge Stainless Steel / HRSA	TNMG 331MS	160404MS	1/64																			●	●										●	●	△	△	△	●				△				●		
Medium-Roughing		332MS	160408MS	1/32																			●	●										●	●	△	△	△	●				△				●		
Medium-Roughing		333MS	160412MS	3/64																			●	●										●	●		△	△	●				△				△		
Medium-Roughing	 Sharp Edge Stainless Steel / HRSA	TNMG 331MU	160404MU	1/64																			●	●										●	●	△	△	△	●								●		
Medium-Roughing		332MU	160408MU	1/32																			●	●										●	●	△	△	△	●								●		
Medium-Roughing	 Stainless Steel	TNMG 331R-ST	160404R-ST	1/64	●	●	●		●	●				●	●	●	●	●		●	●		●	●															●				△						
Medium-Roughing		331L-ST	160404L-ST	1/64	●	●	●		●	●					●	●	●	●		●	●		●	●															●				△						
Medium-Roughing		332R-ST	160408R-ST	1/32		●	●			●				●	●	●	●	●		●	●		●	●															●				△						
Medium-Roughing		332L-ST	160408L-ST	1/32		●	●			●				●	●	●	●	●		●	●		●	●															●				△						
Roughing	 Heat-Resistant Alloy	TNMG 332SG	160408SG	1/32																														●	●				●								●		2
Roughing		333SG	160412SG	3/64																														●	●				●								●		
Roughing		TNMG 432SG	220408SG	1/32																														●	●				●								●	D16 D17 F98	
Roughing		433SG	220412SG	3/64																														●	●				●								●		

Chipbreaker Range



For Heat-Resistant Alloys See ➡ B8

● : Standard Item △ : Phaseout Item (will be removed from next catalog)

Contact your local Kyocera sales engineer to upgrade old products to new technology

Inserts sold in 10 piece boxes.

How to read this page B15

60° Triangle

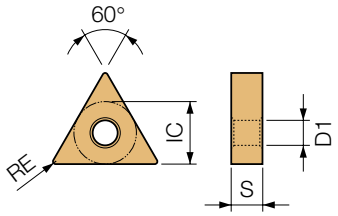
Negative Insert with Hole

(in)

Part Number	IC	S	D1
TN_22_	1/4	1/8	0.089
TN_23_	1/4	3/16	0.089

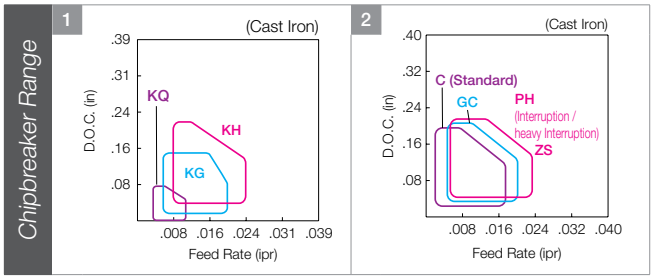
(in)

Part Number	IC	S	D1
TN_32_	3/8	1/8	0.150
TN_33_	3/8	3/16	0.150
TN_43_	1/2	3/16	0.203



		ANSI Part Number	ISO Part Number	RE	TN610	TN620	TN60	CCX	PV710	PV720	PV730	PV7005	PV90	CA510	CA515	CA025P	CA525	CA530	CA5505	CA5515	CA5525	CA5535	CA6515	CA6525	CA310	CA315	CA320	CA4505	CA4515	PR1705	PR1725	PR1425	PR1225	PR005S	PR015S	PR1305	PR1310	PR1325	PR1535	PR930	PR1005	PR1025	PR1125	PDL010	PDL025	KW10	SW05	Toolholder Page	Chipbreaker Range
Sharp Edge	Cast Iron	TNMG	331KQ	160404KQ	1/64																				●	●	●																						
			332KQ	160408KQ	1/32																				●	●	●																						
Medium	Cast Iron	TNMG	331KG	160404KG	1/64																				●	●	●																						
			332KG	160408KG	1/32																				●	●	●																						
			333KG	160412KG	3/64																				●	●	●																						
Medium-Roughing	Cast Iron	TNMG	332KH	160408KH	1/32																				●	●	●																						
			333KH	160412KH	3/64																				●	●	●																						
			334KH	160416KH	1/16																				●	●	●																						
Roughing	Cast Iron	TNMG	331C	160404C	1/64																				●	●	●	△	●																				
			332C	160408C	1/32														●						●	●	●	△	●																				
			333C	160412C	3/64																				●	●	●		△																				
Roughing	Cast Iron	TNMG	332ZS	160408ZS	1/32														●						●	●	●	●	●																				
			333ZS	160412ZS	3/64																				●	●	●		●																				
Roughing	Cast Iron	TNMG	332GC	160408GC	1/32																				●	●	●	●	●																				
			333GC	160412GC	3/64														●						●	●	●		△																				
Cast Iron		TNGA	221	110304	1/64																																									●			
		TNGA	331	160404	1/64							●																																		●			
			332	160408	1/32							●																																		●			
		TNMA	331	160404	1/64		●	●	●		●		●												●	●	●	●	●																				
			332	160408	1/32		●	●	●		●		●							●						●	●	●	●	●																				
			333	160412	3/64																				●	●	●	●	●																				
			334	160416	1/16																				●	●	●		●																				
	Without Chipbreaker		335	160420	5/64																				●	●	●		●																				

Chipbreaker Range



Inserts sold in 10 piece boxes.

● : Standard Item △ : Phaseout Item (will be removed from next catalog)
Contact your local Kyocera sales engineer to upgrade old products to new technology

How to read this page ➡ B15

60° Triangle

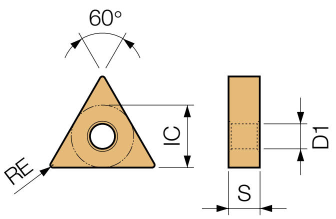
Negative Insert with Hole

(in)

Part Number	IC	S	D1
TN_22_	1/4	1/8	0.089
TN_23_	1/4	3/16	0.089

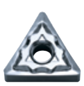
(in)

Part Number	IC	S	D1
TN_32_	3/8	1/8	0.150
TN_33_	3/8	3/16	0.150
TN_43_	1/2	3/16	0.203



Workpiece Material		PDL010	PDL025	KW10
P	Free-Cutting Steel			
P	Carbon/Alloy Steel			
M	Stainless Steel			
K	Gray Cast Iron			⌘
K	Nodular Cast Iron			
N	Non-ferrous Metals	●	◓	✖
S	HRSA			
S	Titanium Alloy			⌘
H	Hard materials			

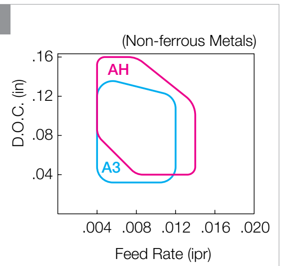




Right-Hand Shown where Applicable	ANSI Part Number	ISO Part Number	RE	TN610	TN620	TN60	CCX	PV710	PV720	PV730	PV7005	PV90	CA510	CA515	CA025P	CA525	CA530	CA5505	CA5515	CA5525	CA5535	CA6515	CA6525	CA310	CA315	CA320	CA4505	CA4515	PR1705	PR1725	PR1425	PR1225	PR005S	PR015S	PR1305	PR1310	PR1325	PR1535	PR930	PR1005	PR1025	PR1125	PDL010	PDL025	KW10	SW05	Toolholder Page	Chipbreaker Range
			Corner Radius (in)	Cermet			CVD Cermet	MEGA COAT Cermet				PVD Cermet	CVD Coated Carbide																MEGACOAT / MEGACOAT NANO PVD Coated Carbide										PVD Coated Carbide				DLC		Carbide			
Finishing-Medium; Sharp Edge Non-ferrous Metals	TNGG 331R-A3	160404R-A3	1/64																																								●	●	●		D16-D18 F88 F98 F99	1
	331L-A3	160404L-A3	1/64																																								●	●	●			
	332R-A3	160408R-A3	1/32																																								●	●	●			
	332L-A3	160408L-A3	1/32																																								●	●	●			
Medium-Roughing; Sharp Edge Non-ferrous Metals	TNGG 331AH	160404AH	1/64																																								●	●	●			
	332AH	160408AH	1/32																																								●	●	●			
Medium-Roughing; With Honing Non-ferrous Metals	TNMG 331AH	160404AH	1/64																																								●	●	●			
	332AH	160408AH	1/32																																								●	●	●			

Chipbreaker Range

1



● : Standard Item △ : Phaseout Item (will be removed from next catalog)

Contact your local Kyocera sales engineer to upgrade old products to new technology

Inserts sold in 10 piece boxes.

How to read this page ➡ B15

60° Triangle

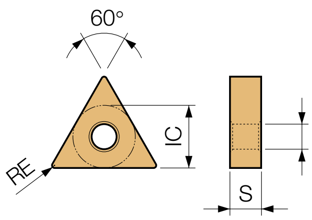
Negative Insert with Hole

(in)

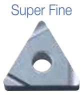
Part Number	IC	S	D1
TN_22_	1/4	1/8	0.089
TN_23_	1/4	3/16	0.089

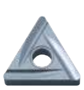
(in)

Part Number	IC	S	D1
TN_32_	3/8	1/8	0.150
TN_33_	3/8	3/16	0.150
TN_43_	1/2	3/16	0.203



Right-Hand Shown where Applicable

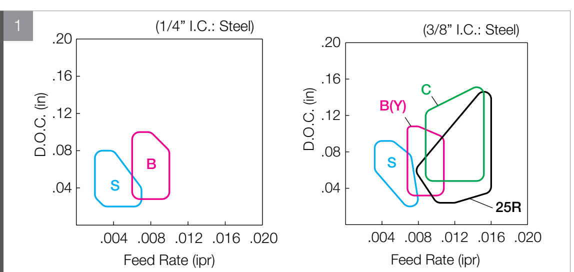




Application	Type	ANSI Part Number	ISO Part Number	RE	TN610	TN620	TN60	CCX	PV710	PV720	PV730	PV7005	PV90	CA510	CA515	CA025P	CA525	CA530	CA5505	CA5515	CA5525	CA5535	CA6515	CA6525	CA310	CA315	CA320	CA4505	CA4515	PR1705	PR1725	PR1425	PR1225	PR005S	PR015S	PR1305	PR1310	PR1325	PR1535	PR930	PR1005	PR1025	PR1125	PDL010	PDL025	KW10	SW05	Toolholder Page	Chipbreaker Range
P	Free-Cutting Steel																																																	
P	Carbon/Alloy Steel				●	◐			●	◐	◔																					◐									◔								
M	Stainless Steel																													◔								◐	◔			◔						
K	Gray Cast Iron											●																																			✣			
K	Nodular Cast Iron											○																																						
N	Non-ferrous Metals																																													✣			
S	HRSA																																					◐				◔						
S	Titanium Alloy																																					◐							✣			
H	Hard materials																																																	
				Corner Radius (in)	Cermet			CVD Cermet	MEGA COAT Cermet				PVD Cermet	CVD Coated Carbide																MEGACOAT / MEGACOAT NANO PVD Coated Carbide										PVD Coated Carbide				DLC		Carbide			
Finishing (Super Fine; Sharp Edge / Precision)	TNEG	3305R-SSF	160402R-SSF	0.008	●	●	●		●	●	●																													●								D16-D18 F88 F98 F99	
		3305L-SSF	160402L-SSF	0.008	●	●	●		●	●	●																													●									
		331R-SSF	160404R-SSF	1/64	●	●	●		●	●	●																													●									
		331L-SSF	160404L-SSF	1/64	●	●	●		●	●	●																													●									
Finishing (Surface Roughness Oriented)	TNGG	2305R-S	110402R-S	0.008			●																																						●		D16 D17 F98	
		2305L-S	110402L-S	0.008			●																																						●			
		231R-S	110404R-S	1/64			●																																										
		231L-S	110404L-S	1/64			●																																										
		232R-S	110408R-S	1/32			●																																										
		232L-S	110408L-S	1/32			●																																										
	TNGG	3302R-S	160401R-S	0.004		●				●	●																																					D16-D18 F88 F98 F99	
		3302L-S	160401L-S	0.004		●				●	●																																						
		3305R-S	160402R-S	0.008	●	●	●		●	●	●	●	●																	●	△							●	●			△					
		3305L-S	160402L-S	0.008	●	●	●		●	●	●	●	●																	●	△							●	●			△					
		331R-S	160404R-S	1/64	●	●	●		●	●	●	●	●																	●	△							●	●			△					
		331L-S	160404L-S	1/64	●	●	●		●	●	●	●	●																	●	△							●	●			△					
		332R-S	160408R-S	1/32	●	●	●		●	●	●																			●	△							●	●			△					
		332L-S	160408L-S	1/32	●	●	●		●	●	●																			●	△							●	●			△					
Finishing-Medium	TNGG	2205R-B	110302R-B	0.008	●	●	●		●	●																																			●		D16 D17	
		2205L-B	110302L-B	0.008	●	●	●		●	●																																			●			
		221R-B	110304R-B	1/64	●	●	●		●	●																																			●			
		221L-B	110304L-B	1/64	●	●	●		●	●																																			●			
	TNGG	321R-B	160304R-B	1/64			●																																									-	
		321L-B	160304L-B	1/64			△																																										
	TNGG	3305R-B	160402R-B	0.008	●	●	●		●	●	●																													●						●		D16-D18 F88 F98 F99	
		3305L-B	160402L-B	0.008	●	●	●		●	●	●																													●						●			
		331R-B	160404R-B	1/64	●	●	●		●	●	●	●																												●									
		331L-B	160404L-B	1/64	●	●	●		●	●	●	●																												●									
		332R-B	160408R-B	1/32	●	●	●		●	●	●																																						
		332L-B	160408L-B	1/32	●	●	●		●	●	●																																						

1

Chipbreaker Range



● : Standard Item △ : Phaseout Item (will be removed from next catalog)
Contact your local Kyocera sales engineer to upgrade old products to new technology

How to read this page B15

60° Triangle

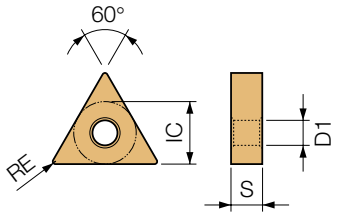
Negative Insert with Hole

(in)

Part Number	IC	S	D1
TN_22_	1/4	1/8	0.089
TN_23_	1/4	3/16	0.089

(in)

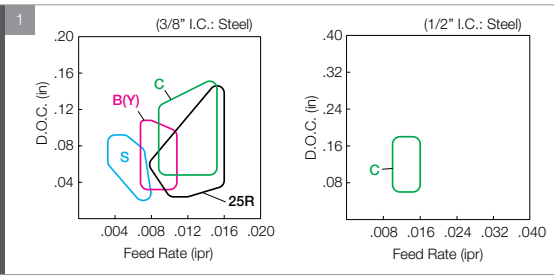
Part Number	IC	S	D1
TN_32_	3/8	1/8	0.150
TN_33_	3/8	3/16	0.150
TN_43_	1/2	3/16	0.203



				Right-Hand Shown where Applicable	ANSI Part Number	ISO Part Number	RE	TN610	TN620	TN60	CCX	PV710	PV720	PV730	PV7005	PV90	CA510	CA515	CA025P	CA525	CA530	CA5505	CA5515	CA5525	CA5535	CA6515	CA6525	CA310	CA315	CA320	CA4505	CA4515	PR1705	PR1725	PR1425	PR1225	PR005S	PR015S	PR1305	PR1310	PR1325	PR1535	PR930	PR1005	PR1025	PR1125	PDL010	PDL025	KW10	SW05	Toolholder Page	Chipbreaker Range
P								●	●			●	●	◔																												◔									
M																																									◔			◔						
K															●																																		⊕		
N															○																																		✖		
S																																												◔				⊕		
H																																																	
							Corner Radius (in)	Cermet		CVD Cermet	MEGA COAT Cermet				PVD Cermet	CVD Coated Carbide																		MEGACOAT / MEGACOAT NANO PVD Coated Carbide									PVD Coated Carbide				DLC		Carbide		Toolholder Page	Chipbreaker Range
Medium-Roughing		TNGG	3305R-C	160402R-C	0.008		●			●	●																																							
			3305L-C	160402L-C	0.008		●			●	●																																							
			331R-C	160404R-C	1/64	●	●	●		●	●	●	●																													●						●		D16-D18 F88 F98 F99	
			331L-C	160404L-C	1/64	●	●	●		●	●	●	●																													●						●			
			332R-C	160408R-C	1/32	●	●	●		●	●	●	●																													●						●			
			332L-C	160408L-C	1/32	●	●	●		●	●	●	●																													●						●			
			333R-C	160412R-C	3/64	●	●	●		●	●	●	●																																						
			333L-C	160412L-C	3/64	●	●	●		●	●	●	●																																						
		TNGG	431R-C	220404R-C	1/64	●	●	●			●																																							
			431L-C	220404L-C	1/64	●	●	●			●																																						D16 D17 F98	
			432R-C	220408R-C	1/32		●	●			●																																							
			432L-C	220408L-C	1/32		●	●			●																																							
		TNGG	2305R	110402R	0.008			●																																										
			2305L	110402L	0.008			△																																										
			231R	110404R	1/64			●																																								D16 D17 F99	1
			231L	110404L	1/64			●																																									
			232R	110408R	1/32			●																																									
		TNMG	331R-C	160404R-C	1/64	●	●	●		●	●	●																																						
			331L-C	160404L-C	1/64	●	●	●		●	●	●																																						
			332R-C	160408R-C	1/32	●	●	●		●	●	●																																						
			332L-C	160408L-C	1/32	●	●	●		●	●	●																																						
			333R-C	160412R-C	3/64			●																																									D16-D18 F88 F98 F99	
Medium-Roughing	Low Cutting Force	TNGG	331R-25R	160404R-25R	1/64	●	●	●		●	●	●																															●	●		△		●				
			331L-25R	160404L-25R	1/64	●	●	●		●	●	●																															●	●		△		●				
			332R-25R	160408R-25R	1/32	●	●	●		●	●	●																															●	●		△		●				
			332L-25R	160408L-25R	1/32	●	●	●		●	●	●																															●	●		△		●				

Chipbreaker Range

1



● : Standard Item △ : Phaseout Item (will be removed from next catalog)

Contact your local Kyocera sales engineer to upgrade old products to new technology

Inserts sold in 10 piece boxes.

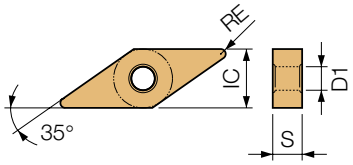
How to read this page ➔ B15

35° Diamond

Negative Insert with Hole

(in)

Part Number	IC	S	D1
VN_33_	3/8	3/16	0.150

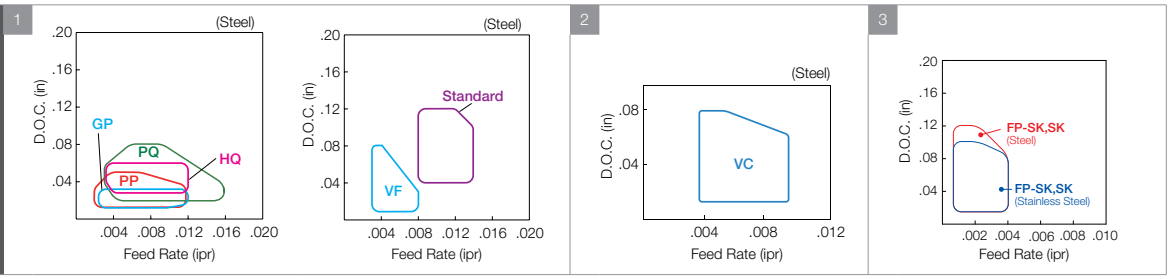


					Right-Hand Shown where Applicable	ANSI Part Number	ISO Part Number	RE	TN610	TN620	TN60	CCX	PV710	PV720	PV730	PV7005	PV90	CA510	CA515	CA025P	CA525	CA530	CA5505	CA5515	CA5525	CA5535	CA6515	CA6525	CA310	CA315	CA320	CA4505	CA4515	PR1705	PR1725	PR1425	PR1225	PR005S	PR015S	PR1305	PR1310	PR1325	PR1535	PR930	PR1005	PR1025	PR1125	PDL010	PDL025	KW10	SW05	Toolholder Page	Chipbreaker Range
P	●	●	●	●	●	○	●	●	●	✱	○	○	●	●	●	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	Free-Cutting Steel
M	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	Carbon/Alloy Steel
K	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	●	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	Stainless Steel
N	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	Gray Cast Iron
S	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	Nodular Cast Iron
H	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	Non-ferrous Metals
	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	HRSA
	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	Titanium Alloy
	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	Hard materials
								Corner Radius (in)	Cermet			CVD Cermet	MEGA COAT Cermet				PVD Cermet	CVD Coated Carbide																		MEGACOAT / MEGACOAT NANO PVD Coated Carbide										PVD Coated Carbide				DLC		Carbide			
Finishing		VNMG	3305PP	160402PP		0.008	●	●		●	●	●	●			●	●	●	●	●	●			●																														
			331PP	160404PP		1/64	●	●		●	●	●	●			●	●	●	●	●	●			●																														
			332PP	160408PP		1/32	●	●		●	●	●	●			●	●	●	●	●	●		●																														
			333PP	160412PP		3/64	●	●		●	●	●	●					●	●																																		
Finishing		VNMG	3305GP	160402GP		0.008	●	●	●		●	●	●		●		●	●	●	●	●			●	●																													
			331GP	160404GP		1/64	●	●	●		●	●	●		●	●	●	●	●	●	●			●	●																													
			332GP	160408GP		1/32	●	●	●		●	●	●		●	●	●	●	●	●	●			●	●																													
Finishing-Medium		VNMG	331 ℞ VC	160404 ℞ VC		1/64	●	●		●	●	●	●			●	●	●	●	●																																	
			332 ℞ VC	160408 ℞ VC		1/32	●	●		●	●	●	●			●	●	●	●	●																																	
			333 ℞ VC	160412 ℞ VC		3/64	●	●		●	●	●	●			●	●	●	●	●																																	
Finishing-Medium		VNMG	331VF	160404VF		1/64	●	●		●	●	●	●			●	●	●	●	●	●			●	●																													
			332VF	160408VF		1/32	●	●		●	●	●	●			●	●	●	●	●	●			●	●																													
			333VF	160412VF		3/64		●				●	●					●	●	●	●			●	●																													
Finishing-Medium		VNMG	331PQ	160404PQ		1/64	●	●		●	●	●	●			●	●	●	●	●	△			●																													
			332PQ	160408PQ		1/32	●	●		●	●	●	●			●	●	●	●	●	●			●																													
			333PQ	160412PQ		3/64	●	●		●	●	●	●			●	●	●	●	●	●																																
Finishing-Medium		VNMG	331HQ	160404HQ		1/64	●	●	●	●	●	●	●			●	●	●	●	●	●	●	●	●	●	●	●																											
			332HQ	160408HQ		1/32	●	●	●	●	●	●	●			●	●	●	●	●	●	●	●	●	●	●	●																											
			333HQ	160412HQ		3/64		●	△	●		●	●			●	●	●	●	●	●	●	●	●	●	●	●																											
Medium		VNMG	331TN-V	160404TN-V		1/64			●																																												
			332TN-V	160408TN-V		1/32			●																																											
			333TN-V	160412TN-V		3/64			●																																											
Roughing		VNMG	331	160404		1/64	●	●	●		●	●	●		●	●	●	●	●	●	●			●	●	●	●	●	●	●	●	●	●																			
			332	160408		1/32	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●																			
Finishing-Medium		VNGG	3305MFP-SK	160402MFP-SK		<0.008							●																						●	△	●																	
	Sharp Edge / Polished		331MFP-SK	160404MFP-SK		<1/64							●																						●	△	●																	
Finishing-Medium		VNGG	3305M-SK	160402M-SK		<0.008	●	●			●	●	●																																							
			331M-SK	160404M-SK		<1/64	●	●			●	●	●																																							

Toolholder Page: D20 D21 D22 D23 D24

Chipbreaker Range: 1, 2, 3

Chipbreaker Range



KYOCERA

Inserts sold in 10 piece boxes.

● : Standard Item △ : Phaseout Item (will be removed from next catalog)

Contact your local Kyocera sales engineer to upgrade old products to new technology

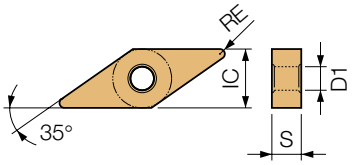
How to read this page B15

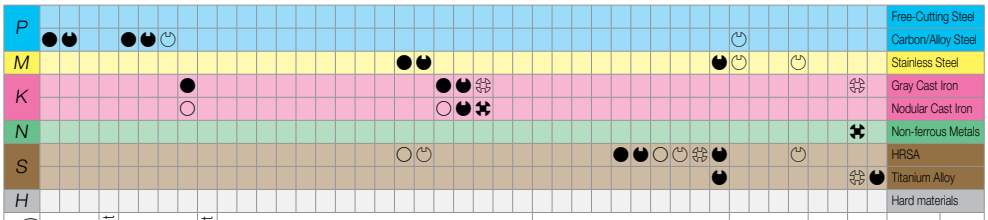
35° Diamond

Negative Insert with Hole

(in)

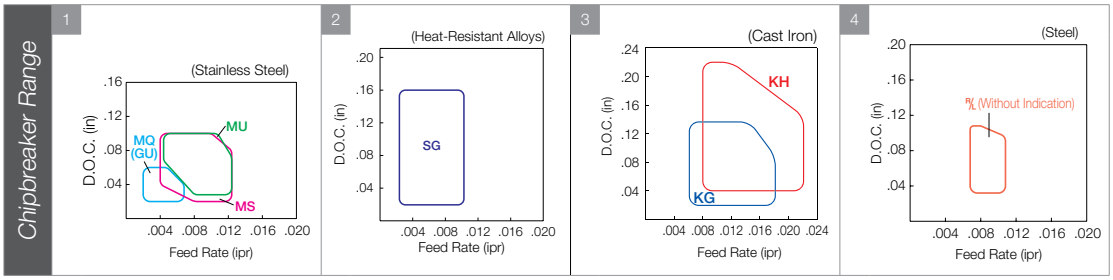
Part Number	IC	S	D1
VN_33_	3/8	3/16	0.150





		Right-Hand Shown where Applicable	ANSI Part Number	ISO Part Number	RE	Cermet TN610	Cermet TN620	CVD Cermet TN60	MEGA COAT Cermet CCX	MEGA COAT Cermet PV710	MEGA COAT Cermet PV720	MEGA COAT Cermet PV730	PVD Cermet PV7005	PVD Cermet PV90	CVD Coated Carbide CA510	CVD Coated Carbide CA515	CVD Coated Carbide CA025P	CVD Coated Carbide CA525	CVD Coated Carbide CA530	CVD Coated Carbide CA5505	CVD Coated Carbide CA5515	CVD Coated Carbide CA5525	CVD Coated Carbide CA5535	CVD Coated Carbide CA6515	CVD Coated Carbide CA6525	CVD Coated Carbide CA310	CVD Coated Carbide CA315	CVD Coated Carbide CA320	CVD Coated Carbide CA4505	CVD Coated Carbide CA4515	MEGACOAT / MEGACOAT NANO PVD Coated Carbide PR1705	MEGACOAT / MEGACOAT NANO PVD Coated Carbide PR1725	MEGACOAT / MEGACOAT NANO PVD Coated Carbide PR1425	MEGACOAT / MEGACOAT NANO PVD Coated Carbide PR1225	MEGACOAT / MEGACOAT NANO PVD Coated Carbide PR005S	MEGACOAT / MEGACOAT NANO PVD Coated Carbide PR015S	MEGACOAT / MEGACOAT NANO PVD Coated Carbide PR1305	MEGACOAT / MEGACOAT NANO PVD Coated Carbide PR1310	MEGACOAT / MEGACOAT NANO PVD Coated Carbide PR1325	MEGACOAT / MEGACOAT NANO PVD Coated Carbide PR1535	PVD Coated Carbide PR930	PVD Coated Carbide PR1005	PVD Coated Carbide PR1025	PVD Coated Carbide PR1125	DLC PDL010	DLC PDL025	Carbide KW10	Carbide SW05	Toolholder Page	Chipbreaker Range
Finishing-Medium		VNMG	331MQ	160404MQ	1/64																			●	●								●	●	△	△	△	●				△				●		
	Stainless Steel / HRSA		332MQ	160408MQ	1/32																			●	●								●	●	△	△	△	●				△				●		
Medium-Roughing		VNMG	331MS	160404MS	1/64																			●	●								●	●	△	△	△	●				△				●		
	Stainless Steel / HRSA		332MS	160408MS	1/32																			●	●								●	●	△	△	△	●				△				●	1	
			333MS	160412MS	3/64																			●	●								●	●	△	△		●				△						
Medium-Roughing		VNGG	3302MU	160401MU	0.004																															●										
			3305MU	160402MU	0.008																															●										
	Stainless Steel / HRSA	VNMG	331MU	160404MU	1/64																			●	●								●	●	△	△	△	●				△				●		
			332MU	160408MU	1/32																			●	●								●	●	△	△	△	●				△				●		
Roughing		VNMG	331SG	160404SG	1/64																												●	●				●								●	2	
	Heat-Resistant Alloy		332SG	160408SG	1/32																												●	●				●								●		
Medium-Roughing		VNMG	332KH	160408KH	1/32																					●	●	●																			D20 D21 D22 D23 D24	
	Cast Iron		333KH	160412KH	3/64																					●	●	●																				3	
Medium-Roughing		VNMG	332KG	160408KG	1/32																					●	●	●																					
	Cast Iron		333KG	160412KG	3/64																					●	●	●																					
Cast Iron		VNGA	331	160404	1/64								●																																				-	
	Without Chipbreaker		332	160408	1/32								●																																					
Medium		VNGG	3305R	160402R	0.008	●	●	●	●	●	●		●																								●											
			3305L	160402L	0.008	●	●	●	●	●	●																											●										
			331R	160404R	1/64	●	●	●	●	●	●																											●								●		
			331L	160404L	1/64	●	●	●	●	●	●																											●								●		
			332R	160408R	1/32	●	●	●	●	●	●																											●								●	4	
			332L	160408L	1/32	●	●	●	●	●	●																											●								●		

• Insert with corner R (RE) dimension expressed with less than sign (e.g. **<0.002, <0.004, <0.008** etc.) indicate models with minus tolerance for corner R (RE).



● : Standard Item △ : Phaseout Item (will be removed from next catalog)

Contact your local Kyocera sales engineer to upgrade old products to new technology

Inserts sold in 10 piece boxes.

How to read this page ➔ B15

80° Trigon

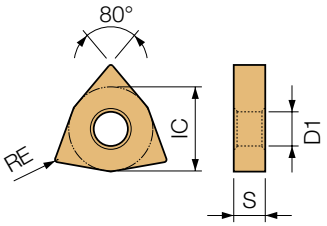
Negative Insert with Hole

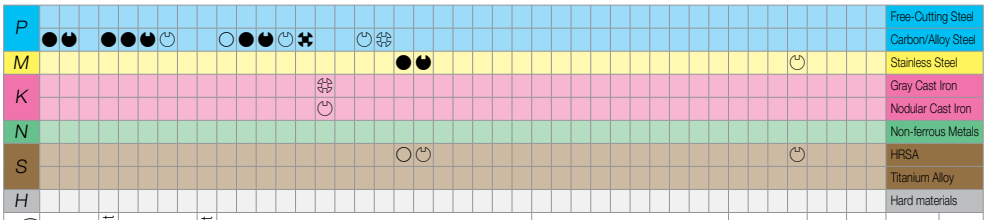
(in)

Part Number	IC	S	D1
WN_325_	3/8	5/32	0.150
WN_33_	3/8	3/16	0.150

(in)

Part Number	IC	S	D1
WN_43_	1/2	3/16	0.203

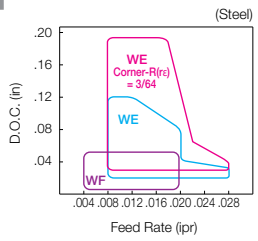




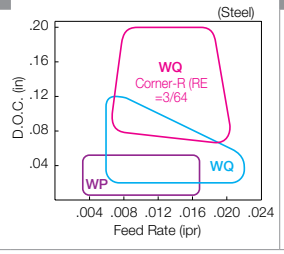
ANSI Part Number	ISO Part Number	RE	TN610	TN620	TN60	CCX	PV710	PV720	PV730	PV7005	PV90	CA510	CA515	CA025P	CA525	CA530	CA5505	CA5515	CA5525	CA5535	CA6515	CA6525	CA310	CA315	CA320	CA4505	CA4515	PR1705	PR1725	PR1425	PR1225	PR005S	PR015S	PR1305	PR1310	PR1325	PR1535	PR930	PR1005	PR1025	PR1125	PDL010	PDL025	KW10	SW05	Toolholder Page	Chipbreaker Range
Finishing																																														
	WNMG 431WF	080404WF	1/64	●	●			●	●				●	●	●	●	●																														
	432WF	080408WF	1/32	●	●			●	●				●	●	●	●	●																														
Wiper Edge																																														
Finishing																																														
	WNMG 431WP	080404WP	1/64	●	●			●	●				●	●	●	●		●	●	●																										
	432WP	080408WP	1/32	●	●			●	●				●	●	●	●	●	●	●	●																										
Wiper Edge																																														
Finishing-Medium																																														
	WNMG 431WE	080404WE	1/64	●	●			●	●				●	●	●	●	●																														
	432WE	080408WE	1/32	●	●			●	●				●	●	●	●	●																														
	433WE	080412WE	3/64	●	●			●	●				●	●	●	●	●																														
Wiper Edge																																														
Finishing-Medium																																														
	WNMG 431WQ	080404WQ	1/64	●	●			●	●			●		●	●	●	●			●	●																										
	432WQ	080408WQ	1/32	●	●			●	●				●	●	●	●	●	●	●	●																										
	433WQ	080412WQ	3/64		●				●				●	●	●	●	●	●	●	●																										
Wiper Edge																																														
Finishing																																														
	WNMG 4305PP	080402PP	0.008	●	●		●	●	●	●			●	●	●	●																														
	431PP	080404PP	1/64	●	●		●	●	●	●			●	●	●	●																														
	432PP	080408PP	1/32	●	●		●	●	●	●			●	●	●	●																														
	433PP	080412PP	3/64	●	●		●	●	●	●				●	●	●																														
Finishing																																														
	WNMG 331GP	060404GP	1/64		●	●			●	●		●																																	D26-D27 F100	
	332GP	060408GP	1/32		●	△			●	●		●																																	
	WNMG 431GP	080404GP	1/64	●	●	●		●	●	●																																			
	432GP	080408GP	1/32	●	●	●		●	●	●		●																																D26 D27 F101 F102	
Finishing-Medium																																														
	WNMG 431PQ	080404PQ	1/64	●	●		●	●	●	●			●	●	●	●	●			●																										
	432PQ	080408PQ	1/32	●	●		●	●	●	●			●	●	●	●	●			●	●																										
	433PQ	080412PQ	3/64										●	●	●	●	●			●																										
Finishing-Medium																																														
	WNMG 3251HQ	06T304HQ	1/64		●	●			●	●					●	●	●			●																										
	3252HQ	06T308HQ	1/32			△									●	●				●																									-	
	WNMG 331HQ	060404HQ	1/64		●	●			●	●		●	●	●	●	●	●			●	●																										
	332HQ	060408HQ	1/32		●	●			●	●		●	●	●	●	●	●			●	●																									D26-D27 F100	
	WNMG 431HQ	080404HQ	1/64	●	●	●		●	●	●		●	●	●	●	●	●	●	●	●	●	●																					△			
	432HQ	080408HQ	1/32	●	●	●		●	●	●		●	●	●	●	●	●	●	●	●	●	●																					△			
	433HQ	080412HQ	3/64	●	●	△		●	●	●			●	●	●	●	●			●	●																									D26 D27 F101 F102	

Chipbreaker Range

1



2



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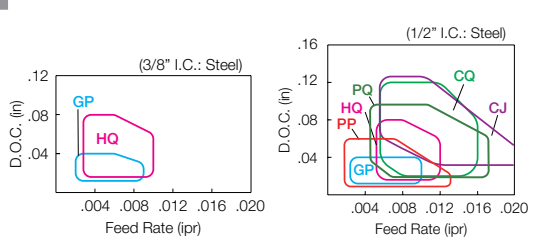


KYOCERA

Inserts sold in 10 piece boxes.

● : Standard Item △ : Phaseout Item (will be removed from next catalog)

Contact your local Kyocera sales engineer to upgrade old products to new technology

How to read this page ➔ B15

80° Trigon

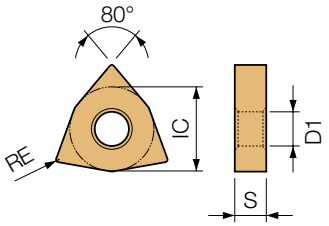
Negative Insert with Hole

(in)

Part Number	IC	S	D1
WN_325_	3/8	5/32	0.150
WN_33_	3/8	3/16	0.150

(in)

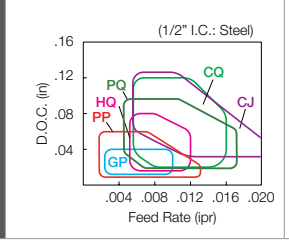
Part Number	IC	S	D1
WN_43_	1/2	3/16	0.203



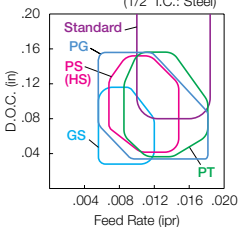
		ANSI Part Number	ISO Part Number	RE	Toolholder Page	Chipbreaker Range
Finishing-Medium	Up Facing	WNMG 431CQ	080404CQ	1/64	D26 D27 F101 F102	1
		432CQ	080408CQ	1/32		
		433CQ	080412CQ	3/64		
Finishing-Medium	Up Facing	WNMG 432CJ	080408CJ	1/32		
		433CJ	080412CJ	3/64		
Medium-Roughing		WNMG 331GS	060404GS	1/64	D26-D27 F100	
		332GS	060408GS	1/32		
		WNMG 431GS	080404GS	1/64		
		432GS	080408GS	1/32		
		433GS	080412GS	3/64		
Medium-Roughing		WNMG 431PG	080404PG	1/64		
		432PG	080408PG	1/32		
		433PG	080412PG	3/64		
		434PG	080416PG	1/16		
Medium-Roughing		WNMG 431PS	080404PS	1/64		
		432PS	080408PS	1/32		
		433PS	080412PS	3/64		
		434PS	080416PS	1/16		
Medium-Roughing	High Feed Rate	WNMG 432PT	080408PT	1/32	D26 D27 F101 F102	2
		433PT	080412PT	3/64		
Medium-Roughing	High Feed Rate	WNMG 432GT	080408GT	1/32		
		433GT	080412GT	3/64		
Medium-Roughing	High Feed Rate	WNMG 433HT	080412HT	3/64		
Roughing		WNMG 431	80404	1/64		
		432	80408	1/32		
		433	80412	3/64		

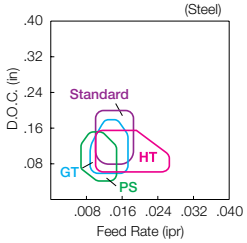
Chipbreaker Range

1



2





● : Standard Item △ : Phaseout Item (will be removed from next catalog)

Contact your local Kyocera sales engineer to upgrade old products to new technology

Inserts sold in 10 piece boxes.

How to read this page ➔ B15

80° Trigon

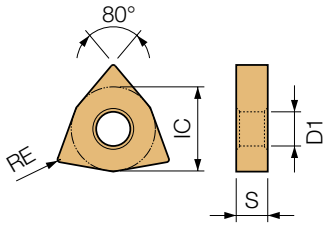
Negative Insert with Hole

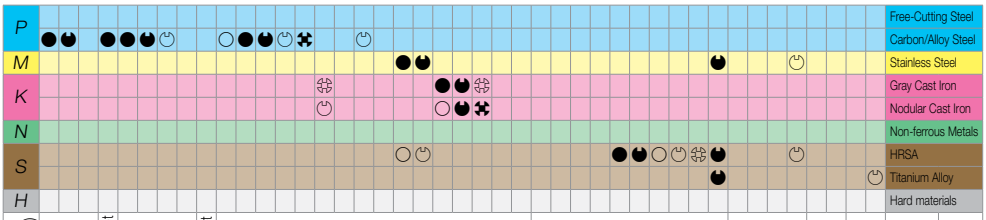
(in)

Part Number	IC	S	D1
WN_325_	3/8	5/32	0.150
WN_33_	3/8	3/16	0.150

(in)

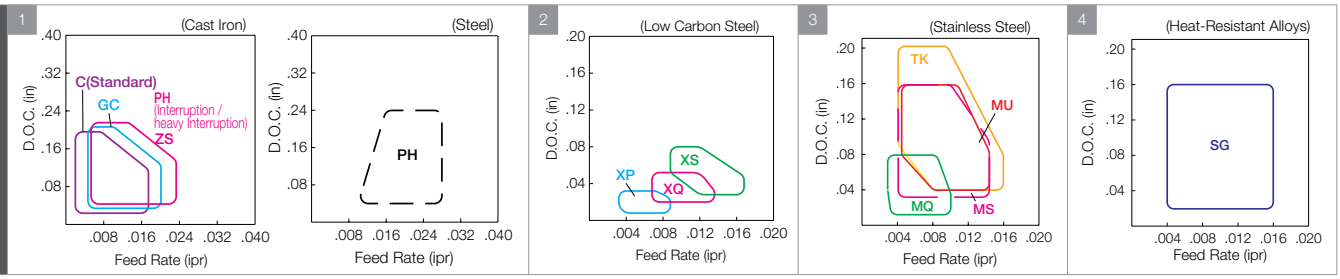
Part Number	IC	S	D1
WN_43_	1/2	3/16	0.203





		ANSI Part Number	ISO Part Number	RE	TN610	TN620	TN60	CCX	PV710	PV720	PV730	PV7005	PV90	CA510	CA515	CA025P	CA525	CA530	CA5505	CA5515	CA5525	CA5535	CA6515	CA6525	CA310	CA315	CA320	CA4505	CA4515	PR1705	PR1725	PR1425	PR1225	PR005S	PR015S	PR1305	PR1310	PR1325	PR1535	PR930	PR1005	PR1025	PR1125	PDL010	PDL025	KW10	SW05	Toolholder Page	Chipbreaker Range
Roughing		WNMG 432PH	080408PH	1/32										●	●	●	●	●							●	●	●	●	●																					
		433PH	080412PH	3/64										●	●	●	●	●							●	●	●		●																					
Finishing	 Low Carbon Steel	WNMG 431XP	080404XP	1/64	●	●	△	●	●	●	●			●	●	●	●				●	●																													
		432XP	080408XP	1/32	●	●	△	●	●	●	●		●	●	●	●	●				●	●																													
Medium	 Low Carbon Steel	WNMG 431XQ	080404XQ	1/64	●	●		●	●	●	●				●	●	●	●			●	●																													
		432XQ	080408XQ	1/32	●	●	△	●	●	●	●				●	●	●	●			●	●																													
Roughing	 Low Carbon Steel	WNMG 432XS	080408XS	1/32		●				●	●		●		●	●	●	●			●	●																													
Medium-Roughing	 Sharp Edge	WNGG 431TK	080404TK	1/64																																△	△											●			
		432TK	080408TK	1/32																																△	△											●			
Medium-Roughing	 Stainless Steel / HRSA	WNMG 431TK	080404TK	1/64																			●	●												△	△		●				△						D26 D27 F101 F102	
		432TK	080408TK	1/32																			●	●												△	△	△	●				△							
Finishing-Medium	 Stainless Steel / HRSA	WNMG 431MQ	080404MQ	1/64																			●	●										●	●	△	△	△	●				△					●		
		432MQ	080408MQ	1/32																			●	●										●	●	△	△	△	●				△					●		
Medium-Roughing	 Stainless Steel / HRSA	WNMG 431MS	080404MS	1/64																			●	●										●	●	△	△	△	●				△					●		
		432MS	080408MS	1/32																			●	●										●	●	△	△	△	●				△					●		
		433MS	080412MS	3/64																			●	●										●	●	△	△	△	●				△					△		
Medium-Roughing	 Stainless Steel / HRSA	WNMG 431MU	080404MU	1/64																			●	●										●	●	△	△	△	●				△					●		
		432MU	080408MU	1/32																			●	●										●	●	△	△	△	●				△					●		
Roughing	 Heat-Resistant Alloy	WNMG 432SG	080408SG	1/32																														●	●				●									●		
		433SG	080412SG	3/64																														●	●				●									●		

Chipbreaker Range



For Heat-Resistant Alloys See ➔ B8

● : Standard Item △ : Phaseout Item (will be removed from next catalog)

Contact your local Kyocera sales engineer to upgrade old products to new technology

Inserts sold in 10 piece boxes.

How to read this page B15

80° Trigon

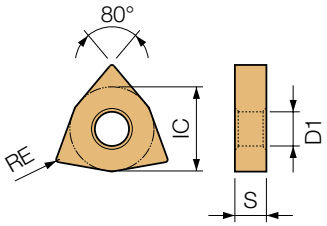
Negative Insert with Hole

(in)

Part Number	IC	S	D1
WN_325_	3/8	5/32	0.150
WN_33_	3/8	3/16	0.150

(in)

Part Number	IC	S	D1
WN_43_	1/2	3/16	0.203

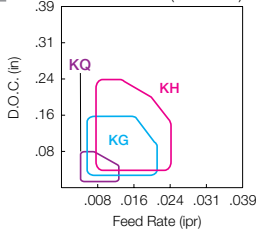


P Free-Cutting Steel / Carbon/Alloy Steel
M Stainless Steel
K Gray Cast Iron / Nodular Cast Iron
N Non-ferrous Metals
S HRSA / Titanium Alloy
H Hard materials

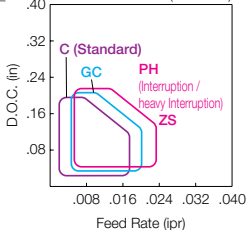
		ANSI Part Number	ISO Part Number	RE	Corner Radius (in)	Cermet	CVD Cermet	MEGA COAT Cermet	PVD Cermet	CVD Coated Carbide																MEGACOAT / MEGACOAT NANO PVD Coated Carbide											PVD Coated Carbide					DLC		Carbide		Toolholder Page	Chipbreaker Range
						TN610	TN620	TN60	CCX	PV710	PV720	PV730	PV7005	PV90	CA510	CA515	CA025P	CA525	CA530	CA5505	CA5515	CA5525	CA5535	CA6515	CA6525	CA310	CA315	CA320	CA4505	CA4515	PR1705	PR1725	PR1425	PR1225	PR005S	PR015S	PR1305	PR1310	PR1325	PR1535	PR930	PR1005	PR1025	PR1125	PDL010	PDL025	KW10	SW05		
Sharp Edge	Cast Iron	WNMG	431KQ	080404KQ	1/64																					●	●	●																			
			432KQ	080408KQ	1/32																					●	●	●																			
			433KQ	080412KQ	3/64																					●	●	●																			
Medium	Cast Iron	WNMG	431KG	080404KG	1/64																					●	●	●																			
			432KG	080408KG	1/32																					●	●	●																		1	
			433KG	080412KG	3/64																					●	●	●																			
Medium-Roughing	Cast Iron	WNMG	432KH	080408KH	1/32																					●	●	●																			
			433KH	080412KH	3/64																					●	●	●																			
			434KH	080416KH	1/16																					●	●	●																			
Roughing	Cast Iron	WNMG	431C	080404C	1/64																					●	●	●	●																			
			432C	080408C	1/32															●						●	●	●	●																			
			433C	080412C	3/64																					●	●	●		●																		
Roughing	Cast Iron	WNMG	432ZS	080408ZS	1/32															●						●	●	●	●	●																		2	
			433ZS	080412ZS	3/64																					●	●	●	●	●																		
Roughing	Cast Iron	WNMG	432GC	080408GC	1/32																					●	●	●	●	●																		
			433GC	080412GC	3/64																					●	●	●		●																		
Cast Iron	Without Chipbreaker	WNMA	432	080408	1/32				●											●						●	●	●	△	●																		-	
			433	080412	3/64															●						●	●	●	●	●																		
Medium-Roughing	Sharp Edge Non-Ferrous	WNGG	431AH	080404AH	1/64																																						●	●	●			
			432AH	080408AH	1/32																																						●	●	●		3	
Finishing	Surface Roughness Oriented	WNGG	3305R-S	060402R-S	0.008			●																																				●			
			3305L-S	060402L-S	0.008			●																																				●			
			331R-S	060404R-S	1/64			●																																				●			
			331L-S	060404L-S	1/64			●						●																															●			
			332R-S	060408R-S	1/32			●																																							4	
			332L-S	060408L-S	1/32									●																																		
Medium		WNGG	331R	060404R	1/64			●																																				●			
			331L	060404L	1/64			●																																				●			

Chipbreaker Range

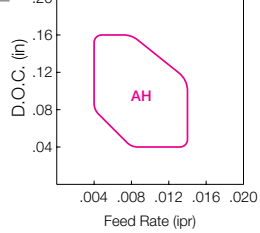
1 (Cast Iron)



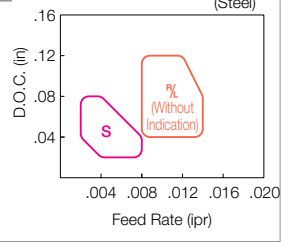
2 (Cast Iron)



3 (Non-ferrous Metals)



4 (Steel)



● : Standard Item △ : Phaseout Item (will be removed from next catalog)

Contact your local Kyocera sales engineer to upgrade old products to new technology

Inserts sold in 10 piece boxes.

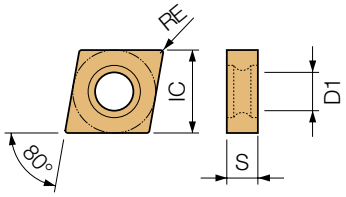
How to read this page B15

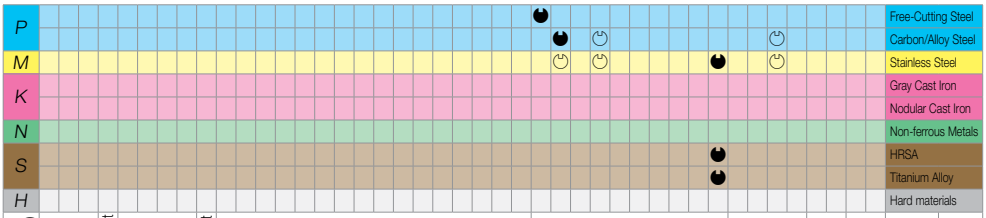
Small Double-Sided / 80° Diamond

Turning Inserts

(in)

Part Number	IC	S	D1
CN_U242_	0.295	1/8	0.142





	Right-Hand Shown where Applicable	ANSI Part Number	ISO Part Number	RE	TN610	TN620	TN60	CCX	PV710	PV720	PV730	PV7005	PV90	CA510	CA515	CA025P	CA525	CA530	CA5505	CA5515	CA5525	CA5535	CA6515	CA6525	CA310	CA315	CA320	CA4505	CA4515	PR1705	PR1725	PR1425	PR1225	PR005S	PR015S	PR1305	PR1310	PR1325	PR1535	PR930	PR1005	PR1025	PR1125	PDL010	PDL025	KW10	SW05	Toolholder Page	Chipbreaker Range
Finishing-Medium	Sharp Edge	CNGU	24202MF-SK	070301MF-SK	<0.004																																					△							
			24205MF-SK	070302MF-SK	<0.008																																					△							
Finishing-Medium	Sharp Edge / Polished	CNGU	24202MFP-SK	070301MFP-SK	<0.004																											●	△	●					●										
			24205MFP-SK	070302MFP-SK	<0.008																											●	△	●					●										
Medium-Roughing	Honed Edge	CNMU	24205E-GK	070302E-GK	0.008																											●	△	●					●			△							
			2421E-GK	070304E-GK	1/64																											●	△	●					●		△	△							
Finishing	Sharp Edge	CNGU	242013MFR-F	0703005MFR-F	<0.002																											●		△															
			24202MFR-F	070301MFR-F	<0.004																											●	●	△	△				●										
			24205MFR-F	070302MFR-F	<0.008																											●	●	△	●				●			△							
			2421MFR-F	070304MFR-F	<1/64																											●	●	△					●										
Low Feed	Sharp Edge	CNGU	242013MFR-U	0703005MFR-U	<0.002																											●			●								△						
			24202MFR-U	070301MFR-U	<0.004																											●	●	△	●				●				△						
			24205MFR-U	070302MFR-U	<0.008																											●	●	△	●				●				△						
			2421MFR-U	070304MFR-U	<1/64																											●	●	△	△				●		△								

E48

See B52

1

• Insert with corner R (RE) dimension expressed with less than sign (e.g. **<0.002, <0.004, <0.008** etc.) indicate models with minus tolerance for corner R (RE).

● Small Double-Sided Tool Identification System

CNGU070301M F P - SK

- Minus Tolerance for Corner-R (RE)
- Sharp Edge
- Polished Inserts
- Chipbreakers

CNGU070301M F R - U

- Minus Tolerance for Corner-R (RE)
- Sharp Edge
- Insert Hand
- Chipbreakers

CNGU070301M E R - U

- Minus Tolerance for Corner-R (RE)
- Honed Edge
- Insert Hand
- Chipbreakers

● When minus tolerance is specified for corner-R (RE)

- If a minus tolerance is specified for the corner-R (RE) as shown in Fig.1, using an insert with corner-R = 0.008" may result in larger radius than specified.
- Use an insert whose corner-R (RE) has a minus tolerance.

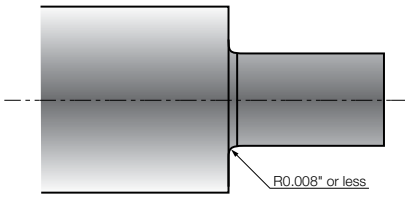


Fig.1 Example of a specified corner-R in drawing

● : Standard Item △ : Phaseout Item (will be removed from next catalog)
Contact your local Kyocera sales engineer to upgrade old products to new technology

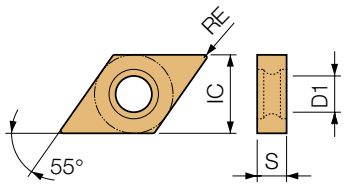
How to read this page B15

Small Double-Sided / 55° Diamond

Turning Inserts

(in)

Part Number	IC	S	D1
DN_222_	0.276	1/8	0.142



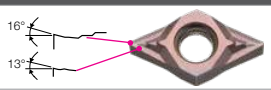
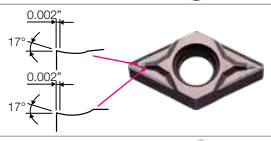
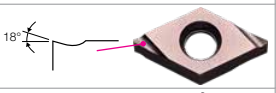
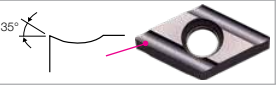
		ANSI	ISO	RE	Corner Radius (in)	Cermet		CVD Cermet	MEGA COAT Cermet			PVD Cermet	CVD Coated Carbide																		MEGACOAT / MEGACOAT NANO PVD Coated Carbide								PVD Coated Carbide			DLC			Carbide			Toolholder Page	Chipbreaker Range
	Right-Hand Shown where Applicable	Part Number	Part Number			TN610	TN620	TN60	CCX	PV710	PV720	PV730	PV7005	PV90	CA510	CA515	CA025P	CA525	CA530	CA5505	CA5515	CA5525	CA5535	CA6515	CA6525	CA310	CA315	CA320	CA4505	CA4515	PR1705	PR1725	PR1425	PR1225	PR005S	PR015S	PR1305	PR1310	PR1325	PR1535	PR930	PR1005	PR1025	PR1125	PDL010	PDL025	KW10	SW05		
Finishing-Medium	Sharp Edge	DNGU 22202MF-SK	080301MF-SK	<0.004																																					△								
		22205MF-SK	080302MF-SK	<0.008																																					△								
		2221MF-SK	080304MF-SK	<1/64																																					△								
Finishing-Medium	Sharp Edge / Polished	DNGU 22202MFP-SK	080301MFP-SK	<0.004																												●	△	●																
		22205MFP-SK	080302MFP-SK	<0.008																												●	△	●						●								
		2221MFP-SK	080304MFP-SK	<1/64																												●	△	●						●								
Medium-Roughing	Honed Edge	DNMU 22205E-GK	080302E-GK	0.008																												●	△	●						●		△						
		2221E-GK	080304E-GK	1/64																												●	△	●						●		△						
Finishing	Sharp Edge	DNGU 22202MFR-F	080301MFR-F	<0.004																												●	△	△						●								
		22205MFR-F	080302MFR-F	<0.008																												●	●	△	●					●		△	△					
		2221MFR-F	080304MFR-F	<1/64																												●	△	△						●								
Low Feed	Sharp Edge	DNGU 22202MFR-U	080301MFR-U	<0.004																												●	●	△	△					●		△						
		22205MFR-U	080302MFR-U	<0.008																												●	●	△	●					●		△	△					
		2221MFR-U	080304MFR-U	<1/64																												●	△	●						●								
Low Feed	Honed Edge	DNGU 22202MER-U	080301MER-U	<0.004																												●	●																	
		22205MER-U	080302MER-U	<0.008																												●	●										△						
		2221MER-U	080304MER-U	<1/64																												●	●										△						

Toolholder Page: E48

Chipbreaker Range: See B52, 2

• Insert with corner R (RE) dimension expressed with less than sign (e.g. **<0.002, <0.004, <0.008** etc.) indicate models with minus tolerance for corner R (RE).

Chipbreaker Selection (Negative Inserts)

Cutting Range	Name	Cross-Section	Advantages
Finishing-Medium	**SK**		A low cutting force chipbreaker designed for chip control in steel and stainless steel. Cutting performance is similar to comparably sized positive inserts.
Medium-Roughing	**GK**		Chipbreaker "dot" and pocket design provide chip control at multiple depths of cut and feed rates.
Finishing	**F**		Controlled chip evacuation direction with low cutting forces.
Low Feed	**U**		Good chip control at low feed rates and varied depths of cut with low cutting forces.

● : Standard Item △ : Phaseout Item (will be removed from next catalog)

Contact your local Kyocera sales engineer to upgrade old products to new technology

Inserts sold in 10 piece boxes.

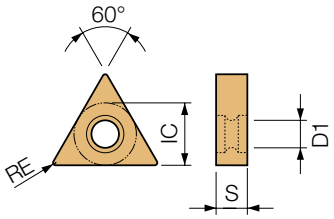
How to read this page B15

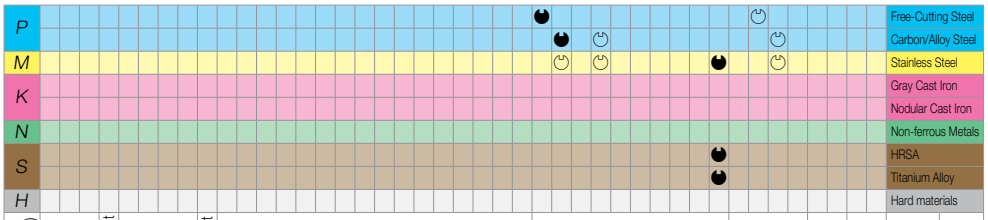
Small Double-Sided / 60° Triangle

Turning Inserts

(in)

Part Number	IC	S	D1
TN_182_	7/32	1/8	0.118

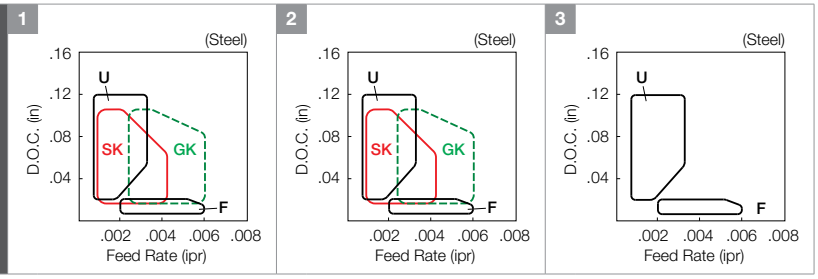




		Right-Hand Shown where Applicable	ANSI Part Number	ISO Part Number	Corner Radius (in) RE	Cermet TN610	Cermet TN620	Cermet TN60	CVD Cermet CCX	MEGA COAT Cermet PV710	MEGA COAT Cermet PV720	MEGA COAT Cermet PV730	PVD Cermet PV7005	PVD Cermet PV90	CVD Coated Carbide CA510	CVD Coated Carbide CA515	CVD Coated Carbide CA025P	CVD Coated Carbide CA525	CVD Coated Carbide CA530	CVD Coated Carbide CA5505	CVD Coated Carbide CA5515	CVD Coated Carbide CA5525	CVD Coated Carbide CA5535	CVD Coated Carbide CA6515	CVD Coated Carbide CA6525	CVD Coated Carbide CA310	CVD Coated Carbide CA315	CVD Coated Carbide CA320	CVD Coated Carbide CA4505	CVD Coated Carbide CA4515	MEGACOAT / MEGACOAT NANO PVD Coated Carbide PR1705	MEGACOAT / MEGACOAT NANO PVD Coated Carbide PR1725	MEGACOAT / MEGACOAT NANO PVD Coated Carbide PR1425	MEGACOAT / MEGACOAT NANO PVD Coated Carbide PR1225	MEGACOAT / MEGACOAT NANO PVD Coated Carbide PR005S	MEGACOAT / MEGACOAT NANO PVD Coated Carbide PR015S	MEGACOAT / MEGACOAT NANO PVD Coated Carbide PR1305	MEGACOAT / MEGACOAT NANO PVD Coated Carbide PR1310	MEGACOAT / MEGACOAT NANO PVD Coated Carbide PR1325	MEGACOAT / MEGACOAT NANO PVD Coated Carbide PR1535	PVD Coated Carbide PR930	PVD Coated Carbide PR1005	PVD Coated Carbide PR1025	PVD Coated Carbide PR1125	DLC PDL010	DLC PDL025	Carbide KW10	Carbide SW05	Toolholder Page	Chipbreaker Range
Finishing	 Sharp Edge	TNGU	182013MFR-F	0903005MFR-F	<0.002																											●								△							E49	3
			18202MFR-F	090301MFR-F	<0.004																										●	●	△	●					●			△					
			18205MFR-F	090302MFR-F	<0.008																										●	●	△	●					●		△	△					
			1821MFR-F	090304MFR-F	<1/64																										●	●	△	●					●		△	△					
Low Feed	 Sharp Edge	TNGU	182013MFR-U	0903005MFR-U	<0.002																												△								△								
			18202MFR-U	090301MFR-U	<0.004																											●	△	△					●			△					
			18205MFR-U	090302MFR-U	<0.008																										●	●	△	●					●		△	△					
			1821MFR-U	090304MFR-U	<1/64																										●	●	△	●					●			△					
Low Feed	 Honed Edge	TNGU	1821MER-U	090304MER-U	<1/64																											●	●										△					

• Insert with corner R (RE) dimension expressed with less than sign (e.g. **<0.002, <0.004, <0.008** etc.) indicate models with minus tolerance for corner R (RE).

Chipbreaker Range



KYOCERA

Inserts sold in 10 piece boxes.

● : Standard Item △ : Phaseout Item (will be removed from next catalog)
Contact your local Kyocera sales engineer to upgrade old products to new technology

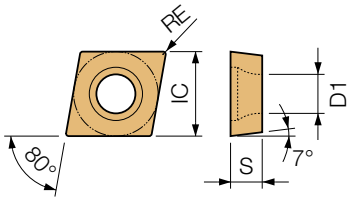
How to read this page ➔ B15

80° Diamond

Positive Insert with Hole

Part Number	IC	S	D1
	(in)		
CC_1109_	0.138	0.055	0.075
CC_1411_	0.169	0.071	0.091

Part Number	IC	S	D1
	(in)		
CC_215_	1/4	3/32	0.110
CC_325_	3/8	5/32	0.173
CC_43_	1/2	3/16	0.217



		ANSI Part Number	ISO Part Number	RE	Chipbreaker Range
Minute D.O.C.	Sharp Edge	CCGT 110902M-CF	030101M-CF	<0.004	
		110905M-CF	030102M-CF	<0.008	
		CCGT 141102M-CF	040101M-CF	<0.004	
		141105M-CF	040102M-CF	<0.008	
Minute D.O.C.	Sharp Edge / Polished	CCGT 110902MP-CF	030101MP-CF	<0.004	
		110905MP-CF	030102MP-CF	<0.008	
		CCGT 141102MP-CF	040101MP-CF	<0.004	
		141105MP-CF	040102MP-CF	<0.008	
Finishing	Sharp Edge / Polished	CCGT 110902MFP-PF	030101MFP-PF	<0.004	
		110905MFP-PF	030102MFP-PF	<0.008	
		CCGT 141102MFP-PF	040101MFP-PF	<0.004	
		141105MFP-PF	040102MFP-PF	<0.008	
		CCGT 21502MFP-PF	060201MFP-PF	<0.004	1
		21505MFP-PF	060202MFP-PF	<0.008	
		2151MFP-PF	060204MFP-PF	<1/64	
Finishing	Sharp Edge	CCGT 21502MF-GF	060201MF-GF	<0.004	
		21505MF-GF	060202MF-GF	<0.008	
		CCGT 32502MF-GF	09T301MF-GF	<0.004	
		32505MF-GF	09T302MF-GF	<0.008	
		3251MF-GF	09T304MF-GF	<1/64	
Finishing	Sharp Edge / Polished	CCGT 21502MFP-GF	060201MFP-GF	<0.004	
		21505MFP-GF	060202MFP-GF	<0.008	
		2151MFP-GF	060204MFP-GF	<1/64	
		CCGT 32502MFP-GF	09T301MFP-GF	<0.004	
		32505MFP-GF	09T302MFP-GF	<0.008	
		3251MFP-GF	09T304MFP-GF	<1/64	
Finishing	NEW Sharp Edge / Polished	CCGT 215013MFP-SKS	0602005MFP-SKS	<0.002	
		21502MFP-SKS	060201MFP-SKS	<0.004	
		21505MFP-SKS	060202MFP-SKS	<0.008	
		CCGT 325013MFP-SKS	09T3005MFP-SKS	<0.002	
		32502MFP-SKS	09T301MFP-SKS	<0.004	
		32505MFP-SKS	09T302MFP-SKS	<0.008	
		3251MFP-SKS	09T304MFP-SKS	<1/64	
Finishing	Sharp Edge / Polished	CCGT 21502MFP-SK	060201MFP-SK	<0.004	2
		21505MFP-SK	060202MFP-SK	<0.008	
		2151MFP-SK	060204MFP-SK	<1/64	
		CCGT 32502MFP-SK	09T301MFP-SK	<0.004	
		32505MFP-SK	09T302MFP-SK	<0.008	
		3251MFP-SK	09T304MFP-SK	<1/64	
Finishing	Sharp Edge / Polished	CCGT 21502MP-CK	060201MP-CK	<0.004	
		21505MP-CK	060202MP-CK	<0.008	
		CCGT 32502MP-CK	09T301MP-CK	<0.004	
		32505MP-CK	09T302MP-CK	<0.008	
Finishing-Medium	Sharp Edge	CCGT 21502MF-GQ	060201MF-GQ	<0.004	
		21505MF-GQ	060202MF-GQ	<0.008	
		2151MF-GQ	060204MF-GQ	<1/64	1
		CCGT 32502MF-GQ	09T301MF-GQ	<0.004	
		32505MF-GQ	09T302MF-GQ	<0.008	
		3251MF-GQ	09T304MF-GQ	<1/64	

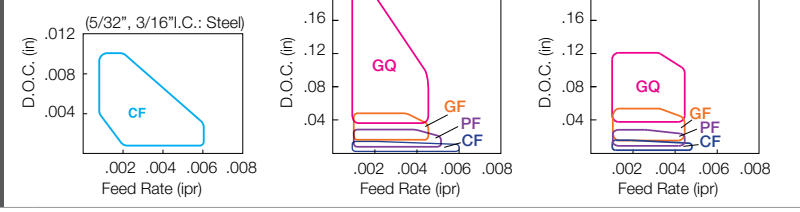
	Corner Radius (in)	Cermet		CVD Coated Carbide	MEGACOAT / MEGACOAT NANO PVD Coated Carbide	PVD Coated Carbide	DLC	Carbide	Toolholder Page	Chipbreaker Range
	RE	TN610	TN620	TN60	PR1705	PR930	PDL010	KW10		
					PR1725	PR1005	PDL025	SW05		
		CVD Cermet	MEGA COAT Cermet	PVD Cermet	PR1425	PR1025				
		CCX	PV710	PV90	PR1225	PR1125				
			PV720	CA510	PR005S					
			PV730	CA515	PR015S					
			PV7005	CA025P	PR1305					
				CA525	PR1310					
				CA530	PR1325					
				CA5505	PR1535					
				CA5515						
				CA5525						
				CA5535						
				CA6515						
				CA6525						
				CA310						
				CA315						
				CA320						
				CA4505						
				CA4515						
P					●	△	●			Free-Cutting Steel
			●		●	↻				Carbon/Alloy Steel
M					↻	△	●			Stainless Steel
K					●					Gray Cast Iron
										Nodular Cast Iron
N							●			Non-ferrous Metals
S					●	↻				HRSA
					●					Titanium Alloy
H										Hard materials

Reference Table at Top of B54

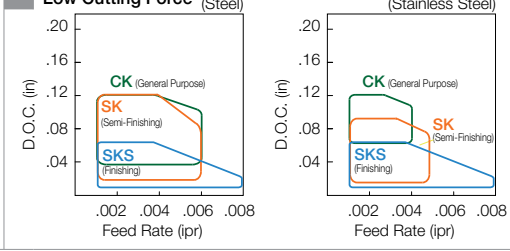
• Insert with corner R (RE) dimension expressed with less than sign (e.g. **<0.002, <0.004, <0.008** etc.) indicate models with minus tolerance for corner R (RE).

Chipbreaker Range

1 Chip Control Oriented



2 Low Cutting Force



● : Standard Item △ : Phaseout Item (will be removed from next catalog)

Contact your local Kyocera sales engineer to upgrade old products to new technology

Inserts sold in 10 piece boxes.

How to read this page ➔ B15

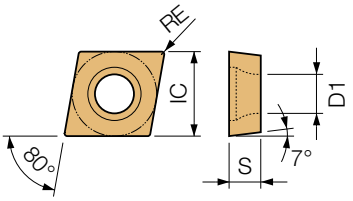
80° Diamond

Positive Insert with Hole

Part Number	Applicable Toolholder Page
CC..215	E24~E26, E45, E52, F29, F47, F49
CC..325	E24~E26, E45, E52, F47, F89

(in)

Part Number	IC	S	D1
CC_215_	1/4	3/32	0.110
CC_325_	3/8	5/32	0.173
CC_43_	1/2	3/16	0.217



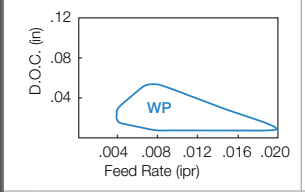
				Corner Radius (in)	Cermet		CVD Cermet	MEGA COAT Cermet			PVD Cermet	CVD Coated Carbide																MEGACOAT / MEGACOAT NANO PVD Coated Carbide									PVD Coated Carbide			DLC			Carbide			Toolholder Page	Chipbreaker Range
		ANSI Part Number	ISO Part Number	RE	TN610	TN620	TN60	CCX	PV710	PV720	PV730	PV7005	PV90	CA510	CA515	CA025P	CA525	CA530	CA5505	CA5515	CA5525	CA5535	CA6515	CA6525	CA310	CA315	CA320	CA4505	CA4515	PR1705	PR1725	PR1425	PR1225	PR005S	PR015S	PR1305	PR1310	PR1325	PR1535	PR930	PR1005	PR1025	PR1125	PDL010	PDL025	KW10	SW05		
Finishing-Medium	Sharp Edge / Polished	CCGT	21502MFP-GQ	060201MFP-GQ	<0.004																								●	●	△	●						●		△						Reference Table Above	3
			21505MFP-GQ	060202MFP-GQ	<0.008																								●	●	△	●						●		△							
			2151MFP-GQ	060204MFP-GQ	<1/64																								●	●	△	●						●		△							
		CCGT	32502MFP-GQ	09T301MFP-GQ	<0.004																								●	●	△	●						●		△							
			32505MFP-GQ	09T302MFP-GQ	<0.008																								●	●	△	●						●		△							
			3251MFP-GQ	09T304MFP-GQ	<1/64																								●	●	△	●						●		△							
Finishing	Wiper Edge	CCMT	21505WP	060202WP	0.008	●	●		●	●				●	●	●	●	●											●	△	●																1
			2151WP	060204WP	1/64	●	●		●	●				●	●	●	●	●											●	△	●																
			2152WP	060208WP	1/32	●	●		●	●				●	●	●	●	●											●	△	●																
		CCMT	32505WP	09T302WP	0.008	●	●		●	●				●	●	●	●	●											●	△	△																
			3251WP	09T304WP	1/64	●	●		●	●				●	●	●	●	●											●	△	●																
			3252WP	09T308WP	1/32	●	●		●	●				●	●	●	●	●											●	△	●																
Finishing		CCMT	21505PP	060202PP	0.008	●	●	●	●	●	●			●	●	●													●	△	●							●									
			2151PP	060204PP	1/64	●	●	●	●	●	●			●	●	●	●												●	△	●							●									
		CCMT	32505PP	09T302PP	0.008	●	●	●	●	●	●				●	●												●	△	●							●									
			3251PP	09T304PP	1/64	●	●	●	●	●	●			●	●	●	●	●											●	△	●							●									
			3252PP	09T308PP	1/32	●	●	●	●	●	●			●	●	●	●	●											●	△	●							●									
Finishing-Medium		CCMT	21505GK	060202GK	0.008	●	●	●	●	●	●			●	●	●	●	●	●	●	●	●	●						●	△							●	●				△	△				
			2151GK	060204GK	1/64	●	●	●	●	●	●			●	●	●	●	●	●	●	●	●	●	●	●	●		●	●	△							●	●				△	△				
		CCMT	32505GK	09T302GK	0.008	●	●	●	●	●	●				●	●	●	●	●	●	●	●	●						●	△							●	●				△	△				
			3251GK	09T304GK	1/64	●	●	●	●	●	●			●	●	●	●	●	●	●	●	●	●	●	●	●		●	●	△							●	●				△	△				
		CCMT	431GK	120404GK	1/64	●	●	●	●	●	●			●	●	●	●	●	●	●	●	●	●	●	●	●		●	●								●					△	△				
			432GK	120408GK	1/32	●	●	●	●	●	●			●	●	●	●	●	●	●	●	●	●	●	●	●		●	●								●					△	△			E26	
			433GK	120412GK	3/64			●						●	●	●	●	△		●		●							●									△					△				
Finishing-Medium		CCMT	21505HQ	060202HQ	0.008	●	●	●	●	●	●			●	●	●	●	●		●	●		●	●					●	△							●	●				△	△			Reference Table Above	2
			2151HQ	060204HQ	1/64	●	●	●	●	●	●			●	●	●	●	●		●	●		●	●					●	△							●	●				△	△				
		CCMT	32505HQ	09T302HQ	0.008	●	●	●	●	●	●				●	●	●	●		●	●		●	●					●	△							●	●				△	△				
			3251HQ	09T304HQ	1/64	●	●	●	●	●	●			●	●	●	●	●		●	●		●	●					●	△							●	●				△	△				
			3252HQ	09T308HQ	1/32	●	●	●	●	●	●			●	●	●	●	●		●	●		●	●					●	△							●	●				△	△				
Medium		CCGT	21502	060201	0.004	●	●	●	●	●	●		△																								●									
			21505	060202	0.008	●	●	●	●	●	●																										●									
			2151	060204	1/64	●	●	●	●	●	●																										●									
		CCGT	32502	09T301	0.004	●	●	●	●	●	●		●																								●									
			32505	09T302	0.008	●	●	●	●	●	●		●																								●									
			3251	09T304	1/64	●	●	●	●	●	●		●																								●									
		CCMT	3252	09T308	1/32	●	●	●	●	●	●	●		●	●	●	●	●	●	●		●	●	●	●	●	●		●	△							●	●				△	△				
		CCGT	21501M	0602005M	<0.002																																										
			21502M	060201M	<0.004																																										
			21505M	060202M	<0.008																																										
			2151M	060204M	<1/64																																										
		CCGT	32501M	09T3005M	<0.002																																										
			32502M	09T301M	<0.004																																										
			32505M	09T302M	<0.008																																										
			3251M	09T304M	<1/64																																										

	Free-Cutting Steel	Carbon/Alloy Steel	Stainless Steel	Gray Cast Iron	Nodular Cast Iron	Non-ferrous Metals	HRSA	Titanium Alloy	Hard materials
P	●	●							
M			●						
K				●	●				
N						●			
S							●	●	
H									●

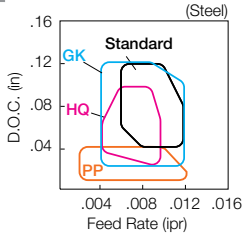
• Insert with corner R (RE) dimension expressed with less than sign (e.g. **<0.002, <0.004, <0.008** etc.) indicate models with minus tolerance for corner R (RE).

Chipbreaker Range

1



2



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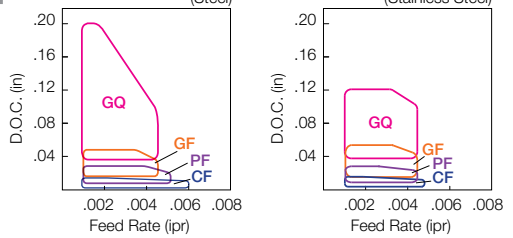


KYOCERA

Inserts sold in 10 piece boxes.

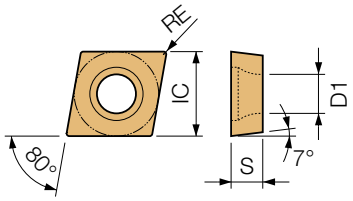
● : Standard Item △ : Phaseout Item (will be removed from next catalog)

Contact your local Kyocera sales engineer to upgrade old products to new technology

How to read this page ➔ B15

80° Diamond

Positive Insert with Hole



(in)

Part Number	IC	S	D1
CC_1109_	0.138	0.055	0.075
CC_1411_	0.169	0.071	0.091

(in)

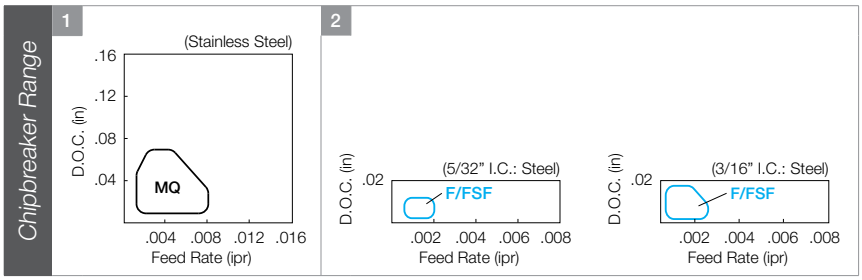
Part Number	IC	S	D1
CC_215_	1/4	3/32	0.110
CC_325_	3/8	5/32	0.173
CC_43_	1/2	3/16	0.217

		ANSI Part Number	ISO Part Number	RE	TN610	TN620	TN60	CCX	PV710	PV720	PV730	PV7005	PV90	CA510	CA515	CA025P	CA525	CA530	CA5505	CA5515	CA5525	CA5535	CA6515	CA6525	CA310	CA315	CA320	CA4505	CA4515	PR1705	PR1725	PR1425	PR1225	PR005S	PR015S	PR1305	PR1310	PR1325	PR1535	PR930	PR1005	PR1025	PR1125	PDL010	PDL025	KW10	SW05	Toolholder Page	Chipbreaker Range
Corner Radius (in)		Cermet			CVD Cermet	MEGA COAT Cermet			PVD Cermet	CVD Coated Carbide																			MEGACOAT / MEGACOAT NANO PVD Coated Carbide									PVD Coated Carbide				DLC		Carbide			
Medium	Left-Hand Shown where Applicable	CCGT	215013MF	0602005MF	<0.002																									●	△	●					●										Reference Table Below	See B54 1
			21502MF	060201MF	<0.004																									●	△	●					●			△								
			21505MF	060202MF	<0.008																									●	△	●					●			△	△							
			2151MF	060204MF	<1/64																									●	△	●					●			△	△							
		CCGT	325013MF	09T3005MF	<0.002																									●	△	●					●				△							
			32502MF	09T301MF	<0.004																									●	△	●					●			△	△							
			32505MF	09T302MF	<0.008																									●	△	●					●			△	△							
	Sharp Edge		3251MF	09T304MF	<1/64																									●	△	●					●			△	△							
Finishing-Medium		CCMT	3251MQ	09T304MQ	1/64																		●	●									●	●	△	△	△	●				△				●		Reference Table Below	1
	Stainless Steel / HRSA		3252MQ	09T308MQ	1/32																		●	●									●	●	△	△	△	●				△				●			
Finishing	Super Fine	CCET	110901R-FSF	0301003R-FSF	0.001																																		●										
			110901L-FSF	0301003L-FSF	0.001																																		●										
			110902R-FSF	030101R-FSF	0.004																																		●										
			110902L-FSF	030101L-FSF	0.004			●																															●									F29 F47 F49	
			110905R-FSF	030102R-FSF	0.008			●																															●										
			110905L-FSF	030102L-FSF	0.008			●																															●										
			11091R-FSF	030104R-FSF	1/64																																		●										
			11091L-FSF	030104L-FSF	1/64			●																															●										
		CCET	141101L-FSF	0401003L-FSF	0.001																																		△										
			141102R-FSF	040101R-FSF	0.004																																		●										
			141102L-FSF	040101L-FSF	0.004			△																															●									F29 F47	
			141105R-FSF	040102R-FSF	0.008			●																															●										
			141105L-FSF	040102L-FSF	0.008			●																															●										
			14111L-FSF	040104L-FSF	1/64			●																															●										
		CCET	1109013MR-FSF	0301005MR-FSF	<0.002																												△															
			1109013ML-FSF	0301005ML-FSF	<0.002																												●															2
			110902MR-FSF	030101MR-FSF	<0.004																												●															
			110902ML-FSF	030101ML-FSF	<0.004																												●															
			110905MR-FSF	030102MR-FSF	<0.008																												●															F29 F47 F49
			110905ML-FSF	030102ML-FSF	<0.008																												●															
			11091MR-FSF	030104MR-FSF	<1/64																												●															
			11091ML-FSF	030104ML-FSF	<1/64																												●															
		CCET	1411013ML-FSF	0401005ML-FSF	<0.002																												●															
			141102MR-FSF	040101MR-FSF	<0.004																												●															
			141102ML-FSF	040101ML-FSF	<0.004																												●															
			141105MR-FSF	040102MR-FSF	<0.008																												●															F29 F47
			141105ML-FSF	040102ML-FSF	<0.008																												●															
	Sharp Edge / Precision		14111MR-FSF	040104MR-FSF	<1/64																												●															
			14111ML-FSF	040104ML-FSF	<1/64																												●															

P	Free-Cutting Steel
	Carbon/Alloy Steel
M	Stainless Steel
K	Gray Cast Iron
	Nodular Cast Iron
N	Non-ferrous Metals
S	HRSA
	Titanium Alloy
H	Hard materials

• Insert with corner R (RE) dimension expressed with less than sign (e.g. **<0.002, <0.004, <0.008** etc.) indicate models with minus tolerance for corner R (RE).

Chipbreaker Range



Part Number	Applicable Toolholder Page
CC..215	E24~E26, E45, E52, F29, F47, F49
CC..325	E24~E26, E45, E52, F47, F89

● : Standard Item △ : Phaseout Item (will be removed from next catalog)

Contact your local Kyocera sales engineer to upgrade old products to new technology

Inserts sold in 10 piece boxes.

How to read this page B15

80° Diamond

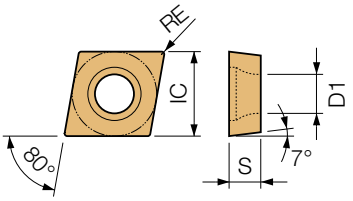
Positive Insert with Hole

(in)

Part Number	IC	S	D1
CC_1109_	0.138	0.055	0.075
CC_1411_	0.169	0.071	0.091

(in)

Part Number	IC	S	D1
CC_215_	1/4	3/32	0.110
CC_325_	3/8	5/32	0.173
CC_43_	1/2	3/16	0.217



						Corner Radius (in)	Cermet		CVD Coated Cermet	MEGA COAT Cermet			PVD Cermet	CVD Coated Carbide																		MEGACOAT / MEGACOAT NANO PVD Coated Carbide										PVD Coated Carbide				DLC		Carbide		Toolholder Page	Chipbreaker Range
	Left-Hand Shown where Applicable	ANSI Part Number	ISO Part Number		RE	TN610	TN620	TN60	CCX	PV710	PV720	PV730	PV7005	PV90	CA510	CA515	CA025P	CA525	CA530	CA5505	CA5515	CA5525	CA5535	CA6515	CA6525	CA310	CA315	CA320	CA4505	CA4515	PR1705	PR1725	PR1425	PR1225	PR005S	PR015S	PR1305	PR1310	PR1325	PR1535	PR930	PR1005	PR1025	PR1125	PDL010	PDL025	KW10	SW05		
Finishing		CCET	1109013MR-F	0301005MR-F	<0.002																										●	△		●																
			1109013ML-F	0301005ML-F	<0.002																										●	△		●												●			
			110902MR-F	030101MR-F	<0.004	●				●																					●			●															
			110902ML-F	030101ML-F	<0.004	●	●			●	●	●																			●	△		●												●	●		F29 F47 F49
			110905MR-F	030102MR-F	<0.008	●				●																					●	△		●															
			110905ML-F	030102ML-F	<0.008	●	●			●	●	●																			●	●		●												●	●		
			11091MR-F	030104MR-F	<1/64	●				●																					●	△		●															
			11091ML-F	030104ML-F	<1/64	●	●			●	●	●																			●	△		●												●	●		
		CCET	141102MR-F	040101MR-F	<0.004	●				●																					●	△		●															
			141102ML-F	040101ML-F	<0.004	●	●			●	●	●																			●	△		●												●	●		
			141105MR-F	040102MR-F	<0.008	●				●																					●	△		●															F29 F47
			141105ML-F	040102ML-F	<0.008	●	●			●	●	●																			●	△		●												●	●		
			14111MR-F	040104MR-F	<1/64	●				●																					●	△		●															
	Sharp Edge		14111ML-F	040104ML-F	<1/64	●	●			●	●	●																			●	△		●												●	●		
Finishing		CCGT	110901R-F	0301003R-F	0.001																																				△								
			110901L-F	0301003L-F	0.001																																				●								
			110902R-F	030101R-F	0.004			△																																●							●	
			110902L-F	030101L-F	0.004			●																																●							●	F29 F47 F49
			110905R-F	030102R-F	0.008			●																																●							●	
			110905L-F	030102L-F	0.008			●						●																											●							●	
			11091R-F	030104R-F	1/64			●																																●							●	
			11091L-F	030104L-F	1/64			●																																●							●	
		CCGT	141101L-F	0401003L-F	0.001																																				●								1
			141102R-F	040101R-F	0.004																																				●							●	
			141102L-F	040101L-F	0.004			●																																●							●	
			141105R-F	040102R-F	0.008			●																																●							●	F29 F47
			141105L-F	040102L-F	0.008			●																																●							●	
			14111R-F	040104R-F	1/64			●																																●							●	
			14111L-F	040104L-F	1/64			●																																●							●	
		CCGT	1109013MR-F	0301005MR-F	<0.002																												△															
			1109013ML-F	0301005ML-F	<0.002																												●															
			110902MR-F	030101MR-F	<0.004																												●															
			110902ML-F	030101ML-F	<0.004																												●													△		F29 F47 F49
			110905MR-F	030102MR-F	<0.008																												●													△		
			110905ML-F	030102ML-F	<0.008																												●												△	△		
			11091MR-F	030104MR-F	<1/64																												●													△		
			11091ML-F	030104ML-F	<1/64																												●												△	△		
		CCGT	1411013ML-F	0401005ML-F	<0.002																												●															
			141102MR-F	040101MR-F	<0.004																												△															
			141102ML-F	040101ML-F	<0.004																												●													△		F29 F47
			141105MR-F	040102MR-F	<0.008																												●													△		
			141105ML-F	040102ML-F	<0.008																												●												△	△		
			14111MR-F	040104MR-F	<1/64																												●													△		
	Sharp Edge		14111ML-F	040104ML-F	<1/64																												●													△	△		

• Insert with corner R (RE) dimension expressed with less than sign (e.g. **<0.002, <0.004, <0.008** etc.) indicate models with minus tolerance for corner R (RE).

Chipbreaker Range 1

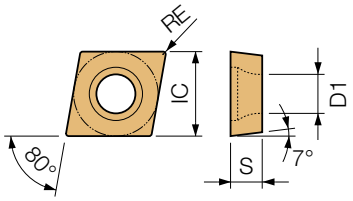
Inserts sold in 10 piece boxes.

● : Standard Item △ : Phaseout Item (will be removed from next catalog)
Contact your local Kyocera sales engineer to upgrade old products to new technology

How to read this page ➔ B15

80° Diamond

Positive Insert with Hole



(in)

Part Number	IC	S	D1
CC_1109_	0.138	0.055	0.075
CC_1411_	0.169	0.071	0.091

(in)

Part Number	IC	S	D1
CC_215_	1/4	3/32	0.110
CC_325_	3/8	5/32	0.173
CC_43_	1/2	3/16	0.217

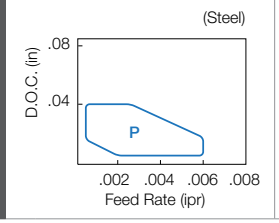
	ANSI Part Number	ISO Part Number	RE	TN610	TN620	TN60	CCX	PV710	PV720	PV730	PV7005	PV90	CA510	CA515	CA025P	CA525	CA530	CA5505	CA5515	CA5525	CA5535	CA6515	CA6525	CA310	CA315	CA320	CA4505	CA4515	PR1705	PR1725	PR1425	PR1225	PR005S	PR015S	PR1305	PR1310	PR1325	PR1535	PR930	PR1005	PR1025	PR1125	PDL010	PDL025	KW10	SW05	Toolholder Page	Chipbreaker Range
Corner Radius (in)				Cermet			CVD Cermet	MEGA COAT Cermet			PVD Cermet	CVD Coated Carbide																		MEGACOAT / MEGACOAT NANO PVD Coated Carbide									PVD Coated Carbide				DLC		Carbide			
Finishing	CCET 32502MR-P		<0.004																										●	△							●										
	32502ML-P		<0.004																										●	△							●										
	32505MR-P		<0.008																										●	△							●										1
	32505ML-P		<0.008																										●	△							●										
	3251MR-P		<1/64																										●	△							●										
Sharp Edge	3251ML-P		<1/64																										●	△							●										
Super Fine	CCET 21501FR-USF	0602003FR-USF	0.001																																		●									
	21501FL-USF	0602003FL-USF	0.001																																		●									
	21502FR-USF	060201FR-USF	0.004			●																															●									
	21502FL-USF	060201FL-USF	0.004																																		●									
	21505FR-USF	060202FR-USF	0.008			●																															●									
	21505FL-USF	060202FL-USF	0.008			●																															●									
	CCET 32501FR-USF	09T3003FR-USF	0.001			●																															●									
	32501FL-USF	09T3003FL-USF	0.001																																		●									
	32502FR-USF	09T301FR-USF	0.004			●																															●									
	32502FL-USF	09T301FL-USF	0.004																																		●									
	32505FR-USF	09T302FR-USF	0.008			●																															●									
	32505FL-USF	09T302FL-USF	0.008			●																															●									
	CCET 215013MFR-USF	0602005MFR-USF	<0.002																												●																
	215013MFL-USF	0602005MFL-USF	<0.002																												●																
	21502MFR-USF	060201MFR-USF	<0.004																												●											△					
	21502MFL-USF	060201MFL-USF	<0.004																												●											△					
	21505MFR-USF	060202MFR-USF	<0.008																												●											△					
	21505MFL-USF	060202MFL-USF	<0.008																												●											△					
	CCET 325013MFR-USF	09T3005MFR-USF	<0.002																												●																
	325013MFL-USF	09T3005MFL-USF	<0.002																												●																
	32502MFR-USF	09T301MFR-USF	<0.004																												●											△					
	32502MFL-USF	09T301MFL-USF	<0.004																												●											△					
Sharp Edge / Precision	32505MFR-USF	09T302MFR-USF	<0.008																												●											△					
	32505MFL-USF	09T302MFL-USF	<0.008																												●											△					
	CCET 215013MFR-U	0602005MFR-U	<0.002																										●	●	△							●						●			
	215013MFL-U	0602005MFL-U	<0.002																											●	△							●						●			
	21502MFR-U	060201MFR-U	<0.004	●	●			●	●	●																			●	●	△							●					●	●			
	21502MFL-U	060201MFL-U	<0.004	●	●			●	●	●																				●	△							●					●	●			
	21505MFR-U	060202MFR-U	<0.008	●	●			●	●	●																			●	●	△							●					●	●			
	21505MFL-U	060202MFL-U	<0.008	●	●			●	●	●																				●	△							●					●	●			
	CCET 325013MFR-U	09T3005MFR-U	<0.002																										●	●	△							●						●			
	325013MFL-U	09T3005MFL-U	<0.002																												●	△							●						●			
	32502MFR-U	09T301MFR-U	<0.004	●	●			●	●	●																			●	●	△							●					●	●			
	32502MFL-U	09T301MFL-U	<0.004	●	●			●	●	●																				●	△							●					●	●			
	32505MFR-U	09T302MFR-U	<0.008	●	●			●	●	●																			●	●	△							●					●	●			
	32505MFL-U	09T302MFL-U	<0.008	●	●			●	●	●																				●	△							●					●	●			
	3251MFR-U	09T304MFR-U	<1/64																										●	△							●					●	●			
Sharp Edge	3251MFL-U	09T304MFL-U	<1/64																										●	△							●					●	●			

Reference Table Below

• Insert with corner R (RE) dimension expressed with less than sign (e.g. **<0.002, <0.004, <0.008** etc.) indicate models with minus tolerance for corner R (RE).

Chipbreaker Range

1



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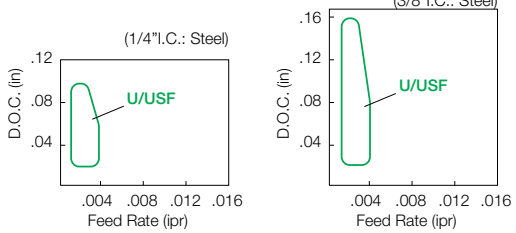


Part Number	Applicable Toolholder Page
CC..215	E24~E26, E45, E52, F29, F47, F49
CC..325	E24~E26, E45, E52, F47, F89

● : Standard Item △ : Phaseout Item (will be removed from next catalog)

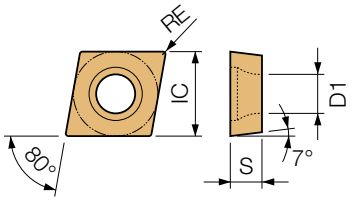
Contact your local Kyocera sales engineer to upgrade old products to new technology

Inserts sold in 10 piece boxes.

How to read this page B15

80° Diamond

Positive Insert with Hole



(in)

Part Number	IC	S	D1
CC_215_	1/4	3/32	0.110
CC_325_	3/8	5/32	0.173
CC_43_	1/2	3/16	0.217

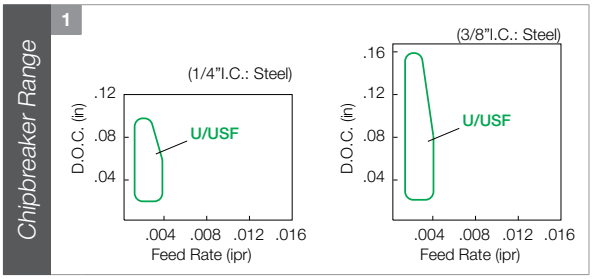
					Corner Radius (in)	Cermet		CVD Cermet	MEGA COAT Cermet		PVD Cermet	CVD Coated Carbide																MEGACOAT / MEGACOAT NANO PVD Coated Carbide									PVD Coated Carbide			DLC		Carbide		Toolholder Page	Chipbreaker Range
					RE	TN610	TN620	TN60	CCX	PV710	PV720	PV730	PV7005	PV90	CA510	CA515	CA025P	CA525	CA530	CA5505	CA5515	CA5525	CA5535	CA6515	CA6525	CA310	CA315	CA320	CA4505	CA4515	PR1705	PR1725	PR1425	PR1225	PR005S	PR015S	PR1305	PR1310	PR1325	PR1535	PR930	PR1005	PR1025	PR1125	PDL010	PDL025	KW10	SW05		
	Left-Hand Shown where Applicable		ANSI Part Number	ISO Part Number																																									
		CCGT	21501FR-U	0602003FR-U	0.001			●																																			●		
			21501FL-U	0602003FL-U	0.001			●																																			●		
			21502FR-U	060201FR-U	0.004		●	●																																			●		
			21502FL-U	060201FL-U	0.004		●	●																																			●		
			21505FR-U	060202FR-U	0.008			●																																			●		
			21505FL-U	060202FL-U	0.008			●																																			●		
		CCGT	32501FR-U	09T3003FR-U	0.001			●																																			●		
			32501FL-U	09T3003FL-U	0.001																																						●		
			32502FR-U	09T301FR-U	0.004		●	●																																			●		
			32502FL-U	09T301FL-U	0.004			●																																			●		
			32505FR-U	09T302FR-U	0.008			●																																			●		
			32505FL-U	09T302FL-U	0.008			●																																			●		
Low Feed		CCGT	215013MFR-U	0602005MFR-U	<0.002																												●													
			215013MFL-U	0602005MFL-U	<0.002																												●													
			21502MFR-U	060201MFR-U	<0.004																												●								△	△				
			21502MFL-U	060201MFL-U	<0.004																												●									△				
			21505MFR-U	060202MFR-U	<0.008																												●								△	△				
			21505MFL-U	060202MFL-U	<0.008																												●								△	△				
			2151MFR-U	060204MFR-U	<1/64																												●									△				
			2151MFL-U	060204MFL-U	<1/64																												●									△				
		CCGT	325013MFR-U	09T3005MFR-U	<0.002																												●													
			325013MFL-U	09T3005MFL-U	<0.002																												●													
			32502MFR-U	09T301MFR-U	<0.004																												●								△	△				
			32502MFL-U	09T301MFL-U	<0.004																												●									△				
			32505MFR-U	09T302MFR-U	<0.008																												●								△	△				
			32505MFL-U	09T302MFL-U	<0.008																												●								△	△				
			3251MFR-U	09T304MFR-U	<1/64																												●									△				
Sharp Edge			3251MFL-U	09T304MFL-U	<1/64																												●									△				

P Free-Cutting Steel; Carbon/Alloy Steel
M Stainless Steel
K Gray Cast Iron; Nodular Cast Iron
N Non-ferrous Metals
S HRSA; Titanium Alloy
H Hard materials

Reference Table Below

Chipbreaker Range: 1

• Insert with corner R (RE) dimension expressed with less than sign (e.g. **<0.002, <0.004, <0.008** etc.) indicate models with minus tolerance for corner R (RE).



Part Number	Applicable Toolholder Page
CC..215	E24~E26, E45, E52, F29, F47, F49
CC..325	E24~E26, E45, E52, F47, F89

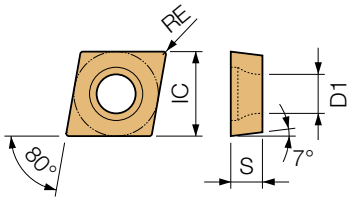
Inserts sold in 10 piece boxes.

● : Standard Item △ : Phaseout Item (will be removed from next catalog)
Contact your local Kyocera sales engineer to upgrade old products to new technology

How to read this page ➔ B15

80° Diamond

Positive Insert with Hole



(in)

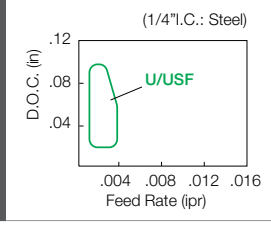
Part Number	IC	S	D1
CC_215_	1/4	3/32	0.110
CC_325_	3/8	5/32	0.173
CC_43_	1/2	3/16	0.217

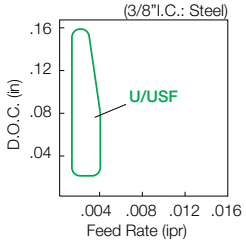
		ANSI	ISO	RE	TN610	TN620	TN60	CCX	PV710	PV720	PV730	PV7005	PV90	CA510	CA515	CA025P	CA525	CA530	CA5505	CA5515	CA5525	CA5535	CA6515	CA6525	CA310	CA315	CA320	CA4505	CA4515	PR1705	PR1725	PR1425	PR1225	PR005S	PR015S	PR1305	PR1310	PR1325	PR1535	PR930	PR1005	PR1025	PR1125	PDL010	PDL025	KW10	SW05	Toolholder Page	Chipbreaker Range
	Left-Hand Shown where Applicable	Part Number	Part Number																																													
Low Feed		CCGT 21502ER-U	060201ER-U	0.004	●				●																															●								Reference Table Below	1
		21502EL-U	060201EL-U	0.004	●	●	●		●	●	●																											●									
		21505ER-U	060202ER-U	0.008	●	●	●		●	●	●																											●									
		21505EL-U	060202EL-U	0.008	●	●	●		●	●	●																											●									
		2151ER-U	060204ER-U	1/64	●	●	●		●	●	●																											●									
		2151EL-U	060204EL-U	1/64	●	●	●		●	●	●																											●									
		CCGT 32502ER-U	09T301ER-U	0.004	●	●	●		●	●	●																											●									
		32502EL-U	09T301EL-U	0.004	●	●	●		●	●	●																											●									
		32505ER-U	09T302ER-U	0.008	●	●	●		●	●	●																											●									
		32505EL-U	09T302EL-U	0.008	●	●	●		●	●	●																											●									
		3251ER-U	09T304ER-U	1/64	●	●	●		●	●	●																											●									
		3251EL-U	09T304ER-U	1/64	●	●	●		●	●	●																											●									
		CCGT 21505MER-U	060202MER-U	<0.008																											●																	
		21505MEL-U	060202MEL-U	<0.008																											●												△					
		2151MER-U	060204MER-U	<1/64																											●																	
		2151MEL-U	060204MEL-U	<1/64																											●												△					
		CCGT 32502MER-U	09T301MER-U	<0.004																											●												△					
		32505MER-U	09T302MER-U	<0.008																											●												△					
		32505MEL-U	09T302MEL-U	<0.008																											●												△					
		3251MER-U	09T304MER-U	<1/64																											●												△					
	Honed Edge	3251MEL-U	09T304MEL-U	<1/64																											●												△					
Low Feed		CCET 215013MFR-J	0602005MFR-J	<0.002																											●	△								●									2
		21502MFR-J	060201MFR-J	<0.004																											●	△	●							●									
		21502MFL-J	060201MFL-J	<0.004																											●	△	●							●									
		21505MFR-J	060202MFR-J	<0.008																											●	△	●							●									
		21505MFL-J	060202MFL-J	<0.008																											●	△	●							●									
		CCET 32502MFR-J	09T301MFR-J	<0.004																											●	△	●							●									
		32502MFL-J	09T301MFL-J	<0.004																											●	△	△							●									
		32505MFR-J	09T302MFR-J	<0.008																											●	△	●							●									
		32505MFL-J	09T302MFL-J	<0.008																											●	△	●							●									
		3251MFR-J	09T304MFR-J	<1/64																											●	△	●							●									
	Sharp Edge	3251MFL-J	09T304MFL-J	<1/64																											●	△	△							●									

• Insert with corner R (RE) dimension expressed with less than sign (e.g. **<0.002, <0.004, <0.008** etc.) indicate models with minus tolerance for corner R (RE).

Chipbreaker Range

1





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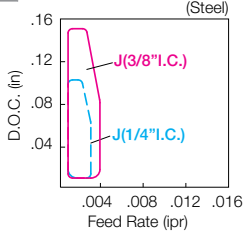


Part Number	Applicable Toolholder Page
CC..215	E24~E26, E45, E52, F29, F47, F49
CC..325	E24~E26, E45, E52, F47, F89

● : Standard Item △ : Phaseout Item (will be removed from next catalog)
Contact your local Kyocera sales engineer to upgrade old products to new technology

Inserts sold in 10 piece boxes.

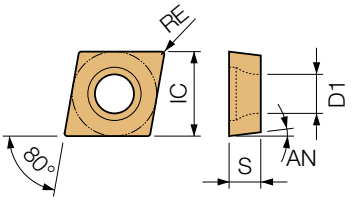
How to read this page ➔ B15

80° Diamond

Positive Insert with Hole

Part Number	IC	S	D1 (in)	AN
CC_215_	1/4	3/32	0.110	7°
CC_325_	3/8	5/32	0.173	
CC_43_	1/2	3/16	0.217	

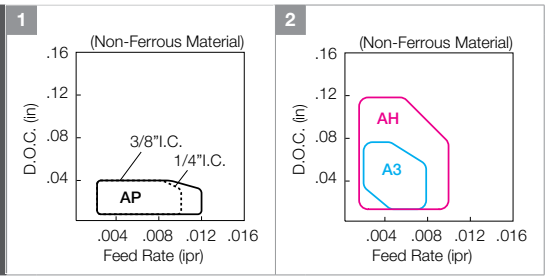
Part Number	IC	S	D1 (in)	AN
CP_215_	1/4	3/32	0.110	11°
CP_325_	3/8	5/32	0.123	



P	Free-Cutting Steel
M	Carbon/Alloy Steel
	Stainless Steel
K	Gray Cast Iron
	Nodular Cast Iron
N	Non-ferrous Metals
S	HRSA
	Titanium Alloy
H	Hard materials

		Left-Hand Shown where Applicable	ANSI Part Number	ISO Part Number	RE	Corner Radius (in)	Cermet		CVD Coated Carbide		MEGACOAT / MEGACOAT NANO PVD Coated Carbide		PVD Coated Carbide		DLC		Carbide	Toolholder Page	Chipbreaker Range
							TN610	TN620	CA4505	CA4515	PR1705	PR1725	PR1225	PR1425	PR1535	PR1325	PDL010	PDL025	KW10		
Finishing-Medium		Sharp Edge / Polished	CCGT	21505AP	060202AP	0.008											●		●	Reference Table Below	1
				2151AP	060204AP	1/64											●		●		
			CCGT	32505AP	09T302AP	0.008											●		●		
				3251AP	09T304AP	1/64											●		●		
				3252AP	09T308AP	1/32											●		●		
Finishing-Medium		Sharp Edge Non-ferrous Metals	CCGT	32505R-A3	09T302R-A3	0.008											●	●	●	Reference Table Below	2
				32505L-A3	09T302L-A3	0.008											●	●	●		
				3251R-A3	09T304R-A3	1/64											●	●	●		
				3251L-A3	09T304L-A3	1/64											●	●	●		
				3252R-A3	09T308R-A3	1/32											●	●	●		
				3252L-A3	09T308L-A3	1/32											●	●	●		
			CCGT	4305R-A3	120402R-A3	0.008												●	●	E26	
				4305L-A3	120402L-A3	0.008												●	●		
				431R-A3	120404R-A3	1/64												●	●		
				431L-A3	120404L-A3	1/64												●	●		
				432R-A3	120408R-A3	1/32												●	●		
				432L-A3	120408L-A3	1/32												●			
Finishing-Medium		Sharp Edge Non-ferrous Metals	CCGT	3251AH	09T304AH	1/64											●	●	●	Reference Table Below	2
				3252AH	09T308AH	1/32											●	●	●		
Cast Iron		Without Chipbreaker	CCGW	21502	060201	0.004													●	Reference Table Below	-
				21505	060202	0.008													●		
			CCGW	32500	09T300	0.000													●		
				32502	09T301	0.004													●		
				32505	09T302	0.008													●		
				3251	09T304	1/64													●		
Medium			CPGT	21505	060202	0.008				●						●				-	
				2151	060204	1/64				●		●			●						
			CPGT	32505	09T302	0.008									●	●					
				3251	09T304	1/64		●							●	●					
				3252	09T308	1/32		●													

Chipbreaker Range



Part Number	Applicable Toolholder Page
CC..215	E24~E26, E45, E52, E29, F47, F49
CC..325	E24~E26, E45, E52, F47, F89

KYOCERA

Inserts sold in 10 piece boxes.

● : Standard Item △ : Phaseout Item (will be removed from next catalog)
Contact your local Kyocera sales engineer to upgrade old products to new technology

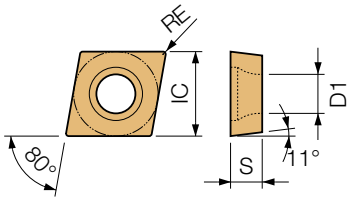
How to read this page ➔ B15

80° Diamond

Positive Insert with Hole

Part Number	IC	S	D1 (in)
CPMT2515_	5/16	3/32	0.130
CPMT32_	3/8	1/8	0.173

Part Number	IC	S	D1 (in)
CP_2515_	5/16	3/32	0.138
CP_32_	3/8	1/8	0.177



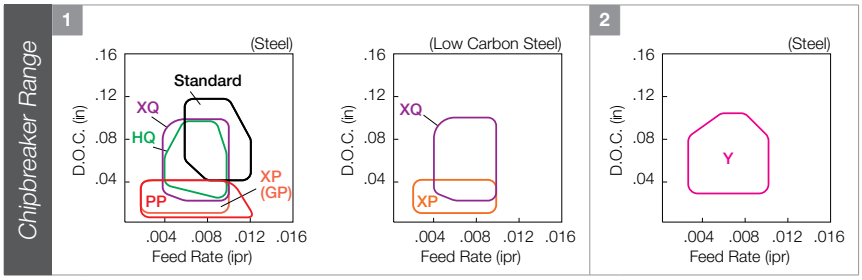
	Left-Hand Shown where Applicable	ANSI Part Number	ISO Part Number	RE	TN610	TN620	TN60	CCX	PV710	PV720	PV730	PV7005	PV90	CA510	CA515	CA025P	CA525	CA530	CA5505	CA5515	CA5525	CA5535	CA6515	CA6525	CA310	CA315	CA320	CA4505	CA4515	PR1705	PR1725	PR1425	PR1225	PR005S	PR015S	PR1305	PR1310	PR1325	PR1535	PR930	PR1005	PR1025	PR1125	PDL010	PDL025	KW10	SW05	Toolholder Page	Chipbreaker Range
Finishing		CPMT	251505PP	080202PP	0.008	●	●		●	●	●	●			●	●	●													●	△	●						●										
			25151PP	080204PP	1/64	●	●		●	●	●	●			●	●	●	●												●	△	●						●										
		CPMT	3205PP	090302PP	0.008	●	●		●	●	●	●			●	●	●													●	△	●						●										
			321PP	090304PP	1/64	●	●		●	●	●	●			●	●	●													●	△	●						●										
			322PP	090308PP	1/32	●	●		●	●	●	●			●	●	●													●	△							●										
Finishing		CPMT	25151GP	080204GP	1/64	●	●	●		●	●	●			●	●	●			●	●									●	△							●	●		△							
		CPMT	321GP	090304GP	1/64	●	●	●		●	●	●		●	●	●	●			●	●									●	△							●	●		△							
			322GP	090308GP	1/32	●	●	●		●	●	●		●	●	●	●	●		●	●									●	△							●	●									
Finishing-Medium		CPMH	25151HQ	080204HQ	1/64	●	●	●	●	●	●	●		●	●	●	●	●		●	●	●	●	●						●	△							●	●		△	△						
			25152HQ	080208HQ	1/32	●	●	●	●	●	●	●		●	●	●	●	●		●	●	●	●	●						●	△							●	●		△	△						
		CPMH	321HQ	090304HQ	1/64	●	●	●	●	●	●	●		●	●	●	●	●		●	●	●	●	●						●	△							●	●		△	△						
			322HQ	090308HQ	1/32	●	●	●	●	●	●	●		●	●	●	●	●		●	●	●	●	●						●	△							●	●		△	△						
Medium		CPMH	25151	080204	1/64	●	●	●	●	●	●	●			●	●	●	●		●	●		●	●	●	●	●		●	●	△						●	●		△	△						
			25152	080208	1/32	●	●	●	●	●	●	●	●		●	●	●	●		●	●		●	●	●	●	●		●	●	△						●	●		△	△						
		CPMH	321	090304	1/64	●	●	●	●	●	●	●	●	●	●	●	●	●		●	●		●	●	●	●	●	●	●	●	△						●	●		△	△						
			322	090308	1/32	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●		●	●	●	●	●	●	●	●	△						●	●		△	△						
Finishing		CPMT	25151XP	080204XP	1/64	●	●		●	●	●	●			●	●	●	●			●									●	△							●	●		△							
	Low Carbon Steel	CPMT	321XP	090304XP	1/64	●	●		●	●	●	●			●	●	●			●	●									●	△							●	●		△							
			322XP	090308XP	1/32	●	●		●	●	●	●		●	●	●	●	●		●	●									●	△							●	●		△							
Finishing-Medium	Low Carbon Steel	CPMT	321XQ	090304XQ	1/64	●	●		●	●	●	●		●	●	●	●	●		●	●																									
			322XQ	090308XQ	1/32	●	●		●	●	●	●		●	●	●	●	●		●	●																									
Finishing-Medium		CPMH	25151R-Y	080204R-Y	1/64	●	●	●		●	●	●																			●							●		△					●		
			25151L-Y	080204L-Y	1/64	●	●	●		●	●	●																			●							●		△					●		
			25152L-Y	080208L-Y	1/32																																								●		
		CPMH	321R-Y	090304R-Y	1/64	●	●	●		●	●	●	△																		●							●		△					●	2	
			321L-Y	090304L-Y	1/64	●	●	●		●	●	●	△																		●							●		△					●		
			322R-Y	090308R-Y	1/32																																								●		
			322L-Y	090308L-Y	1/32			●																																					●		
Cast Iron		CPMB	251505	080202	0.008																																								●		
			25151	080204	1/64																																								●		
			25152	080208	1/32																																								●		
		CPMB	3205	090302	0.008																																								●		
	Without Chipbreaker		321	090304	1/64																																								●		
			322	090308	1/32																																								●		

Corner Radius (in) | Cermet | CVD Cermet | MEGA COAT Cermet | PVD Cermet | CVD Coated Carbide | MEGACOAT / MEGACOAT NANO PVD Coated Carbide | PVD Coated Carbide | DLC | Carbide

P Free-Cutting Steel; Carbon/Alloy Steel
M Stainless Steel
K Gray Cast Iron; Nodular Cast Iron
N Non-ferrous Metals
S HRSA; Titanium Alloy
H Hard materials

F51
F53

Chipbreaker Range



● : Standard Item △ : Phaseout Item (will be removed from next catalog)

Contact your local Kyocera sales engineer to upgrade old products to new technology

Inserts sold in 10 piece boxes.

How to read this page ➔ B15

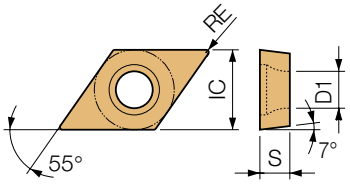
55° Diamond

Positive Insert with Hole

Part Number	Applicable Toolholder Page
DC..215	E27~E33, E46, E52, F55~F59
DC..325	E22, E27~E33, E46, E52, F55~F59, F89

(in)

Part Number	IC	S	D1
DC_215_	1/4	3/32	0.110
DC_325_	3/8	5/32	0.173



P	Free-Cutting Steel
M	Carbon/Alloy Steel
	Stainless Steel
K	Gray Cast Iron
	Nodular Cast Iron
N	Non-ferrous Metals
S	HRSA
	Titanium Alloy
H	Hard materials

			ANSI Part Number	ISO Part Number	RE	TN610	TN620	TN60	CCX	PV710	PV720	PV730	PV7005	PV90	CA510	CA515	CA025P	CA525	CA530	CA5505	CA5515	CA5525	CA5535	CA6515	CA6525	CA310	CA315	CA320	CA4505	CA4515	PR1705	PR1725	PR1425	PR1225	PR005S	PR015S	PR1305	PR1310	PR1325	PR1535	PR930	PR1005	PR1025	PR1125	PDL010	PDL025	KW10	SW05	Toolholder Page	Chipbreaker Range
Minute D.O.C.		DCGT	21505CF	070202CF	0.008																																			●									
		DCGT	32505CF	11T302CF	0.008																																			●									
		DCGT	21502M-CF	070201M-CF	<0.004																																					△								
			21505M-CF	070202M-CF	<0.008																																				△	△								
		DCGT	32502M-CF	11T301M-CF	<0.004																																				△	△								
	Sharp Edge		32505M-CF	11T302M-CF	<0.008																																				△	△								
Minute D.O.C.		DCGT	21502MP-CF	070201MP-CF	<0.004																											●	△	●					●			△				●	●			
			21505MP-CF	070202MP-CF	<0.008																											●	△	●					●			△				●	●			
		DCGT	32502MP-CF	11T301MP-CF	<0.004																											●	△	●					●			△				●	●			
	Sharp Edge / Polished		32505MP-CF	11T302MP-CF	<0.008																											●	△	●					●			△				●	●			
Finishing		DCGT	21502MF-GF	070201MF-GF	<0.004																																				△									
			21505MF-GF	070202MF-GF	<0.008																																				△									
		DCGT	32502MF-GF	11T301MF-GF	<0.004																																				△									
	Sharp Edge		32505MF-GF	11T302MF-GF	<0.008																																				△									
			3251MF-GF	11T304MF-GF	<1/64																																				△									
Finishing		DCGT	21502MFP-GF	070201MFP-GF	<0.004																											●	●	△	●					●			△								
			21505MFP-GF	070202MFP-GF	<0.008																											●	●	△	●					●			△								
			2151MFP-GF	070204MFP-GF	<1/64																											●	●	△	●					●											
		DCGT	32502MFP-GF	11T301MFP-GF	<0.004																											●	●	△	●					●			△								
	Sharp Edge / Polished		32505MFP-GF	11T302MFP-GF	<0.008																											●	●	△	●					●			△								
			3251MFP-GF	11T304MFP-GF	<1/64																											●	●	△	●					●			△								
Finishing		DCGT	215013MFP-SKS	0702005MFP-SKS	<0.002							●																			●	●							●											
	NEW		21502MFP-SKS	070201MFP-SKS	<0.004							●																			●	●							●											
			21505MFP-SKS	070202MFP-SKS	<0.008							●																			●	●							●											
		DCGT	325013MFP-SKS	11T3005MFP-SKS	<0.002							●																			●	●							●											
	Sharp Edge / Polished		32502MFP-SKS	11T301MFP-SKS	<0.004							●																			●	●							●											
			32505MFP-SKS	11T302MFP-SKS	<0.008							●																			●	●							●											
			3251MFP-SKS	11T304MFP-SKS	<1/64							●																			●	●							●											
Finishing-Medium		DCGT	21502MFP-SK	070201MFP-SK	<0.004							●																			●	●	△	●					●											
			21505MFP-SK	070202MFP-SK	<0.008							●																			●	●	△	●					●											
			2151MFP-SK	070204MFP-SK	<1/64							●																			●	●	△	●					●											
		DCGT	32502MFP-SK	11T301MFP-SK	<0.004							●																			●	●	△	●					●											
	Sharp Edge / Polished		32505MFP-SK	11T302MFP-SK	<0.008							●																			●	●	△	●					●											
			3251MFP-SK	11T304MFP-SK	<1/64							●																			●	●	△	●					●											
Finishing		DCGT	21502CK	070201CK	0.004																																			●									
			21505CK	070202CK	0.008																																			●									
		DCGT	32502CK	11T301CK	0.004																																			●									
			32505CK	11T302CK	0.008																																			●									
		DCGT	21502M-CK	070201M-CK	<0.004																																				△	△								
			21505M-CK	070202M-CK	<0.008																																				△	△								
		DCGT	32502M-CK	11T301M-CK	<0.004																																				△	△								
	Honed Edge		32505M-CK	11T302M-CK	<0.008																																				△	△								

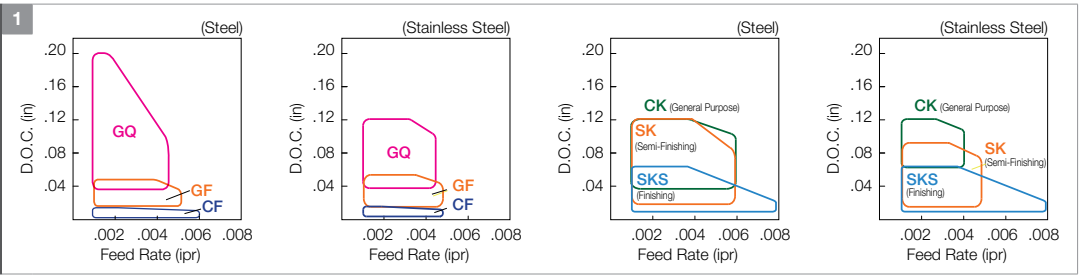
Reference Table Above

1

• Insert with corner R (RE) dimension expressed with less than sign (e.g. **<0.002, <0.004, <0.008** etc.) indicate models with minus tolerance for corner R (RE).

Chipbreaker Range

1



KYOCERA

Inserts sold in 10 piece boxes.

● : Standard Item △ : Phaseout Item (will be removed from next catalog)

Contact your local Kyocera sales engineer to upgrade old products to new technology

How to read this page ➡ B15

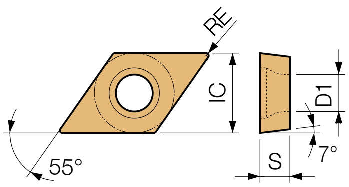
55° Diamond

Positive Insert with Hole

Part Number	Applicable Toolholder Page
DC..215	E27~E33, E46, E52, F55~F59
DC..325	E22, E27~E33, E46, E52, F55~F59, F89

(in)

Part Number	IC	S	D1
DC_215_	1/4	3/32	0.110
DC_325_	3/8	5/32	0.173



Grade groups: Cermet (TN610, TN620, TN60); CVD Cermet (CCX); MEGA COAT Cermet (PV710, PV720, PV730, PV7005); PVD Cermet (PV90); CVD Coated Carbide (CA510 – CA4515); MEGACOAT / MEGACOAT NANO PVD Coated Carbide (PR1705 – PR1535); PVD Coated Carbide (PR930 – PR1125); DLC (PDL010, PDL025); Carbide (KW10, SW05)

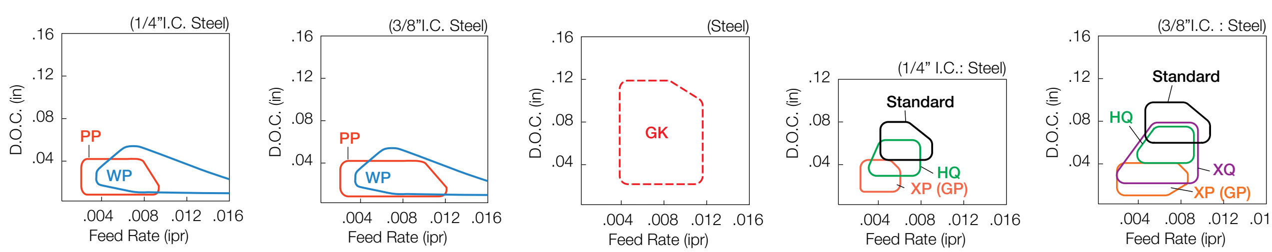
Workpiece	Material	TN610	TN620	TN60	CCX	PV710	PV720	PV730	PV7005	PV90	CA510	CA515	CA025P	CA525	CA530	CA5505	CA5515	CA5525	CA5535	CA6515	CA6525	CA310	CA315	CA320	CA4505	CA4515	PR1705	PR1725	PR1425	PR1225	PR005S	PR015S	PR1305	PR1310	PR1325	PR1535	PR930	PR1005	PR1025	PR1125	PDL010	PDL025	KW10	SW05
P	Free-Cutting Steel																										◕																	
P	Carbon/Alloy Steel	●	◕		●	●	◕	◷			○	●	◕	◷	✖			◷										◕		◷							◷		◷					
M	Stainless Steel																										◷		◷						◕	◷		◷					
K	Gray Cast Iron																																										
K	Nodular Cast Iron																																										
N	Non-ferrous Metals																																							●	◕	◷	
S	HRSA																																		◕								
S	Titanium Alloy																																		◕							◷	
H	Hard materials																																										

Application (Left-Hand Shown where Applicable)	Insert	ANSI Part Number	ISO Part Number	RE	TN610	TN620	TN60	CCX	PV710	PV720	PV730	PV7005	PV90	CA510	CA515	CA025P	CA525	CA530	CA5505	CA5515	CA5525	CA5535	CA6515	CA6525	CA310	CA315	CA320	CA4505	CA4515	PR1705	PR1725	PR1425	PR1225	PR005S	PR015S	PR1305	PR1310	PR1325	PR1535	PR930	PR1005	PR1025	PR1125	PDL010	PDL025	KW10	SW05	Toolholder Page	Chipbreaker Range
Finishing (Sharp Edge / Polished)	DCGT	21502MP-CK	070201MP-CK	<0.004																										●	●	△	●						●			△		●	●			B62	1
		21505MP-CK	070202MP-CK	<0.008																										●	●	△	●						●			△		●	●				
	DCGT	32502MP-CK	11T301MP-CK	<0.004																										●	●	△	●						●			△		●	●	●			
		32505MP-CK	11T302MP-CK	<0.008																										●	●	△	●						●			△		●	●	●			
Finishing-Medium (Sharp Edge)	DCGT	21502MF-GQ	070201MF-GQ	<0.004																																						△							
		21505MF-GQ	070202MF-GQ	<0.008																																						△							
		2151MF-GQ	070204MF-GQ	<1/64																																						△							
	DCGT	32502MF-GQ	11T301MF-GQ	<0.004																																						△							
		32505MF-GQ	11T302MF-GQ	<0.008																																						△							
		3251MF-GQ	11T304MF-GQ	<1/64																																						△							
Finishing-Medium (Sharp Edge / Polished)	DCGT	21502MFP-GQ	070201MFP-GQ	<0.004																										●	●	△	●						●			△							
		21505MFP-GQ	070202MFP-GQ	<0.008																										●	●	△	●						●			△							
		2151MFP-GQ	070204MFP-GQ	<1/64																										●	●	△	●						●			△							
	DCGT	32502MFP-GQ	11T301MFP-GQ	<0.004																										●	●	△	●						●			△							
		32505MFP-GQ	11T302MFP-GQ	<0.008																										●	●	△	●						●			△							
		3251MFP-GQ	11T304MFP-GQ	<1/64																										●	●	△	●						●			△							
Finishing (Wiper Edge)	DCMX	21505WP	070202WP	0.008	●	●			●	●				●	●	●	●	●													●	△	△															Reference Table Above	
		2151WP	070204WP	1/64	●	●			●	●				●	●	●	●	●													●	△	△																
		2152WP	070208WP	1/32	●	●			●	●				●	●	●	●	●													●	△	△																
	DCMX	32505WP	11T302WP	0.008	●	●			●	●				●	●	●	●	●													●	△	●																
		3251WP	11T304WP	1/64	●	●			●	●				●	●	●	●	●													●	△	●																
		3252WP	11T308WP	1/32	●	●			●	●				●	●	●	●	●													●	△	△																
Finishing (Wiper Edge)	DCMX	2151R-WP	070204R-WP	1/64																											●																		
		2151L-WP	070204L-WP	1/64																											●																		
	DCMX	3251R-WP	11T304R-WP	1/64																											●																		
		3251L-WP	11T304L-WP	1/64																											●																		1
Finishing	DCMT	21505PP	070202PP	0.008	●	●		●	●	●	●			●	●	●	●	●													●	△	●						●										
		2151PP	070204PP	1/64	●	●		●	●	●	●			●	●	●	●	●													●	△	●						●										
	DCMT	32505PP	11T302PP	0.008	●	●		●	●	●	●			●	●	●	●	●													●	△	●						●										
		3251PP	11T304PP	1/64	●	●		●	●	●	●			●	●	●	●	●													●	△	●						●										
		3252PP	11T308PP	1/32	●	●		●	●	●	●			●	●	●	●	●													●	△	●						●										
Finishing	DCMT	21505GP	070202GP	0.008	●	●	●		●	●	●				●	●	●				●										●								●	●		△							
		2151GP	070204GP	1/64	●	●	●		●	●	●		●		●	●	●			●	●										●	△							●	●		△							
	DCMT	3251GP	11T304GP	1/64	●	●	●		●	●	●		●		●	●	●	●		●	●										●	△							●	●		△							
		3252GP	11T308GP	1/32	●	●	●		●	●	●		●		●	●	●			●	△										●	△							●	●									

• Insert with corner R (RE) dimension expressed with less than sign (e.g. **<0.002, <0.004, <0.008** etc.) indicate models with minus tolerance for corner R (RE).

Chipbreaker Range

1



● : Standard Item △ : Phaseout Item (will be removed from next catalog)

Contact your local Kyocera sales engineer to upgrade old products to new technology

Inserts sold in 10 piece boxes.

How to read this page ➔ B15

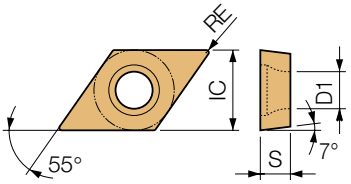
55° Diamond

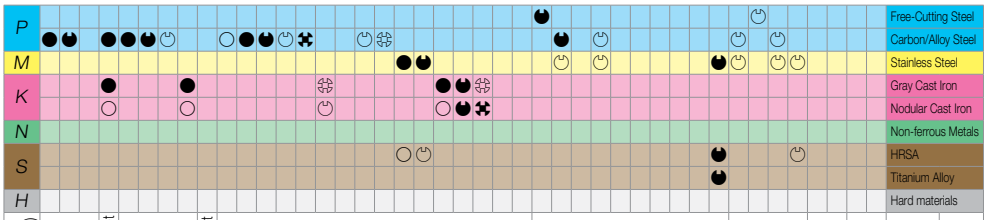
Positive Insert with Hole

Part Number	Applicable Toolholder Page
DC..215	E27~E33, E46, E52, F55~F59
DC..325	E22, E27~E33, E46, E52, F55~F59, F89

(in)

Part Number	IC	S	D1
DC_215_	1/4	3/32	0.110
DC_325_	3/8	5/32	0.173



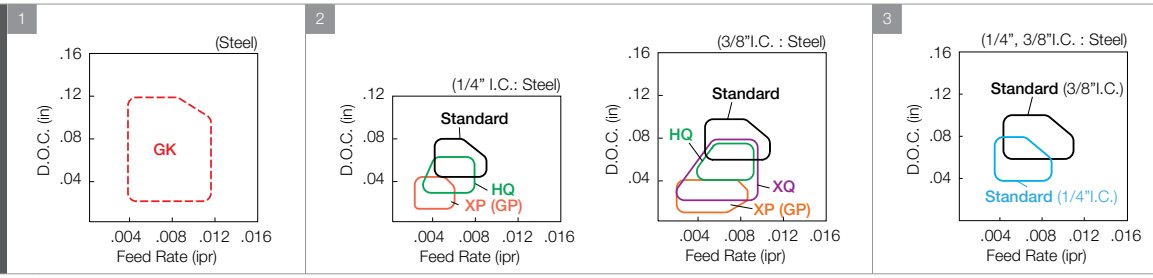


		ANSI Part Number	ISO Part Number	RE	TN610	TN620	TN60	CCX	PV710	PV720	PV730	PV7005	PV90	CA510	CA515	CA025P	CA525	CA530	CA5505	CA5515	CA5525	CA5535	CA6515	CA6525	CA310	CA315	CA320	CA4505	CA4515	PR1705	PR1725	PR1425	PR1225	PR005S	PR015S	PR1305	PR1310	PR1325	PR1535	PR930	PR1005	PR1025	PR1125	PDL010	PDL025	KW10	SW05	Toolholder Page	Chipbreaker Range
Finishing-Medium	DCMT	21505GK	070202GK	0.008	●	●		●	●	●	●			△	●	●	●	●		●	●		●	●					●		●	△						●	●		△	△							
		2151GK	070204GK	1/64	●	●		●	●	●	●				●	●	●	●		●	●	●	●	●			●	●			●	△						●	●		△	△							
		2152GK	070208GK	1/32	●	●		●	●	●	●				●	●	●	●		●	●		●	●	●	●		●			●	△						●	●		△	△							1
	DCMT	32505GK	11T302GK	0.008	●	●		●	●	●	●				●	●	●	●		●	●		●	●					●		●	△						●	●		△	△							
		3251GK	11T304GK	1/64	●	●		●	●	●	●			●	●	●	●	●		●	●	●	●	●	●	●	●		●		●	△						●	●		△	△							
		3252GK	11T308GK	1/32	●	●		●	●	●	●			●	●	●	●	●		●	●	●	●	●	●	●	●		●		●	△						●	●		△	△							
Finishing-Medium	DCMT	21505HQ	070202HQ	0.008	●	●	●	●	●	●	●				●	●	●	●		●	●									●	△						●	●		△								
		2151HQ	070204HQ	1/64	●	●	●	●	●	●	●	●	●	●	●	●	●	●		●	●	●	●	●						●	△						●	●		△	△							
		2152HQ	070208HQ	1/32	●	●	●	●	●	●	●	●		●	●	●	●	●		●	●	●	●	●						●	△						●	●		△	△							2
	DCMT	32505HQ	11T302HQ	0.008	●	●	●	●	●	●	●		●	●	●	●	●	●		●	●	●	●	●						●	△						●	●		△	△							
		3251HQ	11T304HQ	1/64	●	●	●	●	●	●	●	●	●	●	●	●	●	●		●	●	●	●	●						●	△						●	●		△	△							
		3252HQ	11T308HQ	1/32	●	●	●	●	●	●	●	●		●	●	●	●	●		●	●	●	●	●						●	△						●	●		△	△							
Medium	DCGT	21502	070201	0.004	●	●	●		●	●	●		●																									●										
		21505	070202	0.008	●	●	●		●	●	●		●																									●										
		2151	070204	1/64	●	●	●		●	●	●		●																									●										
	DCGT	32502	11T301	0.004	●	●	●		●	●	●		●																									●										
		32505	11T302	0.008	●	●	●		●	●	●		●																									●										
		3251	11T304	1/64	●	●	●		●	●	●		●																									●										
	DCMT	3252	11T308	1/32	●	●	●	●	●	●	●	●							●						●	●	●	△	●		●							●		△								
	DCGT	21501M	0702005M	<0.002																																				△								
		21502M	070201M	<0.004																											●									△								
		21505M	070202M	<0.008																											●									△								
		2151M	070204M	<1/64																											●									△								
	DCGT	32501M	11T3005M	<0.002																																				△								
		32502M	11T301M	<0.004																											●									△								
		32505M	11T302M	<0.008																											●									△								
		3251M	11T304M	<1/64																											●									△								
Medium	DCGT	215013MF	0702005MF	<0.002																											●	△	●					●										
		21502MF	070201MF	<0.004																										●	●	△	●					●			△							
		21505MF	070202MF	<0.008																										●	●	△	●					●			△	△						
		2151MF	070204MF	<1/64																										●	●	△	●					●			△	△						
	DCGT	325013MF	11T3005MF	<0.002																											●	△	●					●										
		32502MF	11T301MF	<0.004																										●	●	△	●					●			△	△						
		32505MF	11T302MF	<0.008																										●	●	△	●					●			△	△						
	Sharp Edge	3251MF	11T304MF	<1/64																										●	●	△	●					●			△	△						
Medium	DCGT	21505FN-Z	070202FN-Z	0.008		●																																									
		2151FN-Z	070204FN-Z	1/64		●																																									
	DCGT	32505FN-Z	11T302FN-Z	0.008		●																																									-
	Sharp Edge	3251FN-Z	11T304FN-Z	1/64		●																																									

Reference Table Above

• Insert with corner R (RE) dimension expressed with less than sign (e.g. **<0.002, <0.004, <0.008** etc.) indicate models with minus tolerance for corner R (RE).

Chipbreaker Range



KYOCERA

Inserts sold in 10 piece boxes.

● : Standard Item △ : Phaseout Item (will be removed from next catalog)

Contact your local Kyocera sales engineer to upgrade old products to new technology

How to read this page ➔ B15

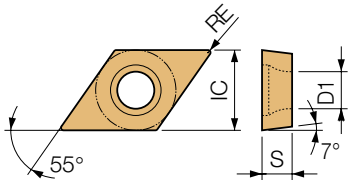
55° Diamond

Positive Insert with Hole

Part Number	Applicable Toolholder Page
DC..215	E27~E33, E46, E52, F55~F59
DC..325	E22, E27~E33, E46, E52, F55~F59, F89

(in)

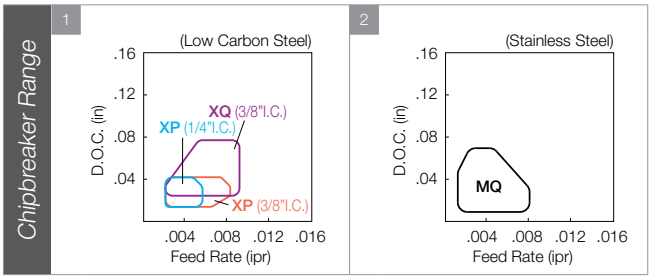
Part Number	IC	S	D1
DC_215_	1/4	3/32	0.110
DC_325_	3/8	5/32	0.173



		ANSI Part Number	ISO Part Number	RE	TN610	TN620	TN60	CCX	PV710	PV720	PV730	PV7005	PV90	CA510	CA515	CA025P	CA525	CA530	CA5505	CA5515	CA5525	CA5535	CA6515	CA6525	CA310	CA315	CA320	CA4505	CA4515	PR1705	PR1725	PR1425	PR1225	PR005S	PR015S	PR1305	PR1310	PR1325	PR1535	PR930	PR1005	PR1025	PR1125	PDL010	PDL025	KW10	SW05	Toolholder Page	Chipbreaker Range
Finishing	 Low Carbon Steel	DCMT	2151XP	070204XP	1/64	●	●		●	●	●	●		△	●	●	●			●	●										●	△								●	●		△							Reference Table Above	
		DCMT	32505XP	11T302XP	0.008	●	●		●	●	●	●			●	●	●			●	●										●	△								●	●		△								
			3251XP	11T304XP	1/64	●	●		●	●	●	●	●	●	●	●	●	●	●	●	●										●	△								●	●		△								
			3252XP	11T308XP	1/32	●	●		●	●	●	●	●		●	●	●	●		●	●										●	△								●	●		△								
Finishing-Medium	 Low Carbon Steel	DCMT	3251XQ	11T304XQ	1/64	●	●		●	●	●	●	●	●	●	●	●	●	●	●	●																											1	
			3252XQ	11T308XQ	1/32	●	●		●	●	●	●	●	●	●	●	●	●	●	●	●																												
Finishing-Medium	 Stainless Steel / HRSA	DCMT	21505MQ	070202MQ	0.008																		●	●										●	●	△	△	△	●			●			●		Reference Table Above	
			2151MQ	070204MQ	1/64																		●	●										●	●	△	△	△	●			●			●			
		DCMT	32505MQ	11T302MQ	0.008																		●	●															●			●					2	
			3251MQ	11T304MQ	1/64																		●	●										●	●	△	△	△	●			●			●			
			3252MQ	11T308MQ	1/32																		●	●										●	●	△	△	△	●						●			

• Insert with corner R (RE) dimension expressed with less than sign (e.g. **<0.002, <0.004, <0.008** etc.) indicate models with minus tolerance for corner R (RE).

Chipbreaker Range



● : Standard Item △ : Phaseout Item (will be removed from next catalog)

Contact your local Kyocera sales engineer to upgrade old products to new technology

Inserts sold in 10 piece boxes.

How to read this page ➔ B15

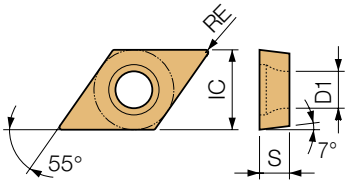
55° Diamond

Positive Insert with Hole

Part Number	Applicable Toolholder Page
DC..215	E27~E33, E46, E52, F55~F59
DC..325	E22, E27~E33, E46, E52, F55~F59, F89

(in)

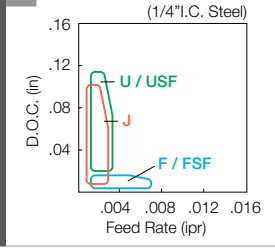
Part Number	IC	S	D1
DC_215_	1/4	3/32	0.110
DC_325_	3/8	5/32	0.173

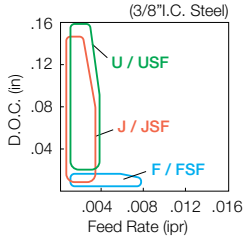


		ANSI	ISO	RE	TN610	TN620	TN60	CCX	PV710	PV720	PV730	PV7005	PV90	CA510	CA515	CA025P	CA525	CA530	CA5505	CA5515	CA5525	CA5535	CA6515	CA6525	CA310	CA315	CA320	CA4505	CA4515	PR1705	PR1725	PR1425	PR1225	PR005S	PR015S	PR1305	PR1310	PR1325	PR1535	PR930	PR1005	PR1025	PR1125	PDL010	PDL025	KW10	SW05	Toolholder Page	Chipbreaker Range
		Left-Hand Shown where Applicable	Part Number	Part Number	Corner Radius (in)	Cermet			CVD Cermet	MEGA COAT Cermet			PVD Cermet	CVD Coated Carbide																		MEGACOAT / MEGACOAT NANO PVD Coated Carbide									PVD Coated Carbide				DLC		Carbide			
Finishing	Super Fine	DCET	21501R-FSF	0702003R-FSF	0.001																																		●								Reference Table Above	1
			21501L-FSF	0702003L-FSF	0.001																																		●									
			21502R-FSF	070201R-FSF	0.004																																		●									
			21502L-FSF	070201L-FSF	0.004																																		●									
			21505R-FSF	070202R-FSF	0.008			●																															●									
			21505L-FSF	070202L-FSF	0.008			●																															●									
			2151R-FSF	070204R-FSF	1/64			●																															●									
			2151L-FSF	070204L-FSF	1/64			●																															●									
		DCET	32501R-FSF	11T3003R-FSF	0.001																																		●									
			32501L-FSF	11T3003L-FSF	0.001																																		△									
			32502R-FSF	11T301R-FSF	0.004			●																															●									
			32502L-FSF	11T301L-FSF	0.004			●																															●									
			32505R-FSF	11T302R-FSF	0.008			●																															●									
			32505L-FSF	11T302L-FSF	0.008			●																															●									
			3251R-FSF	11T304R-FSF	1/64			●																															●									
			3251L-FSF	11T304L-FSF	1/64			●																															●									
		DCET	215013MR-FSF	0702005MR-FSF	<0.002																													●														
			215013ML-FSF	0702005ML-FSF	<0.002																													●														
			21502MR-FSF	070201MR-FSF	<0.004																													●									△					
			21502ML-FSF	070201ML-FSF	<0.004																													●									△					
			21505MR-FSF	070202MR-FSF	<0.008																													●									△					
			21505ML-FSF	070202ML-FSF	<0.008																													●									△					
			2151MR-FSF	070204MR-FSF	<1/64																													●									△					
			2151ML-FSF	070204ML-FSF	<1/64																													△									△					
		DCET	325013MR-FSF	11T3005MR-FSF	<0.002																													●														
			325013ML-FSF	11T3005ML-FSF	<0.002																													△														
			32502MR-FSF	11T301MR-FSF	<0.004																													●									△					
			32502ML-FSF	11T301ML-FSF	<0.004																													△														
			32505MR-FSF	11T302MR-FSF	<0.008																													●									△					
			32505ML-FSF	11T302ML-FSF	<0.008																													●														
	Sharp Edge / Polished		3251MR-FSF	11T304MR-FSF	<1/64																													●									△					
			3251ML-FSF	11T304ML-FSF	<1/64																													△									△					
Finishing		DCET	215013MR-F	0702005MR-F	<0.002																													●	●	△					●						●		
			21502MR-F	070201MR-F	<0.004	●	●		●	●	●																							●	△					●					●	●		
			21502ML-F	070201ML-F	<0.004	●	●		●	●	●																							●	△					●					●	●		
			21505MR-F	070202MR-F	<0.008	●	●		●	●	●																							●	△					●					●	●		
			21505ML-F	070202ML-F	<0.008	●	●		●	●	●																							●	△					●					●	●		
			2151MR-F	070204R-F	<1/64	●	●		●	●	●																							●	△					●					●	●		
			2151ML-F	070204L-F	<1/64	●	●		●	●	●																							●	△					●					●	●		
		DCET	325013MR-F	11T3005MR-F	<0.002																													●	△					●					●	●		
			32502MR-F	11T301MR-F	<0.004	●	●		●	●	●																							●	△					●					●	●		
			32502ML-F	11T301ML-F	<0.004	●	●		●	●	●																							●	△					●					●	●		
			32505MR-F	11T302MR-F	<0.008	●	●		●	●	●																							●	△					●					●	●		
			32505ML-F	11T302ML-F	<0.008	●	●		●	●	●																							●	△					●					●	●		
			3251MR-F	11T304MR-F	<1/64	●	●		●	●	●																							●	△					●					●	●		
	Sharp Edge		3251ML-F	11T304ML-F	<1/64	●	●		●	●	●																							●	△					●					●	●		

• Insert with corner R (RE) dimension expressed with less than sign (e.g. **<0.002, <0.004, <0.008** etc.) indicate models with minus tolerance for corner R (RE).

Chipbreaker Range 1





KYOCERA

Inserts sold in 10 piece boxes.

● : Standard Item △ : Phaseout Item (will be removed from next catalog)
Contact your local Kyocera sales engineer to upgrade old products to new technology

How to read this page ➔ B15

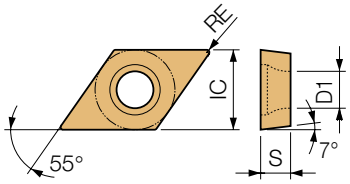
55° Diamond

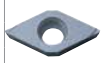
Positive Insert with Hole

Part Number	Applicable Toolholder Page
DC..215	E27~E33, E46, E52, F55~F59
DC..325	E22, E27~E33, E46, E52, F55~F59, F89

(in)

Part Number	IC	S	D1
DC_215_	1/4	3/32	0.110
DC_325_	3/8	5/32	0.173



					Corner Radius (in)	Cermet		CVD Cermet	MEGA COAT Cermet		PVD Cermet	CVD Coated Carbide																			MEGACOAT / MEGACOAT NANO PVD Coated Carbide										PVD Coated Carbide			DLC		Carbide		Toolholder Page	Chipbreaker Range
	Left-Hand Shown where Applicable		ANSI Part Number	ISO Part Number	RE	TN610	TN620	TN60	CCX	PV710	PV720	PV730	PV7005	PV90	CA510	CA515	CA025P	CA525	CA530	CA5505	CA5515	CA5525	CA5535	CA6515	CA6525	CA310	CA315	CA320	CA4505	CA4515	PR1705	PR1725	PR1425	PR1225	PR005S	PR015S	PR1305	PR1310	PR1325	PR1535	PR930	PR1005	PR1025	PR1125	PDL010	PDL025	KW10	SW05		
Finishing-Medium		DCGT	21505R-FS	070202R-FS	0.008			△																																								
			21505L-FS	070202L-FS	0.008			●																																									
			2151R-FS	070204R-FS	1/64			●																																									
			2151L-FS	070204L-FS	1/64			●																																									
		DCGT	32505R-FS	11T302R-FS	0.008			●																																								
			32505L-FS	11T302L-FS	0.008			●																																									
			3251R-FS	11T304R-FS	1/64			●																																								
			3251L-FS	11T304L-FS	1/64			●																																									
			3252L-FS	11T308L-FS	1/32			△																																								
Finishing		DCGT	21501R-F	0702003R-F	0.001																																									●			
			21501L-F	0702003L-F	0.001																																									●			
			21502R-F	070201R-F	0.004			△																																						●			
			21502L-F	070201L-F	0.004																																							●			●			
			21505R-F	070202R-F	0.008			●																																		●			●			
			21505L-F	070202L-F	0.008			●																																		●			●			
			2151R-F	070204R-F	1/64			●																																		●			●			
			2151L-F	070204L-F	1/64			●																																		●			●			
		DCGT	32501R-F	11T3003R-F	0.001																																				●						
			32501L-F	11T3003L-F	0.001																																				●						
			32505R-F	11T302R-F	0.008			●																																	●					●	
			32505L-F	11T302L-F	0.008			●																																	●					●	
			3251R-F	11T304R-F	1/64			●																																	●					●	
			3251L-F	11T304L-F	1/64			●																																	●					●	
		DCGT	215013MR-F	0702005MR-F	<0.002																													●												
			215013ML-F	0702005ML-F	<0.002																													●												
			21502MR-F	070201MR-F	<0.004																													●										△		
			21502ML-F	070201ML-F	<0.004																													●										△		
			21505MR-F	070202MR-F	<0.008																													●										△		
			21505ML-F	070202ML-F	<0.008																													●										△		
			2151MR-F	070204MR-F	<1/64																													●										△		
			2151ML-F	070204ML-F	<1/64																													●										△		
		DCGT	325013MR-F	11T3005MR-F	<0.002																													●												
			325013ML-F	11T3005ML-F	<0.002																													△												
			32502MR-F	11T301MR-F	<0.004																													●										△		
			32502ML-F	11T301ML-F	<0.004																													●										△		
			32505MR-F	11T302MR-F	<0.008																													●										△	△	
			32505ML-F	11T302ML-F	<0.008																													●										△	△	
			3251MR-F	11T304MR-F	<1/64																													●										△	△	
	Sharp Edge		3251ML-F	11T304ML-F	<1/64																													●										△	△	

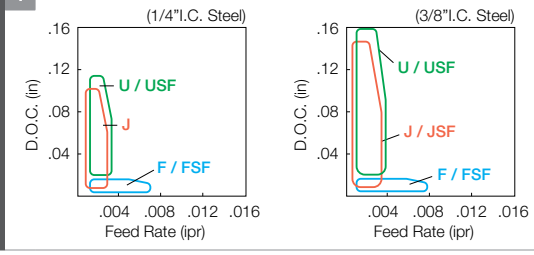
	H	Hard materials
P		Free-Cutting Steel
		Carbon/Alloy Steel
M		Stainless Steel
K		Gray Cast Iron
		Nodular Cast Iron
N		Non-ferrous Metals
S		HRSA
		Titanium Alloy

Reference Table Above

1

• Insert with corner R (RE) dimension expressed with less than sign (e.g. **<0.002, <0.004, <0.008** etc.) indicate models with minus tolerance for corner R (RE).

Chipbreaker Range 1



● : Standard Item △ : Phaseout Item (will be removed from next catalog)

Contact your local Kyocera sales engineer to upgrade old products to new technology

Inserts sold in 10 piece boxes.

How to read this page B15

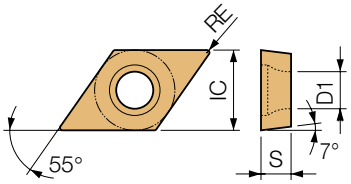
55° Diamond

Positive Insert with Hole

Part Number	Applicable Toolholder Page
DC..215	E27~E33, E46, E52, F55~F59
DC..325	E22, E27~E33, E46, E52, F55~F59, F89

(in)

Part Number	IC	S	D1
DC_215_	1/4	3/32	0.110
DC_325_	3/8	5/32	0.173



P	Free-Cutting Steel
	Carbon/Alloy Steel
M	Stainless Steel
K	Gray Cast Iron
	Nodular Cast Iron
N	Non-ferrous Metals
S	HRSA
	Titanium Alloy
H	Hard materials

Left-Hand Shown where Applicable		ANSI Part Number	ISO Part Number	RE	Corner Radius (in)	Cermet		CVD Cermet	MEGA COAT Cermet		PVD Cermet	CVD Coated Carbide																MEGACOAT / MEGACOAT NANO PVD Coated Carbide										PVD Coated Carbide			DLC		Carbide	Toolholder Page	Chipbreaker Range
						TN610	TN620	TN60	CCX	PV710	PV720	PV730	PV7005	PV90	CA510	CA515	CA025P	CA525	CA530	CA5505	CA5515	CA5525	CA5535	CA6515	CA6525	CA310	CA315	CA320	CA4505	CA4515	PR1705	PR1725	PR1425	PR1225	PR005S	PR015S	PR1305	PR1310	PR1325	PR1535	PR930	PR1005	PR1025	PR1125	PDL010	PDL025	KW10	SW05		
Low Feed	Super Fine	DCET	21501FR-USF	0702003FR-USF	0.001																																									
			21501FL-USF	0702003FL-USF	0.001																																									
			21502FR-USF	070201FR-USF	0.004																																									
			21502FL-USF	070201FL-USF	0.004																																									
			21505FR-USF	070202FR-USF	0.008			●																																						
			21505FL-USF	070202FL-USF	0.008			●																																						
		DCET	32501FR-USF	11T3003FR-USF	0.001																																								
			32501FL-USF	11T3003FL-USF	0.001																																									
			32502FR-USF	11T301FR-USF	0.004			●																																						
			32502FL-USF	11T301FL-USF	0.004																																									
			32505FR-USF	11T302FR-USF	0.008			●																																						
			32505FL-USF	11T302FL-USF	0.008			●																																						
		DCET	215013MFR-USF	0702005MFR-USF	<0.002																												●													
			21502MFR-USF	070201MFR-USF	<0.004																												●									△				
			21502MFL-USF	070201MFL-USF	<0.004																												△													
			21505MFR-USF	070202MFR-USF	<0.008																												●													
			21505MFL-USF	070202MFL-USF	<0.008																												●									△				
		DCET	325013MFR-USF	11T3005MFR-USF	<0.002																												●													
			325013MFL-USF	11T3005MFL-USF	<0.002																												△													
			32502MFR-USF	11T301MFR-USF	<0.004																												●									△				
			32502MFL-USF	11T301MFL-USF	<0.004																												●									△				
	Sharp Edge / Polished		32505MFR-USF	11T302MFR-USF	<0.008																												●									△				
			32505MFL-USF	11T302MFL-USF	<0.008																												●									△				
Low Feed		DCET	215013MFR-U	0702005MFR-U	<0.002																																								
			21502MFR-U	070201MFR-U	<0.004	●				●																						●	●	△							●				●	●		
			21502MFL-U	070201MFL-U	<0.004	●				●																						●	●	△							●				●	●		
			21505MFR-U	070202MFR-U	<0.008	●	●			●	●	●																				●	●	△							●				●	●		
			21505MFL-U	070202MFL-U	<0.008	●	●			●	●	●																				●	●	△							●				●	●		
		DCET	325013MFR-U	11T3005MFR-U	<0.002																												●	●	△							●				●			
			32502MFR-U	11T301MFR-U	<0.004	●				●																						●	●	△							●				●	●		
			32502MFL-U	11T301MFL-U	<0.004	●				●																						●	●	△							●				●	●		
			32505MFR-U	11T302MFR-U	<0.008	●	●			●	●	●																				●	●	△							●				●	●		
			32505MFL-U	11T302MFL-U	<0.008	●	●			●	●	●																				●	●	△							●				●	●		
	Sharp Edge		3251MFR-U	11T304MFR-U	<1/64																										●	●	△							●				●	●		
Low Feed		DCET	21501FR-U	0702003FR-U	0.001																												●													
		DCGT	21501FR-U	0702003FR-U	0.001																																								●	
			21501FL-U	0702003FL-U	0.001																																									
			21502FR-U	070201FR-U	0.004		●	●																																					●	
			21502FL-U	070201FL-U	0.004			●																																					●	
			21505FR-U	070202FR-U	0.008			●																																					●	
			21505FL-U	070202FL-U	0.008			●																																						
		DCGT	32501FR-U	11T3003FR-U	0.001			●																																					●	
			32501FL-U	11T3003FL-U	0.001			●																																						
			32502FR-U	11T301FR-U	0.004		●	●																																					●	
			32502FL-U	11T301FL-U	0.004																																									●	
			32505FR-U	11T302FR-U	0.008			●						●																																●	
	Sharp Edge		32505FL-U	11T302FL-U	0.008			●																																						●	

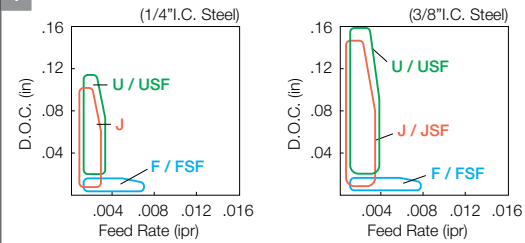
Reference Table Above

1

• Insert with corner R (RE) dimension expressed with less than sign (e.g. **<0.002, <0.004, <0.008** etc.) indicate models with minus tolerance for corner R (RE).

Chipbreaker Range

1



● : Standard Item △ : Phaseout Item (will be removed from next catalog)

Contact your local Kyocera sales engineer to upgrade old products to new technology

Inserts sold in 10 piece boxes.

How to read this page ➡ B15

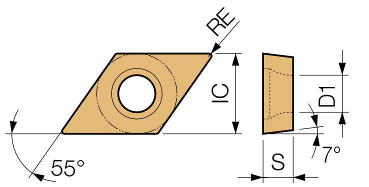
55° Diamond

Positive Insert with Hole

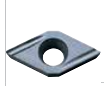
Part Number	Applicable Toolholder Page
DC..215	E27~E33, E46, E52, F55~F59
DC..325	E22, E27~E33, E46, E52, F55~F59, F89

(in)

Part Number	IC	S	D1
DC_215_	1/4	3/32	0.110
DC_325_	3/8	5/32	0.173

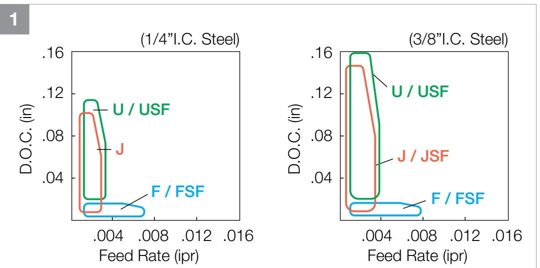


		TN610	TN620	TN60	CCX	PV710	PV720	PV730	PV7005	PV90	CA510	CA515	CA025P	CA525	CA530	CA5505	CA5515	CA5525	CA5535	CA6515	CA6525	CA310	CA315	CA320	CA4505	CA4515	PR1705	PR1725	PR1425	PR1225	PR005S	PR015S	PR1305	PR1310	PR1325	PR1535	PR930	PR1005	PR1025	PR1125	PDL010	PDL025	KW10	SW05
P	Free-Cutting Steel																																					○						
P	Carbon/Alloy Steel	●	◐			●	◐	○																			◐		○							○		○					
M	Stainless Steel																											○		◐							○		○					
K	Gray Cast Iron																																												
K	Nodular Cast Iron																																												
N	Non-ferrous Metals																																												
S	HRSA																																												
S	Titanium Alloy																																												
H	Hard materials																																												

	ANSI Part Number	ISO Part Number	Corner Radius (in)	Cermet			CVD Cermet	MEGA COAT Cermet				PVD Cermet	CVD Coated Carbide																MEGACOAT / MEGACOAT NANO PVD Coated Carbide										PVD Coated Carbide				DLC		Carbide		Toolholder Page	Chipbreaker Range
Left-Hand Shown where Applicable			RE	TN610	TN620	TN60	CCX	PV710	PV720	PV730	PV7005	PV90	CA510	CA515	CA025P	CA525	CA530	CA5505	CA5515	CA5525	CA5535	CA6515	CA6525	CA310	CA315	CA320	CA4505	CA4515	PR1705	PR1725	PR1425	PR1225	PR005S	PR015S	PR1305	PR1310	PR1325	PR1535	PR930	PR1005	PR1025	PR1125	PDL010	PDL025	KW10	SW05		
Low Feed, Sharp Edge 	DCGT 21501MFR-U	0702003MFR-U	<0.001																																							△							
	215013MFR-U	0702005MFR-U	<0.002																													●																
	215013MFL-U	0702005MFL-U	<0.002																													●																
	21502MFR-U	070201MFR-U	<0.004																													●									△							
	21502MFL-U	070201MFL-U	<0.004																													●																
	21505MFR-U	070202MFR-U	<0.008																													●								△	△							
	21505MFL-U	070202MFL-U	<0.008																													●																
	2151MFR-U	070204MFR-U	<1/64																													●									△							
	2151MFL-U	070204MFL-U	<1/64																													●																
	DCGT 325013MFR-U	11T3005MFR-U	<0.002																													●																
	325013MFL-U	11T3005MFL-U	<0.002																													△																
	32502MFR-U	11T301MFR-U	<0.004																													●								△	△							
	32502MFL-U	11T301MFL-U	<0.004																													●																
	32505MFR-U	11T302MFR-U	<0.008																													●								△	△							
	32505MFL-U	11T302MFL-U	<0.008																													●								△								
	3251MFR-U	11T304MFR-U	<1/64																													●								△	△							
	3251MFL-U	11T304MFL-U	<1/64																													●																
Low Feed, Honed Edge 	DCGT 21502ER-U	070201ER-U	0.004	●				●																															●								Reference Table Above	1
	21502EL-U	070201EL-U	0.004	●				●																															●									
	21505ER-U	070202ER-U	0.008	●	●	●		●	●	●																													●									
	21505EL-U	070202EL-U	0.008	●	●	●		●	●	●																													●									
	2151ER-U	070204ER-U	1/64	●	●	●		●	●	●																													●									
	2151EL-U	070204EL-U	1/64	●	●	●		●	●	●																													●									
	DCGT 32502ER-U	11T301ER-U	0.004	●	●			●	●	●																																						
	32502EL-U	11T301EL-U	0.004	●				●																																								
	32505ER-U	11T302ER-U	0.008	●	●	●		●	●	●																													●									
	32505EL-U	11T302EL-U	0.008	●	●	●		●	●	●																													●									
	3251ER-U	11T304ER-U	1/64	●	●	●		●	●	●																													●									
	3251EL-U	11T304EL-U	1/64	●	●	●		●	●	●																													●									
	DCGT 21502MER-U	070201MER-U	<0.004																											●																		
	21505MER-U	070202MER-U	<0.008																											●											△							
	21505MEL-U	070202MEL-U	<0.008																											●																		
	2151MER-U	070204MER-U	<1/64																											●																		
	2151MEL-U	070204MEL-U	<1/64																											●																		
	DCGT 32502MER-U	11T301MER-U	<0.004																											●											△							
	32502MEL-U	11T301MEL-U	<0.004																											●																		
	32505MER-U	11T302MER-U	<0.008																											●											△							
	32505MEL-U	11T302MEL-U	<0.008																											●											△							
	3251MER-U	11T304MER-U	<1/64																											●											△							
	3251MEL-U	11T304MEL-U	<1/64																											●											△							

• Insert with corner R (RE) dimension expressed with less than sign (e.g. **<0.002, <0.004, <0.008** etc.) indicate models with minus tolerance for corner R (RE).

Chipbreaker Range 1



● : Standard Item △ : Phaseout Item (will be removed from next catalog)
Contact your local Kyocera sales engineer to upgrade old products to new technology

Inserts sold in 10 piece boxes.

How to read this page ➔ B15

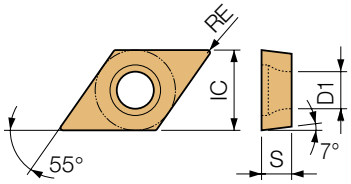
55° Diamond

Positive Insert with Hole

Part Number	Applicable Toolholder Page
DC..215	E27~E33, E46, E52, F55~F59
DC..325	E22, E27~E33, E46, E52, F55~F59, F89

(in)

Part Number	IC	S	D1
DC_215_	1/4	3/32	0.110
DC_325_	3/8	5/32	0.173



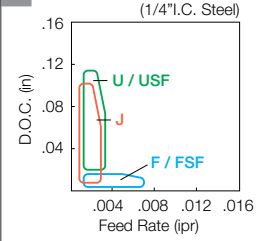
			Left-Hand Shown where Applicable	ANSI Part Number	ISO Part Number	RE	TN610	TN620	TN60	CCX	PV710	PV720	PV730	PV7005	PV90	CA510	CA515	CA025P	CA525	CA530	CA5505	CA5515	CA5525	CA5535	CA6515	CA6525	CA310	CA315	CA320	CA4505	CA4515	PR1705	PR1725	PR1425	PR1225	PR005S	PR015S	PR1305	PR1310	PR1325	PR1535	PR930	PR1005	PR1025	PR1125	PDL010	PDL025	KW10	SW05	Toolholder Page	Chipbreaker Range
Low Feed	Super Fine	DCET		32501FR-JSF	11T3003FR-JSF	0.001																																			●									
				32501FL-JSF	11T3003FL-JSF	0.001																																			●									
				32502FR-JSF	11T301FR-JSF	0.004																																			●									
				32502FL-JSF	11T301FL-JSF	0.004																																			●									
				32505FR-JSF	11T302FR-JSF	0.008																																			●									
				32505FL-JSF	11T302FL-JSF	0.008																																			●									
		DCET		325013MFR-JSF	11T3005MFR-JSF	<0.002																															●														
				325013MFL-JSF	11T3005MFL-JSF	<0.002																															△														
				32502MFR-JSF	11T301MFR-JSF	<0.004																															●									△					
				32502MFL-JSF	11T301MFL-JSF	<0.004																															△														
	Sharp Edge / Precision			32505MFR-JSF	11T302MFR-JSF	<0.008																															●									△					
				32505MFL-JSF	11T302MFL-JSF	<0.008																															●														
Low Feed		DCET		215013MFR-J	0702005MFR-J	<0.002																													●	△	●					●									
				21502MFR-J	070201MFR-J	<0.004																													●	△	●					●									
				21502MFL-J	070201MFL-J	<0.004																													●	△						●									
				21505MFR-J	070202MFR-J	<0.008																													●	△	●					●									
				21505MFL-J	070202MFL-J	<0.008																													●	△	●					●									
		DCET		325013MFR-J	11T3005MFR-J	<0.002																													●	△						●									
				32502MFR-J	11T301MFR-J	<0.004	●				●																								●	●	△					●									
				32502MFL-J	11T301MFL-J	<0.004	●				●																								●	●	△					●									
				32505MFR-J	11T302MFR-J	<0.008	●				●																								●	●	△					●									
				32505MFL-J	11T302MFL-J	<0.008	●				●																								●	●	△					●									
	Sharp Edge			3251MFR-J	11T304MFR-J	<1/64																												●	●	△					●									
Low Feed		DCGT		32501FR-J	11T3003FR-J	0.001																																			△									
				32505FR-J	11T302FR-J	0.008			●																																●								●	
				32505FL-J	11T302FL-J	0.008			●																																●								●	
		DCGT		325013MFR-J	11T3005MFR-J	<0.002																															●														
				325013MFL-J	11T3005MFL-J	<0.002																															△														
				32502MFR-J	11T301MFR-J	<0.004																															●									△	△				
				32502MFL-J	11T301MFL-J	<0.004																															●									△	△				
				32505MFR-J	11T302MFR-J	<0.008																															●									△	△				
				32505MFL-J	11T302MFL-J	<0.008																															●														
				3251MFR-J	11T304MFR-J	<1/64																															●									△	△				
	Sharp Edge			3251MFL-J	11T304MFL-J	<1/64																															●									△	△				

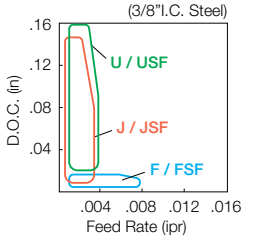
Reference Table Above

1

• Insert with corner R (RE) dimension expressed with less than sign (e.g. **<0.002, <0.004, <0.008** etc.) indicate models with minus tolerance for corner R (RE).

Chipbreaker Range 1





Inserts sold in 10 piece boxes.

● : Standard Item △ : Phaseout Item (will be removed from next catalog)
Contact your local Kyocera sales engineer to upgrade old products to new technology

How to read this page ➔ B15

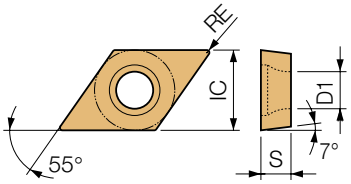
55° Diamond

Positive Insert with Hole

Part Number	Applicable Toolholder Page
DC..215	E27~E33, E46, E52, F55~F59
DC..325	E22, E27~E33, E46, E52, F55~F59, F89

(in)

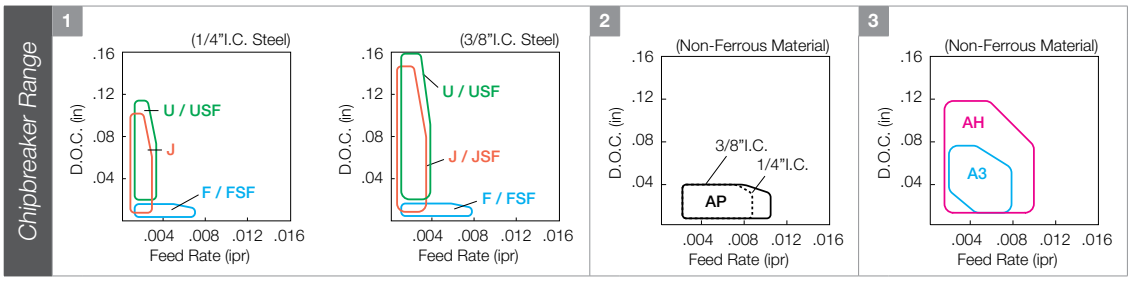
Part Number	IC	S	D1
DC_215_	1/4	3/32	0.110
DC_325_	3/8	5/32	0.173



						Corner Radius (in)	Cermet		CVD Cermet	MEGA COAT Cermet		PVD Cermet	CVD Coated Carbide																				MEGACOAT / MEGACOAT NANO PVD Coated Carbide										PVD Coated Carbide			DLC		Carbide			
					RE	TN610	TN620	TN60	CCX	PV710	PV720	PV730	PV7005	PV90	CA510	CA515	CA025P	CA525	CA530	CA5505	CA5515	CA5525	CA5535	CA6515	CA6525	CA310	CA315	CA320	CA4505	CA4515	PR1705	PR1725	PR1425	PR1225	PR005S	PR015S	PR1305	PR1310	PR1325	PR1535	PR930	PR1005	PR1025	PR1125	PDL010	PDL025	KW10	SW05	Toolholder Page	Chipbreaker Range
	Left-Hand Shown where Applicable	ANSI Part Number	ISO Part Number																																													
Low Feed		DCGT	32501ER-J	11T3003ER-J	0.001																																			●								Reference Table Above	1
			32502ER-J	11T301ER-J	0.004	●	●	△		●	●	●																											●									
			32502EL-J	11T301EL-J	0.004	●				●																															●									
			32505ER-J	11T302ER-J	0.008	●	●	●		●	●	●																													●						●			
			32505EL-J	11T302EL-J	0.008	●		△		●																															●									
			3251ER-J	11T304ER-J	1/64	●	●	●		●	●	●																													●						●			
			3251EL-J	11T304EL-J	1/64	●	●	●		●	●	●																													●						●			
		DCGT	325013MER-J	11T3005MER-J	<0.002																										●																	
			32502MER-J	11T301MER-J	<0.004																										●												△					
			32505MER-J	11T302MER-J	<0.008																										●												△					
			3251MER-J	11T304MER-J	<1/64																										●												△					
	Honed Edge		3251MEL-J	11T304MEL-J	<1/64																										●												△					
Medium-Finishing		DCGT	21505AP	070202AP	0.008																																							●		●			2
			2151AP	070204AP	1/64																																							●		●			
		DCGT	32505AP	11T302AP	0.008																																							●		●			
			3251AP	11T304AP	1/64																																							●		●			
	Sharp Edge / Polished		3252AP	11T308AP	1/32																																							●		●			
Medium-Finishing		DCGT	21505R-A3	070202R-A3	0.008																																									△			3
		DCGT	32505R-A3	11T302R-A3	0.008																																							●	●	●			
			32505L-A3	11T302L-A3	0.008																																							●	●	●			
			3251R-A3	11T304R-A3	1/64																																							●	●	●			
			3251L-A3	11T304L-A3	1/64																																							●	●	●			
	Sharp Edge / Non-ferrous Metals		3252R-A3	11T308R-A3	1/32																																							●	●				
			3252L-A3	11T308L-A3	1/32																																							●	●				
Medium-Finishing		DCGT	3251AH	11T304AH	1/64																																							●	●	●			
	Sharp Edge / Non-ferrous Metals		3252AH	11T308AH	1/32																																							●	●	●			
Cast Iron		DCGW	21502	070201	0.004																																									●			
			21505	070202	0.008																																									●			
		DCGW	32502	11T301	0.004																																									●			-
			32505	11T302	0.008																																									●			
	Without Chipbreaker		3251	11T304	1/64																																								●			

• Insert with corner R (RE) dimension expressed with less than sign (e.g. **<0.002, <0.004, <0.008** etc.) indicate models with minus tolerance for corner R (RE).

Chipbreaker Range



● : Standard Item △ : Phaseout Item (will be removed from next catalog)

Contact your local Kyocera sales engineer to upgrade old products to new technology

Inserts sold in 10 piece boxes.

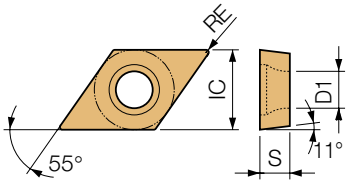
How to read this page ➔ B15

55° Diamond

Positive Insert with Hole

(in)

Part Number	IC	S	D1
DP_215_	1/4	3/32	0.110
DP_325_	3/8	5/32	0.173



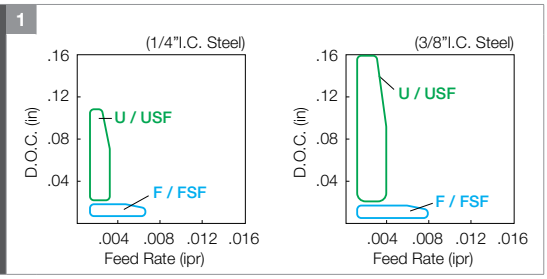
						Corner Radius (in)	Cermet		CVD Cermet	MEGA COAT Cermet			PVD Cermet	CVD Coated Carbide																		MEGACOAT / MEGACOAT NANO PVD Coated Carbide									PVD Coated Carbide			DLC			Carbide		Toolholder Page	Chipbreaker Range
			Left-Hand Shown where Applicable	ANSI Part Number	ISO Part Number	RE	TN610	TN620	TN60	CCX	PV710	PV720	PV730	PV7005	PV90	CA510	CA515	CA025P	CA525	CA530	CA5505	CA5515	CA5525	CA5535	CA6515	CA6525	CA310	CA315	CA320	CA4505	CA4515	PR1705	PR1725	PR1425	PR1225	PR005S	PR015S	PR1305	PR1310	PR1325	PR1535	PR930	PR1005	PR1025	PR1125	PDL010	PDL025	KW10	SW05		
Finishing	Super Fine	DPET	21501R-FSF	0702003R-FSF	0.001																																				●									
			21502R-FSF	070201R-FSF	0.004																																				●									
			21505R-FSF	070202R-FSF	0.008																																				●									
			21505L-FSF	070202L-FSF	0.008																																				●									
		DPET	32501R-FSF	11T3003R-FSF	0.001																																				●									
			32502R-FSF	11T301R-FSF	0.004																																				●									
			32505R-FSF	11T302R-FSF	0.008			●																																	●									
			32505L-FSF	11T302L-FSF	0.008			●																																	●									
		DPET	21505MR-FSF	070202MR-FSF	<0.008																												●											△						
			21505ML-FSF	070202ML-FSF	<0.008																												●											△						
		DPET	325013MR-FSF	11T305MR-FSF	<0.002																												●																	
			32502MR-FSF	11T301MR-FSF	<0.004																												●											△						
	Sharp Edge / Precision		32505MR-FSF	11T302MR-FSF	<0.008																												●											△						
Low Feed	Super Fine	DPET	21501FR-USF	0702003FR-USF	0.001																																				●									
			21502FR-USF	070201FR-USF	0.004																																				●									
			21502FL-USF	070201FL-USF	0.004																																				●									
			21505FR-USF	070202FR-USF	0.008																																				●									
			21505FL-USF	070202FL-USF	0.008																																				●									
		DPET	32501FR-USF	11T3003FR-USF	0.001																																				●									
			32502FR-USF	11T301FR-USF	0.004																																				●									
			32502FL-USF	11T301FL-USF	0.004																																				●									
			32505FR-USF	11T302FR-USF	0.008			●																																	●									
			32505FL-USF	11T302FL-USF	0.008			●																																	●									
		DPET	215013MFR-USF	0702005MFR-USF	<0.002																												●																	
			21502MFR-USF	070201MFR-USF	<0.004																												●																	
			21505MFR-USF	070202MFR-USF	<0.008																												●																	
		DPET	325013MFR-USF	11T3005MFR-USF	<0.002																												●																	
			32502MFR-USF	11T301MFR-USF	<0.004																												●											△						
	Sharp Edge / Precision		32505MFR-USF	11T302MFR-USF	<0.008																												●											△						

P Free-Cutting Steel
Carbon/Alloy Steel
M Stainless Steel
K Gray Cast Iron
Nodular Cast Iron
N Non-ferrous Metals
S HRSA
Titanium Alloy
H Hard materials

Toolholder Page: E34
Chipbreaker Range: 1

Chipbreaker Range

1



• Insert with corner R (RE) dimension expressed with less than sign (e.g. **<0.002, <0.004, <0.008** etc.) indicate models with minus tolerance for corner R (RE).

KYOCERA

Inserts sold in 10 piece boxes.

● : Standard Item △ : Phaseout Item (will be removed from next catalog)
Contact your local Kyocera sales engineer to upgrade old products to new technology

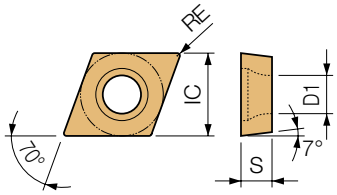
How to read this page ➔ B15

70° Diamond

Positive Insert with Hole

(in)

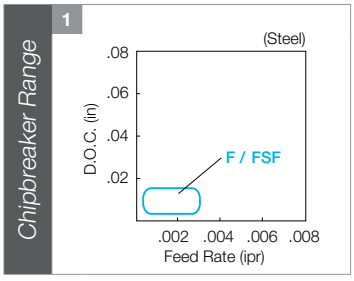
Part Number	IC	S	D1
JC_1109_	0.138	0.055	0.075



						ANSI	ISO		Corner Radius (in)	Cermet		CVD Cermet	MEGA COAT Cermet			PVD Cermet	CVD Coated Carbide																						MEGACOAT / MEGACOAT NANO PVD Coated Carbide										PVD Coated Carbide			DLC			Carbide		Toolholder Page	Chipbreaker Range
						Part Number	Part Number	RE	TN610	TN620	TN60	CCX	PV710	PV720	PV730	PV7005	PV90	CA510	CA515	CA025P	CA525	CA530	CA5505	CA5515	CA5525	CA5535	CA6515	CA6525	CA310	CA315	CA320	CA4505	CA4515	PR1705	PR1725	PR1425	PR1225	PR005S	PR015S	PR1305	PR1310	PR1325	PR1535	PR930	PR1005	PR1025	PR1125	PDL010	PDL025	KW10	SW05		
			Left-Hand Shown where Applicable																																																					
Finishing	Super Fine	JCET	110902R-FSF	030101R-FSF	0.004																																						△													
			110902L-FSF	030101L-FSF	0.004																																						△													
			110905R-FSF	030102R-FSF	0.008				●																																		△													
			110905L-FSF	030102L-FSF	0.008				●																																		●													
			11091L-FSF	030104L-FSF	1/64																																						●													
		JCET	110902MR-FSF	030101MR-FSF	<0.004																																								△												
	Sharp Edge / Precision		110902ML-FSF	030101ML-FSF	<0.004																																								△												
Finishing		JCET	110905MR-F	030102MR-F	0.008																																								●	△											
			110905ML-F	030102ML-F	0.008																																								●	△											
			11091MR-F	030104MR-F	1/64																																								●	△											
	Sharp Edge		11091ML-F	030104ML-F	1/64																																								●	△											
Finishing		JCGT	110902R-F	030101R-F	0.004																																									●											
			110902L-F	030101L-F	0.004				●																																														
			110905R-F	030102R-F	0.008				●																																					●											
			110905L-F	030102L-F	0.008				●																																					●											
			11091R-F	030104R-F	1/64				●																																					●											
			11091L-F	030104L-F	1/64				●																																					●											
		JCGT	110905ML-F	030102ML-F	<0.008																																									△											
	Sharp Edge		11091ML-F	030104ML-F	<1/64																																									△											

F60 | 1

• Insert with corner R (RE) dimension expressed with less than sign (e.g. **<0.002, <0.004, <0.008** etc.) indicate models with minus tolerance for corner R (RE).



● : Standard Item △ : Phaseout Item (will be removed from next catalog)
Contact your local Kyocera sales engineer to upgrade old products to new technology

Inserts sold in 10 piece boxes.

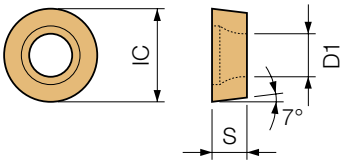
How to read this page ➔ B15

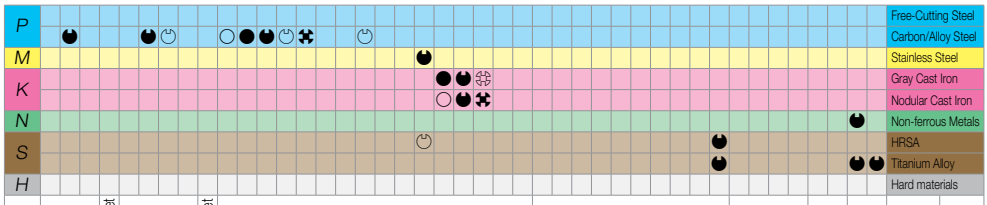
Round

Positive Insert with Hole

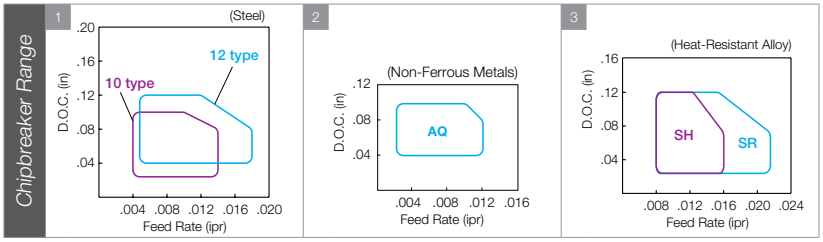
Part Number	IC (in)	S (in)	D1 (in)
RC_1003_	0.394	1/8	0.142
RC_1204_	0.472	3/16	0.165

Part Number	IC (in)	S (in)	D1 (in)
RCMT43..	0.500	3/16	0.173





		ANSI Part Number	ISO Part Number	RE	Corner Radius (in)	Cermet			CVD Coated Carbide																MEGACOAT / MEGACOAT NANO PVD Coated Carbide											PVD Coated Carbide				DLC		Carbide		Toolholder Page	Chipbreaker Range
						TN610	TN620	TN60	CCX	PV710	PV720	PV730	PV7005	PV90	CA510	CA515	CA025P	CA525	CA530	CA5505	CA5515	CA5525	CA5535	CA6515	CA6525	CA310	CA315	CA320	CA4505	CA4515	PR1705	PR1725	PR1225	PR005S	PR015S	PR1305	PR1310	PR1325	PR1535	PR1515	PR930	PR1005	PR1025	PR1125	PDL010	PDL025	KW10	GW15		
Medium		RCMX	1003M0	1003M0	-		●	●			●	●			●	●	●	●	●		●	●		●																					D25	1
		RCMX	1204M0	1204M0	-		●	●			●	●			●	●	●	●	●			●		●	●	●	●		●																			
Finishing-Medium	 Non-ferrous Metals	RCGX	1003M0-AQ	1003M0-AQ	-																																							●			2
Finishing-Medium		RCMT	43SR	120400SR	-																																									●	-	3
		RCMT	43SH	120400SH	-																																											



*Chipbreaker shape of RCMX... varies by grade (cermet / PVD coated cermet / CVD coated carbide)

Inserts sold in 10 piece boxes.

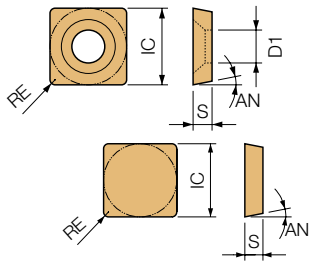
● : Standard Item △ : Phaseout Item (will be removed from next catalog)
Contact your local Kyocera sales engineer to upgrade old products to new technology

How to read this page ➔ B15

90° Square
Positive Insert

Part Number	IC	S	D1 (in)	AN
SC_325_	3/8	5/32	0.173	7°
SPGH32_	3/8	1/8	0.177	11°

Part Number	IC	S	D1 (in)	AN
SP_32_	3/8	1/8	-	
SP_42_	1/2	1/8	-	11°
SP_43_	1/2	3/16	-	

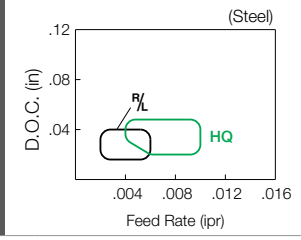


	Corner Radius (in)	Cermet		CVD Cermet	MEGA COAT Cermet			PVD Cermet	CVD Coated Carbide																MEGACOAT / MEGACOAT NANO PVD Coated Carbide													PVD Coated Carbide				DLC		Carbide				
	RE	TN610	TN620	TN60	CCX	PV710	PV720	PV730	PV7005	PV90	CA510	CA515	CA525P	CA525	CA530	CA5505	CA5515	CA5525	CA5535	CA6515	CA6525	CA310	CA315	CA320	CA4505	CA4515	PR1705	PR1725	PR1425	PR1225	PR005S	PR015S	PR1305	PR1310	PR1325	PR1535	PR930	PR1005	PR1025	PR1125	PDL010	PDL025	KW10	SW05	Toolholder Page	Chipbreaker Range
P		●●				●●	◔			○	●●	●	◔	✱			◔	✱																												Free-Cutting Steel	
M																●																									◔				Carbon/Alloy Steel	
K				●					●						✱						●●	✱																					✱		Stainless Steel	
N				○					○					◔							○●	✱																						Gray Cast Iron	
S																				◔																									Nodular Cast Iron	
H																																												Non-ferrous Metals	
																																											HRSA	
																																											Titanium Alloy	
																																											Hard materials	

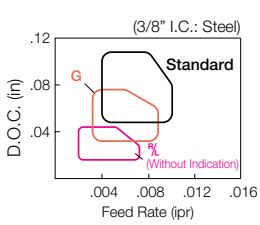
Left-Hand Shown where Applicable		ANSI Part Number	ISO Part Number	RE	Toolholder Page	Chipbreaker Range
Finishing-Medium	SCMT	3251HQ	09T304HQ	1/64	-	1
		3252HQ	09T308HQ	1/32		
Finishing	SPGH	321L	090304L	1/64	F84	2
Medium	SPMR	321G	090304G	1/64		
		322G	090308G	1/32		
	SPMR	421G	120304G	1/64		
		422G	120308G	1/32		
Medium	SPMR	321	090304	1/64		
		322	090308	1/32		
	SPMR	421	120304	1/64		
		422	120308	1/32		
Finishing	SPGR	321R	090304R	1/64		
		321L	090304L	1/64		
		322R	090308R	1/32		
		322L	090308L	1/32		
	SPGR	421R	120304R	1/64		
		421L	120304L	1/64		
		422R	120308R	1/32		
		422L	120308L	1/32		
Cast Iron	SPG	321	090304	1/64		-
		322	090308	1/32		
	SPG	421	120304	1/64		
		422	120308	1/32		
	SPM	421	120304	1/64		
		422	120308	1/32		
		423	120312	3/64		
	SPM	432	120408	1/32		
Without Chipbreaker		433	120412	3/64		

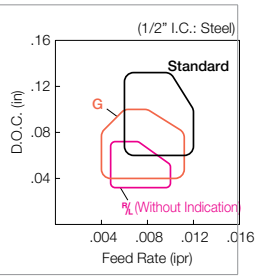
Chipbreaker Range

1



2





● : Standard Item △ : Phaseout Item (will be removed from next catalog)
Contact your local Kyocera sales engineer to upgrade old products to new technology

Inserts sold in 10 piece boxes.

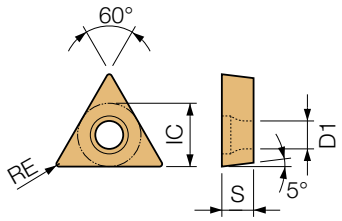
How to read this page ➔ B15

(in)

Part Number	IC	S	D1
TB_121_	5/32	1/16	0.091

60° Triangle

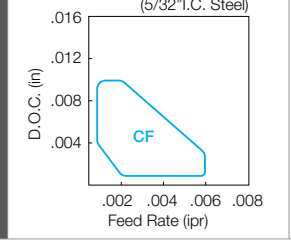
Positive Insert with Hole

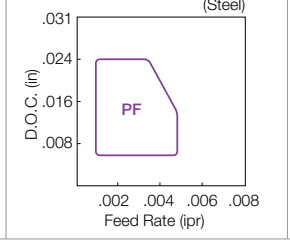


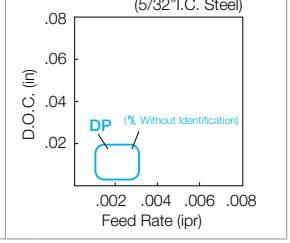
						Corner Radius (in)	Cermet		CVD Cermet	MEGA COAT Cermet			PVD Cermet	CVD Coated Carbide																MEGACOAT / MEGACOAT NANO PVD Coated Carbide										PVD Coated Carbide			DLC			Carbide	Toolholder Page	Chipbreaker Range
						RE	TN610	TN620	TN60	CCX	PV710	PV720	PV730	PV7005	PV90	CA510	CA515	CA025P	CA525	CA530	CA5505	CA5515	CA5525	CA5535	CA6515	CA6525	CA310	CA315	CA320	CA4505	CA4515	PR1705	PR1725	PR1425	PR1225	PR005S	PR015S	PR1305	PR1310	PR1325	PR1535	PR930	PR1005	PR1025	PR1125	PDL010	PDL025	KW10	SW05		
Minute D.O.C.	Sharp Edge	TBGT	12105CF	060102CF		0.008																																		●									
		TBGT	12102M-CF	060101M-CF		<0.004																																				△							
			12105M-CF	060102M-CF		<0.008																																				△	△						
Minute D.O.C.	Sharp Edge / Polished	TBGT	12102MP-CF	060101MP-CF		<0.004																											●	△	●						●									1
			12105MP-CF	060102MP-CF		<0.008																										●	●	△	●						●			△						
Finishing	Sharp Edge / Polished	TBGT	12102MFP-PF	060101MFP-PF		<0.004																											●	△							●									
			12105MFP-PF	060102MFP-PF		<0.008																											●	△							●									2
			1211MFP-PF	060104MFP-PF		<1/64																											●	△							●									
Finishing		TBMT	12105DP	060102DP		0.008	●	●	●	●	●	●	●			●	●	●	●	●			●	●																										
			1211DP	060104DP		1/64	●	●	●	●	●	●	●			●	●	●	●	●			●	●																			●								
Finishing		TBET	121013MR	0601005MR		<0.002																											●	△							●									
			121013ML	0601005ML		<0.002																											●	△							●									
			12102MR	060101MR		<0.004																											●	△							●									
			12102ML	060101ML		<0.004																											●	△							●									
			12105MR	060102MR		<0.008																											●	△							●									
			12105ML	060102ML		<0.008																										●	●	△							●									
			1211MR	060104MR		<1/64																										●	●	△							●									
			1211ML	060104ML		<1/64																										●	●	△							●									
		TBGT	12101L	0601003L		0.001																																			●								
			12102R	060101R		0.004																																			●						●		
			12102L	060101L		0.004			●																																	●						●		
			12105R	060102R		0.008	●	●	●		●	●	●																													●						●		
			12105L	060102L		0.008	●	●	●		●	●	●																													●						●		
			1211R	060104R		1/64	●	●	●		●	●	●																													●						●		
			1211L	060104L		1/64	●	●	●		●	●	●																													●						●		
		TBGT	12102ML	060101ML		<0.004																																				△							
			12105MR	060102MR		<0.008																																				△							
			12105ML	060102ML		<0.008																																				△	△						
			1211MR	060104MR		<1/64																																				△	△						
			1211ML	060104ML		<1/64																																				△	△						
Cast Iron	Without Chipbreaker	TBGW	12105	060102		0.008			●																																						●		
			1211	060104		1/64			●																																						●		

• Insert with corner R (RE) dimension expressed with less than sign (e.g. **<0.002, <0.004, <0.008** etc.) indicate models with minus tolerance for corner R (RE).

Chipbreaker Range







Inserts sold in 10 piece boxes.

● : Standard Item △ : Phaseout Item (will be removed from next catalog)

Contact your local Kyocera sales engineer to upgrade old products to new technology

How to read this page ➡ B15

60° Triangle

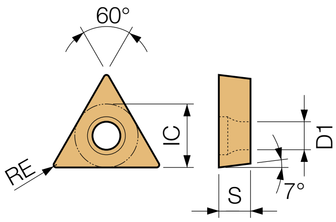
Positive Insert with Hole

(in)

Part Number	IC	S	D1
TC_1515_	3/16	3/32	0.091
TC_1815_	7/32	3/32	0.098

(in)

Part Number	IC	S	D1
TC_215_	1/4	3/32	0.110
TC_325_	3/8	5/32	0.173



Material		TN610	TN620	TN60	CCX	PV710	PV720	PV730	PV7005	PV90	CA510	CA515	CA025P	CA525	CA530	CA5505	CA5515	CA5525	CA5535	CA6515	CA6525	CA310	CA315	CA320	CA4505	CA4515	PR1705	PR1725	PR1425	PR1225	PR005S	PR015S	PR1305	PR1310	PR1325	PR1535	PR930	PR1005	PR1025	PR1125	PDL010	PDL025	KW10	SW05
P	Free-Cutting Steel																																											
P	Carbon/Alloy Steel	●	◕			●	◕	◷			○	●	◕	◷	✖			◷	✥									◕		◷							◷		◷					
M	Stainless Steel																											◷		◕							◷		◷					
K	Gray Cast Iron																					●	◕	✥																				
K	Nodular Cast Iron																					○	◕	✖																				
N	Non-ferrous Metals																																											
S	HRSA																																											
S	Titanium Alloy																																											
H	Hard materials																																											

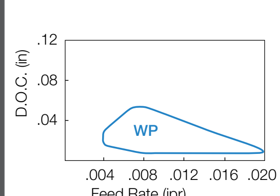
Grade groups: Cermet (TN610, TN620, TN60); CVD Cermet (CCX); MEGA COAT Cermet (PV710, PV720, PV730, PV7005); PVD Cermet (PV90); CVD Coated Carbide (CA510–CA4515); MEGACOAT / MEGACOAT NANO PVD Coated Carbide (PR1705–PR1535); PVD Coated Carbide (PR930–PR1125); DLC (PDL010, PDL025); Carbide (KW10, SW05). Corner Radius (in) = RE.

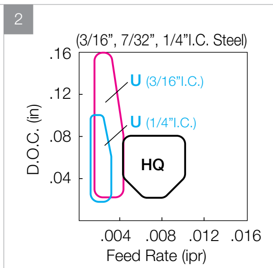
Left-Hand Shown where Applicable

Application	ANSI	ANSI Part Number	ISO Part Number	RE	TN610	TN620	TN60	CCX	PV710	PV720	PV730	PV7005	PV90	CA510	CA515	CA025P	CA525	CA530	CA5505	CA5515	CA5525	CA5535	CA6515	CA6525	CA310	CA315	CA320	CA4505	CA4515	PR1705	PR1725	PR1425	PR1225	PR005S	PR015S	PR1305	PR1310	PR1325	PR1535	PR930	PR1005	PR1025	PR1125	PDL010	PDL025	KW10	SW05	Toolholder Page	Chipbreaker Range
Finishing (Wiper Edge)	TCMX	18151WP	090204WP	1/64	●	●			●	●				●	●	●	●	●													●	△	●																1
	TCMX	2151WP	110204WP	1/64	●	●			●	●				●	●	●	●	●													●	△	●																
Finishing-Medium	TCMT	181505HQ	090202HQ	0.008	●	●	●	●	●	●	●						●	●			△																											F61	
		18151HQ	090204HQ	1/64	●	●	●	●	●	●	●						●	●			●																												
	TCMT	21505HQ	110202HQ	0.008	●	●	●	●	●	●	●																																						
		2151HQ	110204HQ	1/64	●	●	●	●	●	●	●		●	●	●	●	●	●		●	●	●			●	●	●		●											●						●			
		2152HQ	110208HQ	1/32	●	●	●	●	●	●	●		●		●	●	●	●		●	●	●			●	●	●		●																	●			
	TCMT	3251HQ	16T304HQ	1/64		●	●	●		●	●		●	●	●		●	●		●	●																									●			
		3252HQ	16T308HQ	1/32		●	●	●		●	●		●	●	●		●	●		●	●				●	●	●		●																			-	
		3253HQ	16T312HQ	3/64				●									●	●			●				●	●	●		●																				
Low Feed (Super Fine)	TCET	151501FR-USF	0802003FR-USF	0.001																																				●									
		151501FL-USF	0802003FL-USF	0.001																																				●									
		151502FR-USF	080201FR-USF	0.004																																				●									2
		151505FR-USF	080202FR-USF	0.008																																				●									
	TCET	2201FR-USF	1103003FR-USF	0.001																																				●									
		2201FL-USF	1103003FL-USF	0.001																																				●									
		2202FR-USF	110301FR-USF	0.004			△																																	●								E35	
		2202FL-USF	110301FL-USF	0.004																																				●									
		2205FR-USF	110302FR-USF	0.008			△																																	●									
		2205FL-USF	110302FL-USF	0.008																																				●									
Low Feed (Sharp Edge / Precision)	TCET	22013MFR-USF	1103005MFR-USF	<0.002																											●											△							
		2202MFR-USF	110301MFR-USF	<0.004																											●											△							
		2205MFR-USF	110302MFR-USF	<0.008																											●											△							

- Insert with corner R (RE) dimension expressed with less than sign (e.g. **<0.002, <0.004, <0.008** etc.) indicate models with minus tolerance for corner R (RE).

Chipbreaker Range





● : Standard Item △ : Phaseout Item (will be removed from next catalog)
Contact your local Kyocera sales engineer to upgrade old products to new technology

Inserts sold in 10 piece boxes.

A INSERT GRADES
B TURNING INSERTS
C CBN/PCD INSERTS
D TURNING HOLDERS
E SMALL TOOLS
F BORING
G GROOVING
H CUT-OFF
J THREADING
K DRILLING
M MILLING
N QUICK CHANGE TOOLING
P SPARE PARTS
R TECHNICAL
T INDEX

How to read this page ➡ B15

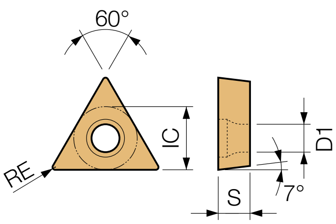
60° Triangle

Positive Insert with Hole

(in)

Part Number	IC	S	D1
TC_1515_	3/16	3/32	0.091
TC_22_	1/4	1/8	0.110

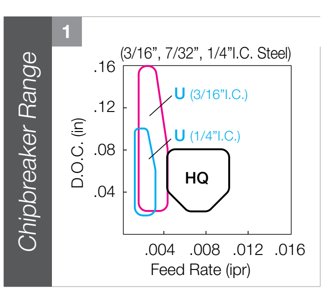
B TURNING INSERTS POSITIVE C D R S T V W CERAMIC



Workpiece	Material	TN610	TN620	TN60	CCX	PV710	PV720	PV730	PV7005	PV90	CA510	CA515	CA025P	CA525	CA530	CA5505	CA5515	CA5525	CA5535	CA6515	CA6525	CA310	CA315	CA320	CA4505	CA4515	PR1705	PR1725	PR1425	PR1225	PR005S	PR015S	PR1305	PR1310	PR1325	PR1535	PR930	PR1005	PR1025	PR1125	PDL010	PDL025	KW10	SW05
P	Free-Cutting Steel																																											
P	Carbon/Alloy Steel																													◔							◔		●					
M	Stainless Steel																													●							◔		◔					
K	Gray Cast Iron																																											
K	Nodular Cast Iron																																											
N	Non-ferrous Metals																																										●	
S	HRSA																																											
S	Titanium Alloy																																										●	
H	Hard materials																																											

Left-Hand Shown where Applicable		ANSI Part Number	ISO Part Number	Corner Radius (in) RE	Cermet			CVD Cermet	MEGA COAT Cermet				PVD Cermet	CVD Coated Carbide																MEGACOAT / MEGACOAT NANO PVD Coated Carbide										PVD Coated Carbide				DLC		Carbide		Toolholder Page	Chipbreaker Range
				RE	TN610	TN620	TN60	CCX	PV710	PV720	PV730	PV7005	PV90	CA510	CA515	CA025P	CA525	CA530	CA5505	CA5515	CA5525	CA5535	CA6515	CA6525	CA310	CA315	CA320	CA4505	CA4515	PR1705	PR1725	PR1425	PR1225	PR005S	PR015S	PR1305	PR1310	PR1325	PR1535	PR930	PR1005	PR1025	PR1125	PDL010	PDL025	KW10	SW05		
Low Feed, Sharp Edge	TCGT	151502FR-U	080201FR-U	0.004			●																																	●						△		E35	1
		151502FL-U	080201FL-U	0.004			△																																										
		151505FR-U	080202FR-U	0.008			●																																	●						●			
		151505FL-U	080202FL-U	0.008			●																																	●						●			
	TCGT	2201FR-U	1103003FR-U	0.001																																				●						●			
		2202FR-U	110301FR-U	0.004			●																																	●						●			
		2202FL-U	110301FL-U	0.004			△																																							●			
		2205FR-U	110302FR-U	0.008			●																																	●						●			
		2205FL-U	110302FL-U	0.008			●																																	●						●			
	TCGT	151502MFR-U	080201MFR-U	<0.004																													●																
		151505MFR-U	080202MFR-U	<0.008																													●																
		151505MFL-U	080202MFL-U	<0.008																													●																
	TCGT	22013MFR-U	1103005MFR-U	<0.002																													●									△							
		22013MFL-U	1103005MFL-U	<0.002																													●																
		2202MFR-U	110301MFR-U	<0.004																													●									△							
		2202MFL-U	110301MFL-U	<0.004																													●																
		2205MFR-U	110302MFR-U	<0.008																													●									△							
		2205MFL-U	110302MFL-U	<0.008																													●																
		221MFR-U	110304MFR-U	<1/64																													●									△							
		221MFL-U	110304MFL-U	<1/64																													●									△							
Low Feed, Honed Edge	TCGT	151505ER-U	080202ER-U	0.008			●																																	●									
		151505EL-U	080202EL-U	0.008			●																																	●									
	TCGT	2202ER-U	110301ER-U	0.004			●																																										
		2205ER-U	110302ER-U	0.008			●																																	●									
		2205EL-U	110302EL-U	0.008			●																																	●									
		221ER-U	110304ER-U	1/64			●																																	●									
		221EL-U	110304EL-U	1/64			●																																	●									
	TCGT	151505MER-U	080202MER-U	<0.008																											●											△							
	TCGT	2205MER-U	110302MER-U	<0.008																											●											△							
		2205MEL-U	110302MEL-U	<0.008																											●											△							
		221MER-U	110304MER-U	<1/64																											●											△							

• Insert with corner R (RE) dimension expressed with less than sign (e.g. **<0.002, <0.004, <0.008** etc.) indicate models with minus tolerance for corner R (RE).



● : Standard Item △ : Phaseout Item (will be removed from next catalog)

Contact your local Kyocera sales engineer to upgrade old products to new technology

Inserts sold in 10 piece boxes.

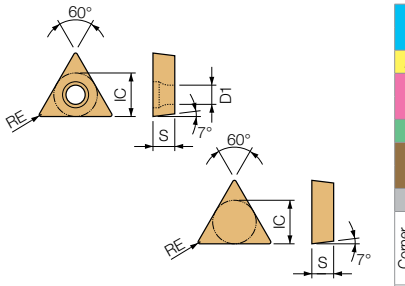
How to read this page ➔ B15

60° Triangle

Positive Insert

Part Number	IC	S	D1 (in)
TCG_121_	5/32	1/16	-
TC_1515_	3/16	3/32	0.091

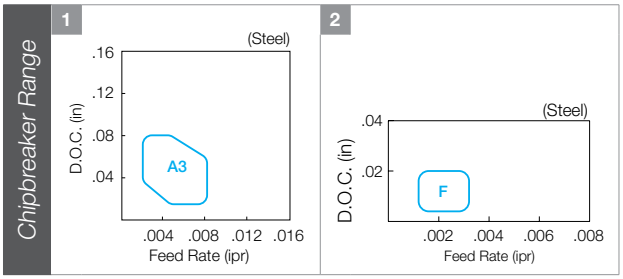
Part Number	IC	S	D1 (in)
TC_215_	1/4	3/32	0.110
TC_22_	1/4	1/8	0.110



					Corner Radius (in)	Cermet		CVD Cermet	MEGA COAT Cermet		PVD Cermet	CVD Coated Carbide																						MEGACOAT / MEGACOAT NANO PVD Coated Carbide											PVD Coated Carbide			DLC		Carbide		Toolholder Page	Chipbreaker Range
					RE	TN610	TN620	TN60	CCX	PV710	PV720	PV730	PV7005	PV90	CA510	CA515	CA025P	CA525	CA530	CA5505	CA5515	CA5525	CA5535	CA6515	CA6525	CA310	CA315	CA320	CA4505	CA4515	PR1705	PR1725	PR1425	PR1225	PR005S	PR015S	PR1305	PR1310	PR1325	PR1535	PR930	PR1005	PR1025	PR1125	PDL010	PDL025	KW10	SW05		
	Left-Hand Shown where Applicable	ANSI Part Number	ISO Part Number																																															
Finishing	TCGT	21505R	110202R	0.008			●																																										
		21505L	110202L	0.008			●																																										
		2151R	110204R	1/64			●																																										
		2151L	110204L	1/64			●																																										
Finishing-Medium	TCGT	2205R-A3	110302R-A3	0.008																																								●	●	●		E35	1
		2205L-A3	110302L-A3	0.008																																							●	●	●			
		221R-A3	110304R-A3	1/64																																							●	●	●			
		221L-A3	110304L-A3	1/64																																							●	●	●			
	Sharp Edge / Non-ferrous Metals	222R-A3	110308R-A3	1/32																																							●	●				
		222L-A3	110308L-A3	1/32																																							●	●				
Cast Iron	TCGW	151502	080201	0.004																																									●				
		151505	080202	0.008																																									●				
	TCGW	2202	110301	0.004																																									●				
		2205	110302	0.008																																									●				
	Without Chipbreaker	221	110304	1/64																																									●				
Finishing	TCGR	12105L-F	060102L-F	0.008			△																																										
		1211L-F	060104L-F	1/64			△																																										
	Sharp Edge																																																
Cast Iron	TCG	1211	060104	1/64			△																																										
	Without Chipbreaker																																																

P Free-Cutting Steel
Carbon/Alloy Steel
M Stainless Steel
K Gray Cast Iron
Nodular Cast Iron
N Non-ferrous Metals
S HRSA
Titanium Alloy
H Hard materials

Chipbreaker Range



● : Standard Item △ : Phaseout Item (will be removed from next catalog)

Contact your local Kyocera sales engineer to upgrade old products to new technology

Inserts sold in 10 piece boxes.

How to read this page B15

60° Triangle

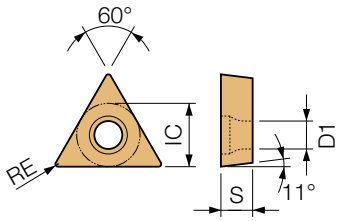
Positive Insert with Hole

(in)

Part Number	IC	S	D1
TP_1515_	3/16	3/32	0.091
TPMT1815_	7/32	3/32	0.110

(in)

Part Number	IC	S	D1
TP_1815_	7/32	3/32	0.118
TP_22_	1/4	1/8	0.130
TPMT32_	3/8	1/8	0.173



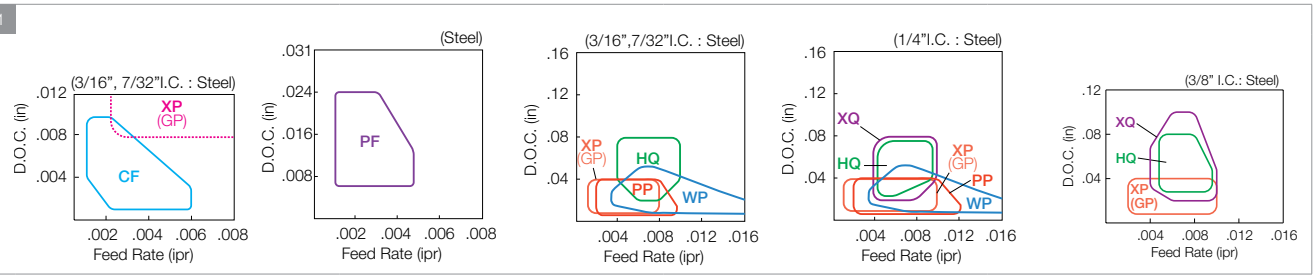
						Corner Radius (in)	Cermet		CVD Cermet	MEGA COAT Cermet			PVD Cermet	CVD Coated Carbide																MEGACOAT / MEGACOAT NANO PVD Coated Carbide										PVD Coated Carbide			DLC		Carbide	Toolholder Page	Chipbreaker Range
		Left-Hand Shown where Applicable	ANSI Part Number	ISO Part Number		RE	TN610	TN620	TN60	CCX	PV710	PV720	PV730	PV7005	PV90	CA510	CA515	CA025P	CA525	CA530	CA5505	CA5515	CA5525	CA5535	CA6515	CA6525	CA310	CA315	CA320	CA4505	CA4515	PR1705	PR1725	PR1425	PR1225	PR005S	PR015S	PR1305	PR1310	PR1325	PR1535	PR930	PR1005	PR1025	PR1125	PDL010	PDL025	KW10	SW05		
P	Free-Cutting Steel																																														
M	Carbon/Alloy Steel																																														
K	Stainless Steel																																														
N	Gray Cast Iron																																														
S	Nodular Cast Iron																																													
H	Non-ferrous Metals																																													
	HRSA																																													
	Titanium Alloy																																													
	Hard materials																																													
Minute D.O.C.			TPGT	151505CF	080202CF	0.008																																			●						Reference Table Below	1
			TPGT	181505CF	090202CF	0.008																																			●							
			TPGT	151502M-CF	080201M-CF	<0.004																																				△						
				151505M-CF	080202M-CF	<0.008																																				△	△					
		Sharp Edge	TPGT	181505M-CF	090202M-CF	<0.008																																				△						
Minute D.O.C.			TPGT	151502MP-CF	080201MP-CF	<0.004																												●	△	●						●			△					
				151505MP-CF	080202MP-CF	<0.008																											●	●	△	●						●			△					
			TPGT	181502MP-CF	090201MP-CF	<0.004																												●	△	●						●								
		Sharp Edge / Polished		181505MP-CF	090202MP-CF	<0.008																											●	●	△	●						●			△					
Finishing			TPGT	181502MFP-PF	090201MFP-PF	<0.004																												●	△							●								
				181505MFP-PF	090202MFP-PF	<0.008																												●	△							●								
		Sharp Edge / Polished		18151MFP-PF	090204MFP-PF	<1/64																												●	△							●								
Finishing			TPMX	181505WP	090202WP	0.008	●	●			●	●				●	●	●	●	●														●	△	△						●								
				18151WP	090204WP	1/64	●	●			●	●				●	●	●	●	●															●	△	●						●								
				18152WP	090208WP	1/32	●	●			●	●				●	●	●	●	●															●	△	△						●								
			TPMX	2205WP	110302WP	0.008	●	●			●	●				●	●	●	●	●															●	△	●						●								
				221WP	110304WP	1/64	●	●			●	●				●	●	●	●	●															●	△	●						●								
		Wiper Edge		222WP	110308WP	1/32	●	●			●	●				●	●	●	●	●															●	△	△						●								
Finishing			TPMX	221R-WP	110304R-WP	1/64																												●																
		Wiper Edge		221L-WP	110304L-WP	1/64																												●																
Finishing			TPMT	181505PP	090202PP	0.008	●	●		●	●	●	●				●	●																●	△	●						●								
				18151PP	090204PP	1/64	●	●		●	●	●	●			●	●	●	●	●															●	△	●						●								
			TPMT	2205PP	110302PP	0.008	●	●		●	●	●	●				●	●																●	△	●						●								
				221PP	110304PP	1/64	●	●		●	●	●	●			●	●	●	●	●															●	△	●						●								
				222PP	110308PP	1/32	●	●		●	●	●	●				●	●																●	△	△						●								

• Insert with corner R (RE) dimension expressed with less than sign (e.g. **<0.002, <0.004, <0.008** etc.) indicate models with minus tolerance for corner R (RE).

Part Number	Applicable Toolholder Page
TP_1515_	E35, F59, F63, F65, F67
TP_1815_	E35, F28, F63, F65, F67
TP_22_	E35, F63, F65, F66
TP_32_	F63, F66

Chipbreaker Range

1



KYOCERA

Inserts sold in 10 piece boxes.

● : Standard Item △ : Phaseout Item (will be removed from next catalog)

Contact your local Kyocera sales engineer to upgrade old products to new technology

How to read this page ➡ B15

60° Triangle

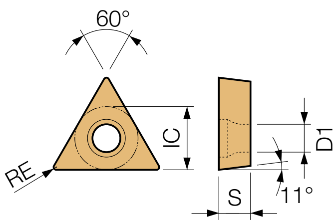
Positive Insert with Hole

(in)

Part Number	IC	S	D1
TP_1515_	3/16	3/32	0.091
TPMT1815_	7/32	3/32	0.110

(in)

Part Number	IC	S	D1
TP_1815_	7/32	3/32	0.118
TP_22_	1/4	1/8	0.130
TPMT32_	3/8	1/8	0.173

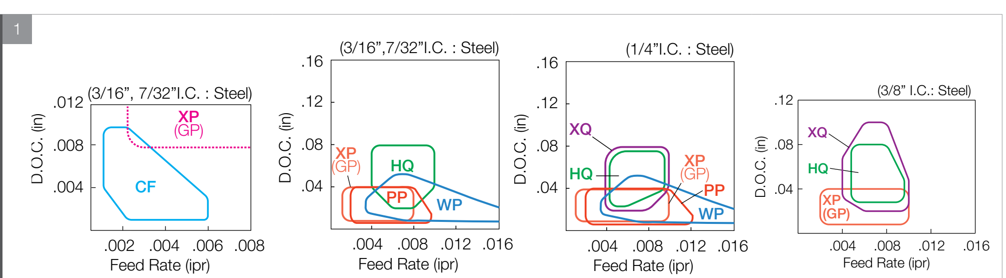


	TN610	TN620	TN60	CCX	PV710	PV720	PV730	PV7005	PV90	CA510	CA515	CA025P	CA525	CA530	CA5505	CA5515	CA5525	CA5535	CA6515	CA6525	CA310	CA315	CA320	CA4505	CA4515	PR1705	PR1725	PR1425	PR1225	PR005S	PR015S	PR1305	PR1310	PR1325	PR1535	PR930	PR1005	PR1025	PR1125	PDL010	PDL025	KW10	SW05	
P																																												Free-Cutting Steel
P	●	◑			●	◑	◔			○	●	◑	◔	✖			◔	⊕									◑									◔		◔						Carbon/Alloy Steel
M																			●	◑							◔								◑	◔		◔	◔					Stainless Steel
K								●													●	◑	⊕																					Gray Cast Iron
K								○													○	◑	✖																					Nodular Cast Iron
N																																												Non-ferrous Metals
S																																			◑				◔					HRSA
S																																			◑									Titanium Alloy
H																																												Hard materials

Left-Hand Shown where Applicable

	ANSI Part Number		ISO Part Number	Corner Radius (in) RE	Cermet TN610	Cermet TN620	CVD Cermet TN60	MEGA COAT Cermet CCX	MEGA COAT Cermet PV710	MEGA COAT Cermet PV720	MEGA COAT Cermet PV730	MEGA COAT Cermet PV7005	PVD Cermet PV90	CVD Coated Carbide CA510	CA515	CA025P	CA525	CA530	CA5505	CA5515	CA5525	CA5535	CA6515	CA6525	CA310	CA315	CA320	CA4505	CA4515	MEGACOAT / MEGACOAT NANO PVD Coated Carbide PR1705	PR1725	PR1425	PR1225	PR005S	PR015S	PR1305	PR1310	PR1325	PR1535	PVD Coated Carbide PR930	PR1005	PR1025	PR1125	DLC PDL010	PDL025	Carbide KW10	SW05	Toolholder Page	Chipbreaker Range
Finishing 	TPMT	181505GP	090202GP	0.008	●	●	●		●	●	●																				●	△							●	●		△						Reference Table Below	1
		18151GP	090204GP	1/64	●	●	●		●	●	●				●	●	●				●										●	△							●	●		△							
	TPMT	221GP	110304GP	1/64	●	●	●		●	●	●		●	●	●	●	●			●	●										●	△							●	●		△							
		222GP	110308GP	1/32	●	●	●		●	●	●		●		●	●	●			●	●										●	△							●	●		△							
	TPMT	321GP	160304GP	1/64	●	●	●		●	●	●		●	●	●	●	●				●										●	△							●	●		△							
Finishing-Medium 	TPMT	181505HQ	090202HQ	0.008	●	●		●	●	●	●			●	●	●	●			●	●										●	△							●	●		△							
		18151HQ	090204HQ	1/64	●	●	●	●	●	●	●		●	●	●	●	●	●		●	●	●	●	●							●	△							●	●		△	△						
	TPMT	2205HQ	110302HQ	0.008	●	●	●	●	●	●	●				●	●	●			●	●										●	△							●	●		△							
		221HQ	110304HQ	1/64	●	●	●	●	●	●	●		●	●	●	●	●	●		●	●	●	●	●	●	●	●	●	●		●	△							●	●		△	△						
		222HQ	110308HQ	1/32	●	●	●	●	●	●	●		●	●	●	●	●	●		●	●	●	●	●	●	●	●		●		●	△							●	●		△	△						
	TPMT	3205HQ	160302HQ	0.008	●	●	●	●	●	●	●																				●	△							●	●		△							
		321HQ	160304HQ	1/64	●	●	●	●	●	●	●				●	●	●	●		●	●	●	●	●	●	●	●		●		●	△							●	●		△	△						
		322HQ	160308HQ	1/32	●	●	●	●	●	●	●		●		●	●	●	●		●	●	●	●	●	●	●	●		●		●	△							●	●		△	△						
Finishing  Low Carbon Steel	TPMT	18151XP	090204XP	1/64	●	●			●	●	●				●	●	●				●										●	△							●	●		△							
	TPMT	221XP	110304XP	1/64	●	●		●	●	●	●		●	●	●	●	●	●		●	●										●	△							●	●		△							
		222XP	110308XP	1/32	●	●		●	●	●	●		●	●	●	●	●			●	●										●	△							●	●		△							
	TPMT	321XP	160304XP	1/64	●	●		●	●	●	●				●	●	●	●			●										●	△							●	●									
		322XP	160308XP	1/32	●	●		●	●	●	●				●	●	●			●	●										●	△							●	●									
Finishing-Medium  Low Carbon Steel	TPMT	221XQ	110304XQ	1/64	●	●		●	●	●	●		●	●	●	●	●	●		●	●																												
		222XQ	110308XQ	1/32	●	●		●	●	●	●		●	●	●	●	●	●		●	●																												
	TPMT	321XQ	160304XQ	1/64	●	●		●	●	●	●				●	●	●			●	●																												
		322XQ	160308XQ	1/32	●	●		●	●	●	●		●		●	●	●	●		△	●																												

Chipbreaker Range



Part Number	Applicable Toolholder Page
TP_1515_	E35, F59, F63, F65, F67
TP_1815_	E35, F28, F63, F65, F67
TP_22_	E35, F63, F65, F66
TP_32_	F63, F66

● : Standard Item △ : Phaseout Item (will be removed from next catalog)

Contact your local Kyocera sales engineer to upgrade old products to new technology

Inserts sold in 10 piece boxes.

A INSERT GRADES
B TURNING INSERTS
C CBN/PCD INSERTS
D TURNING HOLDERS
E SMALL TOOLS
F BORING
G GROOVING
H CUT-OFF
J THREADING
K DRILLING
M MILLING
N QUICK CHANGE TOOLING
P SPARE PARTS
R TECHNICAL
T INDEX

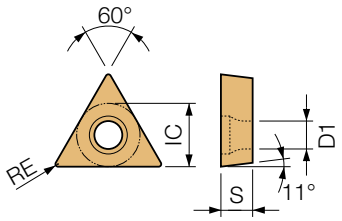
How to read this page ➔ B15

60° Triangle

Positive Insert with Hole

Part Number	IC	S	D1
	(in)	(in)	(in)
TP_1515_	3/16	3/32	0.091
TP_1815_	7/32	3/32	0.118
TP_215_	1/4	3/32	0.138

Part Number	IC	S	D1
	(in)	(in)	(in)
TP_22_	1/4	1/8	0.130
TP_32_	3/8	1/8	0.177

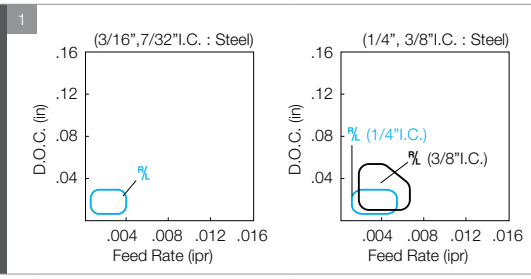


	Free-Cutting Steel	Carbon/Alloy Steel	Stainless Steel	Gray Cast Iron	Nodular Cast Iron	Non-ferrous Metals	HRSA	Titanium Alloy	Hard materials
P	● ●	● ● ◔	◔			●	●	◔	
M			◔				● ●	◔	
K				● ○	◈				
N						●			
S							● ●	◔	
H									

Left-Hand Shown where Applicable	ANSI Part Number	ISO Part Number	RE	TN610	TN620	TN60	CCX	PV710	PV720	PV730	PV7005	PV90	CA510	CA515	CA025P	CA525	CA530	CA5505	CA5515	CA5525	CA5535	CA6515	CA6525	CA310	CA315	CA320	CA4505	CA4515	PR1705	PR1725	PR1425	PR1225	PR005S	PR015S	PR1305	PR1310	PR1325	PR1535	PR930	PR1005	PR1025	PR1125	PDL010	PDL025	KW10	SW05	Toolholder Page	Chipbreaker Range
			Corner Radius (in)	Cermet			CVD Cermet	MEGA COAT Cermet			PVD Cermet		CVD Coated Carbide																MEGACOAT / MEGACOAT NANO PVD Coated Carbide									PVD Coated Carbide				DLC		Carbide			
Finishing	TPGH	151502R	080201R	0.004																									●	△							●								Reference Table Below	1
		151502L	080201L	0.004			●																						●	△							● ●							●		
		151505R	080202R	0.008		●	●		●	●																			●	●	△							● ●							●		
		151505L	080202L	0.008	●	●	●	●	●	●	△																		●	●	△							● ●							●		
		15151R	080204R	1/64		●	●		●	●																			●	●	△							● ●							●		
		15151L	080204L	1/64	●	●	●	●	●	●	●	●																	●	●	△							● ●							●		
	TPGH	181502R	090201R	0.004																									●	△							● ●							●		
		181502L	090201L	0.004			●																						●	△							● ●							●		
		181505R	090202R	0.008		●	●		●	●																			●	●	△							● ●							●		
		181505L	090202L	0.008	●	●	●	●	●	●	●																		●	●	△							● ●							●		
		18151R	090204R	1/64		●	●		●	●	●																		●	●	△							● ●							●		
		18151L	090204L	1/64	●	●	●	●	●	●	●	●																	●	●	△							● ●							●		
	TPGH	21505R	110202R	0.008																									●	△							● ●								F66	1
		21505L	110202L	0.008	●	●	●	●	●	●																			●	●	△							● ●							●		
		2151R	110204R	1/64			●																						●	△							● ●							●		
		2151L	110204L	1/64	●	●	●	●	●	●	△																		●	●	△							● ●							●		
	TPGH	2205R	110302R	0.008		●	●		●	●																			●	●	△							● ●							●		
		2205L	110302L	0.008	●	●	●	●	●	●	●	●																	●	●	△							● ●							●		
		221R	110304R	1/64		●	●		●	●	●																		●	●	△							● ●							●		
		221L	110304L	1/64	●	●	●	●	●	●	●	●																	●	●	△							● ●							●		
		222R	110308R	1/32	●	●	●	●	●	●																			●	△							● ●							●		
		222L	110308L	1/32	●	●	●	●	●	●																			●	●	△							● ●							●		
	TPGH	3205R	160302R	0.008	●	●	●	●	●	●																			●	△							● ●							●		
		3205L	160302L	0.008	●	●	●	●	●	●																			●	△							● ●							●		
		321R	160304R	1/64	●	●	●	●	●	●																			●	△							● ●							●		
		321L	160304L	1/64	●	●	●	●	●	●	●																		●	●	△							● ●							●		
		322R	160308R	1/32							●																				△							●									
		322L	160308L	1/32	●	●	●	●	●	●	●																			●	△							● ●							●		

• Insert with corner R (RE) dimension expressed with less than sign (e.g. **<0.002, <0.004, <0.008** etc.) indicate models with minus tolerance for corner R (RE).

Chipbreaker Range



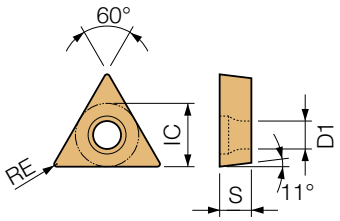
Part Number	Applicable Toolholder Page
TP_1515_	E35, F59, F63, F65, F67
TP_1815_	E35, F28, F63, F65, F67
TP_22_	E35, F63, F65, F66
TP_32_	F63, F66

● : Standard Item △ : Phaseout Item (will be removed from next catalog)
Contact your local Kyocera sales engineer to upgrade old products to new technology

How to read this page ➔ B15

60° Triangle

Positive Insert with Hole



(in)

Part Number	IC	S	D1
TP_1515_	3/16	3/32	0.091
TP_1815_	7/32	3/32	0.118
TP_215_	1/4	3/32	0.138

(in)

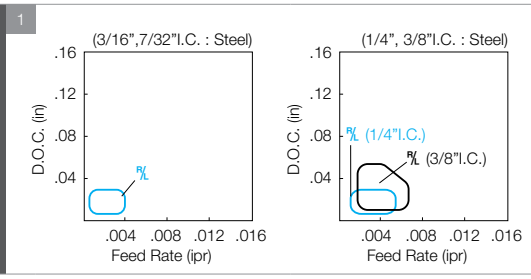
Part Number	IC	S	D1
TP_22_	1/4	1/8	0.130
TP_32_	3/8	1/8	0.177

		ANSI	ISO	RE	TN610	TN620	TN60	CCX	PV710	PV720	PV730	PV7005	PV90	CA510	CA515	CA025P	CA525	CA530	CA5505	CA5515	CA5525	CA5535	CA6515	CA6525	CA310	CA315	CA320	CA4505	CA4515	PR1705	PR1725	PR1425	PR1225	PR005S	PR015S	PR1305	PR1310	PR1325	PR1535	PR930	PR1005	PR1025	PR1125	PDL010	PDL025	KW10	SW05	Toolholder Page	Chipbreaker Range
		Left-Hand Shown where Applicable	Part Number	Part Number		Cermet		CVD Cermet	MEGA COAT Cermet				PVD Cermet	CVD Coated Carbide																	MEGACOAT / MEGACOAT NANO PVD Coated Carbide									PVD Coated Carbide			DLC		Carbide				
Finishing		TPGH	151502ML	080201ML	<0.004																									●											△							Reference Table Below	
			151505MR	080202MR	<0.008																									●	●										△	△							
			151505ML	080202ML	<0.008																									●	●										△	△							
			15151MR	080204MR	<1/64																									●	●										△	△							
			15151ML	080204ML	<1/64																									●	●										△	△							
		TPGH	181502ML	090201ML	<0.004																										●											△							
			181505MR	090202MR	<0.008																										●											△							
			181505ML	090202ML	<0.008																									●	●										△	△							
			18151MR	090204MR	<1/64																									●	●										△	△							
			18151ML	090204ML	<1/64																									●	●										△	△							
		TPGH	21505ML	110202ML	< 0.008																									●											△							F66	1
			2151ML	110204ML	<1/64																										●											△							
		TPGH	2205MR	110302MR	<0.008																									●	●										△	△							
			2205ML	110302ML	<0.008																									●	●										△	△							
			221MR	110304MR	<1/64																									●	●										△	△							
			221ML	110304ML	<1/64																									●	●										△	△							
			222ML	110308ML	<1/32																									●	●										△	△							
		TPGH	3205ML	160302ML	< 0.008																										●											△							Reference Table Below	
			321MR	160304MR	<1/64																										●											△							
			321ML	160304ML	<1/64																										●	●										△	△							
			322ML	160308ML	<1/32																										●											△							

• Insert with corner R (RE) dimension expressed with less than sign (e.g. **<0.002, <0.004, <0.008** etc.) indicate models with minus tolerance for corner R (RE).

Chipbreaker Range

1



Part Number	Applicable Toolholder Page
TP_1515_	E35, F59, F63, F65, F67
TP_1815_	E35, F28, F63, F65, F67
TP_22_	E35, F63, F65, F66
TP_32_	F63, F66

● : Standard Item △ : Phaseout Item (will be removed from next catalog)
Contact your local Kyocera sales engineer to upgrade old products to new technology

Inserts sold in 10 piece boxes.

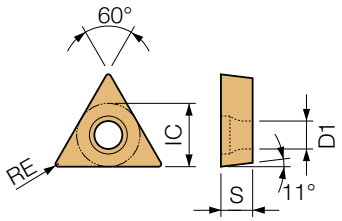
How to read this page ➔ B15

60° Triangle

Positive Insert with Hole

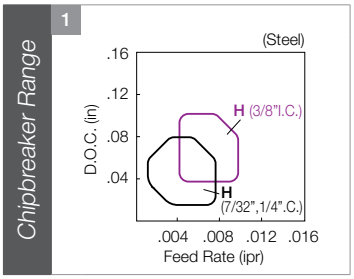
Part Number	IC (in)	S (in)	D1 (in)
TP_1515_	3/16	3/32	0.091
TP_1815_	7/32	3/32	0.118

Part Number	IC (in)	S (in)	D1 (in)
TP_22_	1/4	1/8	0.130
TP_32_	3/8	1/8	0.177
TP_33_	3/8	3/16	0.173



				Corner Radius (in)	Cermet		CVD Cermet	MEGA COAT Cermet			PVD Cermet	CVD Coated Carbide																			MEGACOAT / MEGACOAT NANO PVD Coated Carbide										PVD Coated Carbide		DLC		Carbide	Toolholder Page	Chipbreaker Range
		Left-Hand Shown where Applicable	ANSI Part Number	ISO Part Number	RE	TN610	TN620	TN60	CCX	PV710	PV720	PV730	PV7005	PV90	CA510	CA515	CA025P	CA525	CA530	CA5505	CA5515	CA5525	CA5535	CA6515	CA6525	CA310	CA315	CA320	CA4505	CA4515	PR1705	PR1725	PR1425	PR1225	PR005S	PR015S	PR1305	PR1310	PR1325	PR1535	PR930	PR1005	PR1025	PR1125	PDL010	PDL025	KW10	SW05		
Medium		TPGH	181502L-H	090201L-H	0.004																										●	△								●									Reference Table Below	1
			181505L-H	090202L-H	0.008																										●	△								●										
			18151L-H	090204L-H	1/64																										●	△								●										
		TPGH	2205R-H	110302R-H	0.008			●																							●	△								●	●									
			2205L-H	110302L-H	0.008	●	●	●		●	●	●																			●	△								●	●							●		
			221R-H	110304R-H	1/64		●	●			●	●																			●	△								●	●							●		
			221L-H	110304L-H	1/64	●	●	●		●	●	●																			●	△								●	●							●		
			222R-H	110308R-H	1/32			●																							●	△								●	●									
			222L-H	110308L-H	1/32	●	●	●		●	●	●																			●	△								●	●							●		
		TPGH	321R-H	160304R-H	1/64			●																							●	△								●	●									
			321L-H	160304L-H	1/64	●	●	●		●	●	●																			●	△								●	●							●		
			322R-H	160308R-H	1/32																										●	△								●	●									
			322L-H	160308L-H	1/32			●																							●	△								●	●									
		TPGT	3305L-H	160402L-H	0.008	●	●			●	●	●																																					-	
			331L-H	160404L-H	1/64	●	●	●		●	●	●																																					
		TPGH	2205ML-H	110302ML-H	<0.008																										●										△							Reference Table Below	
			221ML-H	110304ML-H	<1/64																										●										△								
		TPGH	321ML-H	160304ML-H	<1/64																										●										△								

• Insert with corner R (RE) dimension expressed with less than sign (e.g. **<0.002, <0.004, <0.008** etc.) indicate models with minus tolerance for corner R (RE).



Part Number	Applicable Toolholder Page
TP_1515_	E35, F59, F63, F65, F67
TP_1815_	E35, F28, F63, F65, F67
TP_22_	E35, F63, F65, F66
TP_32_	F63, F66

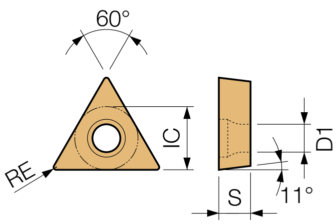
Inserts sold in 10 piece boxes.

● : Standard Item △ : Phaseout Item (will be removed from next catalog)
Contact your local Kyocera sales engineer to upgrade old products to new technology

How to read this page ➡ B15

60° Triangle

Positive Insert with Hole



(in)

Part Number	IC	S	D1
TP_1515_	3/16	3/32	0.091
TP_1815_	7/32	3/32	0.118
TP4_	1/4	3/32	0.110

(in)

Part Number	IC	S	D1
TP_22_	1/4	1/8	0.130
TP_32_	3/8	1/8	0.177
TP_33_	3/8	3/16	0.173

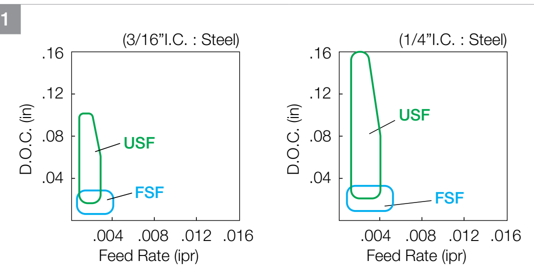
	Material	TN610	TN620	TN60	CCX	PV710	PV720	PV730	PV7005	PV90	CA510	CA515	CA025P	CA525	CA530	CA5505	CA5515	CA5525	CA5535	CA6515	CA6525	CA310	CA315	CA320	CA4505	CA4515	PR1705	PR1725	PR1425	PR1225	PR005S	PR015S	PR1305	PR1310	PR1325	PR1535	PR930	PR1005	PR1025	PR1125	PDL010	PDL025	KW10	SW05
	Grade type	Cermet	Cermet	Cermet	CVD Cermet	MEGA COAT Cermet	MEGA COAT Cermet	MEGA COAT Cermet	MEGA COAT Cermet	PVD Cermet	CVD Coated Carbide	CVD Coated Carbide	CVD Coated Carbide	CVD Coated Carbide	CVD Coated Carbide	CVD Coated Carbide	CVD Coated Carbide	CVD Coated Carbide	CVD Coated Carbide	CVD Coated Carbide	CVD Coated Carbide	CVD Coated Carbide	CVD Coated Carbide	CVD Coated Carbide	CVD Coated Carbide	CVD Coated Carbide	MEGACOAT / MEGACOAT NANO PVD Coated Carbide	MEGACOAT / MEGACOAT NANO PVD Coated Carbide	MEGACOAT / MEGACOAT NANO PVD Coated Carbide	MEGACOAT / MEGACOAT NANO PVD Coated Carbide	MEGACOAT / MEGACOAT NANO PVD Coated Carbide	MEGACOAT / MEGACOAT NANO PVD Coated Carbide	MEGACOAT / MEGACOAT NANO PVD Coated Carbide	MEGACOAT / MEGACOAT NANO PVD Coated Carbide	MEGACOAT / MEGACOAT NANO PVD Coated Carbide	MEGACOAT / MEGACOAT NANO PVD Coated Carbide	PVD Coated Carbide	PVD Coated Carbide	PVD Coated Carbide	PVD Coated Carbide	DLC	DLC	Carbide	Carbide
P	Free-Cutting Steel																																											
P	Carbon/Alloy Steel	●																										●									○		●					
M	Stainless Steel																											○								●	○		○					
K	Gray Cast Iron																																											
K	Nodular Cast Iron																																											
N	Non-ferrous Metals																																											
S	HRSA																																			●								
S	Titanium Alloy																																			●								
H	Hard materials																																											

Application	Shape (Left-Hand Shown where Applicable)	Type	ANSI Part Number	ISO Part Number	Corner Radius (in) RE	TN610	TN620	TN60	CCX	PV710	PV720	PV730	PV7005	PV90	CA510	CA515	CA025P	CA525	CA530	CA5505	CA5515	CA5525	CA5535	CA6515	CA6525	CA310	CA315	CA320	CA4505	CA4515	PR1705	PR1725	PR1425	PR1225	PR005S	PR015S	PR1305	PR1310	PR1325	PR1535	PR930	PR1005	PR1025	PR1125	PDL010	PDL025	KW10	SW05	Toolholder Page	Chipbreaker Range
Finishing	 Without Chipbreaker	TP	405	110202	0.008	●																																											Reference Table Below	-
Finishing	Without Chipbreaker	TP	41	110204	1/64	●																																											Reference Table Below	-
Finishing	Super Fine	TPET	151501L-FSF	0802003L-FSF	0.001																															●								Reference Table Below	1
Finishing	Super Fine	TPET	151502R-FSF	080201R-FSF	0.004																															●								Reference Table Below	1
Finishing	Super Fine	TPET	151502L-FSF	080201L-FSF	0.004																															●								Reference Table Below	1
Finishing	Super Fine	TPET	151505R-FSF	080202R-FSF	0.008			△																												●								Reference Table Below	1
Finishing	Super Fine	TPET	151505L-FSF	080202L-FSF	0.008			●																								●								●								Reference Table Below	1
Finishing		TPET	2201R-FSF	1103003R-FSF	0.001																															●								Reference Table Below	1
Finishing		TPET	2201L-FSF	1103003L-FSF	0.001																															●								Reference Table Below	1
Finishing		TPET	2202R-FSF	110301R-FSF	0.004			●																								●								●								Reference Table Below	1
Finishing		TPET	2202L-FSF	110301L-FSF	0.004			●																								●								●								Reference Table Below	1
Finishing		TPET	2205R-FSF	110302R-FSF	0.008			●																								●								●								Reference Table Below	1
Finishing		TPET	2205L-FSF	110302L-FSF	0.008			●																								●								●								Reference Table Below	1
Finishing		TPET	151505ML-FSF	080202ML-FSF	<0.008																											●											△						Reference Table Below	1
Finishing		TPET	22013ML-FSF	1103005ML-FSF	<0.002																											●											△						Reference Table Below	1
Finishing		TPET	2202MR-FSF	110301MR-FSF	<0.004																											●											△						Reference Table Below	1
Finishing		TPET	2202ML-FSF	110301ML-FSF	<0.004																											●											△						Reference Table Below	1
Finishing		TPET	2205MR-FSF	110302MR-FSF	<0.008																											●											△						Reference Table Below	1
Finishing	Sharp Edge / Precision	TPET	2205ML-FSF	110302ML-FSF	<0.008																											●											△						Reference Table Below	1
Finishing		TPEH	151502MR-P	080201MR-P	<0.004																											●	△							●									Reference Table Below	2
Finishing		TPEH	151502ML-P	080201ML-P	<0.004																											●	△							●									Reference Table Below	2
Finishing		TPEH	151505MR-P	080202MR-P	<0.008																											●	△							●									Reference Table Below	2
Finishing		TPEH	151505ML-P	080202ML-P	<0.008																											●	△							●									Reference Table Below	2
Finishing		TPEH	15151MR-P	080204MR-P	<1/64																											●	△							●									Reference Table Below	2
Finishing		TPEH	15151ML-P	080204ML-P	<1/64																											●	△							●									Reference Table Below	2
Finishing		TPEH	181502MR-P	090201MR-P	<0.004																											●	△							●									Reference Table Below	2
Finishing		TPEH	181502ML-P	090201ML-P	<0.004																											●	△							●									Reference Table Below	2
Finishing		TPEH	181505MR-P	090202MR-P	<0.008																											●	△							●									Reference Table Below	2
Finishing		TPEH	181505ML-P	090202ML-P	<0.008																											●	△							●									Reference Table Below	2
Finishing		TPEH	18151MR-P	090204MR-P	<1/64																											●	△							●									Reference Table Below	2
Finishing		TPEH	18151ML-P	090204ML-P	<1/64																											●	△							●									Reference Table Below	2
Finishing		TPEH	2202MR-P	110301MR-P	<0.004																											●	△							●									Reference Table Below	2
Finishing		TPEH	2202ML-P	110301ML-P	<0.004																											●	△							●									Reference Table Below	2
Finishing		TPEH	2205MR-P	110302MR-P	<0.008																											●	△							●									Reference Table Below	2
Finishing		TPEH	2205ML-P	110302ML-P	<0.008																											●	△							●									Reference Table Below	2
Finishing		TPEH	221MR-P	110304MR-P	<1/64																											●	△							●									Reference Table Below	2
Finishing	Sharp Edge	TPEH	221ML-P	110304ML-P	<1/64																											●	△							●									Reference Table Below	2

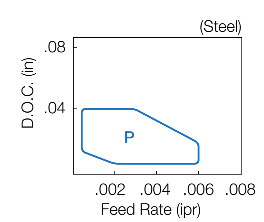
• Insert with corner R (RE) dimension expressed with less than sign (e.g. **<0.002, <0.004, <0.008** etc.) indicate models with minus tolerance for corner R (RE).

Chipbreaker Range

1



2



Part Number	Applicable Toolholder Page
TP_1515_	E35, F59, F63, F65, F67
TP_1815_	E35, F28, F63, F65, F67
TP_22_	E35, F63, F65, F66
TP_32_	F63, F66

● : Standard Item △ : Phaseout Item (will be removed from next catalog)

Contact your local Kyocera sales engineer to upgrade old products to new technology

Inserts sold in 10 piece boxes.

KYOCERA

A INSERT GRADES
B TURNING INSERTS
C CBN/PCD INSERTS
D TURNING HOLDERS
E SMALL TOOLS
F BORING
G GROOVING
H CUT-OFF
J THREADING
K DRILLING
M MILLING
N QUICK CHANGE TOOLING
P SPARE PARTS
R TECHNICAL
T INDEX

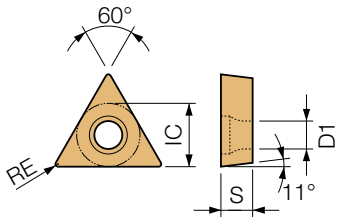
How to read this page ➔ B15

60° Triangle

Positive Insert with Hole

Part Number	IC	S	D1 (in)
TP_1515_	3/16	3/32	0.091
TP_1815_	7/32	3/32	0.118
TP_215_	1/4	3/32	0.138

Part Number	IC	S	D1 (in)
TP_22_	1/4	1/8	0.130
TP_32_	3/8	1/8	0.177
TP_33_	3/8	3/16	0.173



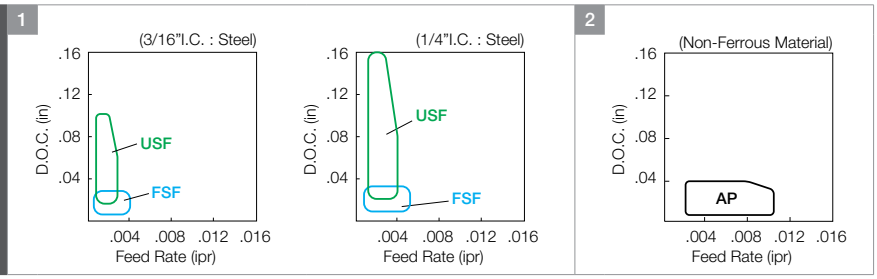
			ANSI Part Number	ISO Part Number	RE	TN610	TN620	TN60	CCX	PV710	PV720	PV730	PV7005	PV90	CA510	CA515	CA025P	CA525	CA530	CA5505	CA5515	CA5525	CA5535	CA6515	CA6525	CA310	CA315	CA320	CA4505	CA4515	PR1705	PR1725	PR1425	PR1225	PR005S	PR015S	PR1305	PR1310	PR1325	PR1535	PR930	PR1005	PR1025	PR1125	PDL010	PDL025	KW10	SW05	Toolholder Page	Chipbreaker Range
			Left-Hand Shown where Applicable		Corner Radius (in)	Cermet			CVD Cermet	MEGA COAT Cermet			PVD Cermet	CVD Coated Carbide																		MEGACOAT / MEGACOAT NANO PVD Coated Carbide										PVD Coated Carbide				DLC		Carbide			
Finishing	Super Fine	TPET	151502FL-USF	080201FL-USF	0.004																										●								●									Reference Table Below	1
			151505FR-USF	080202FR-USF	0.008			●																						●								●										
			151505FL-USF	080202FL-USF	0.008			●																						●								●										
		TPET	2201FL-USF	1103003FL-USF	0.001																																△										
			2202FR-USF	110301FR-USF	0.004			△																						●								●										
			2202FL-USF	110301FL-USF	0.004			●																						●								●										
			2205FR-USF	110302FR-USF	0.008			●																						●								●										
			2205FL-USF	110302FL-USF	0.008			●																						●								●										
		TPET	151505MFR-USF	080202MFR-USF	<0.008																										●								△										
			151505MFL-USF	080202MFL-USF	<0.008																										●								△										
		TPET	2202MFL-USF	110301MFL-USF	<0.004																										●								△										
	Sharp Edge / Precision		2205MFR-USF	110302MFR-USF	<0.008																										●								△										
			2205MFL-USF	110302MFL-USF	<0.008																										●								△										
Medium-Finishing		TPGT	181505AP	090202AP	0.008																																						●		●			
			18151AP	090204AP	1/64																																						●		●			
			18152AP	090208AP	1/32																																						●		●			2
	Sharp Edge / Polished	TPGT	2205AP	110302AP	0.008																																						●		●			
			221AP	110304AP	1/64																																						●		●			
			222AP	110308AP	1/32																																						●		●			
Cast Iron		TPGB	151505	080202	0.008			●																																				●			
			15151	080204	1/64		●	●			●	●																																●			
			15152	080208	1/32			●																																							
		TPGB	181505	090202	0.008			●																																					●			
			18151	090204	1/64		●	●			●	●	●																																●			
		TPGB	21501	1102005	0.002			●																																					●			
			21502	110201	0.004			●																																					●			
			21505	110202	0.008			●																																					●		F66 J37	
			2151	110204	1/64	●	●	●		●	●	●																																●			-
		TPGB	22013	1103005	0.002			●																																					●			
			2202	110301	0.004			●																																								
			2205	110302	0.008	●	●	●		●	●	●																																	●			
			221	110304	1/64	●	●	●		●	●	●	●																																●			
			222	110308	1/32	●	●	●		●	●	●	●																																●		Reference Table Below	
	Without Chipbreaker	TPGB	321	160304	1/64	●	●	●		●	●	●	●																																●			
			322	160308	1/32	●	●	●		●	●	●																																	●			

● Standard Item

	P	M	K	N	S	H
Free-Cutting Steel	●					
Carbon/Alloy Steel	●	○				
Stainless Steel	●	○				
Gray Cast Iron			●			
Nodular Cast Iron			●			
Non-ferrous Metals				●		
HRSA					●	
Titanium Alloy					●	
Hard materials						●

• Insert with corner R (RE) dimension expressed with less than sign (e.g. **<0.002, <0.004, <0.008** etc.) indicate models with minus tolerance for corner R (RE).

Chipbreaker Range



Part Number	Applicable Toolholder Page
TP_1515_	E35, F59, F63, F65, F67
TP_1815_	E35, F28, F63, F65, F67
TP_22_	E35, F63, F65, F66
TP_32_	F63, F66

KYOCERA

Inserts sold in 10 piece boxes.

● : Standard Item △ : Phaseout Item (will be removed from next catalog)
Contact your local Kyocera sales engineer to upgrade old products to new technology

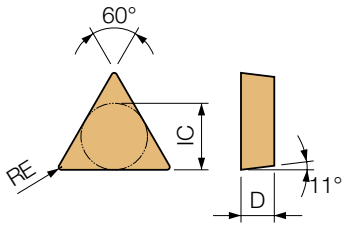
How to read this page ➔ B15

60° Triangle

Positive Insert without Hole

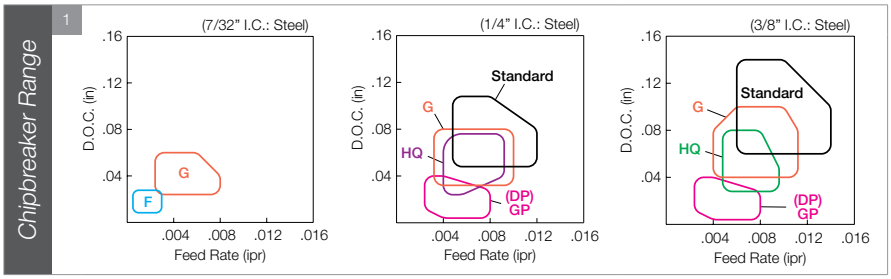
(in)

Part Number	IC	S	D1
TP_1815_	7/32	3/32	-
TP_22_	1/4	1/8	-
TP_32_	3/8	1/8	-



		Left-Hand Shown where Applicable	ANSI Part Number	ISO Part Number	RE	TN610	TN620	TN60	CCX	PV710	PV720	PV730	PV7005	PV90	CA510	CA515	CA025P	CA525	CA530	CA5505	CA5515	CA5525	CA5535	CA6515	CA6525	CA310	CA315	CA320	CA4505	CA4515	PR1705	PR1725	PR1425	PR1225	PR005S	PR015S	PR1305	PR1310	PR1325	PR1535	PR930	PR1005	PR1025	PR1125	PDL010	PDL025	KW10	SW05	Toolholder Page	Chipbreaker Range
Corner Radius (in)						Cermet			CVD Cermet	MEGA COAT Cermet			PVD Cermet		CVD Coated Carbide																	MEGACOAT / MEGACOAT NANO PVD Coated Carbide										PVD Coated Carbide				DLC		Carbide			
Finishing		TPMR	221DP	110304DP	1/64			●																																								F85	1
			222DP	110308DP	1/32			●																																									
		TPMR	321DP	160304DP	1/64			●																																									
			322DP	160308DP	1/32			●																																								
Finishing		TPMR	221GP	110304GP	1/64		●	●			●	●																																				
		TPMR	321GP	160304GP	1/64		●	△			●	●				●	●	●	●		●	●																										
Finishing-Medium		TPMR	221HQ	110304HQ	1/64		●	●			●	●				●	●	●	●		●	●			●															●			△				
			222HQ	110308HQ	1/32		●	●			●	●				●	●	●	●		●	●			●															●			△				
		TPMR	321HQ	160304HQ	1/64	●	●	●		●	●	●				●	●	●	●		●	●	●		●															●			△				
			322HQ	160308HQ	1/32	●	●	●		●	●	●		●	●	●	●	●	●		●	●	●		●															●			△				
Medium		TPMR	181505G	090202G	0.008			●																																									
			18151G	090204G	1/64			●														●	●																										
		TPMR	221G	110304G	1/64		●	●			●	●		●																																			
			222G	110308G	1/32			●																																									
		TPMR	321G	160304G	1/64		●	●			●	●																																				
			322G	160308G	1/32		●	●			●	●																																				
Medium		TPMR	221	110304	1/64	●	●	●		●	●					●	●	●			●	●			●	●	●	●		●										●			△				
			222	110308	1/32	●	●	●		●	●					●	●	●	●		●	●			●	●	●	●	●	●										●			△				
		TPMR	321	160304	1/64	●	●	●		●	●		●		●	●	●	●	●		●	●			●	●	●	●	△	●										●			△				
			322	160308	1/32	●	●	●		●	●		●		●	●	●	●	●	●	●	●			●	●	●	●	●	●										●			△				
Finishing		TPGR	181505L-F	090202L-F	0.008			●																																									
			18151R-F	090204R-F	1/64			●																																									
	Sharp Edge		18151L-F	090204L-F	1/64			●																																									

Chipbreaker Range



● : Standard Item △ : Phaseout Item (will be removed from next catalog)

Contact your local Kyocera sales engineer to upgrade old products to new technology

Inserts sold in 10 piece boxes.

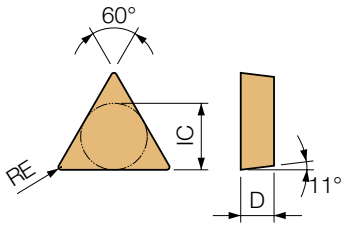
How to read this page ➔ B15

60° Triangle

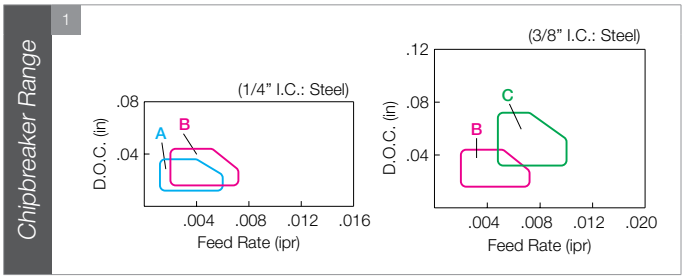
Positive Insert without Hole

(in)

Part Number	IC	S	D1
TP_1815_	7/32	3/32	-
TP_22_	1/4	1/8	-
TP_32_	3/8	1/8	-



		Left-Hand Shown where Applicable	ANSI Part Number	ISO Part Number	RE	TN610	TN620	TN60	CCX	PV710	PV720	PV730	PV7005	PV90	CA510	CA515	CA025P	CA525	CA530	CA5505	CA5515	CA5525	CA5535	CA6515	CA6525	CA310	CA315	CA320	CA4505	CA4515	PR1705	PR1725	PR1425	PR1225	PR005S	PR015S	PR1305	PR1310	PR1325	PR1535	PR930	PR1005	PR1025	PR1125	PDL010	PDL025	KW10	SW05	Toolholder Page	Chipbreaker Range
					Corner Radius (in)	Cermet			CVD Cermet	MEGA COAT Cermet			PVD Cermet		CVD Coated Carbide																	MEGACOAT / MEGACOAT NANO PVD Coated Carbide										PVD Coated Carbide				DLC		Carbide			
Finishing / Finishing-Medium / Medium			TPGR	2205R-A	110302R-A	0.008			●																																							F85	1
				2205L-A	110302L-A	0.008	●	●	●		●	●	●																																				
				221R-A	110304R-A	1/64			●																																							●		
				221L-A	110304L-A	1/64	●	●	●		●	●	●																																		●		
			TPGR	221R-B	110304R-B	1/64			●																																								
				221L-B	110304L-B	1/64	●	●	●		●	●	●																																				
				222R-B	110308R-B	1/32			●																																								
				222L-B	110308L-B	1/32	●	●	●		●	●	●																																				
			TPGR	3205R-B	160302R-B	0.008	●	●	●		●	●	●																																				
				3205L-B	160302L-B	0.008	●	●	●		●	●	●																																				
				321R-B	160304R-B	1/64	●	●	●		●	●	●																																		●		
				321L-B	160304L-B	1/64	●	●	●		●	●	●	●	●																																	●		
				322R-B	160308R-B	1/32	●	●	●		●	●	●																																		●		
				322L-B	160308L-B	1/32	●	●	●		●	●	●																																		●		
		-A : Finishing	TPGR	321R-C	160304R-C	1/64	●	●	●		●	●	●																																				
		-B : Finishing-Medium		321L-C	160304L-C	1/64	●	●	●		●	●	●																																				
		-C : Medium		322R-C	160308R-C	1/32	●	●	●		●	●	●																																				
				322L-C	160308L-C	1/32	●	●	●		●	●	●																																				
Cast Iron			TPG	181505	90202	0.008																																								●		-
				18151	90204	1/64	●		●																																						●		
				18152	90208	1/32			△																																								
			TPG	2205	110302	0.008			●																																							●		
				221	110304	1/64	●	●	●		●	●		●																																	●		
				222	110308	1/32	●	●	●		●	●		●																																	●		
			TPG	321	160304	1/64	●	●	●		●	●		●																																	●		
				322	160308	1/32	●	●	●		●	●		●																																	●		
				323	160312	3/64	●		●																																								
			TPM	221	110304	1/64																					●	●	●	●																	●		
				222	110308	1/32														●							●	●	●	●	●																●		
			TPM	321	160304	1/64														●							●	●	●		●																●		
		Without Chipbreaker		322	160308	1/32														●							●	●	●		●																●		
				323	160312	3/64																					●	●	●		●																		



KYOCERA

Inserts sold in 10 piece boxes.

● : Standard Item △ : Phaseout Item (will be removed from next catalog)

Contact your local Kyocera sales engineer to upgrade old products to new technology

How to read this page ➔ B15

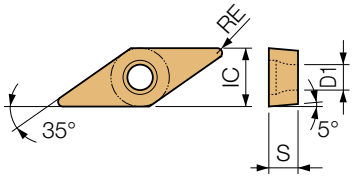
(in)

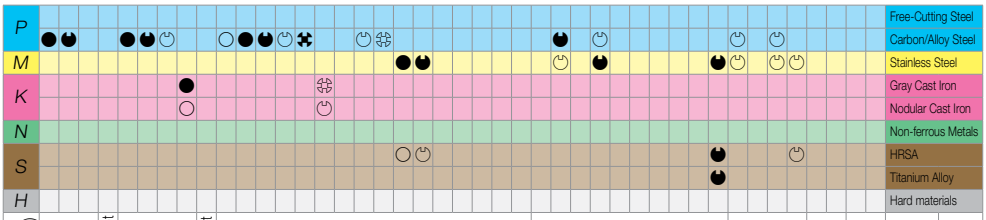
35° Diamond

Positive Insert with Hole

Part Number	Applicable Toolholder Page
VB..22_	E36~E39, E47, E52, F68~F75
VB..33_	E38~E39, F68~F75

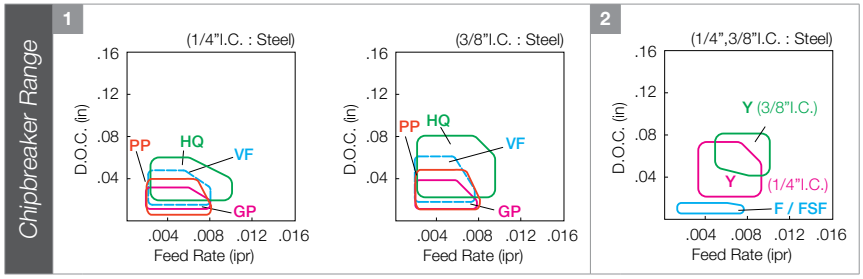
Part Number	IC	S	D1
VB_22_	1/4	1/8	0.110
VB_33_	3/8	3/16	0.173





					Corner Radius (in)	Cermet		CVD Cermet	MEGA COAT Cermet		PVD Cermet	CVD Coated Carbide																		MEGACOAT / MEGACOAT NANO PVD Coated Carbide								PVD Coated Carbide			DLC		Carbide			Toolholder Page	Chipbreaker Range
	Left-Hand Shown where Applicable	ANSI Part Number	ISO Part Number		RE	TN610	TN620	TN60	CCX	PV710	PV720	PV730	PV7005	PV90	CA510	CA515	CA025P	CA525	CA530	CA5505	CA5515	CA5525	CA5535	CA6515	CA6525	CA310	CA315	CA320	CA4505	CA4515	PR1705	PR1725	PR1425	PR1225	PR005S	PR015S	PR1305	PR1310	PR1325	PR1535	PR930	PR1005	PR1025	PR1125	PDL010	PDL025	KW10	SW05		
Finishing		VBMT	2205PP	110302PP	0.008	●	●		●	●	●	●			●	●	●	●	●												●	△	●						●								Reference Table Above	1
			221PP	110304PP	1/64	●	●		●	●	●	●			●	●	●	●	●												●	△	●						●									
			222PP	110308PP	1/32	●	●		●	●	●	●			●	●	●	●	●												●	△	●						●									
		VBMT	331PP	160404PP	1/64	●	●		●	●	●	●			●	●	●	●	●												●	△	●						●									
			332PP	160408PP	1/32	●	●		●	●	●	●			●	●	●	●	●												●	△	●						●									
			333PP	160412PP	3/64	●	●		●	●	●				●	●	●	●	●												●	△	△						●									
Finishing		VBMT	221GP	110304GP	1/64	●	●	●		●	●	●		●	●	●	●	●	●		●	●									●	△							●	●		△						
		VBMT	331GP	160404GP	1/64	●	●	●		●	●	●		●	●	●	●	●	●		●	●									●									●		△						
			332GP	160408GP	1/32	●	●	●		●	●	●		●		●	●	●	●		●	●									●									●		△						
Finishing		VBMT	2205VF	110302VF	0.008	●	●		●	●	●	●			●	●	●	●			●	●									●	△							●	●		△						
			221VF	110304VF	1/64	●	●		●	●	●	●		△	●	●	●	●	●	●	●	●	●								●	△							●	●		△						
			222VF	110308VF	1/32	●	●		●	●	●	●			●	●	●	●	●	●	●	●	●								●	△							●	●		△						
		VBMT	3305VF	160402VF	0.008	●	●		●	●	●	●			●	●	●	●	●	●	●	●	●								●									●		△						
			331VF	160404VF	1/64	●	●		●	●	●	●			●	●	●	●	●	●	●	●	●								●									●		△						
			332VF	160408VF	1/32	●	●		●	●	●	●			●	●	●	●	●	●	●	●	●								●									●		△						
			333VF	160412VF	3/64	●	●		●	●	●				●	●	●	●	●			●	●								●											△						
Finishing-Medium		VBMT	221HQ	110304HQ	1/64	●	●	●	●	●	●	●	●	●	●	●	●	●	●		●	●	●	●							●	△							●	●		△	△					
			222HQ	110308HQ	1/32	●	●	●	●	●	●	●	●	●	●	●	●	●	●		●	●	●	●							●	△							●	●		△	△					
		VBMT	331HQ	160404HQ	1/64	●	●	●	●	●	●	●	●	●	●	●	●	●	●		●	●	●	●							●									●		△	△					
			332HQ	160408HQ	1/32	●	●	●	●	●	●	●	●	●	●	●	●	●	●		●	●	●	●							●									●		△	△					
			333HQ	160412HQ	3/64	●	●		●	●	●	●		●	●	●	●	●	●		●	●	●								●									△		△						
Finishing	Super Fine	VBET	2201R-FSF	1103003R-FSF	0.001			●																															●								2
			2201L-FSF	1103003L-FSF	0.001			●																															●								
			2202R-FSF	110301R-FSF	0.004			●																															●								
			2202L-FSF	110301L-FSF	0.004			●																															●								
			2205R-FSF	110302R-FSF	0.008			●																															●								
			2205L-FSF	110302L-FSF	0.008			●																															●								
		VBET	22013MR-FSF	1103005MR-FSF	<0.002																												●								△					
			22013ML-FSF	1103005ML-FSF	<0.002																												●								△					
			2202MR-FSF	110301MR-FSF	<0.004																												●								△					
			2202ML-FSF	110301ML-FSF	<0.004																												●								△					
			2205MR-FSF	110302MR-FSF	<0.008																												●								△					
	Sharp Edge / Precision		2205ML-FSF	110302ML-FSF	<0.008																												●								△					

• Insert with corner R (RE) dimension expressed with less than sign (e.g. **<0.002, <0.004, <0.008** etc.) indicate models with minus tolerance for corner R (RE).



● : Standard Item △ : Phaseout Item (will be removed from next catalog)
Contact your local Kyocera sales engineer to upgrade old products to new technology

Inserts sold in 10 piece boxes.

How to read this page ➡ B15

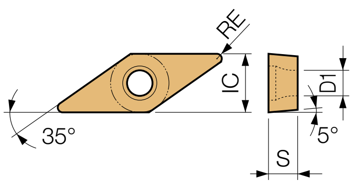
35° Diamond

Positive Insert with Hole

Part Number	Applicable Toolholder Page
VB..22_	E36~E39, E47, E52, F68~F75
VB..33_	E38~E39, F68~F75

(in)

Part Number	IC	S	D1
VB_22_	1/4	1/8	0.110
VB_33_	3/8	3/16	0.173

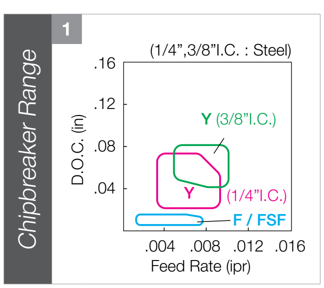


	Material	TN610	TN620	TN60	CCX	PV710	PV720	PV730	PV7005	PV90	CA510	CA515	CA025P	CA525	CA530	CA5505	CA5515	CA5525	CA5535	CA6515	CA6525	CA310	CA315	CA320	CA4505	CA4515	PR1705	PR1725	PR1425	PR1225	PR005S	PR015S	PR1305	PR1310	PR1325	PR1535	PR930	PR1005	PR1025	PR1125	PDL010	PDL025	KW10	SW05
P	Free-Cutting Steel																										◕											○						
P	Carbon/Alloy Steel	●	◕			●	◕	○																				◕		○							○		○					
M	Stainless Steel																											○		◕						◕	○		○					
K	Gray Cast Iron																																											
K	Nodular Cast Iron																																											
N	Non-ferrous Metals																																										◕	
S	HRSA																																			◕								
S	Titanium Alloy																																			◕							○	
H	Hard materials																																											

Application	Left-Hand Shown where Applicable	ANSI Part Number	ISO Part Number	RE	TN610	TN620	TN60	CCX	PV710	PV720	PV730	PV7005	PV90	CA510	CA515	CA025P	CA525	CA530	CA5505	CA5515	CA5525	CA5535	CA6515	CA6525	CA310	CA315	CA320	CA4505	CA4515	PR1705	PR1725	PR1425	PR1225	PR005S	PR015S	PR1305	PR1310	PR1325	PR1535	PR930	PR1005	PR1025	PR1125	PDL010	PDL025	KW10	SW05	Toolholder Page	Chipbreaker Range
				Corner Radius (in)	Cermet		CVD Cermet	MEGA COAT Cermet					PVD Cermet	CVD Coated Carbide																MEGACOAT / MEGACOAT NANO PVD Coated Carbide										PVD Coated Carbide				DLC		Carbide			
Finishing (Sharp Edge)	VBET	22013MR-F	1103005MR-F	<0.002																											●	△							●									Reference Table Above	1
		22013ML-F	1103005ML-F	<0.002																											●	△							●										
		2202MR-F	110301MR-F	<0.004		●				●	●																			●	●	△							●										
		2202ML-F	110301ML-F	<0.004		●				●	●																				●	△							●										
		2205MR-F	110302MR-F	<0.008	●	●			●	●	●																			●	●	△							●										
		2205ML-F	110302ML-F	<0.008	●	●			●	●	●																			●	●	△							●										
Medium (Sharp Edge)	VBGT	2202FN-Z	110301FN-Z	0.004			●																																	●									-
		2205FN-Z	110302FN-Z	0.008			●																																	●									
		221FN-Z	110304FN-Z	1/64			●																																	●									
Finishing (Sharp Edge)	VBGT	2201R-F	1103003R-F	0.001																																				●						●			1
		2201L-F	1103003L-F	0.001																																				●									
		2202R-F	110301R-F	0.004		●	●			●	●																													●						●			
		2202L-F	110301L-F	0.004			●																																	●						●			
		2205R-F	110302R-F	0.008		●	●			●	●																													●						●			
		2205L-F	110302L-F	0.008			●																																	●						●			
	VBGT	22013MR-F	1103005MR-F	<0.002																													●									△							
		22013ML-F	1103005ML-F	<0.002																													●									△							
		2202MR-F	110301MR-F	<0.004																													●								△	△							
		2202ML-F	110301ML-F	<0.004																													●									△							
		2205MR-F	110302MR-F	<0.008																													●								△	△							
		2205ML-F	110302ML-F	<0.008																													●								△	△							
Finishing-Medium	VBET	22013MR-Y	1103005MR-Y	<0.002																											●	△							●										
		22013ML-Y	1103005ML-Y	<0.002																											●	△							●										
		2202MR-Y	110301MR-Y	<0.004																											●	△							●										
		2202ML-Y	110301ML-Y	<0.004																											●	△							●										
		2205MR-Y	110302MR-Y	<0.008	●	●			●	●	●																				●	△							●										
		2205ML-Y	110302ML-Y	<0.008	●	●			●	●	●																				●	△							●										
		221MR-Y	110304MR-Y	<1/64	●	●			●	●	●																				●	△							●										
		221ML-Y	110304ML-Y	<1/64	●	●			●	●	●																				●	△							●										

• Insert with corner R (RE) dimension expressed with less than sign (e.g. **<0.002, <0.004, <0.008** etc.) indicate models with minus tolerance for corner R (RE).

Chipbreaker Range



● : Standard Item △ : Phaseout Item (will be removed from next catalog)
Contact your local Kyocera sales engineer to upgrade old products to new technology

Inserts sold in 10 piece boxes.

How to read this page ➔ B15

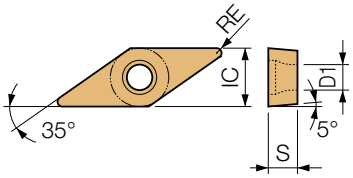
35° Diamond

Positive Insert with Hole

Part Number	Applicable Toolholder Page
VB..22_	E36~E39, E47, E52, F68~F75
VB..33_	E38~E39, F68~F75

(in)

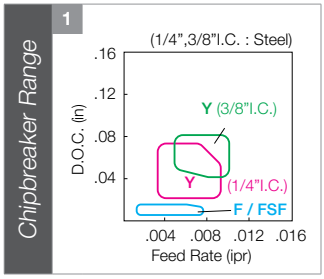
Part Number	IC	S	D1
VB_22_	1/4	1/8	0.110
VB_33_	3/8	3/16	0.173



		Free-Cutting Steel	Carbon/Alloy Steel	Stainless Steel	Gray Cast Iron	Nodular Cast Iron	Non-ferrous Metals	HRSA	Titanium Alloy	Hard materials
P		● ●	● ● ↻	↻			●	↻	↻ ↻	
M				●				↻	↻ ↻	
K										⊛
N										●
S										●
H										

						Corner Radius (in)	Cermet		CVD Cermet	MEGA COAT Cermet		PVD Cermet	CVD Coated Carbide																		MEGACOAT / MEGACOAT NANO PVD Coated Carbide									PVD Coated Carbide			DLC		Carbide		Toolholder Page	Chipbreaker Range
Left-Hand Shown where Applicable		ANSI Part Number	ISO Part Number		RE	TN610	TN620	TN60	CCX	PV710	PV720	PV730	PV7005	PV90	CA510	CA515	CA025P	CA525	CA530	CA5505	CA5515	CA5525	CA5535	CA6515	CA6525	CA310	CA315	CA320	CA4505	CA4515	PR1705	PR1725	PR1425	PR1225	PR005S	PR015S	PR1305	PR1310	PR1325	PR1535	PR930	PR1005	PR1025	PR1125	PDL010	PDL025	KW10	SW05		
Finishing-Medium	VBGT	2201R-Y	1103003R-Y		0.001																																			●					●			
		2201L-Y	1103003L-Y		0.001																																			●					●			
		2202R-Y	110301R-Y		0.004		●	●			●	●																													●					●			
		2202L-Y	110301L-Y		0.004			●																																	●					●			
		2205R-Y	110302R-Y		0.008		●	●			●	●																													●					●			
		2205L-Y	110302L-Y		0.008		●	●			●	●																													●					●			
		221R-Y	110304R-Y		1/64		●	●			●	●																													●					●			
		221L-Y	110304L-Y		1/64		●	●			●	●																													●					●			
		222R-Y	110308R-Y		1/32			●																																	●					●			
		222L-Y	110308L-Y		1/32			●																																	●					●			
	VBGT	3305R-Y	160402R-Y		0.008	●	●	●		●	●	●																													●					●			
		3305L-Y	160402L-Y		0.008	●	●	●		●	●	●																													●					●			
		331R-Y	160404R-Y		1/64	●	●	●		●	●	●																													●					●			
		331L-Y	160404L-Y		1/64	●	●	●		●	●	●																													●					●			
		332R-Y	160408R-Y		1/32			●																																	●					●			
		332L-Y	160408L-Y		1/32			●																																	●					●			
	VBGT	22013MR-Y	1103005MR-Y		<0.002																										●		●								△	△						Reference Table Above	1
		22013ML-Y	1103005ML-Y		<0.002																												●									△							
		2202MR-Y	110301MR-Y		<0.004																										●		●								△	△						
		2202ML-Y	110301ML-Y		<0.004																												●									△							
		2205MR-Y	110302MR-Y		<0.008																										●		●								△	△						
		2205ML-Y	110302ML-Y		<0.008																										●		●								△	△						
		221MR-Y	110304MR-Y		<1/64																										●		●								△	△						
		221ML-Y	110304ML-Y		<1/64																										●		●								△	△						
		222MR-Y	110308MR-Y		<1/32																												●															
		222ML-Y	110308ML-Y		<1/32																												●															
	VBGT	3305MR-Y	160402MR-Y		<0.008																										●		●								△	△						
		3305ML-Y	160402ML-Y		<0.008																												●									△							
		331MR-Y	160404MR-Y		<1/64																										●		●								△	△						
		331ML-Y	160404ML-Y		<1/64																												●									△							
		332MR-Y	160408MR-Y		<1/32																												●									△							
		332ML-Y	160408ML-Y		<1/32																												●									△							

• Insert with corner R (RE) dimension expressed with less than sign (e.g. **<0.002, <0.004, <0.008** etc.) indicate models with minus tolerance for corner R (RE).



● : Standard Item △ : Phaseout Item (will be removed from next catalog)

Contact your local Kyocera sales engineer to upgrade old products to new technology

Inserts sold in 10 piece boxes.

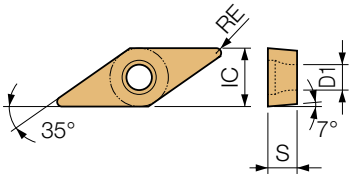
How to read this page ➔ B15

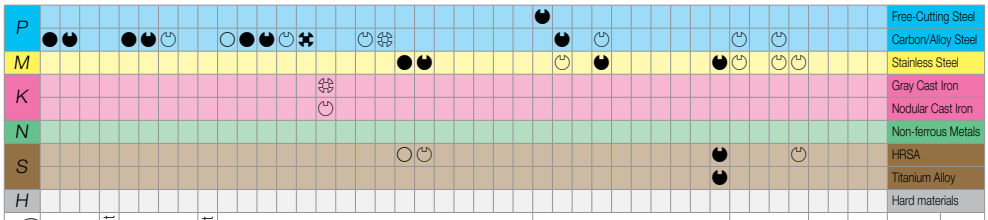
35° Diamond

Positive Insert with Hole

(in)

Part Number	IC	S	D1
VC_1515_	3/16	3/32	0.091
VC_22_	1/4	1/8	0.110
VC_33_	3/8	3/16	0.173





	Left-Hand Shown where Applicable	ANSI Part Number	ISO Part Number	RE	Toolholder Page	Chipbreaker Range
Minute D.O.C.	 Sharp Edge Polished	VCGT 2202MP-CF	110301MP-CF	<0.004		1
		2205MP-CF	110302MP-CF	<0.008		
Finishing	 Sharp Edge Polished	VCGT 2202MFP-GF	110301MFP-GF	<0.004	E40 E41 E47	2
		2205MFP-GF	110302MFP-GF	<0.008		
Finishing	 Sharp Edge Polished	VCGT 2202MFP-SKS	110301MFP-SKS	<0.004		3
		2205MFP-SKS	110302MFP-SKS	<0.008		
		221MFP-SKS	110304MFP-SKS	<1/64		
Finishing		VCMT 151505PP	080202PP	0.008	E47 F68 F70~F75	4
		15151PP	080204PP	1/64		
		VCMT 331PP	160404PP	1/64	E38-E39 F68 F70~F75	
		332PP	160408PP	1/32		
Finishing		VCMT 151505VF	080202VF	0.008	E47 F68 F70~F75	
		15151VF	080204VF	1/64		
Finishing-Medium		VCMT 151505HQ	080202HQ	0.008		
		15151HQ	080204HQ	1/64		
		VCMT 221HQ	110304HQ	1/64		
		VCMT 331HQ	160404HQ	1/64	E38-E39 F68 F70~F75	
		332HQ	160408HQ	1/32		

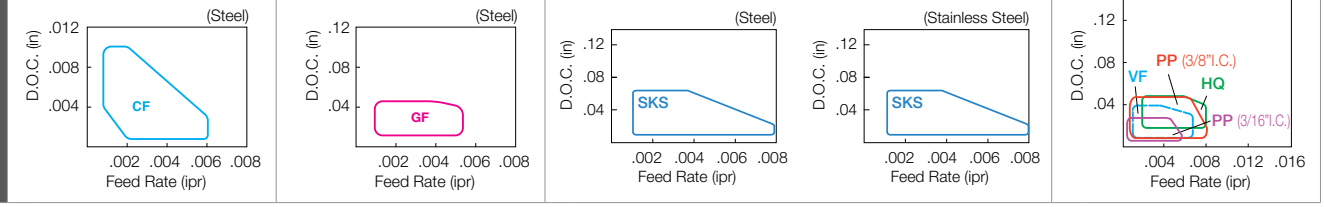
Corner Radius (in)	Cermet		CVD Cermet	MEGA COAT Cermet			PVD Cermet	CVD Coated Carbide																		MEGACOAT / MEGACOAT NANO PVD Coated Carbide										PVD Coated Carbide			DLC			Carbide		
RE	TN610	TN620	TN60	CCX	PV710	PV720	PV730	PV7005	PV90	CA510	CA515	CA025P	CA525	CA530	CA5505	CA5515	CA5525	CA5535	CA6515	CA6525	CA310	CA315	CA320	CA4505	CA4515	PR1705	PR1725	PR1425	PR1225	PR005S	PR015S	PR1305	PR1310	PR1325	PR1535	PR930	PR1005	PR1025	PR1125	PDL010	PDL025	KW10	SW05

● : Standard Item △ : Phaseout Item (will be removed from next catalog)

• Insert with corner R (RE) dimension expressed with less than sign (e.g. **<0.002, <0.004, <0.008** etc.) indicate models with minus tolerance for corner R (RE).

Contact your local Kyocera sales engineer to upgrade old products to new technology

Chipbreaker Range

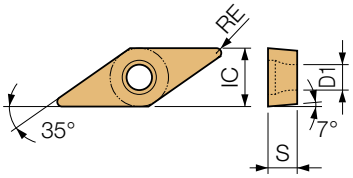


Inserts sold in 10 piece boxes.

How to read this page ➔ B15

35° Diamond

Positive Insert with Hole



(in)

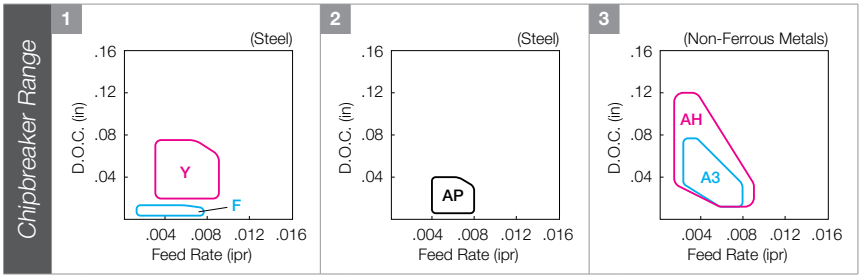
Part Number	IC	S	D1
VC_1515_	3/16	3/32	0.091
VC_22_	1/4	1/8	0.110
VC_33_	3/8	3/16	0.173

		ANSI	ISO	RE	TN610	TN620	TN60	CCX	PV710	PV720	PV730	PV7005	PV90	CA510	CA515	CA025P	CA525	CA530	CA5505	CA5515	CA5525	CA5535	CA6515	CA6525	CA310	CA315	CA320	CA4505	CA4515	PR1705	PR1725	PR1425	PR1225	PR005S	PR015S	PR1305	PR1310	PR1325	PR1535	PR930	PR1005	PR1025	PR1125	PDL010	PDL025	KW10	SW05	Toolholder Page	Chipbreaker Range
	Left-Hand Shown where Applicable	Part Number	Part Number	Corner Radius (in)	Cermet		CVD Cermet		MEGA COAT Cermet				PVD Cermet	CVD Coated Carbide																	MEGACOAT / MEGACOAT NANO PVD Coated Carbide										PVD Coated Carbide				DLC		Carbide			
Finishing	VCET	2202MR-F	110301MR-F	<0.004																										●	△							●									
		2202ML-F	110301ML-F	<0.004																										●	△							●									
		2205MR-F	110302MR-F	<0.008																										●	△							●									
		2205ML-F	110302ML-F	<0.008																										●	△							●									
		221MR-F	110304MR-F	<1/64																										●	△							●									
	Sharp Edge	221ML-F	110304ML-F	<1/64																										●	△							●									
Finishing-Medium	VCET	22013MR-Y	1103005MR-Y	<0.002																										●	△							●									
		22013ML-Y	1103005ML-Y	<0.002																										●	△							●									
		2202MR-Y	110301MR-Y	<0.004																										●	△							●									
		2202ML-Y	110301ML-Y	<0.004																										●	△							●									
		2205MR-Y	110302MR-Y	<0.008																										●	△							●									
		2205ML-Y	110302ML-Y	<0.008																										●	△							●									
		221MR-Y	110304MR-Y	<1/64																										●	△							●									
	Sharp Edge	221ML-Y	110304ML-Y	<1/64																										●	△							●									
Finishing	VCGT	331AP	160404AP	1/64																																								●		●			
	Sharp Edge Non-ferrous Metals																																															
Finishing-Medium	VCGT	331R-A3	160404R-A3	1/64																																							●	●	●			
		331L-A3	160404L-A3	1/64																																							●	●	●			
		332R-A3	160408R-A3	1/32																																							●	●	●			
	Sharp Edge Non-ferrous Metals	332L-A3	160408L-A3	1/32																																							●	●	●			
Finishing-Medium	VCGT	331AH	160404AH	1/64																																							●	●	●			
	Sharp Edge Non-ferrous Metals																																															
Medium	VCGT	2202FN-Z	110301FN-Z	0.004			●																																									
		2205FN-Z	110302FN-Z	0.008			●																																									
	Sharp Edge	221FN-Z	110304FN-Z	1/64			●																																									
Medium-Roughing	VCGT	333	160412	3/64																																									●				
	Non-ferrous Metals																																															

E40 E41 E47 | E38-E39 F68 F70~F75

• Insert with corner R (RE) dimension expressed with less than sign (e.g. **<0.002, <0.004, <0.008** etc.) indicate models with minus tolerance for corner R (RE).

Chipbreaker Range



● : Standard Item △ : Phaseout Item (will be removed from next catalog)

Contact your local Kyocera sales engineer to upgrade old products to new technology

Inserts sold in 10 piece boxes.

How to read this page ➔ B15

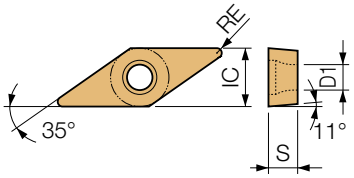
35° Diamond

Positive Insert with Hole

Part Number	Applicable Toolholder Page
VP_1515_	E42, E44, F68
VP_22_	E23, E42~E44

(in)

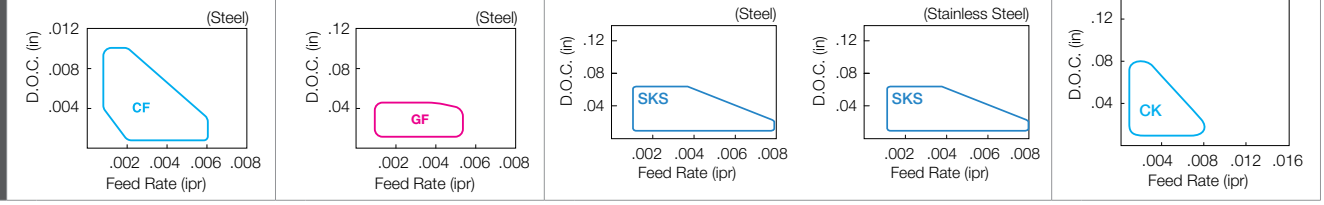
Part Number	IC	S	D1
VP_1515_	3/16	3/32	0.091
VP_22_	1/4	1/8	0.110



					Corner Radius (in)	Cermet			CVD Cermet	MEGA COAT Cermet			PVD Cermet	CVD Coated Carbide																				MEGACOAT / MEGACOAT NANO PVD Coated Carbide										PVD Coated Carbide			DLC		Carbide	Toolholder Page	Chipbreaker Range
		ANSI Part Number	ISO Part Number		RE	TN610	TN620	TN60	CCX	PV710	PV720	PV730	PV7005	PV90	CA510	CA515	CA025P	CA525	CA530	CA5505	CA5515	CA5525	CA5535	CA6515	CA6525	CA310	CA315	CA320	CA4505	CA4515	PR1705	PR1725	PR1425	PR1225	PR005S	PR015S	PR1305	PR1310	PR1325	PR1535	PR930	PR1005	PR1025	PR1125	PDL010	PDL025	KW10	SW05		
Minute D.O.C.	Sharp Edge	VPGT	2205CF	110302CF	0.008																																				●									
		VPGT	2202M-CF	110301M-CF	<0.004																																					△	△							
			2205M-CF	110302M-CF	<0.008																																					△	△							1
Minute D.O.C.	Sharp Edge / Polished	VPGT	2202MP-CF	110301MP-CF	<0.004																										●	●	△	●						●			△			●	●				
			2205MP-CF	110302MP-CF	<0.008																										●	●	△	●						●			△			●	●				
Finishing	Sharp Edge	VPGT	2202MF-GF	110301MF-GF	<0.004																																					△								
			2205MF-GF	110302MF-GF	<0.008																																					△								2
Finishing	Sharp Edge / Polished	VPGT	2202MFP-GF	110301MFP-GF	<0.004																										●	●	△	●						●			△								
			2205MFP-GF	110302MFP-GF	<0.008																										●	●	△	●						●			△								
Finishing	Sharp Edge Polished	VPGT	2202MFP-SKS	110301MFP-SKS	<0.004																										●	●								●											
			2205MFP-SKS	110302MFP-SKS	<0.008																										●	●								●											3
			221MFP-SKS	110304MFP-SKS	<1/64																										●	●								●											
Finishing		VPGT	151502CK	080201CK	0.004																																				●								
			151505CK	080202CK	0.008																																				●								
		VPGT	2202CK	110301CK	0.004																																				●								
			2205CK	110302CK	0.008																																				●								
		VPGT	151502M-CK	080201M-CK	<0.004																																					△	△							
			151505M-CK	080202M-CK	<0.008																																					△	△							4
		VPGT	2202M-CK	110301M-CK	<0.004																																					△	△							
			2205M-CK	110302M-CK	<0.008																																					△	△							
Finishing		VPGT	151502MP-CK	080201MP-CK	<0.004																										●	●	△	●						●			△			●	●				
			151505MP-CK	080202MP-CK	<0.008																										●	●	△	●						●			△			●	●				
		VPGT	2202MP-CK	110301MP-CK	<0.004																										●	●	△	●						●			△			●	●				
	Sharp Edge / Polished		2205MP-CK	110302MP-CK	<0.008																										●	●	△	●						●			△			●	●				

• Insert with corner R (RE) dimension expressed with less than sign (e.g. **<0.002, <0.004, <0.008** etc.) indicate models with minus tolerance for corner R (RE).

Chipbreaker Range



Inserts sold in 10 piece boxes.

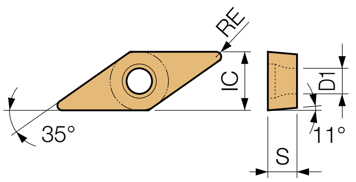
● : Standard Item △ : Phaseout Item (will be removed from next catalog)

Contact your local Kyocera sales engineer to upgrade old products to new technology

How to read this page ➡ B15

35° Diamond

Positive Insert with Hole



Part Number	Applicable Toolholder Page
VP..22_	E42, E44, F68
VP..33_	E23, E42~E44

(in)

Part Number	IC	S	D1
VP_1515_	3/16	3/32	0.091
VP_22_	1/4	1/8	0.110

Workpiece	TN610	TN620	TN60	CCX	PV710	PV720	PV730	PV7005	PV90	CA510	CA515	CA025P	CA525	CA530	CA5505	CA5515	CA5525	CA5535	CA6515	CA6525	CA310	CA315	CA320	CA4505	CA4515	PR1705	PR1725	PR1425	PR1225	PR005S	PR015S	PR1305	PR1310	PR1325	PR1535	PR930	PR1005	PR1025	PR1125	PDL010	PDL025	KW10	SW05
P Free-Cutting Steel																																											
P Carbon/Alloy Steel																										●		○								○		○					
M Stainless Steel																										○		●						●	○		○					
K Gray Cast Iron																																											
K Nodular Cast Iron																																											
N Non-ferrous Metals																																											
S HRSA																																		●								
S Titanium Alloy																																		●								
H Hard materials																																											

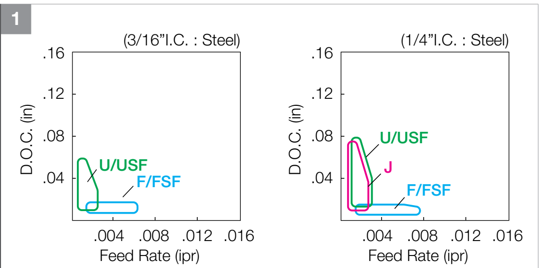
Grade groups: Cermet (TN610, TN620, TN60); CVD Cermet (CCX); MEGA COAT Cermet (PV710, PV720, PV730); PVD Cermet (PV7005, PV90); CVD Coated Carbide (CA510 – CA4515); MEGACOAT / MEGACOAT NANO PVD Coated Carbide (PR1705 – PR1535); PVD Coated Carbide (PR930, PR1005, PR1025, PR1125); DLC (PDL010, PDL025); Carbide (KW10, SW05)

Application (Left-Hand Shown where Applicable)	Type	ANSI Part Number	ISO Part Number	RE Corner Radius (in)	TN610	TN620	TN60	CCX	PV710	PV720	PV730	PV7005	PV90	CA510	CA515	CA025P	CA525	CA530	CA5505	CA5515	CA5525	CA5535	CA6515	CA6525	CA310	CA315	CA320	CA4505	CA4515	PR1705	PR1725	PR1425	PR1225	PR005S	PR015S	PR1305	PR1310	PR1325	PR1535	PR930	PR1005	PR1025	PR1125	PDL010	PDL025	KW10	SW05	Toolholder Page	Chipbreaker Range
Finishing – Super Fine 	VPET	151502R-FSF	080201R-FSF	0.004			●																																	●								Reference Table Above	1
		151502L-FSF	080201L-FSF	0.004			●																																	●									
		151505R-FSF	080202R-FSF	0.008			●																																	●									
		151505L-FSF	080202L-FSF	0.008			●																																	●									
	VPET	2201R-FSF	1103003R-FSF	0.001																																				●									
		2202R-FSF	110301R-FSF	0.004			●																																	●									
		2202L-FSF	110301L-FSF	0.004			●																																	●									
		2205R-FSF	110302R-FSF	0.008			●																																	●									
		2205L-FSF	110302L-FSF	0.008			●																																	●									
	VPET	151502MR-FSF	080201MR-FSF	<0.004																													●									△							
		151502ML-FSF	080201ML-FSF	<0.004																													●									△							
		151505MR-FSF	080202MR-FSF	<0.008																													●									△							
		151505ML-FSF	080202ML-FSF	<0.008																													●									△							
	VPET	22013MR-FSF	1103005MR-FSF	<0.002																													●									△							
		22013ML-FSF	1103005ML-FSF	<0.002																													△																
		2202MR-FSF	110301MR-FSF	<0.004																													●									△							
		2202ML-FSF	110301ML-FSF	<0.004																													●									△							
		2205MR-FSF	110302MR-FSF	<0.008																													●									△							
Sharp Edge / Precision		2205ML-FSF	110302ML-FSF	<0.008																													●									△							
Finishing 	VPET	151502MR-F	080201MR-F	<0.004																											●	△							●										
		151502ML-F	080201ML-F	<0.004																											●	△							●										
		151505MR-F	080202MR-F	<0.008																											●	△							●										
		151505ML-F	080202ML-F	<0.008																											●	△							●										
	VPET	22013MR-F	1103005MR-F	<0.002																											●	△							●										
		2202MR-F	110301MR-F	<0.004																											●	△							●										
		2205MR-F	110302MR-F	<0.008																											●	△							●										
Sharp Edge		2205ML-F	110302ML-F	<0.008																											●	△							●										

• Insert with corner R (RE) dimension expressed with less than sign (e.g. **<0.002, <0.004, <0.008** etc.) indicate models with minus tolerance for corner R (RE).

Chipbreaker Range

1



● : Standard Item △ : Phaseout Item (will be removed from next catalog)
Contact your local Kyocera sales engineer to upgrade old products to new technology

Inserts sold in 10 piece boxes.

A INSERT GRADES
B TURNING INSERTS
C CBN/PCD INSERTS
D TURNING HOLDERS
E SMALL TOOLS
F BORING
G GROOVING
H CUT-OFF
J THREADING
K DRILLING
M MILLING
N QUICK CHANGE TOOLING
P SPARE PARTS
R TECHNICAL
T INDEX

How to read this page B15

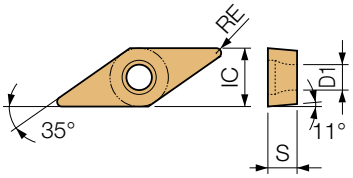
35° Diamond

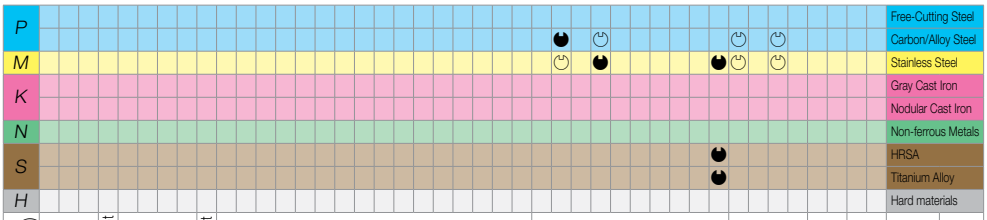
Positive Insert with Hole

Part Number	Applicable Toolholder Page
VP..22_	E42, E44, F68
VP..33_	E23, E42~E44

(in)

Part Number	IC	S	D1
VP_1515_	3/16	3/32	0.091
VP_22_	1/4	1/8	0.110



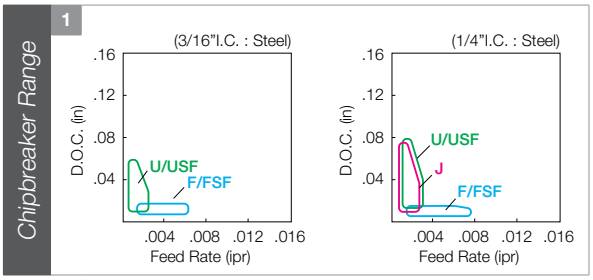


		ANSI Part Number	ISO Part Number	RE	Cermet		CVD Cermet	MEGA COAT Cermet			PVD Cermet	CVD Coated Carbide																				MEGACOAT / MEGACOAT NANO PVD Coated Carbide											PVD Coated Carbide			DLC			Carbide	Toolholder Page	Chipbreaker Range
	Left-Hand Shown where Applicable				TN610	TN620	TN60	CCX	PV710	PV720	PV730	PV7005	PV90	CA510	CA515	CA025P	CA525	CA530	CA5505	CA5515	CA5525	CA5535	CA6515	CA6525	CA310	CA315	CA320	CA4505	CA4515	PR1705	PR1725	PR1425	PR1225	PR005S	PR015S	PR1305	PR1310	PR1325	PR1535	PR930	PR1005	PR1025	PR1125	PDL010	PDL025	KW10	SW05		
Low Feed	Super Fine	VPET	151502FR-USF	080201FR-USF	0.004																																		●									
			151502FL-USF	080201FL-USF	0.004																																		●									
			151505FR-USF	080202FL-USF	0.008		●																																●									
			151505FL-USF	080202FL-USF	0.008		●																																●									
		VPET	2201FR-USF	1103003FR-USF	0.001																																		●									
			2201FL-USF	1103003FL-USF	0.001																																		●									
			2202FR-USF	110301FR-USF	0.004		●																																●									
			2202FL-USF	110301FL-USF	0.004		●																																●									
			2205FR-USF	110302FL-USF	0.008		●																																●									
			2205FL-USF	110302FL-USF	0.008		●																																●									
		VPET	151502MFR-USF	080201MFR-USF	<0.004																																				△								
			151505MFR-USF	080202MFR-USF	<0.008																																				△								
			151505MFL-USF	080202MFL-USF	<0.008																																				△								
		VPET	22013MFR-USF	1103005MFR-USF	<0.002																																				△								
			22013MFL-USF	1103005MFL-USF	<0.002																																												
			2202MFR-USF	110301MFR-USF	<0.004																																				△								
			2202MFL-USF	110301MFL-USF	<0.004																																				△								
	Sharp Edge / Precision		2205MFR-USF	110302MFR-USF	<0.008																																				△								
			2205MFL-USF	110302MFL-USF	<0.008																																				△								
Low Feed		VPET	151502MFR-U	080201MFR-U	<0.004																																		●	△								
			151502MFL-U	080201MFL-U	<0.004																																		●	△								
			151505MFR-U	080202MFR-U	<0.008																																		●	△								
			151505MFL-U	080202MFL-U	<0.008																																		●	△								
		VPET	22013MFR-U	1103005MFR-U	<0.002																																		●	△								
			22013MFL-U	1103005MFL-U	<0.002																																		●	△								
			2202MFR-U	110301MFR-U	<0.004																																		●	△								
			2202MFL-U	110301MFL-U	<0.004																																		●	△								
			2205MFR-U	110302MFR-U	<0.008																																		●	△								
	Sharp Edge		2205MFL-U	110302MFL-U	<0.008																																		●	△								
Low Feed		VPET	2201MFR-J	1103005MFR-J	<0.002																																		●	△	●							
			2202MFR-J	110301MFR-J	<0.004																																		●	△	●							
			2202MFL-J	110301MFL-J	<0.004																																		●	△	△							
			2205MFR-J	110302MFR-J	<0.008																																		●	△	●							
	Sharp Edge		2205MFL-J	110302MFL-J	<0.008																																		●	△	△							

Reference Table Above

1

• Insert with corner R (RE) dimension expressed with less than sign (e.g. **<0.002, <0.004, <0.008** etc.) indicate models with minus tolerance for corner R (RE).

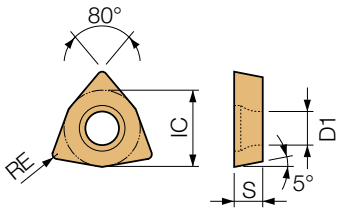


● : Standard Item △ : Phaseout Item (will be removed from next catalog)
Contact your local Kyocera sales engineer to upgrade old products to new technology

How to read this page ➔ B15

80° Trigon

Positive Insert with Hole



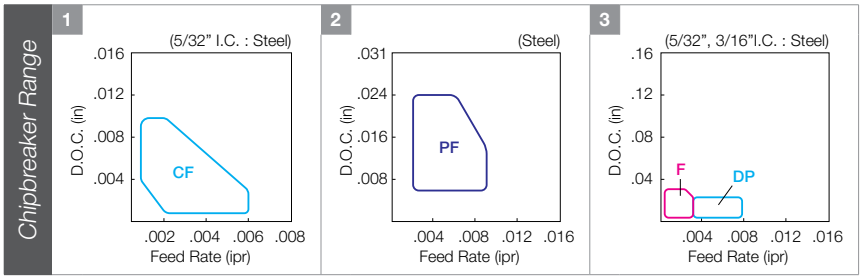
(in)

Part Number	IC	S	D1
WB_121_	5/32	1/16	0.091
WB_1515_	3/16	3/32	0.091

		ANSI	ISO	RE	TN610	TN620	TN60	CCX	PV710	PV720	PV730	PV7005	PV90	CA510	CA515	CA025P	CA525	CA530	CA5505	CA5515	CA5525	CA5535	CA6515	CA6525	CA310	CA315	CA320	CA4505	CA4515	PR1705	PR1725	PR1425	PR1225	PR005S	PR015S	PR1305	PR1310	PR1325	PR1535	PR930	PR1005	PR1025	PR1125	PDL010	PDL025	KW10	SW05	Toolholder Page	Chipbreaker Range
		Left-Hand Shown where Applicable	Part Number	Part Number	Corner Radius (in)	Cermet		CVD Cermet	MEGA COAT Cermet			PVD Cermet	CVD Coated Carbide																	MEGACOAT / MEGACOAT NANO PVD Coated Carbide									PVD Coated Carbide				DLC		Carbide			
Minute D.O.C.	Sharp Edge	WBGT	12105ML-CF	060102ML-CF	<0.008																																	△	△								
Minute D.O.C.	Sharp Edge / Polished	WBGT	12102MPR-CF	060101MPR-CF	<0.004																									●	△	△						●									1
			12102MPL-CF	060101MPL-CF	<0.004																									●	△	△						●									
			12105MPR-CF	060102MPR-CF	<0.008																									●	△	●						●									
			12105MPL-CF	060102MPL-CF	<0.008																									●	●	△	●					●			△						
Finishing	Sharp Edge / Polished	WBGT	12102MFPR-PF	060101MFPR-PF	<0.004																									●	△							●									2
			12102MFPL-PF	060101MFPL-PF	<0.004																									●	△							●									
			12105MFPR-PF	060102MFPR-PF	<0.008																									●	△							●									
			12105MFPL-PF	060102MFPL-PF	<0.008																									●	△							●									
		WBGT	151502MFPR-PF	080201MFPR-PF	<0.004																									●	△							●									
			151502MFPL-PF	080201MFPL-PF	<0.004																									●	△							●									
			151505MFPR-PF	080202MFPR-PF	<0.008																									●	△							●									
	Sharp Edge / Polished		151505MFPL-PF	080202MFPL-PF	<0.008																									●	△							●									
Finishing		WBMT	12105R-DP	060102R-DP	0.008		●	●	●		●	●										●	●							●	△							●	●		△						
			12105L-DP	060102L-DP	0.008	●	●	●	●	●	●	●			●	●	●	●			●	●								●	△							●	●		△						
			1211R-DP	060104R-DP	1/64		●	●	●		●	●										●	●							●	△							●	●		△						
			1211L-DP	060104L-DP	1/64	●	●	●	●	●	●	●			●	●	●					●	●							●	△							●	●		△						
		WBMT	151505R-DP	080202R-DP	0.008		●	△	●		●	●										●								●	△							●	●		△						
			151505L-DP	080202L-DP	0.008	●	●	●	●	●	●	●			●	●	●	●				●								●	△							●	●		△						
			15151R-DP	080204R-DP	1/64		●	●	●		●	●									●	●								●	△							●	●		△						
			15151L-DP	080204L-DP	1/64	●	●	●	●	●	●	●			●	●	●	●			●	●								●	△							●	●		△						
Finishing		WBET	121013ML-F	0601005ML-F	<0.002																									●	△							●									3
			12102MR-F	060101MR-F	<0.004																									●	△							●									
			12102ML-F	060101ML-F	<0.004																									●	●	△						●									
			12105MR-F	060102MR-F	<0.008	●			●																					●	△							●									
			12105ML-F	060102ML-F	<0.008	●	●		●	●	●																			●	●	△						●									
			1211MR-F	060104MR-F	<1/64	●			●																					●	△							●									
			1211ML-F	060104ML-F	<1/64	●	●		●	●	●																			●	●	△						●									
		WBET	151502MR-F	080201MR-F	<0.004	●			●																					●	△							●									
			151502ML-F	080201ML-F	<0.004	●			●																					●	△							●									
			151505MR-F	080202MR-F	<0.008	●			●																					●	△							●									
			151505ML-F	080202ML-F	<0.008	●	●		●	●	●																			●	●	△						●									
			15151MR-F	080204MR-F	<1/64	●			●																					●	△							●									
	Sharp Edge		15151ML-F	080204ML-F	<1/64	●	●		●	●	●																			●	●	△						●									

• Insert with corner R (RE) dimension expressed with less than sign (e.g. **<0.002, <0.004, <0.008** etc.) indicate models with minus tolerance for corner R (RE).

Chipbreaker Range



● : Standard Item △ : Phaseout Item (will be removed from next catalog)

Contact your local Kyocera sales engineer to upgrade old products to new technology

Inserts sold in 10 piece boxes.

How to read this page ➡ B15

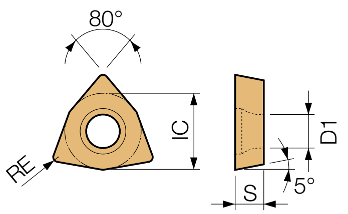
80° Trigon

Positive Insert with Hole

(in)

Part Number	IC	S	D1
WB_121_	5/32	1/16	0.091
WB_1515_	3/16	3/32	0.091

B TURNING INSERTS · POSITIVE · C · D · R · S · T · V · W · CERAMIC



Application range (Free-Cutting Steel, Carbon/Alloy Steel, Stainless Steel, Gray Cast Iron, Nodular Cast Iron, Non-ferrous Metals, HRSA, Titanium Alloy, Hard materials):

	Work material	PR1725	PR1535	PR930	PR1005	PR1025	KW10
P	Free-Cutting Steel				○		
P	Carbon/Alloy Steel	●		○		○	
M	Stainless Steel	○	●	○		○	
K	Gray Cast Iron						○
K	Nodular Cast Iron						
N	Non-ferrous Metals						●
S	HRSA		●				
S	Titanium Alloy		●				●
H	Hard materials						

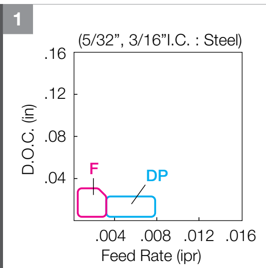
Grade groups: Cermet (TN610, TN620, TN60); CVD Cermet (CCX); MEGA COAT Cermet (PV710, PV720, PV730); PVD Cermet (PV7005, PV90); CVD Coated Carbide (CA510, CA515, CA025P, CA525, CA530, CA5505, CA5515, CA5525, CA5535, CA6515, CA6525, CA310, CA315, CA320, CA4505, CA4515); MEGACOAT / MEGACOAT NANO PVD Coated Carbide (PR1705, PR1725, PR1425, PR1225, PR005S, PR015S, PR1305, PR1310, PR1325, PR1535); PVD Coated Carbide (PR930, PR1005, PR1025, PR1125); DLC (PDL010, PDL025); Carbide (KW10, SW05)

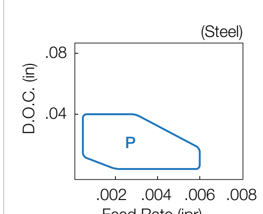
Left-Hand Shown where Applicable

Type	ANSI Part Number		ISO Part Number	RE Corner Radius (in)	TN610	TN620	TN60	CCX	PV710	PV720	PV730	PV7005	PV90	CA510	CA515	CA025P	CA525	CA530	CA5505	CA5515	CA5525	CA5535	CA6515	CA6525	CA310	CA315	CA320	CA4505	CA4515	PR1705	PR1725	PR1425	PR1225	PR005S	PR015S	PR1305	PR1310	PR1325	PR1535	PR930	PR1005	PR1025	PR1125	PDL010	PDL025	KW10	SW05	Toolholder Page	Chipbreaker Range
Finishing	WBGT	12101L-F	0601003L-F	0.001			△																																	●								F31 F77 F78 F79	1
		12102R-F	060101R-F	0.004																																				●									
		12102L-F	060101L-F	0.004			●																																	●						●			
		12105R-F	060102R-F	0.008			●																																	●						●			
		12105L-F	060102L-F	0.008			●																																	●						●			
		1211R-F	060104R-F	1/64			●																																	●						●			
		1211L-F	060104L-F	1/64			●						△																											●						●			
	WBGT	151501L-F	0802003L-F	0.001																																				△									
		151502L-F	080201L-F	0.004			●																																	●									
		151505R-F	080202R-F	0.008			●																																	●						●			
		151505L-F	080202L-F	0.008			●																																	●						●			
		15151R-F	080204R-F	1/64			●																																	●						●			
		15151L-F	080204L-F	1/64		●	●																																	●						●			
	WBGT	12102ML-F	060101ML-F	<0.004																																					△	△							
		12105ML-F	060102ML-F	<0.008																																					△	△							
		1211MR-F	060104MR-F	<1/64																																						△							
		1211ML-F	060104ML-F	<1/64																																					△	△							
	WBGT	151502ML-F	080201ML-F	<0.004																																						△							
		151505ML-F	080202ML-F	<0.008																																						△							
Sharp Edge		15151ML-F	080204ML-F	<1/64																																						△							
Finishing	WBET	151502MR-P	080201MR-P	<0.004																											●	△							●										2
		151502ML-P	080201ML-P	<0.004																											●	△							●										
		151505MR-P	080202MR-P	<0.008																											●	△							●										
		151505ML-P	080202ML-P	<0.008																											●	△							●										
		15151MR-P	080204MR-P	<1/64																											●	△							●										
Sharp Edge		15151ML-P	080204ML-P	<1/64																											●	△							●										
Cast Iron	WBGW	12105L	060102L	0.008			●																																							●			-
		1211L	060104L	1/64			△																																										
	WBGW	151505L	080202L	0.008			●																																							●			
Without Chipbreaker		15151L	080204L	1/64			●																																										

• Insert with corner R (RE) dimension expressed with less than sign (e.g. **<0.002, <0.004, <0.008** etc.) indicate models with minus tolerance for corner R (RE).

Chipbreaker Range





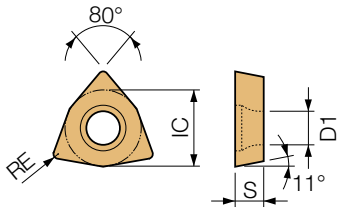
● : Standard Item △ : Phaseout Item (will be removed from next catalog)

Contact your local Kyocera sales engineer to upgrade old products to new technology

How to read this page ➔ B15

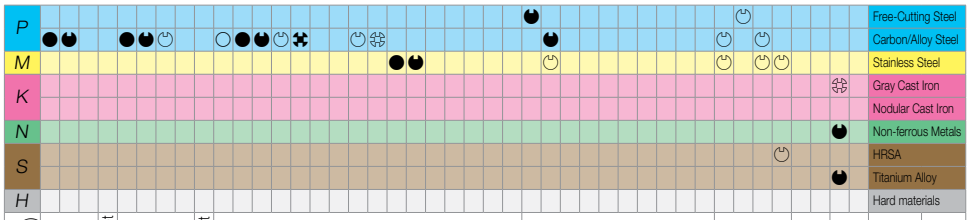
80° Trigon

Positive Insert with Hole



(in)

Part Number	IC	S	D1
WP_215_	1/4	3/32	0.110
WP_32_	3/8	1/8	0.173

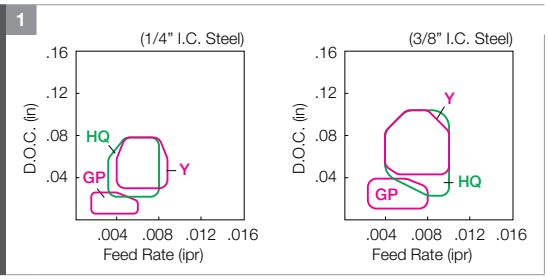


Left-Hand Shown where Applicable		ANSI Part Number	ISO Part Number	RE	Cermet TN610	Cermet TN620	CVD Cermet TN60	CVD Cermet CCX	MEGA COAT Cermet PV710	MEGA COAT Cermet PV720	MEGA COAT Cermet PV730	PVD Cermet PV7005	CVD Coated Carbide PV90	CVD Coated Carbide CA510	CVD Coated Carbide CA515	CVD Coated Carbide CA025P	CVD Coated Carbide CA525	CVD Coated Carbide CA530	CVD Coated Carbide CA5505	CVD Coated Carbide CA5515	CVD Coated Carbide CA5525	CVD Coated Carbide CA5535	CVD Coated Carbide CA6515	CVD Coated Carbide CA6525	CVD Coated Carbide CA310	CVD Coated Carbide CA315	CVD Coated Carbide CA320	CVD Coated Carbide CA4505	CVD Coated Carbide CA4515	MEGACOAT / MEGACOAT NANO PVD Coated Carbide PR1705	MEGACOAT / MEGACOAT NANO PVD Coated Carbide PR1725	MEGACOAT / MEGACOAT NANO PVD Coated Carbide PR1425	MEGACOAT / MEGACOAT NANO PVD Coated Carbide PR1225	MEGACOAT / MEGACOAT NANO PVD Coated Carbide PR005S	MEGACOAT / MEGACOAT NANO PVD Coated Carbide PR015S	MEGACOAT / MEGACOAT NANO PVD Coated Carbide PR1305	MEGACOAT / MEGACOAT NANO PVD Coated Carbide PR1310	MEGACOAT / MEGACOAT NANO PVD Coated Carbide PR1325	MEGACOAT / MEGACOAT NANO PVD Coated Carbide PR1535	PVD Coated Carbide PR930	PVD Coated Carbide PR1005	PVD Coated Carbide PR1025	PVD Coated Carbide PR1125	DLC PDL010	DLC PDL025	Carbide KW10	Carbide SW05	Toolholder Page	Chipbreaker Range
Finishing		WPMT	2151GP	110204GP	1/64		●	●			●	●				●	●				●								●							●	△								
		WPMT	321GP	160304GP	1/64		●	△			●	●		△	●	●	●			●	●								●								△								
Finishing-Medium		WPMT	21505HQ	110202HQ	0.008		●	●	●		●	●				●	●	●			●								●							●	△								
			2151HQ	110204HQ	1/64		●	●	●	●	●	●				●	●	●			●		●	●					●							●	△	△							
		WPMT	321HQ	160304HQ	1/64		●	●	●	●	●	●				●	●	●			●		●	●					●							●	△	△							
			322HQ	160308HQ	1/32		●	●	●	●	●	●				●	●	●	●		●	●	●	●					●							●	△	△							
Finishing-Medium		WPGT	21505L-Y	110202L-Y	0.008			●																					●							●								1
			2151R-Y	110204R-Y	1/64																								●							●								
			2151L-Y	110204L-Y	1/64			●																					●							●						F77	
		WPGT	321R-Y	160304R-Y	1/64			●																																			
			321L-Y	160304L-Y	1/64			●																					●							●								
			322L-Y	160308L-Y	1/32																								●							●								
		WPGT	2151MR-Y	110204MR-Y	<1/64																							●								△							
			2151ML-Y	110204ML-Y	<1/64																							●	●							△	△						
		WPGT	321MR-Y	160304MR-Y	<1/64																															△							
Cast Iron		WPGW	21505	110202	0.008																																			●				
			2151	110204	1/64																																				●				
		WPGW	321	160304	1/64																																				●				-
	Without Chipbreaker		322	160308	1/32																																				●				

• Insert with corner R (RE) dimension expressed with less than sign (e.g. **<0.002, <0.004, <0.008** etc.) indicate models with minus tolerance for corner R (RE).

Chipbreaker Range

1



● : Standard Item △ : Phaseout Item (will be removed from next catalog)

Contact your local Kyocera sales engineer to upgrade old products to new technology

Inserts sold in 10 piece boxes.

ZBMT Series NEW

25° Insert Profiling Tools

Unique clamping structure and a wide lineup of external toolholders and boring bars.

High precision and stable machining in a wide range of applications including copying, undercutting, tapering, V-slotting, spherical machining, and more.

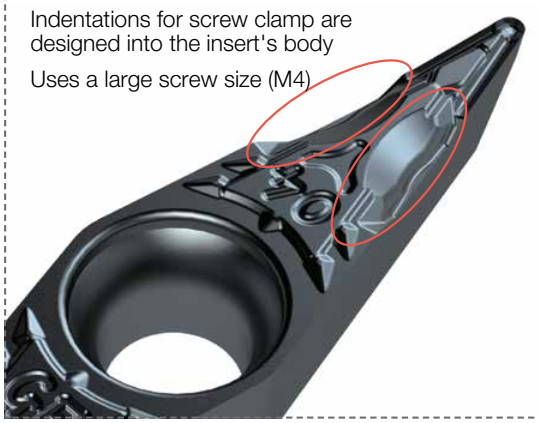
Newly Developed Self-Clamping Mechanism Achieves a Higher Rigidity

Side Lock Mechanism

Unique design holds insert at 2 points
Safe even for insert with small tip angle that is difficult to mount

Indentations for screw clamp are designed into the insert's body

Uses a large screw size (M4)



GF Chipbreaker — Solving chip control issues leads to high-quality surface finishes

New GF Chipbreaker for ZBMT Reduces Chip Control Issues at minute D.O.C.

The thin molded chipbreaker extends near the corner and reliably controls chips even in narrow spaces

Two-step dot
Responds to chipfluctuation

Molded cutting edge
Improved chip control at small D.O.C.

Circular chipbreaker
Low resistance and excellent chip control even in ductile workpieces

Chip Control Comparison
(Internal Evaluation)

GF Chipbreaker

Competitor A (25° Type)

Cutting Conditions : Vc = 750 sfm, f = 0.006 ipr, D.O.C. = 0.008" - 0.020", Wet Workpiece 4137 Facing

Inserts sold in 10 piece boxes.

● : Standard Item △ : Phaseout Item (will be removed from next catalog)
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How to read this page B15

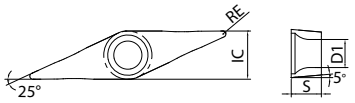
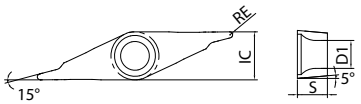
25° / 15° Diamond

Positive Insert with Hole

P	Free-Cutting Steel		
	Carbon Steel / Alloy Steel	●	◔
M	Stainless Steel	◔	●
K	Gray Cast Iron		
	Nodular Cast Iron		

ZBMT Inserts

for Copying, profiling, undercutting, tapering, and V-slotting

		ISO Part Number	Dimensions (in) IC	S	D1	RE	MEGACOAT NANO PR1725	PR1535	Toolholder Page
NEW  Tip Angle 25°		ZBMT 13T302GF	1/2	0.156	0.209	0.008	●	●	D30 F81
		ZBMT 13T304GF				1/64	●	●	
		ZBMT 13T308GF				1/32	●	●	
NEW  Tip Angle 15° (Right-Hand)		ZBMT 13T304R-GF-15D	1/2	0.156	0.209	1/64	●	●	

Because insert has a molded shape, the tip angle may be 24° depending on the measurement location.

Recommended Cutting Conditions

Workpiece	Insert tip angle	Corner-R (RE) (in)	Insert Grade	Vc (sfm)	D.O.C. (in)	f (ipr)
Carbon Steel / Alloy Steel	25°	0.008	PR1725	200 - **490** - 660	0.008 - **0.012** - 0.059	0.002 - **0.004** - 0.006
			PR1535	200 - **390** - 590	0.008 - **0.012** - 0.059	0.002 - **0.004** - 0.006
		1/64 - 1/32	PR1725	200 - **490** - 660	0.008 - **0.012** - 0.079	0.002 - **0.006** - 0.010
			PR1535	200 - **390** - 590	0.008 - **0.012** - 0.079	0.002 - **0.006** - 0.010
	15°	1/64	PR1725	200 - **490** - 660	0.008 - **0.012** - 0.039	0.002 - **0.004** - 0.006
			PR1535	200 - **390** - 590	0.008 - **0.012** - 0.039	0.002 - **0.004** - 0.006
Stainless Steel	25°	0.008	PR1725	200 - **490** - 590	0.008 - **0.012** - 0.039	0.002 - **0.004** - 0.006
			PR1535	200 - **390** - 490	0.008 - **0.012** - 0.039	0.002 - **0.004** - 0.006
		1/64 - 1/32	PR1725	200 - **490** - 590	0.008 - **0.012** - 0.039	0.002 - **0.006** - 0.010
			PR1535	200 - **390** - 490	0.008 - **0.012** - 0.039	0.002 - **0.006** - 0.010
	15°	1/64	PR1725	200 - **490** - 590	0.008 - **0.012** - 0.039	0.002 - **0.004** - 0.006
			PR1535	200 - **390** - 490	0.008 - **0.012** - 0.039	0.002 - **0.004** - 0.006
Cast Iron	25°	0.008	PR1725	200 - **490** - 590	0.008 - **0.012** - 0.059	0.002 - **0.004** - 0.006
		1/64 - 1/32	PR1725	200 - **490** - 590	0.008 - **0.012** - 0.079	0.002 - **0.006** - 0.010
	15°	1/64	PR1725	200 - **490** - 590	0.008 - **0.012** - 0.039	0.002 - **0.004** - 0.006

When machining at D.O.C. 0.059" or more, reduce the feed by about 50%.

How to read this page ➔ B15

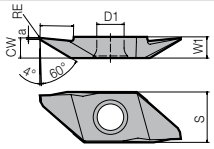
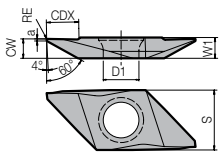
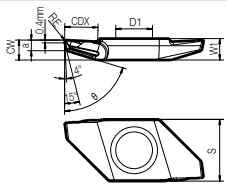
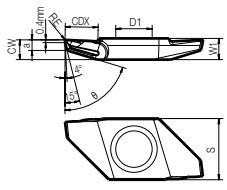
Back Turning

Turning Inserts (Small Tools)

		PR1725	PR1425	PR1535	PR1225	PR1025	KW10
P	Free-Cutting Steel						
	Carbon Steel / Alloy Steel	●	◔	◔	◔	◔	
M	Stainless Steel	◔	◔	●	◔	◔	
K	Gray Cast Iron						●
	Nodular Cast Iron						◔
N	Non-ferrous Metals						●
S	Heat-Resistant Alloys		◔	●	◔	◔	
	Titanium Alloy			●			◔
H	Hard materials						

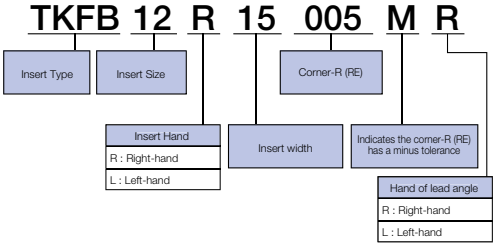
MEGACOAT NANO | PVD Coated Carbide | Carbide

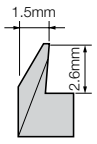
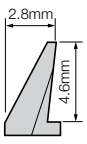
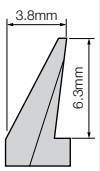
TKFB Inserts
(for KTKF Toolholders)

		ANSI Part Number	CW	a	CDX	RE	W1	S	D1	θ	PR1725	PR1425	PR1535	PR1225	PR1025	KW10	Toolholder Page
	 • Right-handed insert shown	TKFB 12R15005M	0.059	0.010	0.102	<0.002	0.118	0.343	0.205	-	●	△	●	●	△	●	
		12R28005M	0.110	0.012	0.181	<0.002	0.118	0.343	0.205	-	●	△	●	●	△	●	
		12R28010M	0.110	0.012	0.181	<0.004	0.118	0.343	0.205	-	●	△	●	●	△	●	
		TKFB 16R38005M	0.150	0.012	0.248	<0.002	0.157	0.374	0.205	-	●	△	●	●	△	●	
		16R38010M	0.150	0.012	0.248	<0.004	0.157	0.374	0.205	-	●	△	●	●	△	●	
	 • Left-handed insert shown	TKFB 12L28005MR	0.110	0.012	0.181	<0.002	0.118	0.343	0.205	-			●	●			
		12L28010MR	0.110	0.012	0.181	<0.004	0.118	0.343	0.205	-			●	●			
		TKFB 16L38005MR	0.150	0.012	0.248	<0.002	0.157	0.374	0.205	-			●	●			
		16L38010MR	0.150	0.012	0.248	<0.004	0.157	0.374	0.205	-			●	●			
 Polished	 • Right-handed insert shown	TKFB 12R28005P-GQ	0.110	0.059	0.181	0.002	0.118	0.343	0.205	74°	●	△	●	●			E12 E14
		12R28015P-GQ	0.110	0.059	0.181	0.006	0.118	0.343	0.205	74°	●	△	●	●			
		TKFB 16R38005P-GQ	0.150	0.071	0.248	0.002	0.157	0.374	0.205	72°	●	△	●	●			
		16R38015P-GQ	0.150	0.071	0.248	0.006	0.157	0.374	0.205	72°	●	△	●	●			
	 • Right-handed insert shown	TKFB 12R28005-GQ	0.110	0.059	0.181	0.002	0.118	0.343	0.205	74°	●	△	●	●			
		12R28015-GQ	0.110	0.059	0.181	0.006	0.118	0.343	0.205	74°	●	△	●	●			
		TKFB 16R38005-GQ	0.150	0.071	0.248	0.002	0.157	0.374	0.205	72°	●	△	●	●			
		16R38015-GQ	0.150	0.071	0.248	0.006	0.157	0.374	0.205	72°	●	△	●	●			

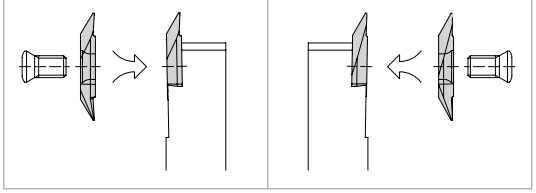
• Insert with corner R (RE) dimension expressed with less than sign (e.g. **<0.002, <0.004, <0.008** etc.) indicate models with minus tolerance for corner R (RE).

● Insert Identification System
(See Tables Below)

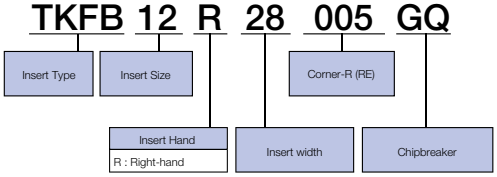


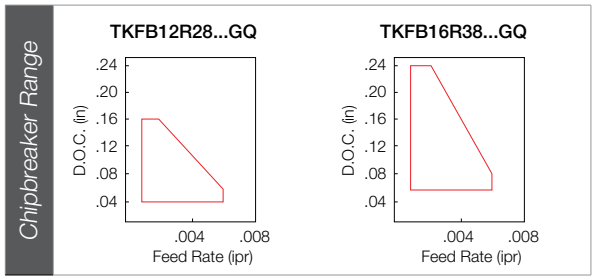
Small D.O.C.	General Purpose	Large D.O.C.
		
TKFB12R15..	TKFB12R28..	TKFB16R38..

Tooholder	Right-hand (R)	Toolholder	Left-hand (L)
Insert	Right-hand (R)	Insert	Left-hand (L)
Lead Angle	Right-hand (R)	Lead Angle	Right-hand (R)



● Insert Identification System
(See Tables Below)





Inserts sold in 10 piece boxes.

● : Standard Item △ : Phaseout Item (will be removed from next catalog)
Contact your local Kyocera sales engineer to upgrade old products to new technology

NEW ITEMS!

How to read this page B15

Back Turning

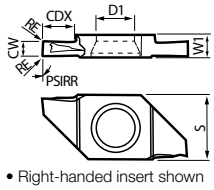
Turning Inserts (Small Tools)

P	Free-Cutting Steel		
	Carbon Steel / Alloy Steel	●	◔
M	Stainless Steel	◔	●
K	Gray Cast Iron		
	Nodular Cast Iron		
N	Non-ferrous Metals		
S	Heat-Resistant Alloys		●
	Titanium Alloy		●
H	Hard materials		

TKF Inserts (GTP Chipbreaker)

(for KTKF Toolholders)

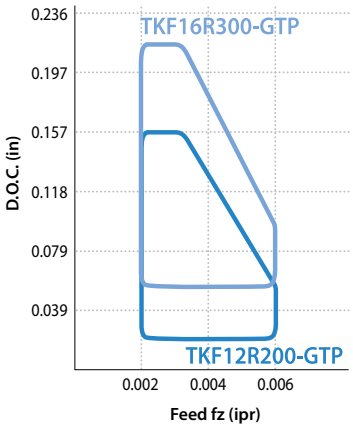
ANSI ***Part Number***



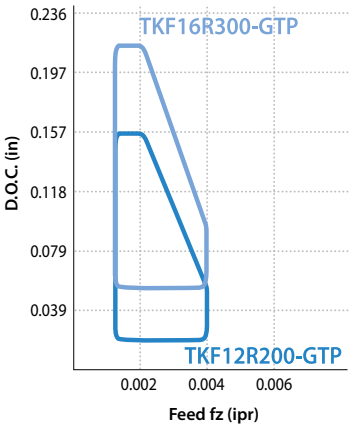
• Right-handed insert shown

		Dimensions (in)								MEGACOAT NANO		Toolholder Page
		CW		CUTDIA	RE	W1	S	D1	PSIRR	PR1725	PR1535	
		in	mm									
TKF	12R200-GTP	0.079	2.0	0.181	0.003	0.118	0.343	0.197	0°	●	●	E12 E14
TKF	16R300-GTP	0.118	3.0	0.236	0.003	0.157	0.374	0.197	0°	●	●	

Chipbreaker Range (Steel)



Chipbreaker Range (Stainless Steel)

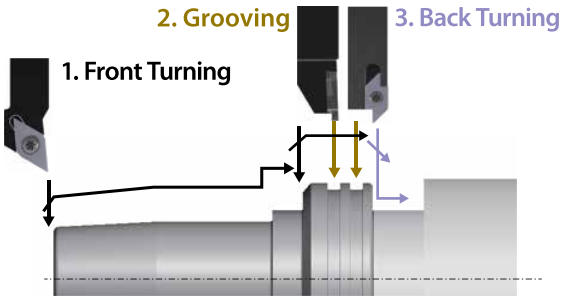


Integrated Tooling Solutions with GTP chipbreaker

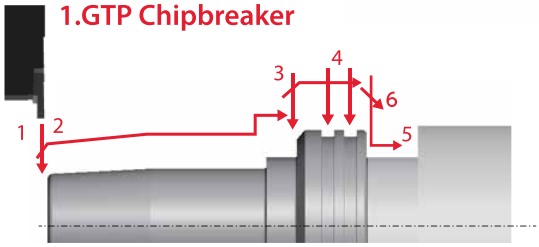
The GTP chipbreaker can be used for external turning, grooving, and back turning operations

Workpiece Example

Conventional Tools



GTP Chipbreaker



* Max. Grooving Width / Max. D.O.C. = TKF12R200-GTP (2.0mm / 4.0mm), TKF16R300-GTP (3.0mm / 5.5mm)

● : Standard Item △ : Phaseout Item (will be removed from next catalog)

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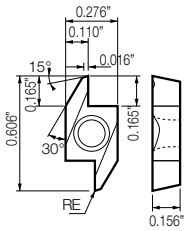
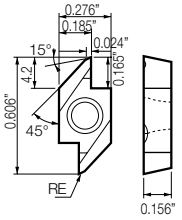
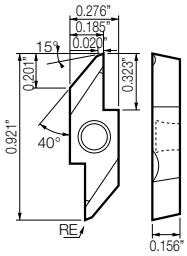
Inserts sold in 10 piece boxes.

Back Turning

Turning Inserts (Small Tools)

AABS / SABS / AABW / SABW Inserts

				ANSI Part Number	Corner Radius (in) RE	Cermet	MEGACOAT NANO				PVD Coated Carbide			Carbide	Toolholder Page
						TC60	PR1705	PR1725	PR1425	PR1225	PR930	PR1005	PR1025	KW10	
			ABS	15R4005	0.002	●					●			●	E19
				15R4015	0.006	●					●			●	
			ABS	15R4005M	<0.002		●	●	△	●		△	△		
				15R4015M	<0.006		●	●	△	●		△	△		
			ABW	15R4005	0.002	●					●			●	E20
				15R4015	0.006	●					●			●	
			ABW	15R4005M	<0.002		●	●	△	●		△	△		
				15R4015M	<0.006		●	●	△	●		△	△		
			ABW	23R5005	0.002	●					●			●	E21
				23R5015	0.006	●					●			●	
			ABW	23R5005M	<0.002			●	△	●			△		
				23R5015M	<0.006		●	●	△	●		△	△		

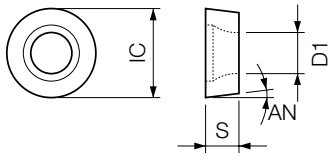
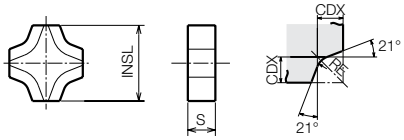
P		●					◔		◔			◔			Free-Cutting Steel
			●	◔	◔	◔		◔							Carbon Steel / Alloy Steel
M			◔	◔	●	◔		◔							Stainless Steel
K														●	Gray Cast Iron
														◔	Nodular Cast Iron
N														●	Non-ferrous Metals
S				◔	●										Heat-Resistant Alloys
														●	Titanium Alloy
H															Hard materials

• Insert with corner R (RE) dimension expressed with less than sign (e.g. **<0.002, <0.004, <0.008** etc.) indicate models with minus tolerance for corner R (RE).

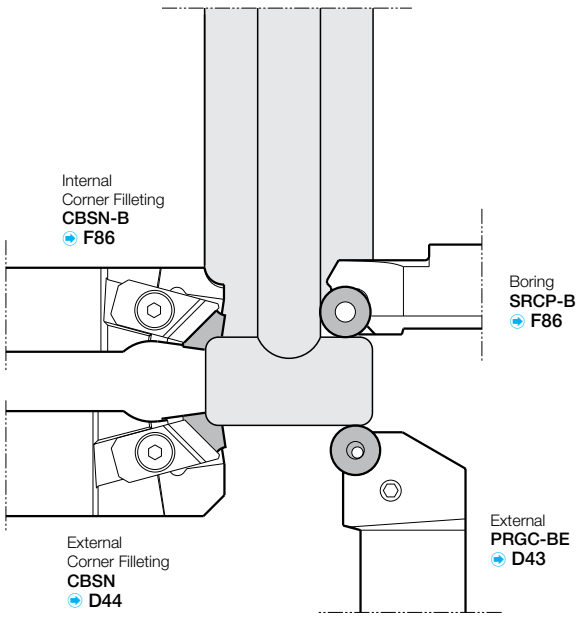
● : Standard Item △ : Phaseout Item (will be removed from next catalog)
Contact your local Kyocera sales engineer to upgrade old products to new technology

How to read this page ➔ B15

Bearing Machining

		ISO/ANSI Part Number	Dimension (mm) IC	S	D1	RE	Relief Angle AN	Cermet TN90	Toolholder Page
External / Boring / Facing		RCMT 1204M0-BB	12.0	4.76	4.2	-	7°	●	D43
		1606M0-BB	16.0	6.35	5.5	-	7°	●	
		RPMT 42M0-BB	12.0	3.18	4.4	-	11°	●	F86
		1604M0-BB	16.0	4.76	5.5	-	11°	●	
Corner Filleting			INSL	S	CDX	RE			
		SNMF 120406-21	12.70	4.76	1.5	0.6		●	D44 F86
		120410-21	12.70	4.76	3.0	1.0		●	
		120416-21	12.70	4.76	3.1	1.6	-	●	
		120421-21	12.70	4.76	3.2	2.1		●	
		120426-21	12.70	4.76	3.3	2.6		●	

Tooling for Bearing Machining

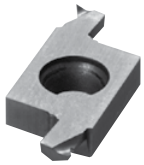
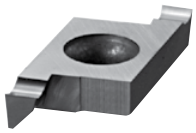
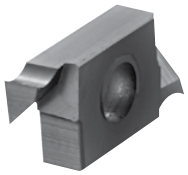


● : Standard Item △ : Phaseout Item (will be removed from next catalog)
Contact your local Kyocera sales engineer to upgrade old products to new technology

Inserts sold in 10 piece boxes.

Micro Boring

Twin Bars

Micro Boring	Micro Face Grooving
TWB Twin-Bars → F44	**TWFG** Twin-Bars → G10
	
TWBT Twin-Bars → F45	**TWFGT** Twin-Bars → G101
	

Solid Micro Boring Bars

Micro Boring	
MBS Micro Bars → F14	**MBE** Micro Bars → F15
	

EZ Bars / System Tip-Bars / Tip-Bars

Micro Boring		Micro Back Boring
EZB EZ Bars → F18	**EZVB** EZ Bars → F23	**EZBT** EZ Bars → F23
		
EZBF EZ Bars → F22	NEW **EZBP** EZ Bars → F25	NEW **EZBC** EZ Bars → F26
		
VNB-S / VNB System Tip-Bars → F38	**VNBX-S** System Tip-Bars → F42	**VNBT** System Tip-Bars → F39
		

Solid Tip-Bars (Grooving / Threading)

Micro Grooving	Micro Face Grooving	Micro Internal Threading
EZG EZ Bars → G63	**EZFG** EZ Bars → G96	**EZT** EZ Bars → J32
		
VNG System Tip-Bars → G65	**VNFG** System Tip-Bars → G98	**VNT** System Tip-Bars → J36
		

KS6015 / KS6050 / CS7050 High Speed Machining of Cast Iron

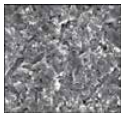
- Improved fracture resistance by high aspect ratio constituents
- Resists chipping due to scale and interrupted machining
- High speed machining of cast iron by controlling grain boundary phase (good wear resistance)

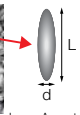
KS6015 NEW

Wear Resistant Machining

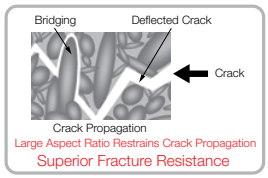
KS6050

General Purpose Interrupted Machining



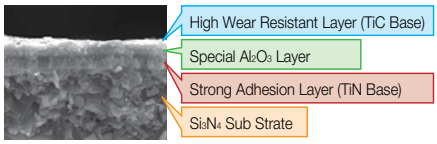


Large Aspect Ratio= L/d
KS6050 has a higher aspect ratio compared with the conventional product A.

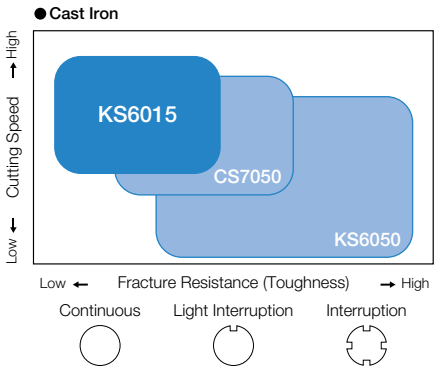


CS7050 (Coated Si3N4)

Superior wear resistance attained
with strong coating adherence
Applicable to high speed machining



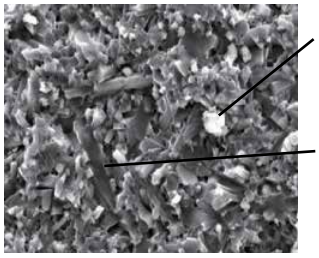
Application Map



KS6030/KS6040 SiAlON Ceramic Heat-Resistant Alloy Machining

Improved wear and fracture resistance due to the mixture of the hard and acicular particles

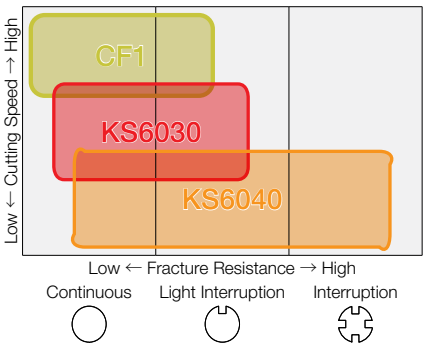
Superior balance in heat resistant alloys machining achieves optimum balance between wear and fracture resistance.



Hard Particle
(Improved Wear Resistance)

Acicular Particle
(Improved Fracture Resistance)

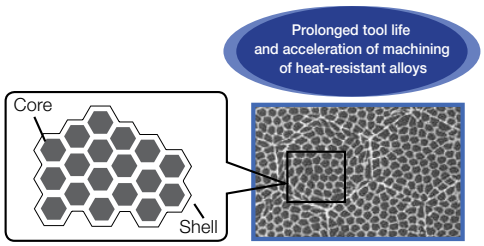
HRSA Application Map



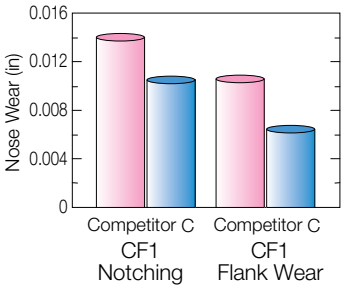
CF1 Honeycomb Structure Ceramic Heat-Resistant Alloy Machining

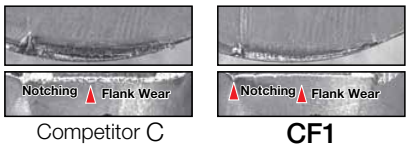
What is Honeycomb structure ceramic?

Honeycomb structure ceramic is a composite material consisting of a core (gray portion) and shell (white portion)



Comparison of Wear Resistance





<Cutting Conditions>
Workpiece Material: Ni-base Heat-Resistant Alloys
Tool Geometry: RNGN120400
Vc = 490sfm, D.O.C. = 0.039"
Feed Rate f =0.006ipr Wet

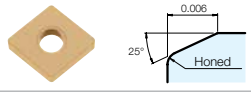
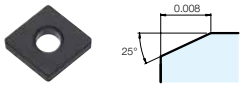
Ceramic Insert Identification System

C	N	G	A	12	04	04	S01525

Refer to ➔ **B2** for "Indexable Turning Inserts Identification System"

Edge Prep.

How to Identify Edge Preparation

	Symbol	Cutting Edge Spec.	Example		Shape
Edge Prep.	S	Chamfered and Honed Cutting edge	S00625	0.006" X 25° Chamfered and Honed Cutting edge	
	T	Chamfered Cutting edge	T00825	0.008" X 25° Chamfered Cutting edge	

● Refer to ➔ B3 for insert color

How to read this page ➔ B15

80° Diamond

Negative Insert

(in)

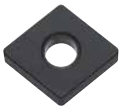
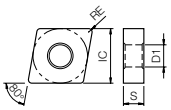
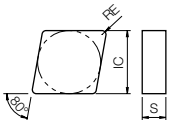
Part Number	IC	S	D1
CN_A 43_	1/2	3/16	0.203
CN_ 43_	1/2	3/16	-
CN_ 45_	1/2	5/16	-

(in)

Part Number	IC	S	D1
CNG 55_	5/8	5/16	-
CNGX 45_	1/2	5/16	-

Edge Prep.			
Symbol	Cutting Edge Spec.	Example	
S	Chamfered and Honed Cutting Edge	S00625	0.006" X 25° Chamfered and Honed Cutting Edge
T	Chamfered Cutting Edge	T00625	0.006" X 25° Chamfered Cutting Edge

		Gray Cast Iron (With Scale)	Gray Cast Iron (Without Scale)	Nodular Cast Iron (With Scale)	Nodular Cast Iron (Without Scale)	Heat-resistant Alloys	Hard Materials
		K	K	K	K	S	H

Insert	ANSI Part Number	Edge Prep (in)	ISO Part Number	Corner Radius (in) RE	Aluminum Oxide Ceramic KA30	Aluminum Oxide Ceramic A65	Aluminum Oxide Ceramic KT66	PVD Coated Ceramic MEGACOAT Ceramic A66N	MEGACOAT Ceramic PT600M	Silicon Nitride Ceramic KS6015	Silicon Nitride Ceramic KS6050	CVD Coated Silicon Nitride Ceramic CS7050	SiAlON Ceramic KS6030	SiAlON Ceramic KS6040	Honeycomb Structure Ceramic CF1	Whisker Reinforced Ceramic KXW1	Toolholder Page
 	CNGA 433T00425AA	S00425	CNGA 120412S01025	3/64	●												D8-D9 F87 F91 F92
	CNGA 431T00625AA		CNGA 120404S01525	1/64				●									
	432T00625AA	S00625	120408S01525	1/32				●									
	433T00625AA		120412S01525	3/64				●									
	CNGA 431S00825		CNGA 120404S02025	1/64					●								
	432S00825	S00825	120408S02025	1/32					●								
	433S00825		120412S02025	3/64					●								
	CNGA 431T01230AA		CNGA 120404S03030	1/64				●									
	432T01230AA	S01230	120408S03030	1/32				●									
	433T01230AA		120412S03030	3/64				●									
	CNGA 431T00625		CNGA 120404T01525	1/64				●									
	432T00625	T00625	120408T01525	1/32				●									
	433T00625		120412T01525	3/64				●									
	CNGA 431T00825		CNGA 120404T02025	1/64		●	●		●								
	432T00825	T00825	120408T02025	1/32		●			●	●	●	●					
	433T00825		120412T02025	3/64		●	●		●	●	●	●					
	CNGA 543T00825	T00825	CNGA 160612T02025	3/64				●									
	CNMA 432T00625AA	S00625	CNMA 120408S01525	1/32				●									
	CNMA 432T01230AA	S01230	CNMA 120408S03030	1/32				●									
	433T01230AA		120412S03030	3/64				●									
 	CNG 432T00425AA	S00425	CNGN 120408S01025	1/32	△												D32
	433T00425AA		120412S01025	3/64	●												
	CNG 432T00420	T00420	CNGN 120408T01020	1/32										●	△		
	433T00420		120412T01020	3/64											△		
	CNG 432T00825		CNGN 120408T02025	1/32		●			●	●				△			
	433T00825	T00825	120412T02025	3/64					●	●	△						
	434T00825		120416T02025	1/16		●					●						
	CNG 452T00625AA	S00625	CNGN 120708S01525	1/32				●									
	453T00625AA		120712S01525	3/64				●									
	CNG 452T00420	T00420	CNGN 120708T01020	1/32											△	●	
	453T00420		120712T01020	3/64											△		
	CNG 451T00825		CNGN 120704T02025	1/64		●											
	452T00825		120708T02025	1/32		●					●						
	453T00825	T00825	120712T02025	3/64		●											
	454T00825		120716T02025	1/16		●					●						
	CNG 552T00825		CNGN 160708T02025	1/32		●											
	553T00825	T00825	160712T02025	3/64		●											
	554T00825		160716T02025	1/16		●											
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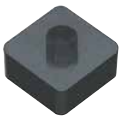
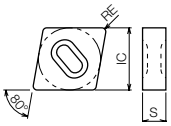
 	CNGX 453T00825	T00825	CNGX 120712T02025	3/64								△					-
	454T00825		120716T02025	1/16							△	△					

KYOCERA

Inserts sold in 10 piece boxes.

● : Standard Item △ : Phaseout Item (will be removed from next catalog)

Contact your local Kyocera sales engineer to upgrade old products to new technology

How to read this page ➔ B15

55° / 75° Diamond

Negative Insert

(in)

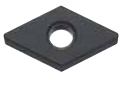
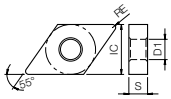
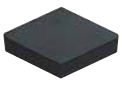
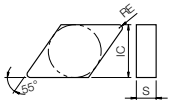
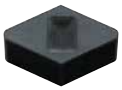
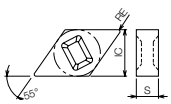
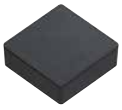
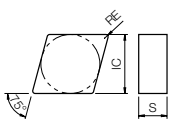
Part Number	IC	S	D1
DNGA 43_	1/2	3/16	0.203
DNGA 44_	1/2	1/4	0.203
DNG 43_	1/2	3/16	-
DNG 45_	1/2	5/16	-

(in)

Part Number	IC	S	D1
DNGX 35_	0.394	5/16	-
DNGX 45_	1/2	5/16	-
ENG 45_	1/2	5/16	-

Edge Prep.			
Symbol	Cutting Edge Spec.	Example	
S	Chamfered and Honed Cutting Edge	S00525	0.005" X 25° Chamfered and Honed Cutting Edge
T	Chamfered Cutting Edge	T00315	0.003" X 15° Chamfered Cutting Edge

		KA30	A65	KT66	A66N	PT600M	KS6015	KS6050	CS7050	KS6030	KS6040	CF1	KXW1
K	Gray Cast Iron (With Scale)							✖	◔				
K	Gray Cast Iron (Without Scale)	●		◔		◔		◔	◕				
K	Nodular Cast Iron (With Scale)								◔				
K	Nodular Cast Iron (Without Scale)								◔				
S	Heat-resistant Alloys												
H	Hard Materials				○	●							
	Aluminum Oxide Ceramic				PVD Coated Ceramic	MEGACOAT Ceramic	Silicon Nitride Ceramic		CVD Coated Silicon Nitride Ceramic	SiAlON Ceramic		Honeycomb Structure Ceramic	Whisker Reinforced Ceramic

Insert	ANSI Part Number	Edge Prep (in)	ISO Part Number	Corner Radius (in) RE	Toolholder Page
 	DNGA 432T00425AA	S00425	DNGA 150408S01025	1/32	D12 D13 F88 F94 F95
	DNGA 431T00625AA	S00625	DNGA 150404S01525	1/64	
	432T00625AA		150408S01525	1/32	
	DNGA 431S00825	S00825	DNGA 150404S02025	1/64	
	432S00825		150408S02025	1/32	
	DNGA 432T01230AA	S01230	DNGA 150408S03030	1/32	
	DNGA 431T00825	T00825	DNGA 150404T02025	1/64	
	432T00825		150408T02025	1/32	
	433T00825		150412T02025	3/64	
	434T00825		150416T02025	1/16	
	DNGA 442T00625AA	S00625	DNGA 150608S01525	1/32	
	443T00625AA		150612S01525	3/64	
	444T00625AA		150616S01525	1/16	
	DNGA 441T00825	T00825	DNGA 150604T02025	1/64	D12 D13 F88
	442T00825		150608T02025	1/32	
	443T00825		150612T02025	3/64	
 	DNG 451T00625AA	S00625	DNGN 150704S01525	1/64	D33
	452T00625AA		150708S01525	1/32	
	453T00625AA		150712S01525	3/64	
	DNG 452S00825	S00825	DNGN 150708S02025	1/32	
	DNG 451T00825	T00825	DNGN 150704T02025	1/64	
	452T00825		150708T02025	1/32	
	453T00825		150712T02025	3/64	
	454T00825		150716T02025	1/16	
 	DNGX 352T00825	T00825	DNGX 120708T02025	1/32	-
	DNGX 454T00825		DNGX 150716T02025	1/16	
 	ENG 452T00625AA	S00625	ENGN 130708S01525	1/32	D33 F103
	453T00625AA		130712S01525	3/64	
	ENG 451T00825	T00825	ENGN 130704T02025	1/64	
	452T00825		130708T02025	1/32	
	453T00825		130712T02025	3/64	
	454T00825		130716T02025	1/16	
	455T00825		130720T02025	5/64	

● : Standard Item △ : Phaseout Item (will be removed from next catalog)

Contact your local Kyocera sales engineer to upgrade old products to new technology

Inserts sold in 10 piece boxes.

How to read this page B15

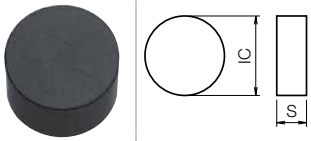
Round

Negative Insert

Part Number	IC	S	D1 (in)
RNG 32_	3/8	1/8	-
RNG 33_	3/8	3/16	-
RNG 35_	3/8	5/16	-
RNG 43_	1/2	3/16	-
RNG 45_	1/2	5/16	-
RNG 55_	5/8	5/16	-
RNG 65_	3/4	5/16	-
RNG 85_	1	5/16	-

Edge Prep.			
Symbol	Cutting Edge Spec.	Example	
S	Chamfered and Honed Cutting Edge	S00525	0.005" X 25° Chamfered and Honed Cutting Edge
T	Chamfered Cutting Edge	T00315	0.003" X 15° Chamfered Cutting Edge

		Aluminum Oxide Ceramic			PVD Coated Ceramic	MEGACOAT Ceramic	Silicon Nitride Ceramic		CVD Coated Silicon Nitride Ceramic	SiAlON Ceramic		Honeycomb Structure Ceramic	Whisker Reinforced Ceramic	
		KA30	A65	KT66	A66N	PT600M	KS6015	KS6050	CS7050	KS6030	KS6040	CF1	KXW1	
K	Gray Cast Iron (With Scale)						●	✠	◔					
	Gray Cast Iron (Without Scale)			◔		◔		◔	◕					
	Nodular Cast Iron (With Scale)								◔					
	Nodular Cast Iron (Without Scale)								◔					
S	Heat-resistant Alloys									◕	✠	◔	●	
H	Hard Materials				○	●								○

Insert	*Edge Prep (in)	ANSI Part Number	ISO Part Number	Corner Radius (in) RE	Toolholder Page
	E001	RNG 32E001	RNGN 090300E003	-	
	T00420	32T00420	090300T01020	-	
	S00625	RNG 33T00625AA	RNGN 090400S01525	-	D33
	S00825	33S00825	090400S02025	-	
	T00420	33T00420	090400T01020	-	
	T00825	33T00825	090400T02025	-	
	T00420	RNG 35T00420	RNGN 090700T01020	-	-
	E001	RNG 43E001	RNGN 120400E003	-	
	S00625	43T00625AA	120400S01525	-	
	S00825	43S00825	120400S02025	-	
	T00420	43T00420	120400T01020	-	
	T00625	43T00625	120400T01525	-	
	T00825	43T00825	120400T02025	-	
	E001	RNG 45E001	RNGN 120700E003	-	D37 D39
	E002	45E002	120700E005	-	
	K06015	45K06015	120700K15015	-	
	S00625	45T00625AA	120700S01525	-	
	S00825	45S00825	120700S02025	-	
	T00420	45T00420	120700T01020	-	
	T00625	45T00625	120700T01525	-	
	T00825	45T00825	120700T02025	-	
	S00625	RNG 55T00625AA	RNGN 150700S01525	-	
	S00825	55S00825	150700S02025	-	D37
	T00825	55T00825	150700T02025	-	
	E001	RNG 65E001	RNGN 190700E003	-	
	T00420	65T00420	190700T01020	-	-
	E001	RNG 85E001	RNGN 250700E003	-	
	T00420	85T00420	250700T01020	-	

* For cutting edge "E" and "K", please refer to the table below.

Edge Prep.			
Symbol	Cutting Edge Spec.	Example	
E	R-honed Cutting Edge	E002	R0.002" Honed
K	Double Chamfered Cutting Edges	K06015	0.060" X 15° Chamfered Cutting Edge

Note: Symbol "K" describe only the largest chamfer width and its angle.

Inserts sold in 10 piece boxes.

● : Standard Item △ : Phaseout Item (will be removed from next catalog)
Contact your local Kyocera sales engineer to upgrade old products to new technology

How to read this page ➔ B15

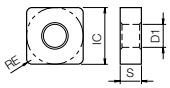
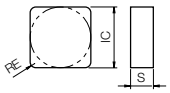
90° Square
Negative Insert

(in)

Part Number	IC	S	D1
SN_A 43_	1/2	3/16	0.203
SNG 43_	1/2	3/16	-
SNG 45_	1/2	5/16	-

Edge Prep.			
Symbol	Cutting Edge Spec.	Example	
S	Chamfered and Honed Cutting Edge	S00525	0.005" X 25° Chamfered and Honed Cutting Edge
T	Chamfered Cutting Edge	T00315	0.003" X 15° Chamfered Cutting Edge

K	Gray Cast Iron (With Scale)	● ✠ ◔
	Gray Cast Iron (Without Scale)	● ◔ ◔ ◔ ◔ ◔ ◔ ◔ ◔ ◔ ◔ ◔
	Nodular Cast Iron (With Scale)	◔ ◔
	Nodular Cast Iron (Without Scale)	◔ ◔
S	Heat-resistant Alloys	✠ ● ●
H	Hard Materials	○ ● ◔ ○

Insert	ANSI Part Number	Edge Prep (in)	ISO Part Number	Corner Radius (in) RE	Aluminum Oxide Ceramic KA30	Aluminum Oxide Ceramic A65	Aluminum Oxide Ceramic KT66	PVD Coated Ceramic A66N	MEGACOAT Ceramic PT600M	Silicon Nitride Ceramic KS6015	Silicon Nitride Ceramic KS6050	CVD Coated Silicon Nitride Ceramic CS7050	SiAlON Ceramic KS6030	SiAlON Ceramic KS6040	Honeycomb Structure Ceramic CF1	Whisker Reinforced Ceramic KXW1	Toolholder Page
 	SNGA 432T00625AA	S00625	SNGA 120408S01525	1/32				●									D14 D15 D35 F97
	433T00625AA		120412S01525	3/64				●									
	SNGA 432S00825	S00825	SNGA 120408S02025	1/32					●								
	433S00825		120412S02025	3/64					●								
	SNGA 432T00625	T00625	SNGA 120408T01525	1/32					●								
	433T00625		120412T01525	3/64				●									
	SNGA 432T00825	T00825	SNGA 120408T02025	1/32		●			●	●	●						
	433T00825		120412T02025	3/64		●			●	●	●						
	434T00825		120416T02025	1/16					●	●	●	●					
	SNMA 432T01230AA	S01230	SNMA 120408S03030	1/32				●									
 	SNG 432T00425AA	S00425	SNGN 120408S01025	1/32	●												D35 D40 D41
	433T00425AA		120412S01025	3/64	●												
	434T00425AA		120416S01025	1/16	●												
	435T00425AA		120420S01025	5/64	●												
	SNG 432T00625AA	S00625	SNGN 120408S01525	1/32				●									
	433T00625AA		120412S01525	3/64				●									
	434T00625AA		120416S01525	1/16				●									
	SNG 432S00825	S00825	SNGN 120408S02025	1/32					●								
	433S00825		120412S02025	3/64					●								
	434S00825		120416S02025	1/16					●								
	SNG 434T01230AA	S01230	SNGN 120416S03030	1/16				●									
	SNG 432T00220	T00220	SNGN 120408T00520	1/32		●											
	SNG 432T00420	T00420	SNGN 120408T01020	1/32											△		
	433T00420		120412T01020	3/64										●	△		
	434T00420		120416T01020	1/16											△		
	435T00420		120420T01020	5/64											△		
	SNG 431T00825	T00825	SNGN 120404T02025	1/64		●			●								
	432T00825		120408T02025	1/32		●	●		●	●	●						
	433T00825		120412T02025	3/64		●	●		●	●	●	●					
	434T00825		120416T02025	1/16		●			●	●	●						
	435T00825		120420T02025	5/64		●				●	●						
	SNG 452T00425AA	S00425	120708S01025	1/32	△												
	453T00425AA		120712S01025	3/64	△												
	454T00425AA		120716S01025	1/16	△												
	SNG 451T00625AA	S00625	SNGN 120704S01525	1/64				●									
	452T00625AA		120708S01525	1/32				●									
	453T00625AA		120712S01525	3/64				●									
	454T00625AA		120716S01525	1/16				●									
	455T00625AA		120720S01525	5/64				●									
	SNG 452S00825	S00825	SNGN 120708S02025	1/32					●								
	453S00825		120712S02025	3/64					●								
	454S00825		120716S02025	1/16					●								
	455S00825		120720S02025	5/64					●								
	SNG 452T00420	T00420	SNGN 120708T01020	1/32											△		
	453T00420		120712T01020	3/64											△		
	454T00420		120716T01020	1/16											△		
	455T00420		120720T01020	5/64											△		

● : Standard Item △ : Phaseout Item (will be removed from next catalog)
Contact your local Kyocera sales engineer to upgrade old products to new technology

Inserts sold in 10 piece boxes.

How to read this page B15

90° Square

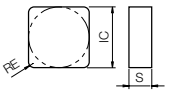
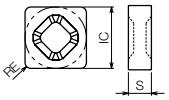
Negative Insert

(in)

Part Number	IC	S	D1
SN_45_	1/2	5/16	-
SN_55_	5/8	5/16	-

Edge Prep.			
Symbol	Cutting Edge Spec.	Example	
S	Chamfered and Honed Cutting Edge	S00525	0.005" X 25° Chamfered and Honed Cutting Edge
T	Chamfered Cutting Edge	T00315	0.003" X 15° Chamfered Cutting Edge

		Aluminum Oxide Ceramic			PVD Coated Ceramic	MEGACOAT Ceramic	Silicon Nitride Ceramic		CVD Coated Silicon Nitride Ceramic	SiAlON Ceramic		Honeycomb Structure Ceramic	Whisker Reinforced Ceramic	
		KA30	A65	KT66	A66N	PT600M	KS6015	KS6050	CS7050	KS6030	KS6040	CF1	KXW1	
K	Gray Cast Iron (With Scale)						●	✠	◔					
	Gray Cast Iron (Without Scale)					◔		◔	◕					
	Nodular Cast Iron (With Scale)								◔					
	Nodular Cast Iron (Without Scale)								◔					
S	Heat-resistant Alloys										✠			
H	Hard Materials					●								

Insert		ANSI Part Number	Edge Prep (in)	ISO Part Number	Corner Radius (in) RE													Toolholder Page
		SNG 451T00825	T00825	SNGN 120704T02025	1/64		●											D35 D40 D41
		452T00825		120708T02025	1/32		●			△								
		453T00825		120712T02025	3/64		●			●								
		454T00825		120716T02025	1/16		●			●	●	●						
		455T00825		120720T02025	5/64		●			●								
		SNM 454T00825	T00825	SNMN 120716T02025	1/16		●											
		SNG 553T00825	T00825	SNGN 150712T02025	3/64		●			△								D35
		554T00825		150716T02025	1/16		●				●							
		SNGX 454T00825	T00825	SNGX 120716T02025	1/16							△						-
		SNGX 552T00825	T00825	SNGX 150708T02025	1/32						△							
		553T00825		150712T02025	3/64						●							

Inserts sold in 10 piece boxes.

● : Standard Item △ : Phaseout Item (will be removed from next catalog)

Contact your local Kyocera sales engineer to upgrade old products to new technology

How to read this page ➔ B15

60° Triangle

Negative Insert

(in)

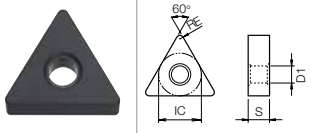
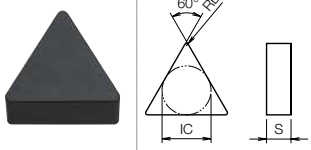
Part Number	IC	S	D1
TNGA 33_	3/8	3/16	0.150
TNG 22_	1/4	1/8	-

(in)

Part Number	IC	S	D1
TNG 33_	3/8	3/16	-
TNG 35_	3/8	5/16	-
TNG 43_	1/2	3/16	-

Edge Prep.			
Symbol	Cutting Edge Spec.	Example	
S	Chamfered and Honed Cutting Edge	S00525	0.005" X 25° Chamfered and Honed Cutting Edge
T	Chamfered Cutting Edge	T00315	0.003" X 15° Chamfered Cutting Edge

		Aluminum Oxide Ceramic			PVD Coated Ceramic	MEGACOAT Ceramic	Silicon Nitride Ceramic		CVD Coated Silicon Nitride Ceramic	SiAlON Ceramic		Honeycomb Structure Ceramic	Whisker Reinforced Ceramic	
		KA30	A65	KT66	A66N	PT600M	KS6015	KS6050	CS7050	KS6030	KS6040	CF1	KXW1	
K	Gray Cast Iron (With Scale)						●	✠	◔					
	Gray Cast Iron (Without Scale)	●		◔		◔		◔	◕					
	Nodular Cast Iron (With Scale)								◔					
	Nodular Cast Iron (Without Scale)								◔					
S	Heat-resistant Alloys													
H	Hard Materials				○	●								

Insert	ANSI Part Number	Edge Prep (in)	ISO Part Number	Corner Radius (in) RE	Toolholder Page
	TNGA 332T00425AA	S00425	TNGA 160408S01025	1/32	
	TNGA 331T00625AA	S00625	TNGA 160404S01525	1/64	
	332T00625AA		160408S01525	1/32	
	333T00625AA		160412S01525	3/64	
	TNGA 331S00825	S00825	TNGA 160404S02025	1/64	D16 D17 D18 F88 F98 F99
	332S00825		160408S02025	1/32	
	333S00825		160412S02025	3/64	
	TNGA 332T01230AA	S01230	TNGA 160408S03030	1/32	
	TNGA 332T00220	T00220	TNGA 160408T00520	1/32	
	TNGA 331T00625	T00625	TNGA 160404T01525	1/64	
	332T00625		160408T01525	1/32	
	333T00625		160412T01525	3/64	
	TNGA 331T00825	T00825	TNGA 160404T02025	1/64	
	332T00825		160408T02025	1/32	
	333T00825		160412T02025	3/64	
	TNGA 432T00825		TNGA 220408T02025	1/32	D16 D17 D18
	433T00825		220412T02025	3/64	
	TNG 221T00220	T00220	TNGN 110304T00520	1/64	D42 F104
	222T00220		110308T00520	1/32	
	TNG 331T00425AA	S00425	TNGN 160404S01025	1/64	
	332T00425AA		160408S01025	1/32	
	333T00425AA		160412S01025	3/64	
	334T00425AA		160416S01025	1/16	
	335T00425AA		160420S01025	5/64	
	TNG 331T00625AA	S00625	TNGN 160404S01525	1/64	
	332T00625AA		160408S01525	1/32	
	333T00625AA		160412S01525	3/64	
	TNG 331S00825	S00825	TNGN 160404S02025	1/64	
	332S00825		160408S02025	1/32	
	333S00825		160412S02025	3/64	
	TNG 331T00220	T00220	TNGN 160404T00520	1/64	D36
	332T00220		160408T00520	1/32	
	333T00220		160412T00520	3/64	
	TNG 331T00825	T00825	TNGN 160404T02025	1/64	
	332T00825		160408T02025	1/32	
	333T00825		160412T02025	3/64	
	TNG 351T00825	T00825	TNGN 160704T02025	1/64	
	352T00825		160708T02025	1/32	
	353T00825		160712T02025	3/64	
	354T00825		160716T02025	1/16	
	355T00825		160720T02025	5/64	
	TNG 432T00825	T00825	TNGN 220408T02025	1/32	
	434T00825		220416T02025	1/16	

● : Standard Item △ : Phaseout Item (will be removed from next catalog)

Contact your local Kyocera sales engineer to upgrade old products to new technology

Inserts sold in 10 piece boxes.

How to read this page B15

35° Diamond / 80°Trigon

Negative Insert

(in)

Part Number	IC	S	D1
VN_A 33_	3/8	3/16	0.150
WNGA 43_	1/2	3/16	0.203

Edge Prep.			
Symbol	Cutting Edge Spec.	Example	
S	Chamfered and Honed Cutting Edge	S00525	0.005" X 25° Chamfered and Honed Cutting Edge
T	Chamfered Cutting Edge	T00315	0.003" X 15° Chamfered Cutting Edge

		Gray Cast Iron (With Scale)	Gray Cast Iron (Without Scale)	Nodular Cast Iron (With Scale)	Nodular Cast Iron (Without Scale)	Heat-resistant Alloys	Hard Materials
		K	K	K	K	S	H
		○	●	○	●	○	●

Insert		ANSI Part Number	Edge Prep (in)	ISO Part Number	Corner Radius (in) RE	KA30	A65	KT66	A66N	PT600M	KS6015	KS6050	CS7050	KS6030	KS6040	CF1	KXW1	Toolholder Page
		VNGA 331T00625AA	S00625	VNGA 160404S01525	1/64				●									D20 D21 D22 D24
		332T00625AA		160408S01525	1/32				●									
		VNGA 331S00825	S00825	VNGA 160404S02025	1/64					●								
		332S00825		160408S02025	1/32					●								
		VNGA 331T00825	T00825	VNGA 160404T02025	1/64		●	●		●								
		332T00825		160408T02025	1/32		●	●		●								
		333T00825		160412T02025	3/64		●			●								
		VNMA 332T00625AA	S00625	VNMA 160408S01525	1/32				●									
		WNGA 432T00625AA	S00625	WNGA 080408S01525	1/32				●									D26 D27 F101 F102
		WNGA 431T00625	T00625	WNGA 080404T01525	1/64				●									
		432T00625		080408T01525	1/32				●									
		433T00625		080412T01525	3/64				●									

Inserts sold in 10 piece boxes.

● : Standard Item △ : Phaseout Item (will be removed from next catalog)

Contact your local Kyocera sales engineer to upgrade old products to new technology

How to read this page B15

Positive

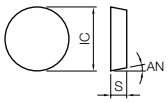
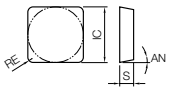
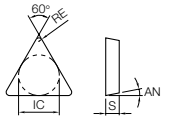
Positive Insert

Part Number	IC	S	AN
RPG 32	3/8	1/8	11°
RPG 43	1/2	3/16	
SPG 32_	3/8	1/8	
SPG 42_	1/2	1/8	

Part Number	IC	S	AN
TBG 121_	5/32	1/16	5°
TCG 33_	3/8	3/16	7°
TPG 1815_	7/32	3/32	11°
TPG 22_	1/4	1/8	
TPG 32_	3/8	1/8	

Edge Prep.			
Symbol	Cutting Edge Spec.	Example	
S	Chamfered and Honed Cutting Edge	S00525	0.005" X 25° Chamfered and Honed Cutting Edge
T	Chamfered Cutting Edge	T00315	0.003" X 15° Chamfered Cutting Edge

K	Gray Cast Iron (With Scale)	●
	Gray Cast Iron (Without Scale)	◔
	Nodular Cast Iron (With Scale)	●
	Nodular Cast Iron (Without Scale)	●
S	Heat-resistant Alloys	◕ ✱ ●
H	Hard Materials	○ ● ○

Insert	ANSI Part Number	*Edge Prep (in)	ISO Part Number	Corner Radius (in) RE	Aluminum Oxide Ceramic KA30	Aluminum Oxide Ceramic A65	Aluminum Oxide Ceramic KT66	PVD Coated Ceramic A66N	MEGACOAT Ceramic PT600M	Silicon Nitride Ceramic KS6015	Silicon Nitride Ceramic KS6050	CVD Coated Silicon Nitride Ceramic CS7050	SiAlON Ceramic KS6030	SiAlON Ceramic KS6040	Honeycomb Structure Ceramic Whisker Reinforced Ceramic CF1	Honeycomb Structure Ceramic Whisker Reinforced Ceramic KXW1	Toolholder Page
 	RPG 32E001	E001	RPGN 090300E003	-									●				-
	32T00420	T00420	090300T01020	-									●				
	RPG 43E001	E001	RPGN 120400E003	-									●				
	43T00420	T00420	120400T01020	-									●	△			
 	SPG 322T00320AA	S00320	SPGN 090308S00820	1/32				●									F84
	SPG 322T00320	T00320	SPGN 090308T00820	1/32		●			△								
	SPG 422T00320	T00320	SPGN 120308T00820	1/32		●											
	423T00320		120312T00820	3/64		●											
 	TBG 12105T00320AA	S00320	TBGN 060102S00820	0.008				△									-
	1211T00320AA		060104S00820	1/64				●									
	1212T00320AA		060108S00820	1/32				●									
	TCG 332T00320	T00320	TCGN 160408T00820	1/32		△											
	TPG 18151T00320	T00320	TPGN 090204T00820	1/64			△		●								F85
	18152T00320		090208T00820	1/32					●								
	TPG 2205T00320AA	S00320	TPGN 110302S00820	0.008				●									
	TPG 221T00320AA		110304S00820	1/64				●									
	222T00320AA		110308S00820	1/32				●									
	TPG 221T00320	T00320	TPGN 110304T00820	1/64		●		●	●								
	222T00320		110308T00820	1/32		●		●	●								
	TPG 321T00320AA	S00320	TPGN 160304S00820	1/64				●									
	322T00320AA		160308S00820	1/32				●									
	323T00320AA		160312S00820	3/64				●									
	TPG 3205T00320	T00320	TPG 160302T00820	0.008		●											
	321T00320		160304T00820	1/64		●		●	●								
	322T00320		160308T00820	1/32		●		●	●								
	323T00320		160312T00820	3/64		△											

* For cutting edge "E", please refer to the table below.

Edge Prep.			
Symbol	Cutting Edge Spec.	Example	
E	R-honed Cutting Edge	E002	R0.002" Honed

● : Standard Item △ : Phaseout Item (will be removed from next catalog)

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Inserts sold in 10 piece boxes.

Inserts for Roll Machining

Edge Prep.			
Symbol	Cutting Edge Spec.	Example	
S	Chamfered and Honed Cutting Edge	S00525	0.005" X 25° Chamfered and Honed Cutting Edge
T	Chamfered Cutting Edge	T00315	0.003" X 15° Chamfered Cutting Edge

K	Gray Cast Iron (With Scale)	✠
	Gray Cast Iron (Without Scale)	
	Nodular Cast Iron (With Scale)	
	Nodular Cast Iron (Without Scale)	
S	Heat-resistant Alloys	● ✠ ◔ ●
H	Hard Materials	◔ ● ○

Insert	ANSI Part Number	*Edge Prep (in)	ISO Part Number	Dimensions (in) IC	D1	S	S2	CHW	KA30	A65	KT66	A66N	PT600M	KS6015	KS6050	CS7050	KS6030	KS6040	CF1	KXW1	Toolholder Page
	RBG 16K20003	K20003	16K20003	16mm	8mm	8mm	5mm	0.2mm					●								-
	RCGX 24E001	E001	RCGX 060600E003	1/4	-	1/4	-	-									△				
	24E002	E002	060600E005	1/4	-	1/4	-	-										●			D37
	24T00420	T00420	060600T01020	1/4	-	1/4	-	-									●	●			
	102T04015 *1	T04015	060400 *1	1/4	-	0.180	-	-		●		●									
	102H315T04015		060700	1/4	-	0.315	-	-		●		●									-
	35E001	E001	090700E003	3/8	-	0.315	-	-									△				
	35E002	E002	090700E005	3/8	-	0.315	-	-										△			
	103T08015625AA	P08015	090700P20015	3/8	-	0.315	-	-		●		●	●								
	103S00420	S00420	090700S01020	3/8	-	0.315	-	-											△		
	35T00420	T00420	090700T01020	3/8	-	0.315	-	-									●	●			D37
	45E001	E001	120700E003	1/2	-	0.315	-	-									●				
	104T08015625AA	P08015	120700P20015	1/2	-	0.315	-	-		●		●	●								
	104S00420	S00420	120700S01020	1/2	-	0.315	-	-											△		
	45T00420	T00420	120700T01020	1/2	-	0.315	-	-									●				
	106T08015625AA	P08015	191000P20015	3/4	-	0.394	-	-		●		●									
	RPGX 24E001	E001	RPGX 060600E003	1/4	-	1/4	-	-									●				
	24T00420	T00420	060600T01020	1/4	-	1/4	-	-									●				
	35E001	E001	090700E003	3/8	-	0.315	-	-									●				
	35T00420	T00420	090700T01020	3/8	-	0.315	-	-									●	△		●	
	45E001	E001	120700E003	1/2	-	0.315	-	-									●				
	45E002	E002	120700E005	1/2	-	0.315	-	-										△			
	45T00420	T00420	120700T01020	1/2	-	0.315	-	-									△	△		●	
	RCMA 66T08015625AA	P08015	RCMA 190900P20015	3/4	0.250	3/8	-	-		●		●									-
	88T08015625AA		251200P20015	1	0.266	1/2	-	-		●											
	106T08015625AA		310900P20015	1 1/4	0.390	3/8	-	-		●		●									
	1012T08015625AA		311800P20015	1 1/4	0.390	3/4	-	-		△											
	LNU 6688T08015625A	P08015	LNUN 381232P20015	CW	S	INSL	RE	-	KA30	A65	KT66	A66N	PT600M	KS6015	KS6050	CS7050	KS6030	KS6040	CF1	KXW1	
				3/4	1/2	1 1/2	1/8	-		△											

*1 IC may differ based on edge prep.

For cutting edge "E", "K" and "P" please refer to the table below.

Edge Prep.			
Symbol	Cutting Edge Spec.	Example	
E	R-honed Cutting Edge	E002	R0.002" Honed
K	Double Chamfered Cutting Edges	K20003	2.00mm X 3° Chamfered Cutting Edge
P	Double Chamfered + Honed Cutting Edge	P20015	2.00mm X 15° Chamfered + Honed Cutting Edge

· Note: Symbol "K" and "P" describe only the largest chamfer width and its angle.

RBG Inserts are sold in 1 piece boxes

Inserts sold in 10 piece boxes.

● : Standard Item △ : Phaseout Item (will be removed from next catalog)
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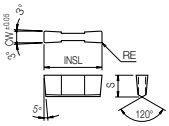
Grooving Inserts

Edge Prep.			
Symbol	Cutting Edge Spec.	Example	
S	Chamfered and Honed Cutting Edge	S00525	0.005" X 25° Chamfered and Honed Cutting Edge
T	Chamfered Cutting Edge	T00315	0.003" X 15° Chamfered Cutting Edge

		Aluminum Oxide Ceramic			PVD Coated Ceramic	MEGACOAT Ceramic	Silicon Nitride Ceramic		CVD Coated Silicon Nitride Ceramic	SiAlON Ceramic		Honeycomb Structure Ceramic	Whisker Reinforced Ceramic	
K	Gray Cast Iron (With Scale)													
	Gray Cast Iron (Without Scale)		○			●								
	Nodular Cast Iron (With Scale)													
	Nodular Cast Iron (Without Scale)													
S	Heat-resistant Alloys													
H	Hard Materials				○	●								

Insert	ANSI Part Number	Edge Prep (in)	ISO Part Number	Dimension (mm) CW	RE	INSL	S	KA30	A65	KT66	A66N	PT600M	KS6015	KS6050	CS7050	KS6030	KS6040	CF1	KXW1	Toolholder Page
 	GH 4020-05	S00420	GH 4020-05	4	0.5	20	7.5		●		●	●								G59 G86
	4020-05	T00420	4020-05	4	0.5	20	7.5		●		●	●								
	5020-05	S00420	5020-05	5	0.5	20	7.5		●		●	●								
	5020-05	T00420	5020-05	5	0.5	20	7.5		●		●	●								
	6020-05	T00420	6020-05	6	0.5	20	7.5		●			△								
	7020-05	T00420	7020-05	7	0.5	20	7.5		●											

● : Standard Item △ : Phaseout Item (will be removed from next catalog)
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Inserts sold in 10 piece boxes.